

**CONSTRUCTION DETAILS**  
**40 CFR 146.82(a) & 146.86**

**Sugarberry CCS Hub**

**Facility Information**

Facility Name: Sugarberry CCS Hub

Facility Contact: Sugarberry CCS, LLC  
14302 FNB Parkway  
Omaha, NE 68154

RRC Organization

Report Number: 102245

Well locations: Projection WGS84

Well	County/State	Latitude	Longitude
SB-01	Hopkins, TX	33.202707	-95.338539
SB-02	Hopkins, TX	33.189225	-95.375952
SB-03	Hopkins, TX	33.196028	-95.405035
SB-04	Hopkins, TX	33.219565	-95.434859
SB-05	Hopkins, TX	33.207361	-95.385666

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Appendix A                      OLI Corrosion Model Calculation Summaries

### **List of Acronyms/Abbreviations**

22Cr-110	22% Chromium Alloy
AMPP	Association for Materials Protection and Performance
AoR	Area of Review
API	American Petroleum Institute
Bbl	Barrel
BGS	Below Ground Surface
BH	Baker Huges
BHP	Bottomhole Pressure
BOP	Blowout Preventer
Ca	Calcium
CaCl <sub>2</sub>	Calcium Chloride
CBR	Corrosion Barrier Ring
CCS	Carbon Capture and Sequestration
CFR	Code of Federal Regulations
Cl	Chloride
CMD	Chromoly Downshift
CMU	Chromoly Upshift
CO	Carbon Monoxide
CO <sub>2</sub>	Carbon Dioxide
CRA	Chromium Alloy
DAS	Distributed Acoustic Sensing
DSA	Double-Studded Adapter
DTS	Distributed Temperature Sensing
DV	Diverter Tool
EPA	Environmental Protection Agency
ERRP	Emergency and Remedial Response Plan
F	Fahrenheit
Fe	Iron
Ft	Feet
FTS	Feed-through System
HCM	Hydraulic Communication Mandrel
HCO <sub>3</sub>	Bicarbonate
ID	Inner diameter
KCl	Potassium Chloride
lb/ft	Pounds per foot
lb/gal	Pounds per gallon
LCM	Loss Control Material
LLC	Limited Liability Company
LTC	Long Thread Coupling
MASP	Maximum Allowable Surface Pressure
Mg	Magnesium
Mg/L	Milligrams per Liter
MMt	Million Metric Tons
MWD	Measure While Drilling

**List of Acronyms/Abbreviations (Con't)**

Na	Sodium
OD	Outer Diameter
PPG	Pound per Gallon
PPMV	Parts per Million by Volume
PPMW	Parts per Million by Weight
PSIA	Pounds per Square Inch Absolute
P/T	Pressure/Temperature
RRC	Railroad Commission of Texas
SLB	Company Formerly Known as Schlumberger
SO <sub>4</sub>	Sulfate
SOW	Slip-on Weld
STC	Short Thread Coupling
TDS	Total Dissolved Solids
USDW	Underground Source of Drinking Water
W/mK	Watts per Meter-Kelvin

## **A. Introduction**

The construction details for the injection wells at Sugarberry CCS Hub in Hopkins County, Texas (the “project”) are described in this document. Sugarberry CCS, LLC will construct five (5) new underground injection control (UIC) Class VI wells (SB-01, SB-02, SB-03, SB-04 and SB-05) that will be utilized for the permanent sequestration of supercritical carbon dioxide (CO<sub>2</sub>). This document addresses the Class VI permit information requirements included in 40 CFR 146.82(a) (11 and 12) and the well construction and completion requirements included in 40 CFR 146.86 and 16 TAC 5.203(e). Fluid movement into Underground Sources of Drinking Water (USDWs) and/or unauthorized zones will be mitigated during drilling operations with balanced (i.e., high density) drilling fluid and post-drilling through cementation of the surface and long string casings. The surface and subsurface components will be designed to specifically allow for the deployment of testing equipment and/or workover rig tools into and around the well, and a permanent annulus monitoring system will be installed to track pressure variance within and around the injection tubing.

The injection well design and construction details described herein are based on the subsurface information at well locations SB-01 and SB-05 (see Section 1.1 of the **Application Narrative** for well location map). Wells SB-01 and SB-05 were selected as representative wells due to the following: a) the well design for SB-01 utilizes a hydraulic sliding sleeve whereas the remaining wells utilize a mechanical sliding sleeve and, b) SB-05 will be drilled to the deepest stratigraphic depth in the acreage block and provides important depth estimates for the Eagle Ford Shale (confining unit), the Woodbine Formation (upper injection zone), and the Paluxy Formation (lower injection zone). The well design for SB-05 will be applied to the remaining well locations (SB-02, SB-03, SB-04) and adjusted for local geology as needed. Confining zone and injection zone lithology, depth, and thickness are described in detail in Section 1.1 of the **Application Narrative**. The following subsections provide information on construction procedures, injection pressures and rates, operating conditions, formation conditions, casing and tubing specifications, cementing specifications, packer and sliding sleeve specifications, annulus fluid properties, and wellhead design. Injection well construction specifications and diagrams are provided in **Figures 4-1 and 4-2**.

## **B. Wellhead Injection Pressure**

GEOS (V.0.2.0, Livermore, CA) was used as the primary computational model for delineating the Area of Review (AoR) for the project (see **Area of Review and Corrective Action Plan, Section 2.B**). In addition to the reservoir governing equations, injection wells are explicitly modeled in GEOS using a nodal analysis to ensure that the well operational details are directly coupled to reservoir conditions. GEOS contains a multiphase compositional well model in which wells have their own set of governing equations discretized along the wellbore trajectory that are coupled to the reservoir governing equations. Mass conservation for fluids entering and leaving the well is enforced, while equations-of-state are used to compute the fluid density in the well at current pressure and temperature conditions. The connection of each perforation to reservoir grid cells is computed using a Peaceman well index. The fluid pressure in the well is assumed to remain hydrostatic, based on the density of fluids present in the well. Wells may be operated with both maximum mass injection rates and maximum pressure controls.

The project's five (5) injection wells were modeled with GEOS (see **Area of Review and Corrective Action Plan, Section B.8**). These injection wells have dual completions in the Woodbine Formation and Paluxy Formation injection intervals. The wells are modeled with targeted rates of 17.5 lbs/second in the Woodbine and 45.42 lbs/second in the Paluxy (**Area of Review and Corrective Action Plan, Section B.8, Table 2-8**). Bottomhole constraints are applied to each well using the fracture gradient and a 90% safety factor (**Area of Review and Corrective Action Plan, Section B.8, Table 2-9**). With a pressure of 1,250 psi at the wellhead, the nodal analysis showed that the bottomhole pressure (BHP) constraints were not exceeded throughout the simulations, and that there is an ample safety factor at the specified flow rates (**Area of Review and Corrective Action Plan, Section B.8, Figures 2-26 and 2-27**).

### **C. Injection Well Construction Details**

Drilling and construction operations will be conducted in compliance with 40 CFR 146.86 and 16 TAC 5.203(e). All phases of well construction will be supervised by licensed personnel with knowledge and experience related to drilling engineering and operations.

Prior to the drilling of the deep vertical wellbores, the conductor casing will be set to the specified depth (the conductor will either be driven into the ground or drilled, set, and cemented in place) and a cellar box will be constructed. Next, the surface and long string sections of the well will be drilled, cased, and cemented in place. The surface casing will be cemented with standard cement, and the long string casing will be cemented with CO<sub>2</sub>-resistant cement, from total depth through the top of the confining zone, and Class A cement or equivalent from the confining zone to surface. The surface casing will be set in the Taylor Formation, below the lowermost USDW. The long string casing will be set within the top of the Glen Rose Formation, which lies directly below the Paluxy Formation and is identified as the lower confining unit. Perforations will be shot through the casing at specified intervals in both the Woodbine and Paluxy Formations to allow for injection zone stimulation (see **Stimulation Plan, Section 4.1**) and the eventual injection of CO<sub>2</sub>. (see **Application Narrative, Section 1.1, Figure 1-4** for the stratigraphic column for the project). Approximately 150 feet of the Glen Rose Formation will be drilled to allow for wireline logging of the entire Paluxy Formation. The drilled section of the Glen Rose Formation will be cemented back to the Paluxy/Glen Rose contact (or higher) and will not be utilized for injection purposes.

### **D. Downhole Risks and Contingency Considerations While Drilling**

Unexpected subsurface events may occur during the drilling of a well. Some common drilling problems include drill pipe failure, lost circulation, hole deviation, pressure kicks, and borehole instability. Drilling related risks and remedial actions are discussed in further detail in the **Emergency and Remedial Response Plan (Section 10)**. The following list addresses potential downhole risks and provides contingency plans, mitigation techniques, or response information if encountered:

- **Borehole Stability.** Balanced drilling fluids will be maintained during all drilling stages to control BHPs, support the wellbore and maintain hole stability, prevent formation fluid influx and seal permeable formations, circulate cuttings away from the drill bit to the surface, mitigate drilling damage to the targeted reservoir, and cool the drilling bit and

work string. Maintaining properly balanced drilling fluids and creating a proper “mudcake” on the borehole wall will prevent the movement of fluids into or between USDWs during drilling operations. Drilling fluid and formation gas samples will be analyzed throughout drilling operations to ensure proper mud weight and adequate downhole pressure control.

- **Pressure Control.** Well control will be maintained through the use and frequent testing of a blowout preventer (BOP) and care will be taken to prevent or minimize the discharge or spillage of drilling-related fluids and debris at the surface. If fluid and debris are discharged from the well and move beyond the confines of the cellar box, the appropriate mitigation response will be initiated and the site cleaned. The BOP will be tested as set forth in 16 TAC 3.13(a)(6).
- **Borehole Deviation.** A Measure While Drilling (MWD) system will be incorporated into the drill string to monitor real time inclination and azimuth during drilling of the surface and long string boreholes. If borehole deviations approach or exceed the accepted threshold, the driller will be alerted, and corrective action will be taken to reduce the deviation. See the **Pre-Operational Testing Program (Section 5)** for additional information on borehole deviation requirements and limits.
- **Drill Pipe Failure.** In the event of a drill pipe failure, the broken or severed piece of drill string will be fished and removed from the borehole or casing by a certified fishing vendor. After the debris or obstruction has been remediated, the casing or borehole will be inspected for damage or washouts and mitigated as needed prior to returning to drilling operations.
- **Lost Circulation.** Drilling fluid losses encountered while drilling are the result of overbalanced drilling fluids penetrating a formation, under-pressured zones accepting drilling fluid, or an unexpected increase in the permeability of a formation due to naturally occurring fractures or conduits within the rock. A pre-drill subsurface evaluation and review of local drilling reports can help identify potential loss zones and provide requisite drilling fluid densities to be incorporated into the drilling fluid program. In addition, loss control material (LCM) will be kept onsite during drilling operations and a certified mud engineer will be present to design and introduce LCM to the borehole as needed to mitigate these losses. If drilling fluid losses cannot be controlled by LCM, cement plugs will be pumped into the loss zone. If mitigation is still required post-cement, the zone will be isolated with an intermediate casing string, or the borehole will be abandoned.

#### **E. Well Construction Procedures**

The following general construction procedures will be used for drilling and completion of the injection wells. These procedures are based on currently available subsurface information and best practices for Class VI well construction as required in 40 CFR 146.86. A detailed, site-specific drilling prognosis will be developed for each well prior to the commencement of drilling operations. All site personnel will be trained in proper emergency responses, and a site-specific health and safety plan will be maintained onsite. Additionally, drilling and completion activities

will be annotated and tracked in daily drilling reports. All open and cased hole logging suites are provided in the **Pre-Operational Testing Plan (Section 5)** and contain information on deviation surveys, formation samples, and tests to be conducted during well drilling and well completion, prior to operation of the injection well. The following is the general well drilling procedure:

- **Prepare the location.** Survey the well pads; provide notification of subsurface work to local underground utility location authority; conduct earthwork grading to level the location and add construction well pad mats as needed; set conductor casing; excavate and board cellar; lay down containment for the drilling rig substructure.
- **Safety Meeting.** Conduct safety meeting with all parties involved in the drilling of the well. Document the date, time, attendees and content of the meeting.
- **Mobilize in and rig up.** Set rig substructure and rig appurtenances; raise derrick and install remaining equipment; mix spud fluids; prepare to drill surface hole.
- **Drill and complete surface hole.** Commence drilling of surface hole from surface to casing set depth; conduct deviation (1 degree or less) surveys while drilling; conduct logging; run casing with centralizers; cement casing and circulate 30% excess cement to surface wait on cement to set; pressure test casing; run cement bond log.
- **Drill and complete production hole.** Drill out float shoe; make up directional bottomhole assembly (BHA), run in hole, and drill to confining zone core point; conduct straight hole surveys; run core barrels and bit to core confining interval; drill to upper injection zone core point; conduct straight hole surveys; run core barrels and bit to core upper injection interval; drill to lower injection zone core point; conduct straight hole surveys; run core barrels and bit to core lower injection interval; drill to total depth; condition hole; conduct open hole logging; run casing with centralizers and strapped fiber optic monitoring system; cement casing with approximately 30% excess cement to surface; wait on cement to set; pressure test casing; run cased hole logs; perforate production casing at specified intervals; stimulate injection zones as needed; perform clean-out.
- **Run tubing, sliding sleeves, packers, and gauges.** Run tubing with sliding sleeves, packers, and pressure gauges; set hydraulic packers; displace annular fluids with treated fresh water containing biocide and corrosion inhibitor; pack off tubing in the surface head; top off annulus with treated fresh water; secure wellhead and shut-in well; pressure test annulus.
- **Rig down and demobilize.** Rig down; off-rent equipment; demobilize; restore location.
- **Pre-operational testing.** Set tree; pressure test tree and annulus; conduct reservoir testing; test fiber optic monitoring system, sliding sleeves, and downhole pressure gauges.

#### **F. Demonstration of Well Material Compatibility**

Well construction material compatibility with the injectate, formation brines (Woodbine and Paluxy Formations), and interactions thereof were evaluated using the corrosion modeling capabilities within the OLI Systems software (V.12.0.0.11, Parsippany, NJ). Corrosion rates and localized pitting potential were calculated for the indicated alloy selections specified in **Subsection G. Casing Summary** below. As corrosion worsens at higher pressure and temperature, the models were parameterized using the worst-case scenarios of downhole temperature and pressure, which are listed in **Tables 4-1** and **4-2** below. Calculation summaries, including model set-up and parameterization, are included in **Appendix A** of this plan. Corrosion calculations were generally



run as isothermal calculations under a complete agitation flow regime and inclusive of scales and passivating films.

The injectate composition used for the corrosion model is considered a worst-case scenario, comprised of the maximum component concentrations of the CO<sub>2</sub> stream tariff shown in **Table 6-1** of the **Summary of Requirements**. The anticipated water content of the stream of <20 lbs/MMscf is below the water saturation limit, and acid dropout phases from the CO<sub>2</sub> stream are not a concern for corrosion at wellhead and unwetted conditions. The formation brine compositions for the Woodbine and Paluxy Formations are represented in **Table 1-13** of the **Application Narrative (Section 1)**. Maximum bottomhole temperatures and pressures were modeled at 108.6 °F and 2,641 psi for the Woodbine Formation and 121.7 °F and 3,398 psi for the Paluxy Formation, as specified in **Table 6-1** of the **Summary of Requirements**. Bottomhole temperatures were estimated using the Geothermal Gradient Map of the Conterminous United States (Kron and Heiken, 1980). The practical upper temperature limit is 750 °F for typical casing steel and 400 °F for 22Cr-110, therefore heat-related degradation of casing is not expected.

The following four scenarios at the downhole conditions were evaluated in the corrosion models:

1. Installation – compatibility with formation brine
2. Injection – compatibility with a mixture of mostly CO<sub>2</sub> injectate combined with a small amount of formation brine (90% injectate/10% brine by volume)
3. Flowback – compatibility with a 50% injectate/50% brine mixture by volume
4. Plume Arrival to In-zone Observation (IOB) wells – compatibility with a 10% injectate/90% brine mixture by volume

Corrosiveness of the CO<sub>2</sub> stream and formation fluid mixture for each modeling scenario are indicated by the value for pH in **Tables 4-1** and **4-2**.

The general assessment of alloy compatibility under the scenarios was evaluated based on the maximal material loss expected during different stages of the project duration (10, 30, and 50 years). As stated in **Subsection G**, 9.625-in 47 lb/ft casing is specified for the long-string casing, and 5.5-in 17 lb/ft tubing is specified for the injection tubing. These materials have listed wall thicknesses of 0.472 inches and 0.304 inches, respectively. A conservative value of <10% of material loss based on the specified wall thickness and no localized pitting potential was used as a baseline for material compatibility. This value was chosen as a conservative estimate to ensure the strength integrity of the pipe. The general corrosion rates and pitting results are shown in **Tables 4-1 and 4-2**.

The corrosion modeling analyses indicate that material loss for the chromium alloys proposed for the injection and IOB wells falls below the conservative benchmark of <10% loss. Localized pitting corrosion was identified under simulated injection scenarios. In the case of Sugarberry CCS, LLC, 22Cr or better CRA is shown to be suitable for corrosion resistance throughout the life of the project for injection and IOB well sections that will encounter formation brines containing CO<sub>2</sub>.

The OLI model does not have the ability to model interior coated pipe, but this type of tubing and piping, for instance Tuboscope TK-99 or equivalent, is designed for CO<sub>2</sub> and related injection fluids and presents an alternative to the use of high-grade chromium alloys. Tuboscope TK-99 has been laboratory- and field-tested and has shown viable corrosion resistance in CO<sub>2</sub>, water, and hydrocarbon environments (Tuboscope TK-99 Specification Sheet, 2019).

Well locations utilizing J-55 or L-80 steel are not expected to encounter CO<sub>2</sub> or a corrosive environment.

Based on the information presented above, the proposed materials for project well construction are compatible with the fluids with which the materials are expected to come into contact, meeting the requirement of 40 CFR 146.86(b).

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**Table 4-1. Corrosion Modeling Results – Woodbine Formation**

Scenario	Injectate:Brine Ratio	pH	Alloy	Corrosion Rate in/yr	Pitting (Y/N)	Corrosion Loss (in)			Pipe Material Loss					
						10 year	30 year	50 year	9.625" 47 lb/ft			5.5" 17 lb/ft		
									10 year	30 year	50 year	10 year	30 year	50 year
Installation	0:10	5.84	Super13Cr	0.00005	N	0.0005	0.0015	0.0026	0%	0%	1%	0%	1%	1%
			22Cr	0.00001	N	0.0001	0.0002	0.0004	0%	0%	0%	0%	0%	0%
			25Cr	0.00001	N	0.0001	0.0002	0.0004	0%	0%	0%	0%	0%	0%
Injection	9:01	3.79	Super13Cr	0.00003	Y	0.0003	0.0008	0.0014	0%	0%	0%	0%	0%	0%
			22Cr	0.00001	N	0.0001	0.0003	0.0006	0%	0%	0%	0%	0%	0%
			25Cr	0.00001	N	0.0001	0.0003	0.0006	0%	0%	0%	0%	0%	0%
Flowback	5:05	4.19	Super13Cr	0.00005	N	0.0005	0.0015	0.0026	0%	0%	1%	0%	1%	1%
			22Cr	0.00001	N	0.0001	0.0002	0.0004	0%	0%	0%	0%	0%	0%
			25Cr	0.00001	N	0.0001	0.0002	0.0004	0%	0%	0%	0%	0%	0%
IOB Plume Arrival	1:09	4.26	Super13Cr	0.00005	N	0.0005	0.0015	0.0026	0%	0%	1%	0%	1%	1%
			22Cr	0.00001	N	0.0001	0.0002	0.0004	0%	0%	0%	0%	0%	0%
			25Cr	0.00001	N	0.0001	0.0002	0.0004	0%	0%	0%	0%	0%	0%

**Table 4-2. Corrosion Modeling Results – Paluxy Formation**

Scenario	Injectate:Brine Ratio	pH	Alloy	Corrosion Rate in/yr	Pitting (Y/N)	Corrosion Loss (in)			Pipe Material Loss					
						10 year	30 year	50 year	9.625" 47 lb/ft			5.5" 17 lb/ft		
									10 year	30 year	50 year	10 year	30 year	50 year
Installation	0:10	6.56	Super13Cr	0.00007	N	0.0007	0.0021	0.0035	0%	0%	1%	0%	1%	1%
			22Cr	0.00001	N	0.0001	0.0003	0.0005	0%	0%	0%	0%	0%	0%
			25Cr	0.00001	N	0.0001	0.0003	0.0005	0%	0%	0%	0%	0%	0%
Injection	9:01	2.54	Super13Cr	0.00003	Y	0.0003	0.0009	0.0014	0%	0%	0%	0%	0%	0%
			22Cr	0.00001	N	0.0001	0.0002	0.0004	0%	0%	0%	0%	0%	0%
			25Cr	0.00001	N	0.0001	0.0002	0.0004	0%	0%	0%	0%	0%	0%
Flowback	5:05	3.47	Super13Cr	0.00007	N	0.0007	0.0021	0.0035	0%	0%	1%	0%	1%	1%
			22Cr	0.00001	N	0.0001	0.0003	0.0006	0%	0%	0%	0%	0%	0%
			25Cr	0.00001	N	0.0001	0.0003	0.0005	0%	0%	0%	0%	0%	0%
IOB Plume Arrival	1:09	3.59	Super13Cr	0.00007	N	0.0007	0.0021	0.0035	0%	0%	1%	0%	1%	1%
			22Cr	0.00001	N	0.0001	0.0003	0.0005	0%	0%	0%	0%	0%	0%
			25Cr	0.00001	N	0.0001	0.0003	0.0005	0%	0%	0%	0%	0%	0%

## **G. Casing Summary**

The following injection well casing design is based on the subsurface interpretation at well locations SB-01 (hydraulic sliding sleeve) and SB-05 (mechanical sliding sleeves). Subsurface formation depths are similar at both well locations, and all depth references mentioned herein are considered representative for both wells. The SB-05 casing design will also be utilized for wells SB-02, SB-03, and SB-04 (all mechanical sliding sleeves), and adjusted for local geology as needed.

The well design includes the following borehole dimensions and casing strings: a 20-inch-diameter conductor casing string set at a depth of approximately 80 feet below ground surface (BGS) inside a 26-inch borehole; a 13.375-inch diameter surface casing string set at a depth of approximately 2,150 feet BGS inside a 17.5-inch borehole; a 9.625-inch diameter long casing string set at the base of the Paluxy or the top of the upper Glen Rose Formation, at a depth of approximately 5,350 feet BGS inside a 12.25-inch borehole; and a 5.5-inch diameter injection tubing string set on a packer at approximately 4,150 feet BGS and hung inside the long string casing (see **Figures 4-1** and **4-2** for a conceptual casing schematic). The borehole diameters are considered conventional for the sizes of casing that will be used and should allow ample clearance between the outside of the casing and the borehole wall to ensure that a continuous cement seal will be emplaced along the entire length of the casing string. The long string borehole will be drilled approximately 150 feet into the upper section of the Glen Rose Formation to allow wireline logging tools to log the entirety of the Paluxy Formation. As mentioned in **Section B**, the drilled section of the Glen Rose Formation will be cemented back to the Paluxy/Glen Rose contact (or higher) during cementation of the long string casing.

Casing material was selected based on modeled injectate fluid/formation fluid interactions and worst-case downhole temperatures and pressures (See **Section F**, above). Sections of the well expected to encounter injected CO<sub>2</sub>, or a combination of injected CO<sub>2</sub> and formation brine, will be constructed of 22Cr-110 or better, which will help prevent and/or decrease rates of alloy pitting and corrosion over the life of the well. The structural specifications of the proposed casing strings meet or exceed the expected in-situ stresses and there are no indications that structural strength or integrity will decrease significantly over the life of the project.

Specific alloy compositions, grades, weights, and connection types listed herein may differ at the time of procurement due to changes in regulatory requirements, availability, and/or current materials testing results from institutions such as API, AMPP, EPA, or other entities with a focus on CCS. **Table 4-3** summarizes the open hole diameters and depth intervals and **Table 4-4** summarizes the casing program and casing specifications. Casing sections are discussed in further detail below. Cementing related information is provided in **Section I**.

### **G.1. Conductor Casing**

The conductor casing will be composed of 20-inch diameter, 94-lb/ft, J-55 carbon steel with short thread couplings (STCs). The conductor casing will be set at 80 ft BGS and will be drilled or driven directly into the ground. If drilled, the conductor will be cemented in place. The conductor casing provides shallow wellbore stability for drilling of the surface and long string boreholes and protects the shallow subsurface from drilling contaminants.

## G.2. Surface Casing

The surface casing will be composed of 13.375-inch diameter, 61-lb/ft, J-55 carbon steel with STCs. The surface casing will be set at 2,150 ft BGS, which is 350 ft below the base of the lowermost USDW. The surface casing will be cemented in place, and cement will be circulated from the casing shoe to surface. The surface casing will prohibit communication between the well and surrounding USDWs and/or unauthorized depths.

## G.3. Long-String Casing

The long-string casing is 9.625-inch diameter pipe that is composed of three alloys: 1) L-80, 47-lb/ft carbon-steel installed from surface to 3,300 ft BGS; 2) corrosion-resistant 47lb/ft 22Cr-110 or better installed from 3,300 ft to 3,600 ft BGS (within the confining zone and across the upper packer); 4,100 ft to 4,220 ft BGS (across the lower packer), and 5,350 ft to 5,500 ft BGS (below the lower injection zone to TD); and 3) corrosion-resistant Super 13Cr-110 or better installed from 3,600 ft to 4,100 ft BGS and 4,220 ft to 5,350 ft BGS. 22Cr is proposed in the injection zone where pitting may be an issue due to contact with formation brine and injectate fluids. Super 13Cr is proposed in the injection zone where pitting is not a concern.

The long string casing will be set at the base of the Paluxy Formation or in the upper Glen Rose Formation. A Distributed Temperature Sensor (DTS)/Distributed Acoustic Sensor (DAS) Baker Hughes SureVIEW fiber optic cable, or equivalent, will be run on the exterior of the long string casing from surface to set point and cemented in place with the casing.

**Table 4-3. Open Hole Diameters and Intervals**

Borehole Section	Depth Interval (Feet BGS)	Open Hole Diameter (Inches)
Conductor	0 – 80	26
Surface	80 – 2,150	17.5
Long string	2,150 – 5,500	12.25

**Table 4-4. Casing Specifications**

Casing String	Depth Interval (Feet BGS)	Casing Dimensions (Inches)				Weight (lb/ft)	Grade (API)	Design Coupling	Thermal Conductivity (W/mK)	Burst Strength (psia)	Collapse Strength (psia)	Joint Yield Strength (1,000 lbs/ft)	Body Yield Strength (1,000 lbs/ft)
		OD	ID	Drift	Wall Thickness								
Conductor	0 – 80	20.0	19.124	18.936	0.438	94	J-55	STC	30 – 60	2,110	520	907	1,480
Surface	0 – 2,150	13.375	12.515	12.359	0.43	61	J-55	STC	30 – 60	3,090	1,540	595	962
Long String	0 – 3,300	9.625	8.681	8.525	0.472	47	L-80	LTC	30 – 60	6,870	4,760	1,122	1,086
	3,300 – 3,600	9.625	8.681	8.525	0.472	47	22Cr or better	Premium	15 - 20	6,870	4,760	1,122	1,086
	3,600 – 4,100'	9.625	8.681	8.525	0.472	47	Super 13Cr or better	Premium	14 - 17	6,870	4,760	1,122	1,086
	4,100 – 4,220	9.625	8.681	8.525	0.472	47	22Cr or better	Premium	15 - 20	6,870	4,760	1,122	1,086
	4,220 – 5,350	9.625	8.681	8.525	0.472	47	Super 13Cr or better	Premium	14 - 17	6,870	4,760	1,122	1,086
	5,350 – 5,500	9.625	8.681	8.525	0.472	47	22Cr or better	Premium	15 - 20	6,870	4,760	1,122	1,086

## **H. Tubing, Packer, & Sliding Sleeve Summary**

Supercritical CO<sub>2</sub> will be injected into the injection zones through tubing, packers, and sliding sleeves that are comprised of corrosion resistant materials. The injection tubing will be fitted with two retrievable isolation packers, two hydraulic (SB-01) or mechanical (SB-02, SB-03, SB-04 and SB-05) sliding sleeve, two selective landing nipples, and one inline pressure gauge. The packers will be placed at the top and base of the upper injection zone (Woodbine Formation). The sliding sleeves will be placed directly above and directly below the lower packer and will enable injection into the Woodbine and/or Paluxy Formations and will accommodate CO<sub>2</sub> injection rate fluctuations and/or CO<sub>2</sub> injection rate design changes at the surface. The selective landing nipples, or “no-go” tools, will be placed directly above each packer. The selective landing nipples will allow for plugs, gauges, or other tools to be utilized within each injection zone. An inline pressure gauge will be incorporated into the tubing string, with a gauge placed within the upper packer. The pressure gauge will collect real-time pressure data within the injection tubing to assess injection rates and injection efficiency in the downhole environment.

The injection tubing will be 5.5-inch, 17-lb/ft, 22Cr-110 or better, or lined carbon steel tubing, with gas tight premium threads. If lined carbon steel tubing is used, corrosion barrier rings (CBRs) will be placed at all connections. Tubing specifications are provided in **Table 4-5**. The packers, sliding sleeves, and downhole gauges will be components from Baker Hughes CCS Completions and Monitoring Technology, or equivalent.

The packers will be 9.625-in x 5.5-in 22Cr or better Feed Through Premier Packers, or equivalent. A feed-through packer allows for control lines to pass through the packer(s) from one zone to another, which will be required for the hydraulic sliding sleeve actuator line and the pressure data cables. Packer specifications are provided in **Table 4-6**.

Directly below the upper packer and in line with the tubing string will be a Dual SureSENS Electronic Pressure Gauge (upper packer only), or equivalent, followed by a hydraulically activated InFORCE HCM-A Sliding Sleeve, or equivalent (well SB-01), or a Chrome-Moly Downshift (CMD)/Chrome-Moly Upshift (CMU) mechanically actuated sliding sleeve, or equivalent (wells SB-02 through SB-05). The hydraulic sliding sleeve will be operated from the surface via a hydraulic control line, which is run on the exterior of the tubing string and ported through both the wellhead and upper packer. Mechanical sliding sleeves will be opened or closed via wireline. The real-time data acquired from the pressure gauge will be transmitted in a tubing encapsulated cable, which is also run on the exterior of the tubing string and ported through the upper packer and wellhead.

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**Table 4-5. Tubing Specifications**

Tubing String	Depth Interval (Feet BGS)	Tubing Dimensions (Inches)				Weight (lb/ft)	Grade (API)	Design Coupling	Thermal Conductivity (W/mK)	Burst Strength (psia)	Collapse Strength (psia)	Joint Yield Strength (1,000 lbs/ft)	Body Yield Strength (1,000 lbs/ft)
		OD	ID	Drift	Wall Thickness								
Injection tubing	0 – 4,150	5.5	4.892	4.767	0.304	17	22 Cr or better	Premium	14 - 17	7,740	6,390	428	397

**Table 4-6. Packer Specifications**

Packer Type and Material	Packer Setting Depth Feet (BGS)	Length Feet	Nominal Casing Weight lbs/ft	Packer Main Body Outer Diameter Inches	Packer Inner Diameter Inches
<i>Upper Packer</i> – Baker Hughes Removable CRA Feed Through Premier (Chromium Alloy), or equivalent	3,550	7.5	47 – 53.5	8.310	4.685
<i>Lower Packer</i> – Baker Hughes Removable CRA Feed Through Premier (Chromium Alloy), or equivalent	4,150	7.5	47 – 53.5	8.310	4.685

Packer Type and Material	Tensile Rating psi	Burst Rating psi	Collapse Rating psi	Max. Casing Inner Diameter Inches	Min. Casing Inner Diameter Inches
<i>Upper Packer</i> – Baker Hughes Removable CRA Feed Through Premier (Chromium Alloy), or equivalent	300,000	7,500	7,500	8.681	8.525
<i>Lower Packer</i> – Baker Hughes Removable CRA Feed Through Premier (Chromium Alloy), or equivalent	300,000	7,500	7,500	8.681	8.525

## **I. Cementing Program**

The following section discusses the type, quantity, and grade of cement to be used for each casing string. The placement of cement and the use of specialty casing, float, or cementing equipment is also provided. The cementing of the conductor casing (if needed), surface casing, and long string casing will be in accordance with the requirements of 40 CFR 146.86(b). All cement volume calculations include 30% excess cement to account for borehole variation and to provide sufficient cement volumes to surface.

Casing centralizers will be run as needed to ensure sufficient bond to pipe and borehole. Centralizers will be placed at casing connections or at mid-joint intervals using stop rings. Float shoes and float collars will be run on the lowermost joint of the surface and long string casings. A two-stage cement diverter tool (DV) will be run on the long string casing and placed at 3,000 ft BGS, which is 200 ft above the confining zone. All casing strings run above 3,000 ft BGS will be cemented with a Class A or greater cement and all casing strings run below this depth will be cemented with SLB's EverCRETE CO<sub>2</sub> resistant cement (or equivalent). Cement and cement additives will be compatible with the CO<sub>2</sub> stream and formation fluids from total depth through the confining zone and of sufficient quality and quantity to maintain integrity over the design life of the CO<sub>2</sub> sequestration project. The location and integrity of the cement will be verified with cement bond logs and/or casing inspection logs. Proposed cement types and volumes for each casing string are summarized in **Table 4-7**.

### **I.1. Conductor Casing Cement**

The 20-inch conductor casing will be set at approximately 80 ft BGS and will be driven in place or drilled and cemented. The total depth will be determined at the time of drilling and be sufficient to penetrate any loose or unconsolidated material to ensure the casing is set in competent rock. If drilled, the conductor casing will be cemented with 133 sacks of 15.6 ppg Class A cement. The cement will be pumped through the casing and displaced with fresh water until the required excess cement has reached the surface. The conductor casing cement will be allowed to dry a minimum of 48 hours before commencing further operations.

### **I.2. Surface Casing Cement**

The 13.375-inch surface casing will be set at approximately 2,150 ft BGS. The total depth will be determined at the time of drilling and be sufficient to protect the lowermost USDW. The surface casing will be equipped with a float shoe and a float collar. Centralizers will be placed at the midpoint of the first five (5) casing joints and will be placed at every other surface casing collar thereafter until reaching the base of the conductor casing. The surface casing will be cemented in one stage with 1,753 sacks of 15.6 ppg Class A cement. The cement will be pumped through the casing and displaced with drilling fluid until the required excess cement has reached the surface. The surface casing cement will be allowed to dry a minimum of 24 hours before commencing further operations. A radial bond log will be run from total depth to surface to verify adequate placement of cement.

### I.3. Long String Casing Cement

The 9.625-inch-long string casing will be set approximately 15 feet below the Paluxy Formation and in the Glen Rose Formation at 5,350 ft BGS. The long string casing will be equipped with a float shoe and a float collar. Centralizers will be placed at the midpoint of the first two (2) casing joints and will be placed at every other casing collar thereafter until reaching the base of the surface casing. A DV tool will be installed in the long string casing at 3,000 ft BGS. This will allow for a two-stage cement operation, with a CO<sub>2</sub> resistant cement blend pumped below the DV tool and a Class A cement blend pumped above the DV tool. The long string casing below the DV tool will be cemented in one stage with 1,120 sacks of 15.82 ppg EverCRETE, or equivalent, cement (the rat hole in the Glenn Rose Formation will also be cemented in this stage). The cement will be pumped through the long string casing and displaced with drilling fluid until the cement reaches the depth of the DV tool. The long string casing above the DV tool will be cemented in one stage with 931 sacks of 15.6 ppg Class A cement. This cement will be pumped through the DV tool ports and displaced with drilling fluid until the required excess cement has reached the surface. The long string casing cement will be allowed to dry a minimum of 72 hours before commencing further operations. A radial bond log and/or ultrasonic imaging tool (USIT) will be run from total depth to surface to verify adequate placement of cement.

**Table 4-7. Cementing Program**

Casing String	Casing Depth Interval Feet	Borehole Diameter Inches	Casing Outside Diameter Inches	Cement Interval Feet	Cement
Conductor	0 – 80	26	20	0 – 80	Class A with 2% CaCl <sub>2</sub> (calcium chloride) and 0.25 lb/sack cell flake; 15.6 lb/gal; yield 1.18 ft <sup>3</sup> /sack; 133 sacks
Surface	0 – 2,150	17.5	13.375	0 – 2,150	Class A with 2% CaCl <sub>2</sub> (Calcium Chloride) and 0.25 lbs/sack cell flake; cement weight 15.6 lb/gal; yield 1.18 ft <sup>3</sup> /sack; quantity: 1,753 sacks
Stage 1 Long string Below DV Tool	0 – 5,350	12.25	9.625	3,000 – 5,350	EverCRETE CO <sub>2</sub> -resistant cement (or similar); weight 15.82 lb/gal; yield 1.12 ft <sup>3</sup> /sack; quantity 1,120 sacks
Stage 2 Long string Above DV Tool				0 – 3,000	Class A with 2% CaCl <sub>2</sub> (calcium chloride) and 0.25 lb/sack cell flake; weight 15.6 lb/gal; yield 1.18 ft <sup>3</sup> /sack; quantity 931 sacks

## **J. Perforations**

The long string casing will be perforated across the Woodbine and Paluxy Formations with deep-penetrating shaped charges. Due to the installation of fiber optics, a fiber optic identification tool will be run downhole prior to perforating and oriented perforations will be used to avoid damage to the fiber optic cable. The perforation intervals will be determined by post-drilling geologic analysis (well logs, core analyses, fluid testing, drill stem test, etc.). The estimated perforation intervals for the Woodbine Formation will be set between 3,570-4,100 feet BGS, and the estimated perforation intervals for the Paluxy Formation will be set between 5,070-5,283 feet BGS. Estimated perforation interval depths for SB-01 and SB-05 are listed in **Table 4-8**. Perforation interval depths for wells SB-02, SB-03, and SB-04 will be adjusted for local geology as needed.

**Table 4-8. Injection Zone Perforation Intervals (SB-01 and SB-05)**

<b>Perforated Zones</b>	<b>Top of Perforation (BGS, ft)</b>	<b>Base of Perforation (BGS, ft)</b>	<b>Mid-point of Perforation (BGS, ft)</b>	<b>Perforation Interval (ft)</b>
Upper Injection Zone (Upper Woodbine)	3,570	3,680	3,625	110
Upper Injection Zone (Lower Woodbine)	3,865	4,100	3,982	235
Lower Injection Zone (Paluxy)	5,070	5,283	5,177	213

## **K. Annulus Fluid**

The annular space above the top packer and between the 9.625-inch-long string casing and the 5.5-inch injection tubing will be filled with a mixture of fresh water, corrosion inhibitor, biocide, and oxygen scavenger. This fluid will provide a positive pressure differential to stabilize the tubing and will inhibit corrosion of the casing and tubing. The additive hydrostatic pressure of the annulus fluid column will also ensure that the downhole annular pressure will be greater than injection pressure. Annular fluid pressure at the surface will be controlled to remain at or above 1,375 psia during injection operations (see **Section 7** of the **Testing and Monitoring Plan** for a full description of the injection well annulus monitoring system).

## **L. Wellhead and Tree**

The wellhead will consist of the following components, from base to top:

- 13.625-inch 5,000 psia X 13.375-inch slip-on-weld (SOW) casing head assembly
- 13-inch x 9.625-inch slips with packoff
- 13.625-inch 5,000 psia x 13.625-inch 5,000 psia double-studded adapter (DSA) with control line port
- 13.625-inch 5,000 psia x 11-inch 5,000 psia tubing spool
- 11-inch x 5.5-inch tubing hanger
- 11-inch x 5.5-inch 5,000 psia seal flange
- 5-inch 5,000 psia Master valve

- 5-inch 5,000 psia Hydraulic Surface Safety Valve (SSV)
- 5-inch 5,000 psia x 5-inch 5,000 psia Studded Tee Joint
- 5-inch 5,000 psia Swab valve
- 5-inch 5,000 psia tree cap flange

The wellhead and tree will be composed of materials compatible with the injection fluid. Critical components that encounter the CO<sub>2</sub> injection fluid will be made of corrosion-resistant alloy, such as stainless steel or a chromium/steel mixture (**Table 4-9 and 4-10**). Materials that do not contact the injection fluid, such as the surface casing and shallow section of the long-string casing, will be manufactured from carbon steel. The final wellhead and tree material specifications may vary from the information provided at permit submittal, but designs will meet or exceed API requirements. An illustration of the wellhead and tree is provided in **Figure 4-3**. The flow line leading to the wellhead and tree will be equipped with an automatic shutoff valve as required in 40 CFR 146.88(e). Pressure monitoring gauges will be installed on the wellhead that correspond to each annulus.

**Table 4-9. Materials Specification of Wellhead and Tree**

Section/Assy	Component	Material Class
X-Mas Tree Assy f/ 5-12" Tubing	Blind Flange 5-1/8" 5M x 1/2" LP tap	HH
	Tee 5-1/8" 5M run x 5-1/8" 5M Outlet	HH
	Hydraulic and Manual Valves 5-1/8" 5M	HH
	Tubing Head Adapter 11" 5M btm x 5-1/8" 5M top w/ Cladded wetted surfaces	EE
	Tubing Hanger 11" x 5-1/2" Tubing, Ported f/ 2 Hyd lines & 3 Gauge Lines	HH
Tubing Head Assy f/ 9-5/8" Production Casing	Tubing Head 13-5/8" 5M btm x 11" 5M top	AA
	Valves 2-1/6" 5M	DD
	DSA 13-5/8" 5M btm & top w/ Gauge Line Port	DD
	9-5/8" Primary Seal Plate Ported f/ Gauge Line	DD
	9-5/8" Casing Hanger Ported f/ Gauge Line	DD
Casing Head Assembly f/13-3/8" Surface Csg	Casing Head 13-5/8" 5M w/ Base Plate	AA
	Valve 2-1/6" 5M	DD

**Table 4-10. Material Classes from API 6A (Specification for Wellhead and Tree Equipment)**

API Material Class	Body, Bonnet, End & Outlet Connections	Pressure Controlling Parts, Stems & Mandrel Hangers
AA – General Service	Carbon or alloy steel	Carbon or low-alloy steel
BB – General Service	Carbon or low-alloy steel	Stainless steel
CC – General Service	Stainless steel	Stainless steel
DD – Sour Service <sup>(a)</sup>	Carbon or low-alloy steel <sup>(b)</sup>	Carbon or low-alloy steel <sup>(b)</sup>
EE – Sour Service <sup>(a)</sup>	Carbon or low-alloy steel <sup>(b)</sup>	Stainless steel <sup>(b)</sup>
FF – Sour Service <sup>(a)</sup>	Stainless steel <sup>(b)</sup>	Stainless steel <sup>(b)</sup>
HH – Sour Service <sup>(a)</sup>	Corrosion-resistant alloy <sup>(b)</sup>	Corrosion-resistant alloy <sup>(b)</sup>

Source: Cameron Surface Systems, Houston, Texas

(a) As defined by National Association of Corrosion Engineers (NACE) Standards MR075

(b) In compliance with NACE Standard MR0175

### **M. Injection Well Construction Diagrams**

The proposed well construction and wellhead diagrams are provided in **Figures 4-1 through 4-3**.

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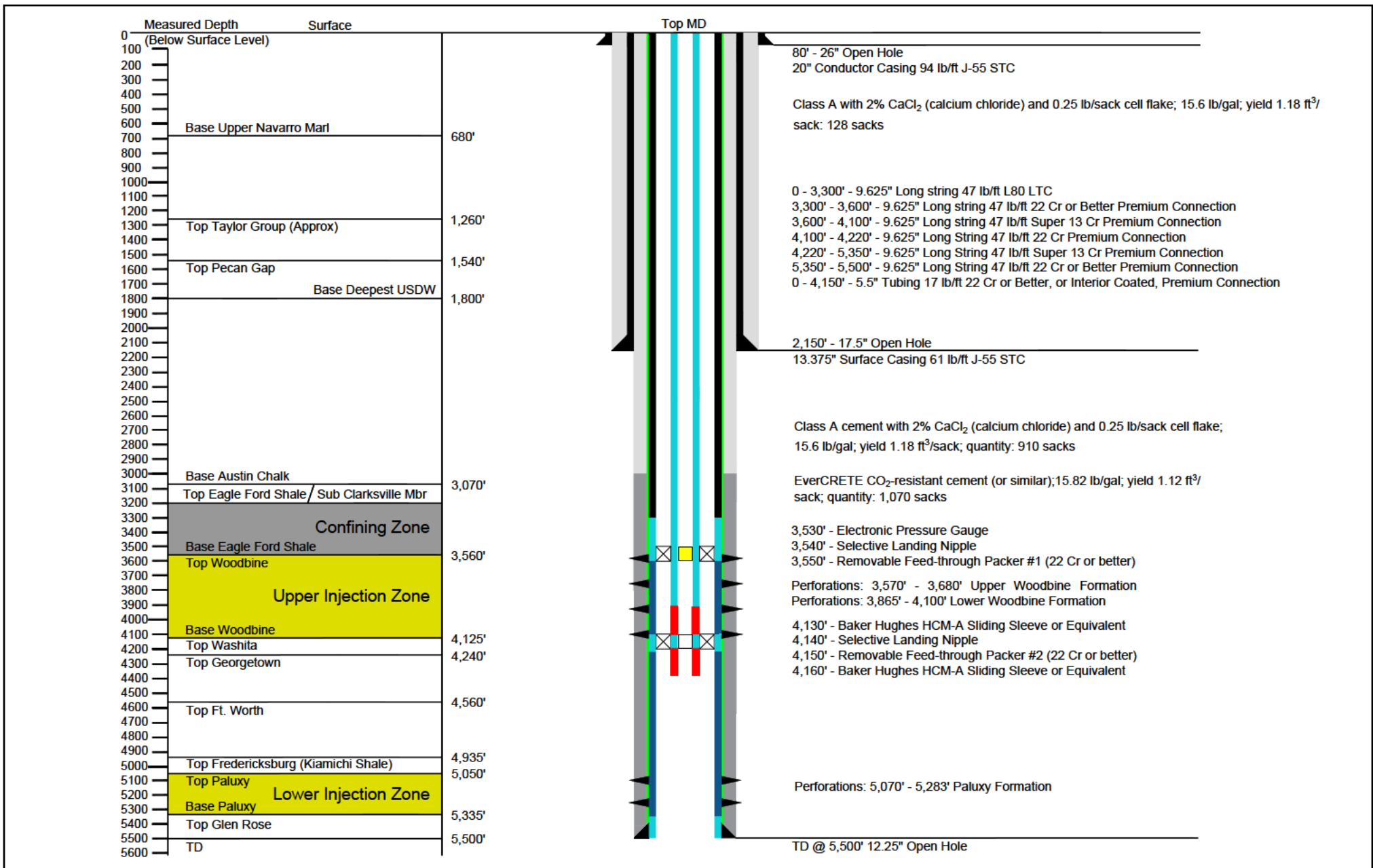
### **References**

OLI Systems, Inc. (2024). *OLI Studio 12.0* (Version 12.0.0.11). OLI Systems, Inc.  
<https://www.olisystems.com>.

Tuboscope, NOV Wellbore Technologies, “TK99-spec-sheet”, D391000125-MKT-001 Rev 08,  
2019. National Oilwell Varco, Houston, TX, 2019, nov.com (March 31<sup>st</sup>, 2025).

## FIGURES





## Legend

- |  |  |   |  |
|--|--|---|--|
| <span style="color: red;">■</span> Sliding Sleeve              | <span style="color: gray;">■</span> Cement       | <span style="color: black;">■</span> Long String Casing | <span style="color: gray;">■</span> Rock Type        |
| <span style="color: green;">■</span> DAS/DTS Fiber Optic Cable | <span style="color: lightgray;">■</span> Class A | <span style="color: black;">■</span> L-80               | <span style="color: yellow;">■</span> Injection Zone |
| <span style="color: yellow;">■</span> Electronic P/T Gauge     | <span style="color: gray;">■</span> EverCRETE    | <span style="color: blue;">■</span> Super 13 Cr         | <span style="color: gray;">■</span> Confining Zone   |
| <span style="color: black;">⊗</span> Hydraulic Packer          |  | <span style="color: cyan;">■</span> 22 Cr or Better     |  |
| <span style="color: black;">▶</span> Perforations              |  |   |  |

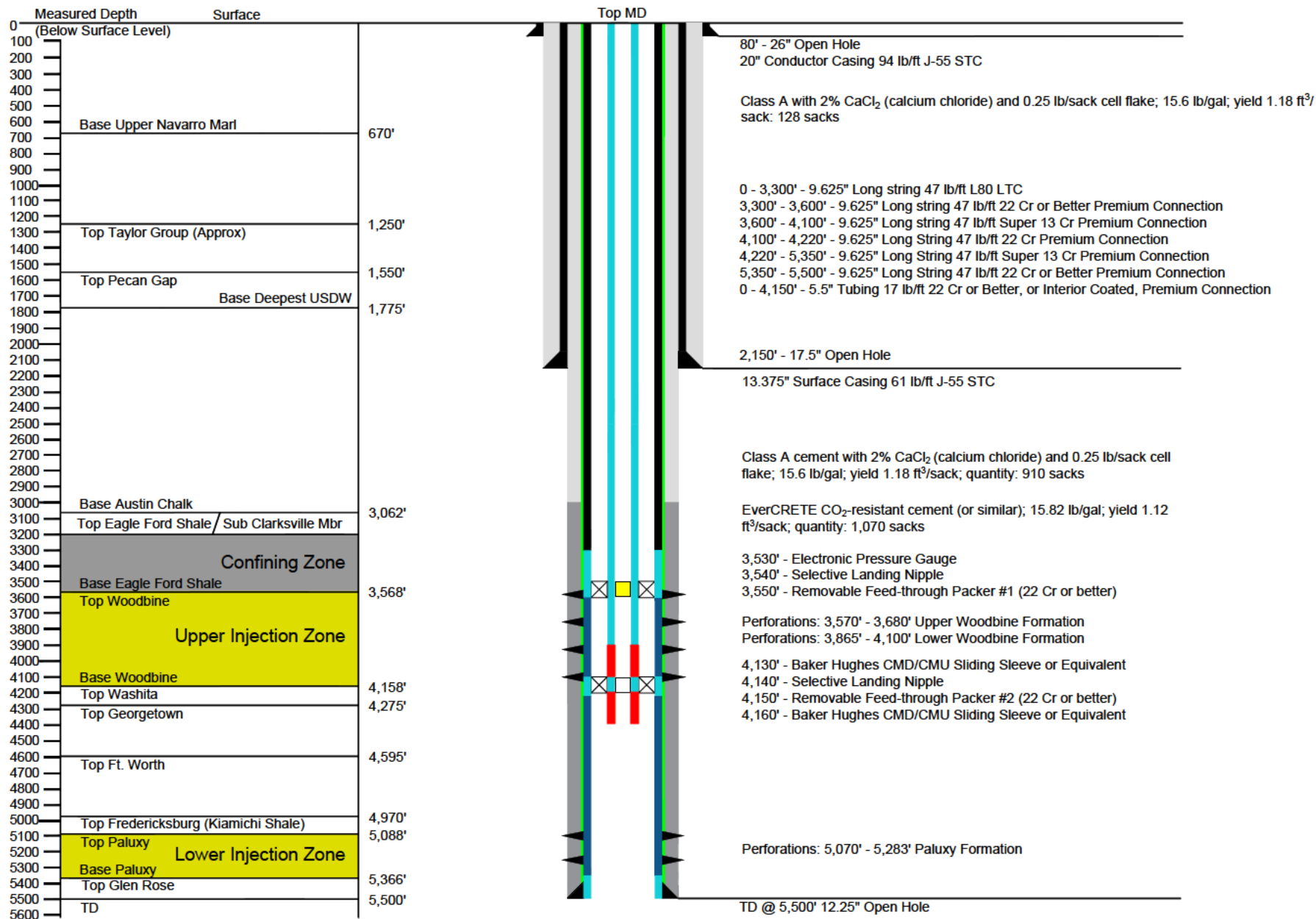
## FIGURE 4-1 PROPOSED WELLBORE DIAGRAM - SB-01 HYDRAULIC SLIDING SLEEVES

SUGARBERRY CCS HUB  
SUGARBERRY CCS, LLC  
HOPKINS COUNTY, TEXAS

**SCS ENGINEERS**

Wichita, KS

May 2025



## Legend

- |  |   |  |  |
|--|---|--|--|
| <span style="color: red;">■</span> Sliding Sleeve  | <span style="background-color: #d3d3d3; border: 1px solid black; display: inline-block; width: 20px; height: 10px;"></span> Cement    | <span style="background-color: black; border: 1px solid black; display: inline-block; width: 20px; height: 10px;"></span> Long String Casing | <span style="background-color: #ffff00; border: 1px solid black; display: inline-block; width: 20px; height: 10px;"></span> Rock Type      |
| <span style="color: green;">■</span> DAS/DTS Fiber Optic Cable   | <span style="background-color: #d3d3d3; border: 1px solid black; display: inline-block; width: 20px; height: 10px;"></span> Class A   | <span style="background-color: black; border: 1px solid black; display: inline-block; width: 20px; height: 10px;"></span> L-80               | <span style="background-color: #ffff00; border: 1px solid black; display: inline-block; width: 20px; height: 10px;"></span> Injection Zone |
| <span style="color: yellow;">■</span> Electronic P/T Gauge   | <span style="background-color: #808080; border: 1px solid black; display: inline-block; width: 20px; height: 10px;"></span> EverCRETE | <span style="background-color: #000080; border: 1px solid black; display: inline-block; width: 20px; height: 10px;"></span> Super 13 Cr      | <span style="background-color: #808080; border: 1px solid black; display: inline-block; width: 20px; height: 10px;"></span> Confining Zone |
| <span style="border: 1px solid black; display: inline-block; width: 20px; height: 10px; position: relative;"> <span style="position: absolute; top: 50%; left: 50%; transform: translate(-50%, -50%); font-size: 8px;">X</span> </span> Hydraulic Packer |   | <span style="background-color: #00bfff; border: 1px solid black; display: inline-block; width: 20px; height: 10px;"></span> 22 Cr or Better  |  |
| <span style="color: black;">▶</span> Perforations  |   |  |  |

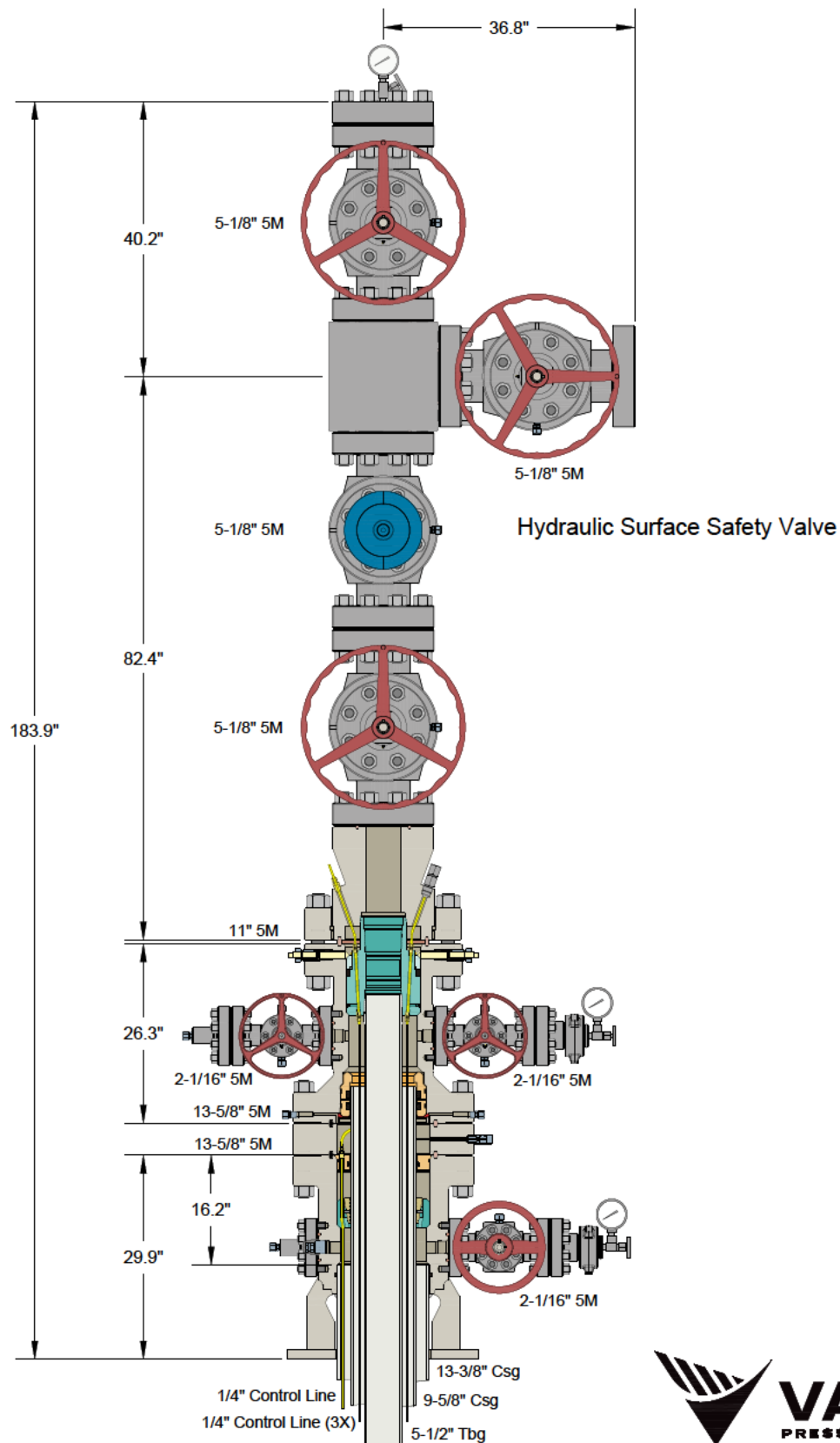
## FIGURE 4-2 PROPOSED WELLBORE DIAGRAM - SB-05 MECHANICAL SLIDING SLEEVES

SUGARBERRY CCS HUB  
SUGARBERRY CCS, LLC  
HOPKINS COUNTY, TEXAS

**SCS ENGINEERS**

Wichita, KS

May 2025



13-3/8" X 9-5/8" X 5-1/2" 5M Conventional Wellhead Assembly, with T-EBS Tubing Head, T-M68-CCL Tubing Hanger and Adapter Flange, with 9-5/8" W1-CCL and DSA-CCL

**FIGURE 4-3**  
**WELLHEAD AND CHRISTMAS TREE DESIGN**  
 SUGARBERRY CCS HUB  
 SUGARBERRY CCS, LLC  
 HOPKINS COUNTY, TEXAS

**SCS ENGINEERS**

Wichita, KS

May 2025

## APPENDIX A

## Calculation Summary

### 06-0-2 Super13Cr Calculation

Unit Set: Custom

Automatic Chemistry Model  
,Aqueous (H<sup>+</sup> ion) Databanks:  
,,Corrosion (AQ)  
,,Aqueous (H<sup>+</sup> ion)  
,Second Liquid phase  
,Redox selected  
,Using K-fit Polynomials  
,,T-span: 25.0 - 225.0  
,,P-span: 1.0 - 1500.0

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,,-2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Super13Cr stainless steel

Flow Type: Complete Agitation  
Scales included - passivating films included.

Calc. elapsed time: 9.839 sec  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mg/L,mg/L  
H2O,9.69558e5,9.66585e5  
BaCl2,0.173601,0.173601  
CaCl2,1221.60,1221.60  
CaO,2649.52,2649.52  
CO2,1109.73,1109.73  
FeCl2,96.6163,96.6163  
KCl,198.176,198.176  
MgCl2,8044.95,8044.95  
NaCl,69850.2,69850.2  
SO3,3271.33,3271.33  
SrCl2,88.8451,88.8451  
BaSO4,195.123,195.123  
CaCO3,1214.83,1214.83  
FeCO3,212.302,212.302  
SrSO4,395.669,395.669

## Calculated Rates

Corrosion Rate,1.29625e-3,mm/yr  
Corrosion Potential,-0.375137,V (SHE)  
Repassivation Potential\*,-0.133278,V (SHE)  
Corrosion Current Density,1.19447e-3,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0  
,CaCO3 (Calcite),1.0  
,FeCO3 (Siderite),1.0  
,SrSO4 (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaCO3 (Aragonite),0.619503  
,CaSO4.0.5H2O (Bassanite),0.264953  
,CaSO4.2H2O (Gypsum),0.936165  
,CaSO4 (Anhydrite),0.992812

## Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

## Mixture Properties

Stream Amount,1.00065,L  
Temperature,43.0000,°C  
Pressure,1530.00,psia

## Aqueous Properties

pH,5.84280,  
Ionic Strength (x-based),0.0289286,mol/mol  
Ionic Strength (m-based),1.68919,mol/kg  
ORP,-0.0708086,V (SHE)  
Osmotic Pressure,1100.66,psia  
Specific Electrical Conductivity,1.52175e5,μmho/cm  
"Electrical Conductivity, molar",0.0106737,m2/ohm-mol  
"Viscosity, absolute",0.753014,cP  
"Viscosity, relative",1.21772,  
Standard Liquid Volume,1.01667,L  
"Volume, Std. Conditions",0.995867,L  
"Total Dissolved Solids, Estimated",86624.0,mg/L  
Hardness,14572.2,mg/L as CaCO3

## Solid Properties

Standard Liquid Volume,4.71394e-4,L

## Thermodynamic Properties

,Unit,Total,Aqueous,Solid  
Density,g/ml,1.05513,1.05400,3.19028

Enthalpy,J,-1.59255e7,-1.59088e7,-16657.8

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mol,mol,mol  
Mole (True),56.4817,56.4677,0.0140297  
Mole (App),55.1169,55.1029,0.0140297  
,g,g,g  
Mass,1055.81,1054.12,1.69865  
,L,L,cm3  
Volume,1.00065,1.00011,0.532446

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
CaCO3 (Calcite),1.00000,0.0712116  
BaSO4 (Barite),1.00000,1626.71  
FeCO3 (Siderite),1.00000,0.281937  
SrSO4 (Celestine),1.00000,2.97279  
CaSO4 (Anhydrite),0.992812,1.15320  
CaSO4.2H2O (Gypsum),0.936165,1.05145  
CaCO3 (Aragonite),0.619503,0.0441157  
Fe2O3 (Hematite),0.614309,4.82516e-5  
FeO(OH) (Lepidocrocite),0.608615,5.34790e-3  
CaSO4.0.5H2O (Bassanite),0.264953,0.305179  
SrCO3 (Strontianite),0.0658101,0.0119942  
NaCl (Halite),0.0214673,0.0208317  
NaHCO3 (Nahcolite),9.67155e-3,0.0224588  
Fe3O4 (Magnetite),8.03798e-3,2.02152e-9  
Na2SO4 (Thenardite),5.19801e-3,5.27945e-3  
MgCO3 (Magnesite),3.13738e-3,1.80700e-4  
MgSO4.7H2O (Epsomite),2.94357e-3,2.45836e-3  
MgCO3.3H2O (Nesquehonite),1.68840e-3,9.24622e-5  
KCl (Sylvite),1.64300e-4,1.59495e-4  
FeSO4.7H2O (Melanterite),1.43439e-4,5.86409e-4  
Sr(HCO3)2,7.36530e-5,1.16247e-3

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mg/L,mg/L,mg/L  
H2O,9.66424e5,9.66938e5,  
Cl-1,49332.2,49358.4,  
Na+1,27326.0,27340.6,  
SO4-2,2934.56,2936.13,  
Ca+2,2395.62,2396.9,

Mg+2,1795.16,1796.11,  
CaCO<sub>3</sub> (Calcite),939.331,2.11882,937.713  
MgSO<sub>4</sub>,618.109,618.438,0.0  
HCO<sub>3</sub>-1,610.142,610.467,  
NaSO<sub>4</sub>-1,499.663,499.929,  
MgHCO<sub>3</sub>+1,468.913,469.163,  
CO<sub>2</sub>,434.737,434.968,  
SrSO<sub>4</sub> (Celestine),340.259,8.45492,331.986  
FeCO<sub>3</sub> (Siderite),233.661,0.329226,233.456  
NaHCO<sub>3</sub> (Nahcolite),199.957,200.063,0.0  
BaSO<sub>4</sub> (Barite),195.198,,195.302  
CaSO<sub>4</sub> (Anhydrite),165.139,165.227,0.0  
K+1,100.806,100.86,  
Sr+2,75.5373,75.5775,  
Fe+2,32.2194,32.2365,  
KSO<sub>4</sub>-1,8.92865,8.9334,  
CaHCO<sub>3</sub>+1,1.96779,1.96884,  
KCl (Sylvite),1.03693,1.03748,0.0  
MgCO<sub>3</sub> (Magnesite),0.45087,0.45111,0.0  
CO<sub>3</sub>-2,0.249586,0.249719,  
HSO<sub>4</sub>-1,0.0802834,0.0803262,  
NaCO<sub>3</sub>-1,0.0742491,0.0742886,  
FeCl+1,0.054175,0.0542038,  
Ba+2,0.0507904,0.0508174,  
CaCl+1,0.0450799,0.0451039,  
BaCl(+1),0.0230396,0.0230519,  
FeHCO<sub>3</sub>+1,0.0191221,0.0191323,  
FeOH+1,0.0150615,0.0150695,  
MgOH+1,6.89614e-3,6.89981e-3,  
BaHCO<sub>3</sub>+1,2.04215e-3,2.04324e-3,  
H+1,1.67583e-3,1.67672e-3,  
OH-1,6.03533e-4,6.03855e-4,  
CaOH+1,5.02635e-4,5.02902e-4,  
FeCl<sub>2</sub> (Lawrencite),1.47968e-4,1.48047e-4,0.0  
Fe(CO<sub>3</sub>)<sub>2</sub>-2,8.12707e-5,8.1314e-5,  
SrOH+1,3.92907e-6,3.93117e-6,  
KHSO<sub>4</sub> (Mercallite),2.27296e-6,2.27417e-6,0.0  
BaCO<sub>3</sub> (Witherite),1.36218e-6,1.3629e-6,0.0  
Fe(OH)<sub>3</sub> (Bernalite),4.31054e-7,4.31284e-7,0.0  
Fe(OH)<sub>2</sub>+1,7.22791e-8,7.23176e-8,  
HCl,6.94225e-8,6.94594e-8,  
FeHS+1,1.56314e-8,1.56397e-8,  
H<sub>2</sub>S,9.06131e-9,9.06614e-9,  
FeOH+2,4.78088e-9,4.78342e-9,  
HS-1,1.94047e-9,1.94151e-9,  
HSO<sub>3</sub>-1,1.4426e-9,1.44336e-9,  
Fe(OH)<sub>4</sub>-1,1.07823e-9,1.0788e-9,  
H<sub>2</sub>,8.70372e-10,8.70835e-10,  
SO<sub>3</sub>-2,3.89554e-10,3.89762e-10,  
BaOH+1,2.64919e-10,2.6506e-10,  
Fe+3,1.31864e-11,1.31934e-11,  
S<sub>2</sub>O<sub>3</sub>-2,9.89335e-12,9.89861e-12,  
NaS<sub>2</sub>O<sub>3</sub>-1,6.57258e-12,6.57608e-12,  
HFeO<sub>2</sub>-1,1.56529e-12,1.56612e-12,



FeCl2+1,5.5679e-13,5.57086e-13,  
CaCl2 (Hydrophilite),3.55293e-13,3.55482e-13,0.0  
FeCl+2,1.66088e-13,1.66177e-13,  
FeSO4+1,1.60046e-13,1.60132e-13,  
SO2,9.99863e-14,1.0004e-13,  
KS2O3-1,4.98155e-14,4.9842e-14,  
FeCl3 (Molysite),1.48554e-14,1.48633e-14,0.0  
S-2,2.13427e-15,2.1354e-15,  
FeCl4-1,3.14286e-16,3.14453e-16,  
H2SO4,2.08774e-18,2.08886e-18,  
FeS(HS)-1,1.52284e-20,1.52365e-20,  
S2-2,1.43176e-21,1.43252e-21,  
SO3,2.77804e-22,2.77952e-22,  
Fe2(OH)2+4,1.69176e-24,1.69266e-24,  
S2O5-2,4.73798e-27,4.7405e-27,  
S2O6-2,7.94006e-28,7.94428e-28,  
S3-2,2.73379e-28,2.73525e-28,  
S2O4-2,1.42949e-28,1.43025e-28,  
Na2S2O4,6.78984e-30,6.79345e-30,0.0  
S4-2,2.87115e-35,2.87267e-35,  
S5-2,1.75346e-42,1.75439e-42,  
FeO4-2,1.06634e-50,1.0669e-50,  
HSO5-1,7.14484e-51,7.14864e-51,  
S5O6-2,7.8012e-53,7.80536e-53,  
O2,9.70262e-59,9.70778e-59,  
S2O8-2,7.81073e-63,7.81489e-63,  
Total (by phase),1.05513e6,1.054e6,1698.46

Element Balance  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mg/L,mg/L,mg/L  
H(+1),1.08162e5,1.0822e5,0.0  
K(+1),103.933,103.988,0.0  
Na(+1),27477.3,27491.9,0.0  
Ba(+2),114.926,0.0705549,114.916  
Ca(+2),2821.18,2447.19,375.489  
Fe(+2),144.906,32.4492,112.534  
Mg(+2),2053.67,2054.77,0.0  
Fe(+3),2.74342e-7,2.74488e-7,0.0  
O(-2),8.62808e5,8.62552e5,715.631  
Cl(-1),49332.7,49359.0,0.0  
C(+4),470.664,334.18,136.735  
S(+4),7.2665e-10,7.27037e-10,0.0  
S(+6),1406.06,1322.02,84.788  
S(-2),1.60436e-8,1.60521e-8,0.0  
S(+2),8.79909e-12,8.80378e-12,0.0  
Sr(+2),237.846,79.6106,158.362  
H(0),8.70372e-10,8.70835e-10,0.0  
O(0),9.70262e-59,9.70778e-59,0.0  
S(+8),2.02622e-51,2.0273e-51,0.0

S(+3),7.40503e-29,7.40897e-29,0.0  
S(+5),3.18002e-28,3.18172e-28,0.0  
S(+7),2.60722e-63,2.60861e-63,0.0  
Fe(+6),4.96908e-51,4.97172e-51,0.0  
S(0),7.1588e-22,7.16261e-22,0.0

## Element Distribution

,Total,Total,Aqueous,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),107.376,65.404,100.0,0.0  
K(+1),2.65996e-3,1.62021e-3,100.0,0.0  
Na(+1),1.19596,0.72847,100.0,0.0  
Ba(+2),8.37399e-4,5.10069e-4,0.061359,99.9386  
Ca(+2),0.0704376,0.0429043,86.6974,13.3026  
Fe(+2),2.59638e-3,1.58148e-3,22.3813,77.6187  
Mg(+2),0.0845505,0.0515006,100.0,0.0  
Fe(+3),4.91556e-12,2.99412e-12,100.0,0.0  
O(-2),53.9624,32.8691,99.9171,0.082898  
Cl(-1),1.39239,0.848122,100.0,0.0  
C(+4),0.039211,0.0238838,70.964,29.036  
S(+4),2.26757e-14,1.3812e-14,100.0,0.0  
S(+6),0.0438772,0.0267261,93.973,6.02698  
S(-2),5.00652e-13,3.04952e-13,100.0,0.0  
S(+2),2.74583e-16,1.67251e-16,100.0,0.0  
Sr(+2),2.71627e-3,1.65451e-3,33.4536,66.5464  
H(0),8.64047e-13,5.263e-13,100.0,0.0  
O(0),6.06828e-63,3.69625e-63,100.0,0.0  
S(+8),6.32298e-56,3.85139e-56,100.0,0.0  
S(+3),2.3108e-33,1.40753e-33,100.0,0.0  
S(+5),9.92351e-33,6.04452e-33,100.0,0.0  
S(+7),8.13604e-68,4.95575e-68,100.0,0.0  
Fe(+6),8.9034e-56,5.42316e-56,100.0,0.0  
S(0),2.23396e-26,1.36073e-26,100.0,0.0

Calculation Summary  
06-0-5 22Cr Calculation

Unit Set: Custom

Automatic Chemistry Model

,MSE-SRK (H3O+ ion) Databanks:

„Corrosion (MSE)

„MSE-SRK (H3O+ ion)

„MSE (H3O+ ion)

,Second Liquid phase

,Redox selected

,Using Helgeson Direct

MSE-SRK was not designed to work with these components. The results may be in error.

,> FeS2

,> CO2S

Single Point

No secondary survey selected

Polarization Curve Range

,Range,, -2.0 to 2.0 V (SHE)

,Step size, 0.01 V (SHE)

,No. steps, 400

Metal: Stainless steel

,Duplex stainless 2205

Flow Type: Complete Agitation

Scales included - passivating films included.

The Corrosion databank is not selected and is usually required.

Please add the Corrosion databank unless you know it's not needed.

,

Stream Inflows

Row Filter Applied: Only Non Zero Values

,Input,Output

Species,mg/L,mg/L

H2O,9.69558e5,9.68662e5

BaCl2,0.173601,0.173601

CaCl2,1221.60,1221.60

CaO,2649.52,2649.52

CO2,1109.73,1109.73

FeCl2,96.6163,96.6163

KCl,198.176,198.176

MgCl2,8044.95,8044.95

NaCl,69850.2,69850.2  
SO3,3271.33,3271.33  
SrCl2,88.8451,88.8451  
BaSO4,195.123,195.123  
CaCO3,1214.83,1214.83  
FeCO3,212.302,212.302  
SrSO4,395.669,395.669

#### Calculated Rates

Corrosion Rate,2.07625e-4,mm/yr  
Corrosion Potential,-0.376233,V (SHE)  
Repassivation Potential\*,-1.27801e-3,V (SHE)  
Corrosion Current Density,1.96637e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0  
,CaCO3 (Calcite),1.0  
,FeCO3 (Siderite),1.0  
,SrSO4 (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaCO3 (Aragonite),0.757432  
,CaSO4.0.5H2O (Bassanite),0.132193  
,CaSO4.2H2O (Gypsum),0.722108  
,CaSO4 (Anhydrite),0.789129

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,1.00065,L  
Temperature,43.0000,°C  
Pressure,1530.00,psia

#### Liquid 1 Properties

pH,5.88135,  
Ionic Strength (x-based),0.0288031,mol/mol  
Ionic Strength (m-based),1.68150,mol/kg  
Dielectric Constant,55.8822,  
ORP,-0.0742417,V (SHE)  
Osmotic Pressure,1058.00,psia  
Specific Electrical Conductivity,1.51059e5,µmho/cm  
"Viscosity, absolute",0.753614,cP  
Thermal Conductivity,540.663,cal/hr m °C  
Surface Tension,0.0735089,N/m  
Standard Liquid Volume,1.01862,L  
"Volume, Std. Conditions",0.997009,L

"Total Dissolved Solids, Estimated",86156.9,mg/L  
Hardness,14284.4,mg/L as CaCO3

Solid Properties  
Standard Liquid Volume,6.05294e-4,L

Thermodynamic Properties  
,Unit,Total,Liquid-1,Solid  
Density,g/ml,1.05721,1.05587,3.12736  
Enthalpy,J,-1.59592e7,-1.59386e7,-20569.0

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
Mole (True),56.5968,56.5797,0.0171234  
Mole (App),55.2292,55.2120,0.0171234  
,g,g,g  
Mass,1057.90,1055.86,2.03649  
,L,L,cm3  
Volume,1.00065,0.999994,0.651186

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
BaSO4 (Barite),1.00000,1098.54  
FeCO3 (Siderite),1.00000,853.641  
CaCO3 (Calcite),1.00000,75.1344  
SrSO4 (Celestine),1.00000,5.36388  
CaSO4 (Anhydrite),0.789129,0.965686  
CaCO3 (Aragonite),0.757432,56.9092  
CaSO4.2H2O (Gypsum),0.722108,0.882908  
H2O,0.630484,0.630212  
CaSO4.0.5H2O (Bassanite),0.235603,0.288254  
CaSO4.0.5H2O (Bassanite),0.132193,0.161734  
SrCO3 (Strontianite),0.0714675,23.5363  
Fe2O3 (Hematite),0.0642946,3.92935e5  
NaCl (Halite),0.0184516,0.0183911  
FeO(OH) (Goethite),0.0176966,43.7388  
NaCl.2H2O (hydrohalite),0.0128650,0.0128117  
NaHCO3 (Nahcolite),8.91457e-3,0.0231988  
Na2SO4.CaSO4 (Glauberite),5.24070e-3,6.78131e-3  
Na2SO4 (Thenardite),2.46780e-3,2.60943e-3  
Na2SO4.10H2O (Mirabilite),1.80666e-3,1.90212e-3  
MgCO3,1.45817e-3,0.0936359  
Fe(OH)3 (Bernalite),1.14357e-3,2.82522  
Na2SO4.5CaSO4.3H2O,6.06725e-4,1.75835e-3  
MgSO4.7H2O (Epsomite),4.41716e-4,4.60589e-4  
MgSO4.6H2O (Hexahydrite),3.00885e-4,3.13876e-4  
MgSO4.12H2O,1.72244e-4,1.79216e-4

Na2SO4,1.65133e-4,1.74611e-4  
MgSO4.5H2O (Pentahydrate),1.48675e-4,1.55162e-4  
KCl (sylvite),1.22437e-4,1.22055e-4  
Fe3O4 (Magnetite),2.00222e-5,1.00093e6  
BaCO3 (Witherite),1.23565e-5,0.833419  
Fe(OH)2 (Amakinite),2.60129e-6,0.0212688  
Fe0.947O (Wustite),1.91690e-6,8.56804e-3  
Mg(OH)2 (Brucite),1.22764e-6,7.55064e-4  
FeS2 (Pyrite),9.19122e-8,0.0409511  
FeS (Pyrrhotite),4.13634e-8,8.26235e-3  
Na2CO3.MgCO3 (Eitelite),2.62454e-8,1.09414e-4  
FeS2(marcasite) (Marcasite),2.57884e-8,0.0114899  
MgFe2O4 (Magnesioferrite),1.59405e-9,5.99447  
FeS (Mackinawite),8.59962e-10,1.71778e-4  
CaFe2O4,1.77228e-12,7.79805e-3

#### Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mg/L,mg/L,mg/L  
H2O,9.6855e5,9.69181e5,0.0  
Cl-1,49332.6,49364.7,  
Na+1,27309.1,27326.9,  
SO4-2,2920.9,2922.81,  
Ca+2,2205.51,2206.95,  
Mg+2,1875.13,1876.35,  
CaCO3 (Calcite),1229.43,2.83267,1227.4  
NaMgSO4+1,1048.48,1049.16,  
HCO3-1,758.939,759.434,  
CO2,525.116,525.458,  
CaSO4 (Anhydrite),418.81,419.082,0.0  
SrSO4 (Celestine),402.252,2.5482,399.966  
FeCO3 (Siderite),213.745,,213.884  
BaSO4 (Barite),195.129,,195.256  
K+1,102.939,103.006,  
FeCO2+2,67.4114,67.4553,  
Sr+2,45.9658,45.9957,  
Fe+2,4.14836,4.15106,  
KMgSO4+1,4.05583,4.05847,  
MgCO3,0.488133,0.488451,0.0  
CO3-2,0.344392,0.344617,  
CaCl2 (Hydrophilite),0.205223,0.205357,0.0  
MgSO4,0.12761,0.127693,0.0  
Ba+2,0.110775,0.110847,  
FeH(CO3)2-1,0.0587714,0.0588097,  
HSO4-1,0.046301,0.0463311,  
H3O+1,0.021695,0.0217091,  
FeCl+1,4.77742e-3,4.78053e-3,  
MgOH+1,4.57931e-3,4.5823e-3,  
FeSO4,3.52318e-3,3.52547e-3,0.0  
FeOH+1,1.73358e-3,1.73471e-3,

CaOH+1,9.56172e-4,9.56794e-4,  
OH-1,8.04856e-4,8.05381e-4,  
Na2SO4.NaHSO4,1.03122e-4,1.03189e-4,0.0  
BaCO3 (Witherite),6.47772e-6,6.48194e-6,0.0  
SrCO3 (Strontianite),3.38587e-6,3.38808e-6,0.0  
SrOH+1,2.43362e-6,2.4352e-6,  
FeO+1,1.33379e-7,1.33466e-7,  
HFeO2,1.19919e-7,1.19997e-7,  
NaOH.Na2SO4,4.05045e-8,4.05309e-8,  
FeO,3.31784e-8,3.32e-8,  
BaOH+1,8.46353e-9,8.46904e-9,  
H2S,7.64048e-9,7.64546e-9,  
HCl,5.90055e-9,5.90439e-9,  
NaOH,3.93635e-9,3.93892e-9,0.0  
HS-1,1.44677e-9,1.44771e-9,  
H2,1.03301e-9,1.03368e-9,  
HSO3-1,8.89336e-10,8.89915e-10,  
FeOH+2,6.79287e-10,6.79729e-10,  
NaOHCO3-2,4.70137e-10,4.70443e-10,  
SO3-2,2.20285e-10,2.20428e-10,  
FeS (Pyrrhotite),1.80087e-10,1.80204e-10,0.0  
FeO2-1,7.79088e-11,7.79595e-11,  
FeHS+1,4.38134e-11,4.38419e-11,  
S2O3-2,4.4855e-12,4.48842e-12,  
FeCl+2,2.94926e-12,2.95118e-12,  
H2SO4,2.22801e-13,2.22946e-13,  
HFeO2-1,1.7019e-13,1.70301e-13,  
Fe+3,1.08709e-13,1.0878e-13,  
MgCl2,1.02062e-13,1.02128e-13,0.0  
SO2,6.4532e-14,6.45741e-14,  
FeCl2+1,1.51486e-15,1.51584e-15,  
HS2O3-1,5.54835e-17,5.55196e-17,  
S-2,1.71135e-17,1.71246e-17,  
FeHSO4+2,1.44049e-17,1.44143e-17,  
CO2S,2.01443e-19,2.01575e-19,  
S2-2,3.37818e-22,3.38038e-22,  
H2S2O3,2.87046e-22,2.87233e-22,  
S2O5-2,4.78486e-24,4.78797e-24,  
Fe2(OH)2+4,2.27069e-25,2.27217e-25,  
SO3,1.42893e-26,1.42986e-26,  
S2O6-2,1.04394e-28,1.04462e-28,  
S3-2,4.68767e-29,4.69072e-29,  
S2O4-2,2.19271e-29,2.19414e-29,  
S4-2,3.57789e-36,3.58022e-36,  
S5-2,1.58799e-43,1.58902e-43,  
HSO5-1,2.97327e-51,2.97521e-51,  
FeO4-2,4.6279e-52,4.63091e-52,  
S5O6-2,4.59796e-54,4.60095e-54,  
O2,7.36296e-59,7.36776e-59,  
S2O8-2,8.78115e-64,8.78687e-64,  
S8 (Sulfur),4.81703e-66,4.82017e-66,0.0  
Total (by phase),1.05721e6,1.05586e6,2036.51

Element Balance  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mg/L,mg/L,mg/L  
H(+1),1.08398e5,1.08468e5,0.0  
K(+1),103.933,104.001,0.0  
Na(+1),27477.3,27495.2,0.0  
Ba(+2),114.926,0.110851,114.89  
Ca(+2),2821.18,2331.53,491.488  
Fe(+2),144.906,41.9009,103.1  
Mg(+2),2053.67,2055.01,0.0  
Fe(+3),1.79622e-7,1.79739e-7,0.0  
O(-2),8.64653e5,8.64346e5,870.119  
Cl(-1),49332.7,49364.8,0.0  
C(+4),470.663,301.5,169.47  
S(+4),4.40011e-10,4.40298e-10,0.0  
S(+6),1406.06,1310.32,96.6491  
S(-2),8.67271e-9,8.67836e-9,0.0  
S(+2),2.56548e-12,2.56715e-12,0.0  
Sr(+2),237.846,47.2113,190.79  
H(0),1.03304e-9,1.03371e-9,0.0  
O(0),7.36296e-59,7.36776e-59,0.0  
S(+8),8.43196e-52,8.43745e-52,0.0  
S(+3),1.09751e-29,1.09822e-29,0.0  
S(+5),4.18103e-29,4.18375e-29,0.0  
S(+7),2.93114e-64,2.93305e-64,0.0  
Fe(+6),2.15658e-52,2.15798e-52,0.0  
S(0),8.50773e-20,8.51327e-20,0.0

Element Distribution

,Total,Total,Liquid-1,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),107.607,65.4066,100.0,0.0  
K(+1),2.65996e-3,1.6168e-3,100.0,0.0  
Na(+1),1.19596,0.726937,100.0,0.0  
Ba(+2),8.37399e-4,5.08996e-4,0.0963918,99.9036  
Ca(+2),0.0704376,0.0428141,82.59,17.41  
Fe(+2),2.59638e-3,1.57816e-3,28.897,71.103  
Mg(+2),0.0845505,0.0513923,100.0,0.0  
Fe(+3),3.2184e-12,1.95624e-12,100.0,0.0  
O(-2),54.0777,32.87,99.8994,0.100567  
Cl(-1),1.39239,0.846338,100.0,0.0  
C(+4),0.039211,0.0238336,64.0169,35.9831  
S(+4),1.37309e-14,8.34604e-15,100.0,0.0  
S(+6),0.0438772,0.0266698,93.1307,6.86929  
S(-2),2.70639e-13,1.64502e-13,100.0,0.0  
S(+2),8.00577e-17,4.86614e-17,100.0,0.0  
Sr(+2),2.71627e-3,1.65103e-3,19.8366,80.1634  
H(0),1.0255e-12,6.2333e-13,100.0,0.0  
O(0),4.605e-63,2.79905e-63,100.0,0.0



S(+8),2.63126e-56,1.59936e-56,100.0,0.0  
S(+3),3.42486e-34,2.08173e-34,100.0,0.0  
S(+5),1.30472e-33,7.93049e-34,100.0,0.0  
S(+7),9.14687e-69,5.55974e-69,100.0,0.0  
Fe(+6),3.86408e-57,2.3487e-57,100.0,0.0  
S(0),2.65491e-24,1.61373e-24,100.0,0.0

Calculation Summary  
06-0-6 25Cr Calculation

Unit Set: Custom

Automatic Chemistry Model

,MSE-SRK (H3O+ ion) Databanks:

„Corrosion (MSE)

„MSE-SRK (H3O+ ion)

„MSE (H3O+ ion)

,Second Liquid phase

,Redox selected

,Using Helgeson Direct

MSE-SRK was not designed to work with these components. The results may be in error.

,> FeS2

,> CO2S

Single Point

No secondary survey selected

Polarization Curve Range

,Range,, -2.0 to 2.0 V (SHE)

,Step size, 0.01 V (SHE)

,No. steps, 400

Metal: Stainless steel

,Duplex stainless 2507

Flow Type: Complete Agitation

Scales included - passivating films included.

The Corrosion databank is not selected and is usually required.

Please add the Corrosion databank unless you know it's not needed.

,

Stream Inflows

Row Filter Applied: Only Non Zero Values

,Input,Output

Species,mg/L,mg/L

H2O,9.69558e5,9.68662e5

BaCl2,0.173601,0.173601

CaCl2,1221.60,1221.60

CaO,2649.52,2649.52

CO2,1109.73,1109.73

FeCl2,96.6163,96.6163

KCl,198.176,198.176

MgCl2,8044.95,8044.95

NaCl,69850.2,69850.2  
SO3,3271.33,3271.33  
SrCl2,88.8451,88.8451  
BaSO4,195.123,195.123  
CaCO3,1214.83,1214.83  
FeCO3,212.302,212.302  
SrSO4,395.669,395.669

#### Calculated Rates

Corrosion Rate,2.01744e-4,mm/yr  
Corrosion Potential,-0.377194,V (SHE)  
Repassivation Potential\*,0.299238,V (SHE)  
Corrosion Current Density,1.96633e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0  
,CaCO3 (Calcite),1.0  
,FeCO3 (Siderite),1.0  
,SrSO4 (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaCO3 (Aragonite),0.757432  
,CaSO4.0.5H2O (Bassanite),0.132193  
,CaSO4.2H2O (Gypsum),0.722108  
,CaSO4 (Anhydrite),0.789129

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,1.00065,L  
Temperature,43.0000,°C  
Pressure,1530.00,psia

#### Liquid 1 Properties

pH,5.88135,  
Ionic Strength (x-based),0.0288031,mol/mol  
Ionic Strength (m-based),1.68150,mol/kg  
Dielectric Constant,55.8822,  
ORP,-0.0742417,V (SHE)  
Osmotic Pressure,1058.00,psia  
Specific Electrical Conductivity,1.51059e5,µmho/cm  
"Viscosity, absolute",0.753614,cP  
Thermal Conductivity,540.663,cal/hr m °C  
Surface Tension,0.0735089,N/m  
Standard Liquid Volume,1.01862,L  
"Volume, Std. Conditions",0.997009,L

"Total Dissolved Solids, Estimated",86156.9,mg/L  
Hardness,14284.4,mg/L as CaCO3

Solid Properties  
Standard Liquid Volume,6.05294e-4,L

Thermodynamic Properties  
,Unit>Total,Liquid-1,Solid  
Density,g/ml,1.05721,1.05587,3.12736  
Enthalpy,J,-1.59592e7,-1.59386e7,-20569.0

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
Mole (True),56.5968,56.5797,0.0171234  
Mole (App),55.2292,55.2120,0.0171234  
,g,g,g  
Mass,1057.90,1055.86,2.03649  
,L,L,cm3  
Volume,1.00065,0.999994,0.651186

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
BaSO4 (Barite),1.00000,1098.54  
FeCO3 (Siderite),1.00000,853.641  
CaCO3 (Calcite),1.00000,75.1344  
SrSO4 (Celestine),1.00000,5.36388  
CaSO4 (Anhydrite),0.789129,0.965686  
CaCO3 (Aragonite),0.757432,56.9092  
CaSO4.2H2O (Gypsum),0.722108,0.882908  
H2O,0.630484,0.630212  
CaSO4.0.5H2O (Bassanite),0.235603,0.288254  
CaSO4.0.5H2O (Bassanite),0.132193,0.161734  
SrCO3 (Strontianite),0.0714675,23.5363  
Fe2O3 (Hematite),0.0642946,3.92935e5  
NaCl (Halite),0.0184516,0.0183911  
FeO(OH) (Goethite),0.0176966,43.7388  
NaCl.2H2O (hydrohalite),0.0128650,0.0128117  
NaHCO3 (Nahcolite),8.91457e-3,0.0231988  
Na2SO4.CaSO4 (Glauberite),5.24070e-3,6.78131e-3  
Na2SO4 (Thenardite),2.46780e-3,2.60943e-3  
Na2SO4.10H2O (Mirabilite),1.80666e-3,1.90212e-3  
MgCO3,1.45817e-3,0.0936359  
Fe(OH)3 (Bernalite),1.14357e-3,2.82522  
Na2SO4.5CaSO4.3H2O,6.06725e-4,1.75835e-3  
MgSO4.7H2O (Epsomite),4.41716e-4,4.60589e-4  
MgSO4.6H2O (Hexahydrite),3.00885e-4,3.13876e-4  
MgSO4.12H2O,1.72244e-4,1.79216e-4

Na2SO4,1.65133e-4,1.74611e-4  
 MgSO4.5H2O (Pentahydrate),1.48675e-4,1.55162e-4  
 KCl (sylvite),1.22437e-4,1.22055e-4  
 Fe3O4 (Magnetite),2.00222e-5,1.00093e6  
 BaCO3 (Witherite),1.23565e-5,0.833419  
 Fe(OH)2 (Amakinite),2.60129e-6,0.0212688  
 Fe0.947O (Wustite),1.91690e-6,8.56804e-3  
 Mg(OH)2 (Brucite),1.22764e-6,7.55064e-4  
 FeS2 (Pyrite),9.19122e-8,0.0409511  
 FeS (Pyrrhotite),4.13634e-8,8.26235e-3  
 Na2CO3.MgCO3 (Eitelite),2.62454e-8,1.09414e-4  
 FeS2(marcasite) (Marcasite),2.57884e-8,0.0114899  
 MgFe2O4 (Magnesioferrite),1.59405e-9,5.99447  
 FeS (Mackinawite),8.59962e-10,1.71778e-4  
 CaFe2O4,1.77228e-12,7.79805e-3

#### Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
 ,mg/L,mg/L,mg/L  
 H2O,9.6855e5,9.69181e5,0.0  
 Cl-1,49332.6,49364.7,  
 Na+1,27309.1,27326.9,  
 SO4-2,2920.9,2922.81,  
 Ca+2,2205.51,2206.95,  
 Mg+2,1875.13,1876.35,  
 CaCO3 (Calcite),1229.43,2.83267,1227.4  
 NaMgSO4+1,1048.48,1049.16,  
 HCO3-1,758.939,759.434,  
 CO2,525.116,525.458,  
 CaSO4 (Anhydrite),418.81,419.082,0.0  
 SrSO4 (Celestine),402.252,2.5482,399.966  
 FeCO3 (Siderite),213.745,,213.884  
 BaSO4 (Barite),195.129,,195.256  
 K+1,102.939,103.006,  
 FeCO2+2,67.4114,67.4553,  
 Sr+2,45.9658,45.9957,  
 Fe+2,4.14836,4.15106,  
 KMgSO4+1,4.05583,4.05847,  
 MgCO3,0.488133,0.488451,0.0  
 CO3-2,0.344392,0.344617,  
 CaCl2 (Hydrophilite),0.205223,0.205357,0.0  
 MgSO4,0.12761,0.127693,0.0  
 Ba+2,0.110775,0.110847,  
 FeH(CO3)2-1,0.0587714,0.0588097,  
 HSO4-1,0.046301,0.0463311,  
 H3O+1,0.021695,0.0217091,  
 FeCl+1,4.77742e-3,4.78053e-3,  
 MgOH+1,4.57931e-3,4.5823e-3,  
 FeSO4,3.52318e-3,3.52547e-3,0.0  
 FeOH+1,1.73358e-3,1.73471e-3,

CaOH+1,9.56172e-4,9.56794e-4,  
OH-1,8.04856e-4,8.05381e-4,  
Na2SO4.NaHSO4,1.03122e-4,1.03189e-4,0.0  
BaCO3 (Witherite),6.47772e-6,6.48194e-6,0.0  
SrCO3 (Strontianite),3.38587e-6,3.38808e-6,0.0  
SrOH+1,2.43362e-6,2.4352e-6,  
FeO+1,1.33379e-7,1.33466e-7,  
HFeO2,1.19919e-7,1.19997e-7,  
NaOH.Na2SO4,4.05045e-8,4.05309e-8,  
FeO,3.31784e-8,3.32e-8,  
BaOH+1,8.46353e-9,8.46904e-9,  
H2S,7.64048e-9,7.64546e-9,  
HCl,5.90055e-9,5.90439e-9,  
NaOH,3.93635e-9,3.93892e-9,0.0  
HS-1,1.44677e-9,1.44771e-9,  
H2,1.03301e-9,1.03368e-9,  
HSO3-1,8.89336e-10,8.89915e-10,  
FeOH+2,6.79287e-10,6.79729e-10,  
NaOHCO3-2,4.70137e-10,4.70443e-10,  
SO3-2,2.20285e-10,2.20428e-10,  
FeS (Pyrrhotite),1.80087e-10,1.80204e-10,0.0  
FeO2-1,7.79088e-11,7.79595e-11,  
FeHS+1,4.38134e-11,4.38419e-11,  
S2O3-2,4.4855e-12,4.48842e-12,  
FeCl+2,2.94926e-12,2.95118e-12,  
H2SO4,2.22801e-13,2.22946e-13,  
HFeO2-1,1.7019e-13,1.70301e-13,  
Fe+3,1.08709e-13,1.0878e-13,  
MgCl2,1.02062e-13,1.02128e-13,0.0  
SO2,6.4532e-14,6.45741e-14,  
FeCl2+1,1.51486e-15,1.51584e-15,  
HS2O3-1,5.54835e-17,5.55196e-17,  
S-2,1.71135e-17,1.71246e-17,  
FeHSO4+2,1.44049e-17,1.44143e-17,  
CO2S,2.01443e-19,2.01575e-19,  
S2-2,3.37818e-22,3.38038e-22,  
H2S2O3,2.87046e-22,2.87233e-22,  
S2O5-2,4.78486e-24,4.78797e-24,  
Fe2(OH)2+4,2.27069e-25,2.27217e-25,  
SO3,1.42893e-26,1.42986e-26,  
S2O6-2,1.04394e-28,1.04462e-28,  
S3-2,4.68767e-29,4.69072e-29,  
S2O4-2,2.19271e-29,2.19414e-29,  
S4-2,3.57789e-36,3.58022e-36,  
S5-2,1.58799e-43,1.58902e-43,  
HSO5-1,2.97327e-51,2.97521e-51,  
FeO4-2,4.6279e-52,4.63091e-52,  
S5O6-2,4.59796e-54,4.60095e-54,  
O2,7.36296e-59,7.36776e-59,  
S2O8-2,8.78115e-64,8.78687e-64,  
S8 (Sulfur),4.81703e-66,4.82017e-66,0.0  
Total (by phase),1.05721e6,1.05586e6,2036.51

Element Balance  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mg/L,mg/L,mg/L  
H(+1),1.08398e5,1.08468e5,0.0  
K(+1),103.933,104.001,0.0  
Na(+1),27477.3,27495.2,0.0  
Ba(+2),114.926,0.110851,114.89  
Ca(+2),2821.18,2331.53,491.488  
Fe(+2),144.906,41.9009,103.1  
Mg(+2),2053.67,2055.01,0.0  
Fe(+3),1.79622e-7,1.79739e-7,0.0  
O(-2),8.64653e5,8.64346e5,870.119  
Cl(-1),49332.7,49364.8,0.0  
C(+4),470.663,301.5,169.47  
S(+4),4.40011e-10,4.40298e-10,0.0  
S(+6),1406.06,1310.32,96.6491  
S(-2),8.67271e-9,8.67836e-9,0.0  
S(+2),2.56548e-12,2.56715e-12,0.0  
Sr(+2),237.846,47.2113,190.79  
H(0),1.03304e-9,1.03371e-9,0.0  
O(0),7.36296e-59,7.36776e-59,0.0  
S(+8),8.43196e-52,8.43745e-52,0.0  
S(+3),1.09751e-29,1.09822e-29,0.0  
S(+5),4.18103e-29,4.18375e-29,0.0  
S(+7),2.93114e-64,2.93305e-64,0.0  
Fe(+6),2.15658e-52,2.15798e-52,0.0  
S(0),8.50773e-20,8.51327e-20,0.0

Element Distribution

,Total,Total,Liquid-1,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),107.607,65.4066,100.0,0.0  
K(+1),2.65996e-3,1.6168e-3,100.0,0.0  
Na(+1),1.19596,0.726937,100.0,0.0  
Ba(+2),8.37399e-4,5.08996e-4,0.0963918,99.9036  
Ca(+2),0.0704376,0.0428141,82.59,17.41  
Fe(+2),2.59638e-3,1.57816e-3,28.897,71.103  
Mg(+2),0.0845505,0.0513923,100.0,0.0  
Fe(+3),3.2184e-12,1.95624e-12,100.0,0.0  
O(-2),54.0777,32.87,99.8994,0.100567  
Cl(-1),1.39239,0.846338,100.0,0.0  
C(+4),0.039211,0.0238336,64.0169,35.9831  
S(+4),1.37309e-14,8.34604e-15,100.0,0.0  
S(+6),0.0438772,0.0266698,93.1307,6.86929  
S(-2),2.70639e-13,1.64502e-13,100.0,0.0  
S(+2),8.00577e-17,4.86614e-17,100.0,0.0  
Sr(+2),2.71627e-3,1.65103e-3,19.8366,80.1634  
H(0),1.0255e-12,6.2333e-13,100.0,0.0  
O(0),4.605e-63,2.79905e-63,100.0,0.0

S(+8),2.63126e-56,1.59936e-56,100.0,0.0  
S(+3),3.42486e-34,2.08173e-34,100.0,0.0  
S(+5),1.30472e-33,7.93049e-34,100.0,0.0  
S(+7),9.14687e-69,5.55974e-69,100.0,0.0  
Fe(+6),3.86408e-57,2.3487e-57,100.0,0.0  
S(0),2.65491e-24,1.61373e-24,100.0,0.0



## Calculation Summary

### 06-1 Alloy-1 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,Aqueous (H<sup>+</sup> ion) Databanks:  
,,Corrosion (AQ)  
,,Aqueous (H<sup>+</sup> ion)  
,Second Liquid phase  
,Redox selected  
,Using K-fit Polynomials  
,,T-span: 25.0 - 225.0  
,,P-span: 1.0 - 1500.0

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Super13Cr stainless steel

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH<sub>3</sub>OH  
,SO<sub>2</sub>  
,C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>  
,(NH<sub>4</sub>)<sub>2</sub>SO<sub>3</sub>.1H<sub>2</sub>O

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H<sub>2</sub>O,5.33403,5.33403  
CO<sub>2</sub>,0.109039,0.109039  
N<sub>2</sub>,7.77432e-4,7.77432e-4  
CO,5.14928e-5,5.14928e-5  
O<sub>2</sub>,2.38930e-6,2.38930e-6  
NH<sub>3</sub>,1.40691e-3,1.40691e-3  
CH<sub>3</sub>OH,5.83154e-4,5.83154e-4  
H<sub>2</sub>S,1.18332e-5,1.18332e-5  
SO<sub>2</sub>,2.22167e-3,2.22167e-3

NO2,2.52557e-5,2.52557e-5  
BaCl2,3.19793e-8,3.19793e-8  
CaCl2,9.33369e-4,9.33369e-4  
CaO,6.11040e-3,6.11040e-3  
FeCl2,2.59638e-4,2.59638e-4  
KCl,2.65996e-4,2.65996e-4  
MgCl2,8.45505e-3,8.45505e-3  
NaCl,0.119596,0.119596  
SO3,4.07319e-3,4.07319e-3  
SrCl2,4.08102e-5,4.08102e-5  
BaSO4,8.37079e-5,8.37079e-5  
SrSO4,2.30817e-4,2.30817e-4  
C6H14O4,1.76328e-5,1.76328e-5

#### Calculated Rates

Corrosion Rate,7.03717e-4,mm/yr  
Corrosion Potential,-0.260145,V (SHE)  
Repassivation Potential\*,-0.284660,V (SHE)  
Corrosion Current Density,6.48462e-4,A/sq-m  
Maximum Pit Current Density,0.0240241,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0  
,CaSO4.2H2O (Gypsum),1.0  
,SrSO4 (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO4.0.5H2O (Bassanite),0.20966  
,CaSO4 (Anhydrite),0.843273

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,5.58822,mol  
Temperature,80.6085,°F  
Pressure,2641.00,psia

#### Aqueous Properties

pH,3.78737,  
Ionic Strength (x-based),0.0288111,mol/mol  
Ionic Strength (m-based),1.71435,mol/kg  
ORP,0.0267364,V (SHE)  
Osmotic Pressure,1472.94,psia  
Specific Electrical Conductivity,1.14580e5,μmho/cm  
"Electrical Conductivity, molar",4.58645e-3,m2/ohm-mol  
"Viscosity, absolute",1.03767,cP

"Viscosity, relative",1.21851,  
Standard Liquid Volume,0.104934,L  
"Volume, Std. Conditions",0.102328,L  
"Total Dissolved Solids, Estimated",86471.8,mg/L  
Hardness,14661.0,mg/L as CaCO3

#### Solid Properties

Standard Liquid Volume,5.01884e-5,L

#### Second Liquid Properties

Standard Liquid Volume,1.67031e-4,L  
"Volume, Std. Conditions",2.49347e-4,L

#### Thermodynamic Properties

,Unit,Total,Aqueous,Solid,2nd Liquid  
Density,g/ml,1.07473,1.07528,3.17463,0.554080  
Enthalpy,J,-1.63269e6,-1.62926e6,-1668.63,-1766.18

#### Total and Phase Flows (Amounts)

column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid,2nd Liquid  
,mol,mol,mol,mol  
Mole (True),5.72036,5.71469,1.15155e-3,4.51386e-3  
Mole (App),5.58579,5.58013,1.15155e-3,4.51386e-3  
,g,g,g,g  
Mass,109.794,109.405,0.192998,0.195268  
,L,L,cm3,L  
Volume,0.102160,0.101746,0.0607938,3.52419e-4

#### Scaling Tendencies

Row Filter Applied: Values > 1.0e-4

#### Solids,Post-Scale,Pre-Scale

S8 (Sulfur),1.00000,1.90212e6  
FeS2 (Pyrite),1.00000,6.57954e9  
BaSO4 (Barite),1.00000,3573.56  
CaSO4.2H2O (Gypsum),1.00000,1.28944  
SrSO4 (Celestine),1.00000,4.67214  
CaSO4 (Anhydrite),0.843273,1.08969  
FeS2(marcasite) (Marcasite),0.260129,1.71153e9  
CaSO4.0.5H2O (Bassanite),0.209660,0.270781  
NaCl (Halite),0.0216030,0.0215268  
Na2SO4.10H2O (Mirabilite),0.0152275,0.0181399  
NaHCO3 (Nahcolite),0.0133341,0.0169008  
CaCO3 (Calcite),6.63292e-3,0.0112870  
Na2SO4 (Thenardite),4.25573e-3,5.12459e-3  
MgSO4.7H2O (Epsomite),3.56938e-3,4.14441e-3  
CaCO3 (Aragonite),3.13680e-3,5.33778e-3  
NH4Cl (Sal ammoniac),4.51249e-4,7.01176e-4  
SrCO3 (Strontianite),4.03907e-4,2.48505e-3  
KCl (Sylvite),2.18595e-4,2.17038e-4

Sr(HCO<sub>3</sub>)<sub>2</sub>,1.31348e-4,8.18737e-4  
FeS (Pyrrhotite),1.88314e-9,2.03317  
FeCO<sub>3</sub> (Siderite),3.48756e-10,0.0314488  
FeS(mackinawite) (Mackinawite),3.30367e-11,0.0356687  
FeSO<sub>4</sub>.7H<sub>2</sub>O (Melanterite),1.27019e-11,8.63249e-4  
FeS(amorphous) (FeS amorphous),5.24495e-13,5.66280e-4

#### Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid,2nd Liquid  
,mol,mol,mol,mol  
H<sub>2</sub>O,5.33109,5.33103,,5.43564e-5  
Cl-1,0.139238,0.139238,,  
Na+1,0.117638,0.117638,,  
CO<sub>2</sub>,0.107229,0.102906,,4.32247e-3  
Mg+2,7.56111e-3,7.56111e-3,,  
Ca+2,6.32612e-3,6.32612e-3,,  
SO<sub>4</sub>-2,2.95209e-3,2.95209e-3,,  
NaSO<sub>4</sub>-1,1.60196e-3,1.60196e-3,,  
NH<sub>4</sub>+1,1.42601e-3,1.42601e-3,,  
HCO<sub>3</sub>-1,9.42655e-4,9.42655e-4,,  
N<sub>2</sub>,7.56347e-4,6.2696e-4,,1.29387e-4  
CaSO<sub>4</sub>.2H<sub>2</sub>O (Gypsum),5.94085e-4,,5.94085e-4,  
CH<sub>3</sub>OH,5.83154e-4,5.82965e-4,,1.89294e-7  
MgHCO<sub>3</sub>+1,5.11177e-4,5.11177e-4,,  
MgSO<sub>4</sub>,3.82762e-4,3.82762e-4,0.0,  
NaHCO<sub>3</sub> (Nahcolite),3.55977e-4,3.55977e-4,0.0,  
FeS<sub>2</sub> (Pyrite),2.59638e-4,,2.59638e-4,  
K+1,2.58977e-4,2.58977e-4,,  
SrSO<sub>4</sub> (Celestine),2.1169e-4,7.11798e-6,2.04572e-4,  
CaSO<sub>4</sub> (Anhydrite),1.22951e-4,1.22951e-4,0.0,  
BaSO<sub>4</sub> (Barite),8.37118e-5,,8.37118e-5,  
Sr+2,5.99375e-5,5.99375e-5,,  
CO,5.14928e-5,4.61062e-5,,5.38667e-6  
NH<sub>4</sub>SO<sub>4</sub>-1,4.83219e-5,4.83219e-5,,  
H+1,1.82293e-5,1.82293e-5,,  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,1.76328e-5,1.58653e-5,,1.76749e-6  
H<sub>2</sub>S,1.65046e-5,1.62051e-5,,2.99538e-7  
S<sub>8</sub> (Sulfur),9.54013e-6,,9.54013e-6,  
KSO<sub>4</sub>-1,5.99701e-6,5.99701e-6,,  
HSO<sub>4</sub>-1,5.50319e-6,5.50319e-6,,  
KCl (Sylvite),1.02179e-6,1.02179e-6,0.0,  
CaHCO<sub>3</sub>+1,5.82928e-7,5.82928e-7,,  
HS-1,2.30992e-8,2.30992e-8,,  
Ba+2,2.02689e-8,2.02689e-8,,  
CaCO<sub>3</sub> (Calcite),1.59483e-8,1.59483e-8,0.0,  
CaCl+1,1.10253e-8,1.10253e-8,,  
BaCl(+1),7.52062e-9,7.52062e-9,,  
S<sub>2</sub>O<sub>3</sub>-2,4.97029e-9,4.97029e-9,,  
MgCO<sub>3</sub> (Magnesite),3.17585e-9,3.17585e-9,0.0,  
CO<sub>3</sub>-2,2.69647e-9,2.69647e-9,,

NaS2O3-1,2.3838e-9,2.3838e-9,,  
NH3,2.18371e-9,2.18357e-9,,1.43404e-13  
NaCO3-1,8.13791e-10,8.13791e-10,,  
BaHCO3+1,3.42153e-10,3.42153e-10,,  
KHSO4 (Mercallite),8.8052e-11,8.8052e-11,0.0,  
NH2CO2-1,5.23935e-11,5.23935e-11,,  
MgOH+1,4.31085e-11,4.31085e-11,,  
KS2O3-1,1.41838e-11,1.41838e-11,,  
OH-1,1.04043e-11,1.04043e-11,,  
HCl,8.10965e-12,8.09781e-12,,1.18442e-14  
Fe+2,4.38985e-12,4.38985e-12,,  
CaOH+1,2.00276e-12,2.00276e-12,,  
S5-2,8.50315e-13,8.50315e-13,,  
HSO3-1,7.41903e-13,7.41903e-13,,  
S4-2,2.05072e-13,2.05072e-13,,  
H2,1.79315e-13,1.70039e-13,,9.2758e-15  
S3-2,2.99086e-14,2.99086e-14,,  
FeHS+1,1.04123e-14,1.04123e-14,,  
SrOH+1,8.94639e-15,8.94639e-15,,  
SO2,5.1895e-15,5.15683e-15,,3.26655e-17  
S2-2,2.63881e-15,2.63881e-15,,  
FeCl+1,2.62078e-15,2.62078e-15,,  
SO3-2,2.52798e-15,2.52798e-15,,  
BaCO3 (Witherite),1.83804e-15,1.83804e-15,0.0,  
FeHCO3+1,1.10649e-15,1.10649e-15,,  
FeCO3 (Siderite),1.50342e-16,1.50342e-16,0.0,  
S-2,1.0343e-16,1.0343e-16,,  
FeOH+1,5.75601e-18,5.75601e-18,,  
FeCl2 (Lawrencite),4.69977e-18,4.69977e-18,0.0,  
Fe(NH3)+2,1.80391e-18,1.80391e-18,,  
BaOH+1,1.62747e-19,1.62747e-19,,  
H2SO4,3.27784e-20,1.79725e-20,,1.48059e-20  
CaCl2 (Hydrophilite),2.1981e-21,2.1981e-21,0.0,  
FeS(HS)-1,2.33702e-22,2.33702e-22,,  
Fe(CO3)2-2,1.48379e-22,1.48379e-22,,  
Fe+3,5.2463e-23,5.2463e-23,,  
FeOH+2,4.97937e-23,4.97937e-23,,  
Fe(NH3)2+2,4.17982e-24,4.17982e-24,,  
SO3,2.21755e-24,2.21755e-24,,7.11272e-33  
Fe(OH)2+1,2.17292e-24,2.17292e-24,,  
FeCl2+1,7.81358e-25,7.81358e-25,,  
FeCl+2,2.22925e-25,2.22925e-25,,  
FeSO4+1,7.97176e-26,7.97176e-26,,  
Fe(OH)3 (Bernalite),6.09124e-26,6.09124e-26,0.0,  
FeCl3 (Molysite),2.05764e-26,2.05764e-26,0.0,  
S2O5-2,6.79134e-28,6.79134e-28,,  
FeCl4-1,5.95252e-28,5.95252e-28,,  
S2O4-2,3.53286e-28,3.53286e-28,,  
Na2S2O4,1.46635e-29,1.46635e-29,0.0,  
S2O6-2,4.3893e-30,4.3893e-30,,  
Fe(NH3)3+2,2.39009e-30,2.39009e-30,,  
Fe(OH)4-1,2.21313e-31,2.21313e-31,,  
S5O6-2,1.90518e-31,1.90518e-31,,  
HFeO2-1,4.83348e-33,4.83348e-33,,

N2H5+1,2.37825e-35,2.37825e-35,,  
 Fe(NH3)4+2,1.61855e-39,1.61855e-39,,  
 N2H4,6.9438e-40,6.9438e-40,,1.97131e-46  
 NH2OH,1.9777e-42,1.97768e-42,,1.95893e-47  
 Fe2(OH)2+4,1.24708e-46,1.24708e-46,,  
 Fe(NH3)5+2,1.09608e-48,1.09608e-48,,  
 NO,9.08744e-52,8.53672e-52,,5.5072e-53  
 N2O,4.21058e-53,3.99886e-53,,2.11724e-54  
 Fe(NH3)6+2,7.42247e-58,7.42247e-58,,  
 HSO5-1,3.08676e-59,3.08676e-59,,  
 NO2-1,2.16825e-61,2.16825e-61,,  
 HNO2,2.44319e-62,2.35573e-62,,8.74611e-64  
 S2O8-2,6.61009e-70,6.61009e-70,,  
 O2,2.38508e-70,2.03148e-70,,3.53596e-71  
 NO2,6.88195e-76,6.81289e-76,,6.90604e-78  
 FeO4-2,2.61641e-79,2.61641e-79,,  
 NO3-1,1.63753e-80,1.63753e-80,,  
 NaNO3 (Nitratine),7.19916e-82,7.19916e-82,0.0,  
 Ca(NO3)+1,7.17621e-82,7.17621e-82,,  
 NH4NO3 (Gwihabaite),5.22173e-82,5.22173e-82,0.0,  
 SrNO3+1,1.03251e-83,1.03251e-83,,  
 HNO3,1.51563e-89,1.50808e-89,,7.54745e-92  
 FeNO3+2,3.63648e-104,3.63648e-104,,  
 Total (by phase),5.72036,5.71469,1.15155e-3,4.51386e-3

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid,2nd Liquid  
 ,mol,mol,mol,mol  
 H(+1),10.6723,10.6698,2.37634e-3,1.09312e-4  
 K(+1),2.65996e-4,2.65996e-4,0.0,0.0  
 Na(+1),0.119596,0.119596,0.0,0.0  
 N(-3),1.47433e-3,1.47433e-3,0.0,1.43404e-13  
 Ba(+2),8.37399e-5,2.81317e-8,8.37118e-5,0.0  
 Ca(+2),7.04376e-3,6.44968e-3,5.94085e-4,0.0  
 Fe(+2),2.59638e-4,4.40416e-12,2.59638e-4,0.0  
 Mg(+2),8.45505e-3,8.45505e-3,0.0,0.0  
 Fe(+3),1.05596e-22,1.05596e-22,0.0,0.0  
 O(-2),5.57625,5.56283,4.71764e-3,8.70469e-3  
 Cl(-1),0.139239,0.139239,0.0,1.18442e-14  
 C(+4),0.109039,0.104717,0.0,4.32247e-3  
 S(+4),7.49621e-13,7.49588e-13,0.0,3.26655e-17  
 S(+6),6.00908e-3,5.12671e-3,8.82369e-4,1.48059e-20  
 S(-2),2.76166e-4,1.62282e-5,2.59638e-4,2.99538e-7  
 S(+2),1.47366e-8,1.47366e-8,0.0,0.0  
 N(+3),2.41257e-61,2.40383e-61,0.0,8.74611e-64  
 N(+5),1.83454e-80,1.83454e-80,0.0,7.54745e-92  
 Sr(+2),2.71627e-4,6.70554e-5,2.04572e-4,0.0  
 N(0),1.51269e-3,1.25392e-3,0.0,2.58774e-4  
 H(0),3.5863e-13,3.40078e-13,0.0,1.85516e-14  
 O(0),4.77015e-70,4.06296e-70,0.0,7.07192e-71

S(+8),3.08676e-59,3.08676e-59,0.0,0.0  
 S(+3),7.359e-28,7.359e-28,0.0,0.0  
 S(+5),8.77859e-30,8.77859e-30,0.0,0.0  
 S(+7),1.32202e-69,1.32202e-69,0.0,0.0  
 N(+2),9.08744e-52,8.53672e-52,0.0,5.5072e-53  
 N(+4),6.88195e-76,6.81289e-76,0.0,6.90604e-78  
 N(+1),8.42117e-53,7.99772e-53,0.0,4.23449e-54  
 N(-2),4.75664e-35,4.75664e-35,0.0,3.94263e-46  
 C(+2),5.14928e-5,4.61062e-5,0.0,5.38667e-6  
 Fe(+6),2.61641e-79,2.61641e-79,0.0,0.0  
 S(0),3.35959e-4,4.07893e-12,3.35959e-4,0.0  
 N(-1),1.9777e-42,1.97768e-42,0.0,1.95893e-47  
 METHANOL,5.83154e-4,5.82965e-4,0.0,1.89294e-7  
 TRIETLNGLY,1.76328e-5,1.58653e-5,0.0,1.76749e-6

## Element Distribution

,Total,Total,Aqueous,Solid,2nd Liquid  
 ,mol,mole %,% of Total,% of Total,% of Total  
 H(+1),10.6723,64.1246,99.9767,0.0222664,1.02426e-3  
 K(+1),2.65996e-4,1.59824e-3,100.0,0.0,0.0  
 Na(+1),0.119596,0.718591,100.0,0.0,0.0  
 N(-3),1.47433e-3,8.85854e-3,100.0,0.0,9.72666e-9  
 Ba(+2),8.37399e-5,5.03151e-4,0.0335941,99.9664,0.0  
 Ca(+2),7.04376e-3,0.0423225,91.5658,8.4342,0.0  
 Fe(+2),2.59638e-4,1.56004e-3,1.69627e-6,100.0,0.0  
 Mg(+2),8.45505e-3,0.0508022,100.0,0.0,0.0  
 Fe(+3),1.05596e-22,6.34472e-22,100.0,0.0,0.0  
 O(-2),5.57625,33.5049,99.7593,0.0846024,0.156103  
 Cl(-1),0.139239,0.836621,100.0,0.0,8.50637e-12  
 C(+4),0.109039,0.655162,96.0359,0.0,3.96415  
 S(+4),7.49621e-13,4.5041e-12,99.9956,0.0,4.3576e-3  
 S(+6),6.00908e-3,0.0361056,85.3161,14.6839,2.46392e-16  
 S(-2),2.76166e-4,1.65934e-3,5.87625,94.0153,0.108463  
 S(+2),1.47366e-8,8.85447e-8,100.0,0.0,0.0  
 N(+3),2.41257e-61,1.44959e-60,99.6375,0.0,0.362522  
 N(+5),1.83454e-80,1.10228e-79,100.0,0.0,4.11409e-10  
 Sr(+2),2.71627e-4,1.63207e-3,24.6865,75.3135,0.0  
 N(0),1.51269e-3,9.08902e-3,82.8932,0.0,17.1068  
 H(0),3.5863e-13,2.15483e-12,94.8271,0.0,5.17291  
 O(0),4.77015e-70,2.86615e-69,85.1746,0.0,14.8254  
 S(+8),3.08676e-59,1.85468e-58,100.0,0.0,0.0  
 S(+3),7.359e-28,4.42166e-27,100.0,0.0,0.0  
 S(+5),8.77859e-30,5.27462e-29,100.0,0.0,0.0  
 S(+7),1.32202e-69,7.94335e-69,100.0,0.0,0.0  
 N(+2),9.08744e-52,5.46019e-51,93.9398,0.0,6.06023  
 N(+4),6.88195e-76,4.13502e-75,98.9965,0.0,1.0035  
 N(+1),8.42117e-53,5.05986e-52,94.9716,0.0,5.02838  
 N(-2),4.75664e-35,2.85803e-34,100.0,0.0,8.28868e-10  
 C(+2),5.14928e-5,3.09395e-4,89.539,0.0,10.461  
 Fe(+6),2.61641e-79,1.57207e-78,100.0,0.0,0.0  
 S(0),3.35959e-4,2.01861e-3,1.21412e-6,100.0,0.0  
 N(-1),1.9777e-42,1.1883e-41,99.999,0.0,9.90508e-4

METHANOL,5.83154e-4,3.50388e-3,99.9675,0.0,0.0324604  
TRIETLNGLY,1.76328e-5,1.05947e-4,89.9761,0.0,10.0239



## Calculation Summary

### 06-1 Alloy-4 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size, 0.01 V (SHE)  
,No. steps, 400

Metal: Stainless steel  
,Duplex stainless 2205

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,C6H14O4  
,(NH4)2SO3.1H2O

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,5.33403,5.33403  
CO2,0.109039,0.109039  
N2,7.77432e-4,7.77432e-4  
CO,5.14928e-5,5.14928e-5  
O2,2.38930e-6,2.38930e-6  
NH3,1.40691e-3,1.40691e-3  
CH3OH,5.83154e-4,5.83154e-4  
H2S,1.18332e-5,1.18332e-5  
SO2,2.22167e-3,2.22167e-3  
NO2,2.52557e-5,2.52557e-5  
BaCl2,3.19793e-8,3.19793e-8

CaCl<sub>2</sub>,9.33369e-4,9.33369e-4  
CaO,6.11040e-3,6.11040e-3  
FeCl<sub>2</sub>,2.59638e-4,2.59638e-4  
KCl,2.65996e-4,2.65996e-4  
MgCl<sub>2</sub>,8.45505e-3,8.45505e-3  
NaCl,0.119596,0.119596  
SO<sub>3</sub>,4.07319e-3,4.07319e-3  
SrCl<sub>2</sub>,4.08102e-5,4.08102e-5  
BaSO<sub>4</sub>,8.37079e-5,8.37079e-5  
SrSO<sub>4</sub>,2.30817e-4,2.30817e-4  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,1.76328e-5,1.76328e-5

#### Calculated Rates

Corrosion Rate,2.91054e-4,mm/yr  
Corrosion Potential,-0.271985,V (SHE)  
Repassivation Potential\*, -0.186934,V (SHE)  
Corrosion Current Density,2.75650e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO<sub>4</sub> (Barite),1.0  
,CaSO<sub>4</sub>.2H<sub>2</sub>O (Gypsum),1.0  
,SrSO<sub>4</sub> (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO<sub>4</sub>.0.5H<sub>2</sub>O (Bassanite),0.149208  
,CaSO<sub>4</sub> (Anhydrite),0.823932

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,5.58822,mol  
Temperature,80.6085,°F  
Pressure,2641.00,psia

#### Liquid 1 Properties

pH,4.19759,  
Ionic Strength (x-based),0.0282900,mol/mol  
Ionic Strength (m-based),1.68405,mol/kg  
Dielectric Constant,56.7738,  
ORP,-8.05947e-3,V (SHE)  
Osmotic Pressure,1555.04,psia  
Specific Electrical Conductivity,1.12622e5,μmho/cm  
"Viscosity, absolute",1.03353,cP  
Thermal Conductivity,525.083,cal/hr m °C  
Surface Tension,0.0757696,N/m  
Interfacial Tension LLE,5.67754e-7,N/m

Standard Liquid Volume,0.105044,L  
"Volume, Std. Conditions",0.102901,L  
"Total Dissolved Solids, Estimated",85678.5,mg/L  
Hardness,14208.1,mg/L as CaCO3

Solid Properties  
Standard Liquid Volume,8.81058e-5,L

Liquid 2 Properties  
pH,0.133521,  
Ionic Strength (x-based),1.00000,mol/mol  
Ionic Strength (m-based),9.72547e12,mol/kg  
Dielectric Constant,13.3600,  
Standard Liquid Volume,1.37290e-5,L  
"Volume, Std. Conditions",8.93311e-6,L

Thermodynamic Properties  
,Unit>Total,Liquid-1,Solid,Liquid-2  
Density,g/ml,1.07406,1.07218,2.78289,4.82303  
Enthalpy,J,-1.63304e6,-1.63035e6,-2483.49,-207.847

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
Mole (True),5.71816,5.71598,1.39679e-3,7.78914e-4  
Mole (App),5.58456,5.58265,1.39679e-3,5.19276e-4  
,g,g,g,g  
Mass,109.794,109.495,0.255191,0.0443365  
,L,L,cm3,L  
Volume,0.102224,0.102123,0.0917000,9.19267e-6

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
S8 (Sulfur),1.00000,3251.28  
CaSO4.2H2O (Gypsum),1.00000,1.54389  
BaSO4 (Barite),1.00000,3367.37  
SrSO4 (Celestine),1.00000,9.79066  
CaSO4 (Anhydrite),0.823932,1.27332  
S8 (Sulfur monoclinic),0.761160,2474.75  
H2O,0.705838,0.705490  
CaSO4.0.5H2O (Bassanite),0.217324,0.335772  
CaSO4.0.5H2O (Bassanite),0.149208,0.230531  
CaCO3 (Calcite),0.0415051,0.0430968  
CaCO3 (Aragonite),0.0312360,0.0324339  
NaHCO3 (Nahcolite),0.0280519,0.0267494  
NaCl (Halite),0.0237261,0.0236715  
NaCl.2H2O (hydrohalite),0.0215387,0.0214679  
Na2SO4.10H2O (Mirabilite),9.93708e-3,0.0133429

Na2SO4.CaSO4 (Glauberite),5.71678e-3,0.0119215  
Na2SO4 (Thenardite),2.97886e-3,4.01962e-3  
SrCO3 (Strontianite),2.75115e-3,0.0180977  
Na2SO4.5CaSO4.3H2O,1.07785e-3,0.0128020  
MgSO4.7H2O (Epsomite),6.83394e-4,8.70805e-4  
MgSO4.12H2O,5.37595e-4,6.83335e-4  
NH4Cl (Sal ammoniac),3.96739e-4,4.95312e-4  
MgSO4.6H2O (Hexahydrite),3.25213e-4,4.14602e-4  
NH4Cl,2.27822e-4,2.84426e-4  
KCl (sylvite),1.92835e-4,1.91578e-4  
NH4HCO3 (Ammonium bicarbonate),1.53467e-4,1.83122e-4  
Na2SO4,1.44535e-4,1.95033e-4  
MgSO4.5H2O (Pentahydrite),1.33024e-4,1.69671e-4  
BaCO3 (Witherite),2.90802e-7,6.57938e-4

#### Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
H2O,5.33,5.33,0.0,4.44566e-15  
Cl-1,0.139239,0.13872,,5.19276e-4  
Na+1,0.118119,0.118119,,7.94701e-23  
CO2,0.106319,0.106319,,3.36412e-50  
Mg+2,6.97297e-3,6.97297e-3,,1.05248e-32  
Ca+2,5.57361e-3,5.57361e-3,,1.83891e-28  
SO4-2,2.64532e-3,2.64532e-3,,1.6605e-26  
HCO3-1,2.46059e-3,2.46059e-3,,5.95276e-59  
NaMgSO4+1,1.47635e-3,1.47635e-3,,7.05111e-41  
NH4+1,1.43241e-3,1.43241e-3,,2.76366e-15  
CaSO4.2H2O (Gypsum),1.00101e-3,,1.00101e-3,  
N2,7.77306e-4,7.77306e-4,,9.33804e-14  
CH3OH,5.8311e-4,5.8311e-4,,1.03596e-18  
CaSO4 (Anhydrite),4.68875e-4,4.68875e-4,0.0,2.69653e-26  
K+1,2.60359e-4,2.60359e-4,,5.63643e-19  
FeCO2+2,2.59638e-4,1.09936e-31,,2.59638e-4  
SrSO4 (Celestine),2.30801e-4,9.05279e-7,2.29896e-4,7.002e-22  
BaSO4 (Barite),8.37059e-5,,8.37059e-5,  
S8 (Sulfur),8.21905e-5,1.22084e-8,8.21783e-5,8.26125e-16  
CO,5.14928e-5,5.14928e-5,,3.98278e-20  
H2S,5.05876e-5,5.05876e-5,,8.52247e-19  
Sr+2,4.0826e-5,4.0826e-5,,6.61558e-24  
C6H14O4,1.76328e-5,1.76328e-5,,1.99685e-24  
KMgSO4+1,5.63688e-6,5.63688e-6,,9.59986e-37  
H3O+1,3.55077e-6,3.55077e-6,,8.29082e-25  
HSO4-1,1.20427e-6,1.20427e-6,,4.60019e-26  
HS-1,1.27547e-7,1.27547e-7,,5.03654e-27  
CaCO3 (Calcite),1.21388e-7,1.21388e-7,0.0,9.90013e-18  
CaCl2 (Hydrophilite),1.05191e-7,1.05191e-7,0.0,5.95773e-37  
MgSO4,5.54034e-8,5.54034e-8,0.0,3.10158e-29  
CaClCH3OH+1,4.41998e-8,4.41998e-8,,7.68116e-26  
Ba+2,3.4029e-8,3.4029e-8,,1.77773e-20

MgCO<sub>3</sub>,3.06949e-8,3.06949e-8,0.0,2.37414e-23  
CO<sub>3</sub>-2,2.03086e-8,2.03086e-8,,1.65018e-31  
S<sub>2</sub>O<sub>3</sub>-2,5.69462e-9,5.69462e-9,,2.75138e-33  
NH<sub>4</sub>OH,5.30321e-9,5.30321e-9,,2.24375e-24  
NH<sub>3</sub>,1.51862e-9,1.51862e-9,,7.16382e-23  
Na<sub>2</sub>SO<sub>4</sub>.NaHSO<sub>4</sub>,1.43734e-9,1.43734e-9,0.0,3.90819e-31  
NH<sub>2</sub>CO<sub>2</sub>-1,6.98932e-10,6.98932e-10,,1.34373e-29  
MgOH+1,1.28292e-10,1.28292e-10,,5.99909e-22  
OH-1,3.85968e-11,3.85968e-11,,9.03659e-24  
HO(CH<sub>2</sub>CH<sub>2</sub>O)<sub>3</sub>CO<sub>2</sub>(-1),2.50233e-11,2.50233e-11,,6.19498e-31  
CaOH+1,2.13556e-11,2.13556e-11,,5.05582e-23  
MgClCH<sub>3</sub>OH+1,4.98893e-12,4.98893e-12,,2.09312e-27  
S<sub>5</sub>-2,4.05472e-12,4.05472e-12,,4.06366e-36  
HS<sub>2</sub>O<sub>3</sub>-1,2.67735e-12,2.67735e-12,,9.32097e-32  
S<sub>4</sub>-2,1.00628e-12,1.00628e-12,,1.0085e-36  
H<sub>2</sub>,4.70817e-13,4.70817e-13,,2.96808e-29  
CH<sub>5</sub>O+1,3.99178e-13,3.99178e-13,,4.97816e-44  
HSO<sub>3</sub>-1,3.75186e-13,3.75186e-13,,1.18667e-32  
CH<sub>3</sub>OH.HCl,2.19045e-13,2.19045e-13,,1.69197e-28  
HCl,1.64147e-13,1.64147e-13,,1.61368e-27  
S<sub>3</sub>-2,1.51023e-13,1.51023e-13,,1.51356e-37  
BaCO<sub>3</sub> (Witherite),6.90259e-14,6.90259e-14,0.0,5.3389e-29  
C<sub>6</sub>H<sub>15</sub>O<sub>4</sub>+1,2.60824e-14,2.60824e-14,,2.34461e-34  
SrOH+1,1.99778e-14,1.99778e-14,,1.76725e-25  
S<sub>2</sub>-2,1.37118e-14,1.37118e-14,,1.3742e-38  
CH<sub>3</sub>O-1,1.00092e-14,1.00092e-14,,3.4903e-34  
SrCO<sub>3</sub> (Strontianite),9.53293e-15,9.53293e-15,0.0,7.37337e-30  
SO<sub>3</sub>-2,2.66969e-15,2.66969e-15,,1.35965e-39  
SO<sub>2</sub>,9.63544e-16,9.63544e-16,,1.04937e-29  
CO<sub>2</sub>S,5.92724e-16,5.92724e-16,,4.5845e-31  
H<sub>2</sub>S<sub>2</sub>O<sub>3</sub>,4.69468e-16,4.69468e-16,,3.63116e-31  
NaOH.Na<sub>2</sub>SO<sub>4</sub>,4.11787e-16,4.11787e-16,,1.33848e-44  
S<sub>1</sub>,3.02821e-16,3.02821e-16,,2.34221e-31  
S<sub>2</sub>,2.99296e-16,2.99296e-16,,2.31495e-31  
S<sub>3</sub>,2.95796e-16,2.95796e-16,,2.28788e-31  
S<sub>4</sub>,2.92371e-16,2.92371e-16,,2.26138e-31  
S<sub>5</sub>,2.88996e-16,2.88996e-16,,2.23528e-31  
S<sub>6</sub>,2.85671e-16,2.85671e-16,,2.20956e-31  
S<sub>7</sub>,2.82282e-16,2.82282e-16,,2.18335e-31  
H<sub>2</sub>SO<sub>4</sub>,7.14273e-17,7.14273e-17,,1.03485e-35  
C<sub>6</sub>H<sub>13</sub>O<sub>4</sub>-1,5.31233e-17,5.31233e-17,,1.80778e-36  
BaOH+1,2.25441e-17,2.25441e-17,,9.15714e-43  
NaOH,2.01232e-17,2.01232e-17,0.0,2.62933e-30  
S-2,9.78157e-18,9.78157e-18,,1.04835e-40  
NaOHCO<sub>3</sub>-2,1.60127e-19,1.60127e-19,,1.6048e-43  
MgCl<sub>2</sub>,2.09761e-20,2.09761e-20,0.0,8.15975e-35  
S<sub>2</sub>O<sub>5</sub>-2,3.96979e-25,3.96979e-25,,3.96677e-49  
S<sub>2</sub>O<sub>4</sub>-2,6.52858e-29,6.52858e-29,,6.54298e-53  
SO<sub>3</sub>,9.30206e-31,9.30206e-31,,1.52381e-49  
S<sub>2</sub>O<sub>6</sub>-2,1.59968e-31,1.59968e-31,,1.6032e-55  
Fe+2,2.94449e-32,2.94449e-32,,3.10251e-49  
S<sub>5</sub>O<sub>6</sub>-2,7.37514e-33,7.37514e-33,,7.3914e-57  
N<sub>2</sub>H<sub>5</sub>+1,2.87871e-35,2.87871e-35,,1.34525e-46  
FeHS+1,9.50339e-36,9.50339e-36,,4.44389e-47

FeH(CO<sub>3</sub>)<sub>2</sub>-1,7.41251e-36,7.41251e-36,,2.5806e-55  
FeCl+1,5.96489e-36,5.96489e-36,,1.85022e-48  
FeSO<sub>4</sub>,4.60865e-36,4.60865e-36,0.0,3.5606e-51  
FeS (Pyrrhotite),1.77938e-37,1.77938e-37,0.0,1.37629e-52  
FeOH+1,6.12747e-38,6.12747e-38,,2.86528e-49  
Fe(NH<sub>3</sub>)<sub>2</sub>,2.20129e-38,2.20129e-38,,6.11469e-53  
N<sub>2</sub>H<sub>4</sub>,2.323e-39,2.323e-39,,2.42127e-56  
NH<sub>2</sub>OH<sub>2</sub>+1,2.13326e-39,2.13326e-39,,9.92617e-51  
N<sub>2</sub>H<sub>6</sub>+2,6.27765e-40,6.27765e-40,,1.13432e-47  
NH<sub>2</sub>OH,2.46162e-41,2.46162e-41,0.0,1.05326e-56  
FeO+1,4.37954e-43,4.37954e-43,,2.04792e-54  
FeOH+2,2.00368e-43,2.00368e-43,,3.62282e-51  
Fe(NH<sub>3</sub>)<sub>2</sub>+2,1.63821e-43,1.63821e-43,,4.55058e-58  
FeCl+2,3.9718e-44,3.9718e-44,,1.01998e-61  
FeO,6.96289e-45,6.96289e-45,,5.38554e-60  
Fe+3,3.29789e-45,3.29789e-45,,6.45494e-59  
HFeO<sub>2</sub>,1.92016e-45,1.92016e-45,,1.48517e-60  
NH<sub>2</sub>Cl,9.93973e-47,9.93973e-47,,7.68801e-62  
FeCl<sub>2</sub>+1,9.69919e-48,9.69919e-48,,2.70195e-69  
HClO,4.3224e-48,4.3224e-48,,3.34322e-63  
FeHSO<sub>4</sub>+2,3.92765e-48,3.92765e-48,,7.43828e-56  
Cl<sub>2</sub>,6.98941e-49,6.98941e-49,,5.40605e-64  
Fe(NH<sub>3</sub>)<sub>3</sub>+2,3.00865e-49,3.00865e-49,,8.35738e-64  
FeO<sub>2</sub>-1,1.49296e-50,1.49296e-50,,5.1976e-70  
ClO-1,3.39708e-51,3.39708e-51,,1.18266e-70  
NO,8.82335e-52,8.82335e-52,,1.30194e-65  
HFeO<sub>2</sub>-1,2.65937e-52,2.65937e-52,,9.25835e-72  
N<sub>2</sub>O,3.61467e-53,3.61467e-53,,1.04545e-66  
NH<sub>3</sub>Cl+1,3.95223e-57,3.95223e-57,,1.84811e-68  
Fe(NH<sub>3</sub>)<sub>4</sub>+2,6.54367e-58,6.54367e-58,,1.81769e-72  
HSO<sub>5</sub>-1,2.36016e-60,2.36016e-60,,8.21668e-80  
NO<sub>2</sub>-1,1.49446e-61,1.49446e-61,,4.68122e-81  
HNO<sub>2</sub>,1.16594e-62,1.16594e-62,,9.0181e-78  
Fe(NH<sub>3</sub>)<sub>5</sub>+2,1.42326e-66,1.42326e-66,,3.95351e-81  
O<sub>2</sub>,4.47003e-71,4.47003e-71,,2.79505e-87  
S<sub>2</sub>O<sub>8</sub>-2,4.73868e-72,4.73868e-72,,4.74912e-96  
Fe(NH<sub>3</sub>)<sub>6</sub>+2,3.09552e-75,3.09552e-75,,8.59868e-90  
NO<sub>2</sub>,1.1026e-76,1.1026e-76,,9.52813e-90  
NO<sub>3</sub>-1,6.55506e-81,6.55506e-81,,1.24259e-100  
HNO<sub>3</sub>,1.08872e-86,1.08872e-86,,4.35022e-107  
Fe<sub>2</sub>(OH)<sub>2</sub>+4,9.35783e-87,8.73976e-87,,6.18069e-88  
NHCl<sub>2</sub>,2.47184e-87,2.47184e-87,,1.91187e-102  
NH<sub>4</sub>NO<sub>3</sub>.(NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>,3.707e-91,3.707e-91,0.0,2.86722e-106  
ClO<sub>2</sub>-1,9.14822e-94,9.14822e-94,,3.18487e-113  
NH<sub>2</sub>Cl<sub>2</sub>+1,8.92961e-95,8.92961e-95,,4.17559e-106  
HClO<sub>2</sub>,3.43483e-96,3.43483e-96,,2.65671e-111  
FeO<sub>4</sub>-2,3.1026e-99,3.1026e-99,,3.10944e-123  
ClO<sub>2</sub>,1.01368e-112,1.01368e-112,,7.84047e-128  
ClO<sub>3</sub>-1,1.43915e-122,1.43915e-122,,0.0  
NCl<sub>3</sub>,4.87314e-129,4.87314e-129,,0.0  
N<sub>2</sub>O<sub>3</sub>,2.72086e-129,2.72086e-129,,0.0  
Total (by phase),5.71816,5.71598,1.39679e-3,7.78914e-4

Element Balance

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

	,Total	Liquid-1	Solid	Liquid-2
	,mol	,mol	,mol	,mol
H(+1)	10.6729	10.6689	4.00403e-3	1.99487e-14
K(+1)	2.65996e-4	2.65996e-4	0.0	5.63643e-19
Na(+1)	0.119596	0.119596	0.0	7.94701e-23
N(-3)	1.43242e-3	1.43242e-3	0.0	2.76366e-15
Ba(+2)	8.37399e-5	3.4029e-8	8.37059e-5	1.77773e-20
Ca(+2)	7.04376e-3	6.04276e-3	1.00101e-3	9.90018e-18
Fe(+2)	2.59638e-4	1.39409e-31	0.0	2.59638e-4
Mg(+2)	8.45505e-3	8.45505e-3	0.0	6.23653e-22
Fe(+3)	6.83271e-43	6.83271e-43	0.0	3.62494e-51
O(-2)	5.57625	5.56847	7.26045e-3	5.19276e-4
Cl(-1)	0.139239	0.13872	0.0	5.19276e-4
C(+4)	0.109039	0.108779	0.0	2.59638e-4
S(+4)	3.78819e-13	3.78819e-13	0.0	1.05055e-29
S(+6)	5.91297e-3	4.59836e-3	1.31461e-3	7.0029e-22
S(-2)	5.07152e-5	5.07152e-5	0.0	8.52247e-19
S(+2)	1.13946e-8	1.13946e-8	0.0	9.18155e-31
N(+3)	1.61106e-61	1.61106e-61	0.0	9.02278e-78
N(+5)	6.55508e-81	6.55508e-81	0.0	1.2426e-100
Sr(+2)	2.71627e-4	4.17313e-5	2.29896e-4	7.06993e-22
N(0)	1.55461e-3	1.55461e-3	0.0	1.86761e-13
H(0)	9.41634e-13	9.41634e-13	0.0	5.93616e-29
O(0)	8.94006e-71	8.94006e-71	0.0	5.5901e-87
S(+8)	2.36016e-60	2.36016e-60	0.0	8.21668e-80
Cl(+1)	1.04422e-46	1.04422e-46	0.0	8.0764e-62
Cl(+5)	1.43915e-122	1.43915e-122	0.0	0.0
S(+3)	1.30572e-28	1.30572e-28	0.0	1.3086e-52
S(+5)	3.19935e-31	3.19935e-31	0.0	3.20641e-55
S(+7)	9.47735e-72	9.47735e-72	0.0	9.49825e-96
N(+2)	8.82335e-52	8.82335e-52	0.0	1.30194e-65
N(+4)	1.1026e-76	1.1026e-76	0.0	9.52813e-90
Cl(+3)	9.18257e-94	9.18257e-94	0.0	2.68856e-111
Cl(+4)	1.01368e-112	1.01368e-112	0.0	7.84047e-128
N(+1)	7.22934e-53	7.22934e-53	0.0	2.0909e-66
N(-2)	5.75801e-35	5.75801e-35	0.0	2.91737e-46
C(+2)	5.14928e-5	5.14928e-5	0.0	3.98278e-20
Fe(+6)	3.1026e-99	3.1026e-99	0.0	3.10944e-123
S(0)	6.57524e-4	9.76868e-8	6.57426e-4	6.609e-15
MeO(-1)	5.83154e-4	5.83154e-4	0.0	1.03596e-18
N(-1)	2.15788e-39	2.15788e-39	0.0	9.92618e-51
TEGION	1.76328e-5	1.76328e-5	0.0	1.99685e-24

Element Distribution

	,Total	Total	Liquid-1	Solid	Liquid-2
	,mol	mole %	% of Total	% of Total	% of Total
H(+1)	10.6729	64.1259	99.9625	0.0375158	1.8691e-13
K(+1)	2.65996e-4	1.59818e-3	100.0	0.0	2.11899e-13

Na(+1),0.119596,0.718565,100.0,0.0,6.6449e-20  
N(-3),1.43242e-3,8.60636e-3,100.0,0.0,1.92937e-10  
Ba(+2),8.37399e-5,5.03133e-4,0.0406366,99.9594,2.12292e-14  
Ca(+2),7.04376e-3,0.042321,85.7888,14.2112,1.40552e-13  
Fe(+2),2.59638e-4,1.55998e-3,5.36935e-26,0.0,100.0  
Mg(+2),8.45505e-3,0.0508004,100.0,0.0,7.3761e-18  
Fe(+3),6.83271e-43,4.10529e-42,100.0,0.0,5.30528e-7  
O(-2),5.57625,33.5037,99.8605,0.130203,9.31228e-3  
Cl(-1),0.139239,0.83659,99.6271,0.0,0.372937  
C(+4),0.109039,0.655138,99.7619,0.0,0.238114  
S(+4),3.78819e-13,2.27605e-12,100.0,0.0,2.77323e-15  
S(+6),5.91297e-3,0.0355268,77.7674,22.2326,1.18433e-17  
S(-2),5.07152e-5,3.04711e-4,100.0,0.0,1.68046e-12  
S(+2),1.13946e-8,6.8462e-8,100.0,0.0,8.05781e-21  
N(+3),1.61106e-61,9.67968e-61,100.0,0.0,5.60054e-15  
N(+5),6.55508e-81,3.93848e-80,100.0,0.0,1.89563e-18  
Sr(+2),2.71627e-4,1.63202e-3,15.3634,84.6366,2.6028e-16  
N(0),1.55461e-3,9.34056e-3,100.0,0.0,1.20133e-8  
H(0),9.41634e-13,5.65761e-12,100.0,0.0,6.3041e-15  
O(0),8.94006e-71,5.37145e-70,100.0,0.0,6.25287e-15  
S(+8),2.36016e-60,1.41805e-59,100.0,0.0,3.48141e-18  
Cl(+1),1.04422e-46,6.27397e-46,100.0,0.0,7.73438e-14  
Cl(+5),1.43915e-122,8.64682e-122,100.0,0.0,0.0  
S(+3),1.30572e-28,7.84512e-28,100.0,0.0,1.00221e-22  
S(+5),3.19935e-31,1.92226e-30,100.0,0.0,1.00221e-22  
S(+7),9.47735e-72,5.69426e-71,100.0,0.0,1.00221e-22  
N(+2),8.82335e-52,5.30132e-51,100.0,0.0,1.47557e-12  
N(+4),1.1026e-76,6.62472e-76,100.0,0.0,8.64154e-12  
Cl(+3),9.18257e-94,5.51715e-93,100.0,0.0,2.9279e-16  
Cl(+4),1.01368e-112,6.0905e-112,100.0,0.0,7.73463e-14  
N(+1),7.22934e-53,4.34359e-52,100.0,0.0,2.89224e-12  
N(-2),5.75801e-35,3.45958e-34,100.0,0.0,5.06663e-10  
C(+2),5.14928e-5,3.09384e-4,100.0,0.0,7.73463e-14  
Fe(+6),3.1026e-99,1.86413e-98,100.0,0.0,1.00221e-22  
S(0),6.57524e-4,3.95059e-3,0.0148568,99.9851,1.00513e-9  
MeO(-1),5.83154e-4,3.50376e-3,100.0,0.0,1.77648e-13  
N(-1),2.15788e-39,1.29651e-38,100.0,0.0,4.59997e-10  
TEGION,1.76328e-5,1.05943e-4,100.0,0.0,1.13246e-17



# Calculation Summary

## 06-1 Alloy-5 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Duplex stainless 2507

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,C6H14O4  
,(NH4)2SO3.1H2O

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,5.33403,5.33403  
CO2,0.109039,0.109039  
N2,7.77432e-4,7.77432e-4  
CO,5.14928e-5,5.14928e-5  
O2,2.38930e-6,2.38930e-6  
NH3,1.40691e-3,1.40691e-3  
CH3OH,5.83154e-4,5.83154e-4  
H2S,1.18332e-5,1.18332e-5  
SO2,2.22167e-3,2.22167e-3  
NO2,2.52557e-5,2.52557e-5  
BaCl2,3.19793e-8,3.19793e-8

CaCl<sub>2</sub>,9.33369e-4,9.33369e-4  
CaO,6.11040e-3,6.11040e-3  
FeCl<sub>2</sub>,2.59638e-4,2.59638e-4  
KCl,2.65996e-4,2.65996e-4  
MgCl<sub>2</sub>,8.45505e-3,8.45505e-3  
NaCl,0.119596,0.119596  
SO<sub>3</sub>,4.07319e-3,4.07319e-3  
SrCl<sub>2</sub>,4.08102e-5,4.08102e-5  
BaSO<sub>4</sub>,8.37079e-5,8.37079e-5  
SrSO<sub>4</sub>,2.30817e-4,2.30817e-4  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,1.76328e-5,1.76328e-5

#### Calculated Rates

Corrosion Rate,2.82721e-4,mm/yr  
Corrosion Potential,-0.272071,V (SHE)  
Repassivation Potential\*, -0.153019,V (SHE)  
Corrosion Current Density,2.75558e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO<sub>4</sub> (Barite),1.0  
,CaSO<sub>4</sub>.2H<sub>2</sub>O (Gypsum),1.0  
,SrSO<sub>4</sub> (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO<sub>4</sub>.0.5H<sub>2</sub>O (Bassanite),0.149208  
,CaSO<sub>4</sub> (Anhydrite),0.823932

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,5.58822,mol  
Temperature,80.6085,°F  
Pressure,2641.00,psia

#### Liquid 1 Properties

pH,4.19759,  
Ionic Strength (x-based),0.0282900,mol/mol  
Ionic Strength (m-based),1.68405,mol/kg  
Dielectric Constant,56.7738,  
ORP,-8.05947e-3,V (SHE)  
Osmotic Pressure,1555.04,psia  
Specific Electrical Conductivity,1.12622e5,μmho/cm  
"Viscosity, absolute",1.03353,cP  
Thermal Conductivity,525.083,cal/hr m °C  
Surface Tension,0.0757696,N/m  
Interfacial Tension LLE,5.67754e-7,N/m

Standard Liquid Volume,0.105044,L  
"Volume, Std. Conditions",0.102901,L  
"Total Dissolved Solids, Estimated",85678.5,mg/L  
Hardness,14208.1,mg/L as CaCO3

Solid Properties  
Standard Liquid Volume,8.81058e-5,L

Liquid 2 Properties  
pH,0.133521,  
Ionic Strength (x-based),1.00000,mol/mol  
Ionic Strength (m-based),9.72547e12,mol/kg  
Dielectric Constant,13.3600,  
Standard Liquid Volume,1.37290e-5,L  
"Volume, Std. Conditions",8.93311e-6,L

Thermodynamic Properties  
,Unit>Total,Liquid-1,Solid,Liquid-2  
Density,g/ml,1.07406,1.07218,2.78289,4.82303  
Enthalpy,J,-1.63304e6,-1.63035e6,-2483.49,-207.847

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
Mole (True),5.71816,5.71598,1.39679e-3,7.78914e-4  
Mole (App),5.58456,5.58265,1.39679e-3,5.19276e-4  
,g,g,g,g  
Mass,109.794,109.495,0.255191,0.0443365  
,L,L,cm3,L  
Volume,0.102224,0.102123,0.0917000,9.19267e-6

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
S8 (Sulfur),1.00000,3251.28  
CaSO4.2H2O (Gypsum),1.00000,1.54389  
BaSO4 (Barite),1.00000,3367.37  
SrSO4 (Celestine),1.00000,9.79066  
CaSO4 (Anhydrite),0.823932,1.27332  
S8 (Sulfur monoclinic),0.761160,2474.75  
H2O,0.705838,0.705490  
CaSO4.0.5H2O (Bassanite),0.217324,0.335772  
CaSO4.0.5H2O (Bassanite),0.149208,0.230531  
CaCO3 (Calcite),0.0415051,0.0430968  
CaCO3 (Aragonite),0.0312360,0.0324339  
NaHCO3 (Nahcolite),0.0280519,0.0267494  
NaCl (Halite),0.0237261,0.0236715  
NaCl.2H2O (hydrohalite),0.0215387,0.0214679  
Na2SO4.10H2O (Mirabilite),9.93708e-3,0.0133429

Na2SO4.CaSO4 (Glauberite),5.71678e-3,0.0119215  
Na2SO4 (Thenardite),2.97886e-3,4.01962e-3  
SrCO3 (Strontianite),2.75115e-3,0.0180977  
Na2SO4.5CaSO4.3H2O,1.07785e-3,0.0128020  
MgSO4.7H2O (Epsomite),6.83394e-4,8.70805e-4  
MgSO4.12H2O,5.37595e-4,6.83335e-4  
NH4Cl (Sal ammoniac),3.96739e-4,4.95312e-4  
MgSO4.6H2O (Hexahydrite),3.25213e-4,4.14602e-4  
NH4Cl,2.27822e-4,2.84426e-4  
KCl (sylvite),1.92835e-4,1.91578e-4  
NH4HCO3 (Ammonium bicarbonate),1.53467e-4,1.83122e-4  
Na2SO4,1.44535e-4,1.95033e-4  
MgSO4.5H2O (Pentahydrite),1.33024e-4,1.69671e-4  
BaCO3 (Witherite),2.90802e-7,6.57938e-4

#### Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
H2O,5.33,5.33,0.0,4.44566e-15  
Cl-1,0.139239,0.13872,,5.19276e-4  
Na+1,0.118119,0.118119,,7.94701e-23  
CO2,0.106319,0.106319,,3.36412e-50  
Mg+2,6.97297e-3,6.97297e-3,,1.05248e-32  
Ca+2,5.57361e-3,5.57361e-3,,1.83891e-28  
SO4-2,2.64532e-3,2.64532e-3,,1.6605e-26  
HCO3-1,2.46059e-3,2.46059e-3,,5.95276e-59  
NaMgSO4+1,1.47635e-3,1.47635e-3,,7.05111e-41  
NH4+1,1.43241e-3,1.43241e-3,,2.76366e-15  
CaSO4.2H2O (Gypsum),1.00101e-3,,1.00101e-3,  
N2,7.77306e-4,7.77306e-4,,9.33804e-14  
CH3OH,5.8311e-4,5.8311e-4,,1.03596e-18  
CaSO4 (Anhydrite),4.68875e-4,4.68875e-4,0.0,2.69653e-26  
K+1,2.60359e-4,2.60359e-4,,5.63643e-19  
FeCO2+2,2.59638e-4,1.09936e-31,,2.59638e-4  
SrSO4 (Celestine),2.30801e-4,9.05279e-7,2.29896e-4,7.002e-22  
BaSO4 (Barite),8.37059e-5,,8.37059e-5,  
S8 (Sulfur),8.21905e-5,1.22084e-8,8.21783e-5,8.26125e-16  
CO,5.14928e-5,5.14928e-5,,3.98278e-20  
H2S,5.05876e-5,5.05876e-5,,8.52247e-19  
Sr+2,4.0826e-5,4.0826e-5,,6.61558e-24  
C6H14O4,1.76328e-5,1.76328e-5,,1.99685e-24  
KMgSO4+1,5.63688e-6,5.63688e-6,,9.59986e-37  
H3O+1,3.55077e-6,3.55077e-6,,8.29082e-25  
HSO4-1,1.20427e-6,1.20427e-6,,4.60019e-26  
HS-1,1.27547e-7,1.27547e-7,,5.03654e-27  
CaCO3 (Calcite),1.21388e-7,1.21388e-7,0.0,9.90013e-18  
CaCl2 (Hydrophilite),1.05191e-7,1.05191e-7,0.0,5.95773e-37  
MgSO4,5.54034e-8,5.54034e-8,0.0,3.10158e-29  
CaClCH3OH+1,4.41998e-8,4.41998e-8,,7.68116e-26  
Ba+2,3.4029e-8,3.4029e-8,,1.77773e-20

MgCO<sub>3</sub>,3.06949e-8,3.06949e-8,0.0,2.37414e-23  
CO<sub>3</sub>-2,2.03086e-8,2.03086e-8,,1.65018e-31  
S<sub>2</sub>O<sub>3</sub>-2,5.69462e-9,5.69462e-9,,2.75138e-33  
NH<sub>4</sub>OH,5.30321e-9,5.30321e-9,,2.24375e-24  
NH<sub>3</sub>,1.51862e-9,1.51862e-9,,7.16382e-23  
Na<sub>2</sub>SO<sub>4</sub>.NaHSO<sub>4</sub>,1.43734e-9,1.43734e-9,0.0,3.90819e-31  
NH<sub>2</sub>CO<sub>2</sub>-1,6.98932e-10,6.98932e-10,,1.34373e-29  
MgOH+1,1.28292e-10,1.28292e-10,,5.99909e-22  
OH-1,3.85968e-11,3.85968e-11,,9.03659e-24  
HO(CH<sub>2</sub>CH<sub>2</sub>O)<sub>3</sub>CO<sub>2</sub>(-1),2.50233e-11,2.50233e-11,,6.19498e-31  
CaOH+1,2.13556e-11,2.13556e-11,,5.05582e-23  
MgClCH<sub>3</sub>OH+1,4.98893e-12,4.98893e-12,,2.09312e-27  
S<sub>5</sub>-2,4.05472e-12,4.05472e-12,,4.06366e-36  
HS<sub>2</sub>O<sub>3</sub>-1,2.67735e-12,2.67735e-12,,9.32097e-32  
S<sub>4</sub>-2,1.00628e-12,1.00628e-12,,1.0085e-36  
H<sub>2</sub>,4.70817e-13,4.70817e-13,,2.96808e-29  
CH<sub>5</sub>O+1,3.99178e-13,3.99178e-13,,4.97816e-44  
HSO<sub>3</sub>-1,3.75186e-13,3.75186e-13,,1.18667e-32  
CH<sub>3</sub>OH.HCl,2.19045e-13,2.19045e-13,,1.69197e-28  
HCl,1.64147e-13,1.64147e-13,,1.61368e-27  
S<sub>3</sub>-2,1.51023e-13,1.51023e-13,,1.51356e-37  
BaCO<sub>3</sub> (Witherite),6.90259e-14,6.90259e-14,0.0,5.3389e-29  
C<sub>6</sub>H<sub>15</sub>O<sub>4</sub>+1,2.60824e-14,2.60824e-14,,2.34461e-34  
SrOH+1,1.99778e-14,1.99778e-14,,1.76725e-25  
S<sub>2</sub>-2,1.37118e-14,1.37118e-14,,1.3742e-38  
CH<sub>3</sub>O-1,1.00092e-14,1.00092e-14,,3.4903e-34  
SrCO<sub>3</sub> (Strontianite),9.53293e-15,9.53293e-15,0.0,7.37337e-30  
SO<sub>3</sub>-2,2.66969e-15,2.66969e-15,,1.35965e-39  
SO<sub>2</sub>,9.63544e-16,9.63544e-16,,1.04937e-29  
CO<sub>2</sub>S,5.92724e-16,5.92724e-16,,4.5845e-31  
H<sub>2</sub>S<sub>2</sub>O<sub>3</sub>,4.69468e-16,4.69468e-16,,3.63116e-31  
NaOH.Na<sub>2</sub>SO<sub>4</sub>,4.11787e-16,4.11787e-16,,1.33848e-44  
S<sub>1</sub>,3.02821e-16,3.02821e-16,,2.34221e-31  
S<sub>2</sub>,2.99296e-16,2.99296e-16,,2.31495e-31  
S<sub>3</sub>,2.95796e-16,2.95796e-16,,2.28788e-31  
S<sub>4</sub>,2.92371e-16,2.92371e-16,,2.26138e-31  
S<sub>5</sub>,2.88996e-16,2.88996e-16,,2.23528e-31  
S<sub>6</sub>,2.85671e-16,2.85671e-16,,2.20956e-31  
S<sub>7</sub>,2.82282e-16,2.82282e-16,,2.18335e-31  
H<sub>2</sub>SO<sub>4</sub>,7.14273e-17,7.14273e-17,,1.03485e-35  
C<sub>6</sub>H<sub>13</sub>O<sub>4</sub>-1,5.31233e-17,5.31233e-17,,1.80778e-36  
BaOH+1,2.25441e-17,2.25441e-17,,9.15714e-43  
NaOH,2.01232e-17,2.01232e-17,0.0,2.62933e-30  
S-2,9.78157e-18,9.78157e-18,,1.04835e-40  
NaOHCO<sub>3</sub>-2,1.60127e-19,1.60127e-19,,1.6048e-43  
MgCl<sub>2</sub>,2.09761e-20,2.09761e-20,0.0,8.15975e-35  
S<sub>2</sub>O<sub>5</sub>-2,3.96979e-25,3.96979e-25,,3.96677e-49  
S<sub>2</sub>O<sub>4</sub>-2,6.52858e-29,6.52858e-29,,6.54298e-53  
SO<sub>3</sub>,9.30206e-31,9.30206e-31,,1.52381e-49  
S<sub>2</sub>O<sub>6</sub>-2,1.59968e-31,1.59968e-31,,1.6032e-55  
Fe+2,2.94449e-32,2.94449e-32,,3.10251e-49  
S<sub>5</sub>O<sub>6</sub>-2,7.37514e-33,7.37514e-33,,7.3914e-57  
N<sub>2</sub>H<sub>5</sub>+1,2.87871e-35,2.87871e-35,,1.34525e-46  
FeHS+1,9.50339e-36,9.50339e-36,,4.44389e-47

FeH(CO<sub>3</sub>)<sub>2</sub>-1,7.41251e-36,7.41251e-36,,2.5806e-55  
FeCl+1,5.96489e-36,5.96489e-36,,1.85022e-48  
FeSO<sub>4</sub>,4.60865e-36,4.60865e-36,0.0,3.5606e-51  
FeS (Pyrrhotite),1.77938e-37,1.77938e-37,0.0,1.37629e-52  
FeOH+1,6.12747e-38,6.12747e-38,,2.86528e-49  
Fe(NH<sub>3</sub>)<sub>2</sub>,2.20129e-38,2.20129e-38,,6.11469e-53  
N<sub>2</sub>H<sub>4</sub>,2.323e-39,2.323e-39,,2.42127e-56  
NH<sub>2</sub>OH<sub>2</sub>+1,2.13326e-39,2.13326e-39,,9.92617e-51  
N<sub>2</sub>H<sub>6</sub>+2,6.27765e-40,6.27765e-40,,1.13432e-47  
NH<sub>2</sub>OH,2.46162e-41,2.46162e-41,0.0,1.05326e-56  
FeO+1,4.37954e-43,4.37954e-43,,2.04792e-54  
FeOH+2,2.00368e-43,2.00368e-43,,3.62282e-51  
Fe(NH<sub>3</sub>)<sub>2</sub>+2,1.63821e-43,1.63821e-43,,4.55058e-58  
FeCl+2,3.9718e-44,3.9718e-44,,1.01998e-61  
FeO,6.96289e-45,6.96289e-45,,5.38554e-60  
Fe+3,3.29789e-45,3.29789e-45,,6.45494e-59  
HFeO<sub>2</sub>,1.92016e-45,1.92016e-45,,1.48517e-60  
NH<sub>2</sub>Cl,9.93973e-47,9.93973e-47,,7.68801e-62  
FeCl<sub>2</sub>+1,9.69919e-48,9.69919e-48,,2.70195e-69  
HClO,4.3224e-48,4.3224e-48,,3.34322e-63  
FeHSO<sub>4</sub>+2,3.92765e-48,3.92765e-48,,7.43828e-56  
Cl<sub>2</sub>,6.98941e-49,6.98941e-49,,5.40605e-64  
Fe(NH<sub>3</sub>)<sub>3</sub>+2,3.00865e-49,3.00865e-49,,8.35738e-64  
FeO<sub>2</sub>-1,1.49296e-50,1.49296e-50,,5.1976e-70  
ClO-1,3.39708e-51,3.39708e-51,,1.18266e-70  
NO,8.82335e-52,8.82335e-52,,1.30194e-65  
HFeO<sub>2</sub>-1,2.65937e-52,2.65937e-52,,9.25835e-72  
N<sub>2</sub>O,3.61467e-53,3.61467e-53,,1.04545e-66  
NH<sub>3</sub>Cl+1,3.95223e-57,3.95223e-57,,1.84811e-68  
Fe(NH<sub>3</sub>)<sub>4</sub>+2,6.54367e-58,6.54367e-58,,1.81769e-72  
HSO<sub>5</sub>-1,2.36016e-60,2.36016e-60,,8.21668e-80  
NO<sub>2</sub>-1,1.49446e-61,1.49446e-61,,4.68122e-81  
HNO<sub>2</sub>,1.16594e-62,1.16594e-62,,9.0181e-78  
Fe(NH<sub>3</sub>)<sub>5</sub>+2,1.42326e-66,1.42326e-66,,3.95351e-81  
O<sub>2</sub>,4.47003e-71,4.47003e-71,,2.79505e-87  
S<sub>2</sub>O<sub>8</sub>-2,4.73868e-72,4.73868e-72,,4.74912e-96  
Fe(NH<sub>3</sub>)<sub>6</sub>+2,3.09552e-75,3.09552e-75,,8.59868e-90  
NO<sub>2</sub>,1.1026e-76,1.1026e-76,,9.52813e-90  
NO<sub>3</sub>-1,6.55506e-81,6.55506e-81,,1.24259e-100  
HNO<sub>3</sub>,1.08872e-86,1.08872e-86,,4.35022e-107  
Fe<sub>2</sub>(OH)<sub>2</sub>+4,9.35783e-87,8.73976e-87,,6.18069e-88  
NHCl<sub>2</sub>,2.47184e-87,2.47184e-87,,1.91187e-102  
NH<sub>4</sub>NO<sub>3</sub>.(NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>,3.707e-91,3.707e-91,0.0,2.86722e-106  
ClO<sub>2</sub>-1,9.14822e-94,9.14822e-94,,3.18487e-113  
NH<sub>2</sub>Cl<sub>2</sub>+1,8.92961e-95,8.92961e-95,,4.17559e-106  
HClO<sub>2</sub>,3.43483e-96,3.43483e-96,,2.65671e-111  
FeO<sub>4</sub>-2,3.1026e-99,3.1026e-99,,3.10944e-123  
ClO<sub>2</sub>,1.01368e-112,1.01368e-112,,7.84047e-128  
ClO<sub>3</sub>-1,1.43915e-122,1.43915e-122,,0.0  
NCl<sub>3</sub>,4.87314e-129,4.87314e-129,,0.0  
N<sub>2</sub>O<sub>3</sub>,2.72086e-129,2.72086e-129,,0.0  
Total (by phase),5.71816,5.71598,1.39679e-3,7.78914e-4

Element Balance

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

	,Total	Liquid-1	Solid	Liquid-2
	,mol	,mol	,mol	,mol
H(+1)	10.6729	10.6689	4.00403e-3	1.99487e-14
K(+1)	2.65996e-4	2.65996e-4	0.0	5.63643e-19
Na(+1)	0.119596	0.119596	0.0	7.94701e-23
N(-3)	1.43242e-3	1.43242e-3	0.0	2.76366e-15
Ba(+2)	8.37399e-5	3.4029e-8	8.37059e-5	1.77773e-20
Ca(+2)	7.04376e-3	6.04276e-3	1.00101e-3	9.90018e-18
Fe(+2)	2.59638e-4	1.39409e-31	0.0	2.59638e-4
Mg(+2)	8.45505e-3	8.45505e-3	0.0	6.23653e-22
Fe(+3)	6.83271e-43	6.83271e-43	0.0	3.62494e-51
O(-2)	5.57625	5.56847	7.26045e-3	5.19276e-4
Cl(-1)	0.139239	0.13872	0.0	5.19276e-4
C(+4)	0.109039	0.108779	0.0	2.59638e-4
S(+4)	3.78819e-13	3.78819e-13	0.0	1.05055e-29
S(+6)	5.91297e-3	4.59836e-3	1.31461e-3	7.0029e-22
S(-2)	5.07152e-5	5.07152e-5	0.0	8.52247e-19
S(+2)	1.13946e-8	1.13946e-8	0.0	9.18155e-31
N(+3)	1.61106e-61	1.61106e-61	0.0	9.02278e-78
N(+5)	6.55508e-81	6.55508e-81	0.0	1.2426e-100
Sr(+2)	2.71627e-4	4.17313e-5	2.29896e-4	7.06993e-22
N(0)	1.55461e-3	1.55461e-3	0.0	1.86761e-13
H(0)	9.41634e-13	9.41634e-13	0.0	5.93616e-29
O(0)	8.94006e-71	8.94006e-71	0.0	5.5901e-87
S(+8)	2.36016e-60	2.36016e-60	0.0	8.21668e-80
Cl(+1)	1.04422e-46	1.04422e-46	0.0	8.0764e-62
Cl(+5)	1.43915e-122	1.43915e-122	0.0	0.0
S(+3)	1.30572e-28	1.30572e-28	0.0	1.3086e-52
S(+5)	3.19935e-31	3.19935e-31	0.0	3.20641e-55
S(+7)	9.47735e-72	9.47735e-72	0.0	9.49825e-96
N(+2)	8.82335e-52	8.82335e-52	0.0	1.30194e-65
N(+4)	1.1026e-76	1.1026e-76	0.0	9.52813e-90
Cl(+3)	9.18257e-94	9.18257e-94	0.0	2.68856e-111
Cl(+4)	1.01368e-112	1.01368e-112	0.0	7.84047e-128
N(+1)	7.22934e-53	7.22934e-53	0.0	2.0909e-66
N(-2)	5.75801e-35	5.75801e-35	0.0	2.91737e-46
C(+2)	5.14928e-5	5.14928e-5	0.0	3.98278e-20
Fe(+6)	3.1026e-99	3.1026e-99	0.0	3.10944e-123
S(0)	6.57524e-4	9.76868e-8	6.57426e-4	6.609e-15
MeO(-1)	5.83154e-4	5.83154e-4	0.0	1.03596e-18
N(-1)	2.15788e-39	2.15788e-39	0.0	9.92618e-51
TEGION	1.76328e-5	1.76328e-5	0.0	1.99685e-24

Element Distribution

	,Total	Total	Liquid-1	Solid	Liquid-2
	,mol	mole %	% of Total	% of Total	% of Total
H(+1)	10.6729	64.1259	99.9625	0.0375158	1.8691e-13
K(+1)	2.65996e-4	1.59818e-3	100.0	0.0	2.11899e-13

Na(+1),0.119596,0.718565,100.0,0.0,6.6449e-20  
N(-3),1.43242e-3,8.60636e-3,100.0,0.0,1.92937e-10  
Ba(+2),8.37399e-5,5.03133e-4,0.0406366,99.9594,2.12292e-14  
Ca(+2),7.04376e-3,0.042321,85.7888,14.2112,1.40552e-13  
Fe(+2),2.59638e-4,1.55998e-3,5.36935e-26,0.0,100.0  
Mg(+2),8.45505e-3,0.0508004,100.0,0.0,7.3761e-18  
Fe(+3),6.83271e-43,4.10529e-42,100.0,0.0,5.30528e-7  
O(-2),5.57625,33.5037,99.8605,0.130203,9.31228e-3  
Cl(-1),0.139239,0.83659,99.6271,0.0,0.372937  
C(+4),0.109039,0.655138,99.7619,0.0,0.238114  
S(+4),3.78819e-13,2.27605e-12,100.0,0.0,2.77323e-15  
S(+6),5.91297e-3,0.0355268,77.7674,22.2326,1.18433e-17  
S(-2),5.07152e-5,3.04711e-4,100.0,0.0,1.68046e-12  
S(+2),1.13946e-8,6.8462e-8,100.0,0.0,8.05781e-21  
N(+3),1.61106e-61,9.67968e-61,100.0,0.0,5.60054e-15  
N(+5),6.55508e-81,3.93848e-80,100.0,0.0,1.89563e-18  
Sr(+2),2.71627e-4,1.63202e-3,15.3634,84.6366,2.6028e-16  
N(0),1.55461e-3,9.34056e-3,100.0,0.0,1.20133e-8  
H(0),9.41634e-13,5.65761e-12,100.0,0.0,6.3041e-15  
O(0),8.94006e-71,5.37145e-70,100.0,0.0,6.25287e-15  
S(+8),2.36016e-60,1.41805e-59,100.0,0.0,3.48141e-18  
Cl(+1),1.04422e-46,6.27397e-46,100.0,0.0,7.73438e-14  
Cl(+5),1.43915e-122,8.64682e-122,100.0,0.0,0.0  
S(+3),1.30572e-28,7.84512e-28,100.0,0.0,1.00221e-22  
S(+5),3.19935e-31,1.92226e-30,100.0,0.0,1.00221e-22  
S(+7),9.47735e-72,5.69426e-71,100.0,0.0,1.00221e-22  
N(+2),8.82335e-52,5.30132e-51,100.0,0.0,1.47557e-12  
N(+4),1.1026e-76,6.62472e-76,100.0,0.0,8.64154e-12  
Cl(+3),9.18257e-94,5.51715e-93,100.0,0.0,2.9279e-16  
Cl(+4),1.01368e-112,6.0905e-112,100.0,0.0,7.73463e-14  
N(+1),7.22934e-53,4.34359e-52,100.0,0.0,2.89224e-12  
N(-2),5.75801e-35,3.45958e-34,100.0,0.0,5.06663e-10  
C(+2),5.14928e-5,3.09384e-4,100.0,0.0,7.73463e-14  
Fe(+6),3.1026e-99,1.86413e-98,100.0,0.0,1.00221e-22  
S(0),6.57524e-4,3.95059e-3,0.0148568,99.9851,1.00513e-9  
MeO(-1),5.83154e-4,3.50376e-3,100.0,0.0,1.77648e-13  
N(-1),2.15788e-39,1.29651e-38,100.0,0.0,4.59997e-10  
TEGION,1.76328e-5,1.05943e-4,100.0,0.0,1.13246e-17



## Calculation Summary

### 06-2 Alloy-1 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,Aqueous (H<sup>+</sup> ion) Databanks:  
,,Corrosion (AQ)  
,,Aqueous (H<sup>+</sup> ion)  
,Second Liquid phase  
,Redox selected  
,Using K-fit Polynomials  
,,T-span: 25.0 - 225.0  
,,P-span: 1.0 - 1500.0

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Super13Cr stainless steel

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH<sub>3</sub>OH  
,SO<sub>2</sub>  
,C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>

It is not known if this will affect the calculation accuracy.

,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H<sub>2</sub>O,26.8580,26.8580  
CO<sub>2</sub>,0.496331,0.496331  
BaCl<sub>2</sub>,2.64786e-7,2.64786e-7  
CaCl<sub>2</sub>,4.68554e-3,4.68554e-3  
CaO,0.0299828,0.0299828  
FeCl<sub>2</sub>,1.29819e-3,1.29819e-3  
KCl,1.32998e-3,1.32998e-3  
MgCl<sub>2</sub>,0.0422753,0.0422753  
NaCl,0.597978,0.597978  
SO<sub>3</sub>,0.0197968,0.0197968

SrCl<sub>2</sub>,1.85257e-4,1.85257e-4  
BaSO<sub>4</sub>,4.18435e-4,4.18435e-4  
SrSO<sub>4</sub>,1.17288e-3,1.17288e-3  
N<sub>2</sub>,5.66215e-4,5.66215e-4  
CO,2.10063e-4,2.10063e-4  
O<sub>2</sub>,1.05800e-5,1.05800e-5  
CH<sub>3</sub>OH,4.25367e-4,4.25367e-4  
H<sub>2</sub>S,5.01990e-5,5.01990e-5  
SO<sub>2</sub>,9.00972e-4,9.00972e-4  
NO<sub>2</sub>,9.11658e-5,9.11658e-5  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,9.05743e-6,9.05743e-6  
CaSO<sub>4</sub>,5.50454e-4,5.50454e-4

#### Calculated Rates

Corrosion Rate,1.29839e-3,mm/yr  
Corrosion Potential,-0.293963,V (SHE)  
Repassivation Potential\*,-0.133014,V (SHE)  
Corrosion Current Density,1.19644e-3,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO<sub>4</sub> (Barite),1.0  
,CaSO<sub>4</sub> (Anhydrite),1.0  
,SrSO<sub>4</sub> (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO<sub>4</sub>.0.5H<sub>2</sub>O (Bassanite),0.29446  
,CaSO<sub>4</sub>.2H<sub>2</sub>O (Gypsum),0.922586  
,FeCO<sub>3</sub> (Siderite),0.187394

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,28.0562,mol  
Temperature,43.0000,°C  
Pressure,2641.00,psia

#### Aqueous Properties

pH,4.19488,  
Ionic Strength (x-based),0.0287339,mol/mol  
Ionic Strength (m-based),1.70660,mol/kg  
ORP,0.0227779,V (SHE)  
Osmotic Pressure,1472.75,psia  
Specific Electrical Conductivity,1.48955e5,μmho/cm  
"Electrical Conductivity, molar",6.39956e-3,m2/ohm-mol  
"Viscosity, absolute",0.764063,cP  
"Viscosity, relative",1.23559,

Standard Liquid Volume,0.526616,L  
"Volume, Std. Conditions",0.513826,L  
"Total Dissolved Solids, Estimated",85695.7,mg/L  
Hardness,14896.0,mg/L as CaCO3

Solid Properties  
Standard Liquid Volume,5.17481e-5,L

Thermodynamic Properties  
,Unit>Total,Aqueous,Solid  
Density,g/ml,1.06666,1.06613,3.71837  
Enthalpy,J,-8.15795e6,-8.15483e6,-3114.63

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mol,mol,mol  
Mole (True),28.7298,28.7276,2.25059e-3  
Mole (App),28.0560,28.0537,2.25059e-3  
,g,g,g  
Mass,549.239,548.854,0.385094  
,L,L,cm3  
Volume,0.514915,0.514811,0.103565

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
FeS2 (Pyrite),1.00000,2.55092e6  
BaSO4 (Barite),1.00000,1770.28  
CaSO4 (Anhydrite),1.00000,1.09689  
SrSO4 (Celestine),1.00000,2.65686  
CaSO4.2H2O (Gypsum),0.922586,1.00981  
CaSO4.0.5H2O (Bassanite),0.294460,0.322819  
FeS2(marcasite) (Marcasite),0.280070,7.14436e5  
FeCO3 (Siderite),0.187394,0.209736  
CaCO3 (Calcite),0.0496729,0.0514773  
CaCO3 (Aragonite),0.0316558,0.0328057  
NaHCO3 (Nahcolite),0.0211529,0.0218644  
NaCl (Halite),0.0206550,0.0206104  
Na2SO4 (Thenardite),5.07165e-3,5.47579e-3  
SrCO3 (Strontianite),3.33672e-3,8.37567e-3  
MgSO4.7H2O (Epsomite),2.40337e-3,2.54754e-3  
FeO(OH) (Lepidocrocite),8.31691e-4,3.15493e-4  
FeSO4.7H2O (Melanterite),5.09046e-4,5.98533e-4  
Sr(HCO3)2,4.39617e-4,1.15580e-3  
KCl (Sylvite),1.59631e-4,1.58922e-4  
MgCO3 (Magnesite),1.36054e-4,1.37278e-4  
FeS (Pyrrhotite),3.63196e-5,0.168587  
FeS(mackinawite) (Mackinawite),7.81792e-7,3.62889e-3

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mol,mol,mol  
H2O,26.8485,26.8485,  
Cl-1,0.696189,0.696189,  
Na+1,0.593333,0.593333,  
CO2,0.477533,0.477533,  
Mg+2,0.0347529,0.0347529,  
Ca+2,0.033671,0.033671,  
SO4-2,0.0153506,0.0153506,  
HCO3-1,0.0110354,0.0110354,  
MgHCO3+1,5.15762e-3,5.15762e-3,  
NaHCO3 (Nahcolite),2.59927e-3,2.59927e-3,0.0  
MgSO4,2.36459e-3,2.36459e-3,0.0  
NaSO4-1,2.04597e-3,2.04597e-3,  
CaSO4 (Anhydrite),1.5428e-3,6.72275e-4,8.70521e-4  
K+1,1.29085e-3,1.29085e-3,  
Fe+2,1.17484e-3,1.17484e-3,  
SrSO4 (Celestine),8.74724e-4,3.42421e-5,8.40482e-4  
N2,5.95053e-4,5.95053e-4,  
Sr+2,4.83413e-4,4.83413e-4,  
CH3OH,4.25367e-4,4.25367e-4,  
BaSO4 (Barite),4.18445e-4,4.18445e-4  
CO,2.10063e-4,2.10063e-4,  
FeS2 (Pyrite),1.21147e-4,1.21147e-4  
H+1,3.69495e-5,3.69495e-5,  
NH4+1,3.24677e-5,3.24677e-5,  
KSO4-1,3.22204e-5,3.22204e-5,  
HSO4-1,1.70943e-5,1.70943e-5,  
C6H14O4,9.05743e-6,9.05743e-6,  
KCl (Sylvite),6.91104e-6,6.91104e-6,0.0  
CaHCO3+1,4.03273e-6,4.03273e-6,  
FeCl+1,1.18036e-6,1.18036e-6,  
NH4SO4-1,1.02105e-6,1.02105e-6,  
FeHCO3+1,7.23824e-7,7.23824e-7,  
CaCO3 (Calcite),6.62299e-7,6.62299e-7,0.0  
CaCl+1,3.27308e-7,3.27308e-7,  
FeCO3 (Siderite),2.90283e-7,2.90283e-7,0.0  
Ba+2,1.80341e-7,1.80341e-7,  
MgCO3 (Magnesite),1.28777e-7,1.28777e-7,0.0  
CO3-2,1.14645e-7,1.14645e-7,  
BaCl(+1),6.31405e-8,6.31405e-8,  
NaCO3-1,2.3712e-8,2.3712e-8,  
BaHCO3+1,1.11666e-8,1.11666e-8,  
FeOH+1,9.66337e-9,9.66337e-9,  
H2S,3.75266e-9,3.75266e-9,  
FeCl2 (Lawrencite),2.22564e-9,2.22564e-9,0.0  
MgOH+1,1.71528e-9,1.71528e-9,  
OH-1,4.16898e-10,4.16898e-10,  
NH3,3.56546e-10,3.56546e-10,

KHSO<sub>4</sub> (Mercallite),3.47717e-10,3.47717e-10,0.0  
FeHS+1,2.37262e-10,2.37262e-10,  
CaOH+1,9.88452e-11,9.88452e-11,  
HCl,4.11956e-11,4.11956e-11,  
HS-1,1.94316e-11,1.94316e-11,  
NH<sub>2</sub>CO<sub>2</sub>-1,1.3517e-11,1.3517e-11,  
Fe(NH<sub>3</sub>)<sub>2</sub>+2,1.21885e-11,1.21885e-11,  
Fe(CO<sub>3</sub>)<sub>2</sub>-2,2.52632e-12,2.52632e-12,  
S<sub>2</sub>O<sub>3</sub>-2,1.27585e-12,1.27585e-12,  
HSO<sub>3</sub>-1,7.33526e-13,7.33526e-13,  
NaS<sub>2</sub>O<sub>3</sub>-1,6.87045e-13,6.87045e-13,  
SrOH+1,4.75355e-13,4.75355e-13,  
H<sub>2</sub>,4.09916e-13,4.09916e-13,  
BaCO<sub>3</sub> (Witherite),1.7702e-13,1.7702e-13,0.0  
FeOH+2,9.52276e-14,9.52276e-14,  
Fe(OH)<sub>2</sub>+1,2.63668e-14,2.63668e-14,  
Fe+3,1.6199e-14,1.6199e-14,  
SO<sub>3</sub>-2,4.91273e-15,4.91273e-15,  
KS<sub>2</sub>O<sub>3</sub>-1,4.78933e-15,4.78933e-15,  
SO<sub>2</sub>,2.90386e-15,2.90386e-15,  
Fe(OH)<sub>3</sub> (Bernalite),2.60754e-15,2.60754e-15,0.0  
FeCl<sub>2</sub>+1,2.72925e-16,2.72925e-16,  
FeCl+2,1.19108e-16,1.19108e-16,  
FeSO<sub>4</sub>+1,5.42286e-17,5.42286e-17,  
BaOH+1,1.7047e-17,1.7047e-17,  
FeCl<sub>3</sub> (Molysite),5.38285e-18,5.38285e-18,0.0  
CaCl<sub>2</sub> (Hydrophilite),1.68677e-18,1.68677e-18,0.0  
Fe(NH<sub>3</sub>)<sub>2</sub>+2,6.89253e-19,6.89253e-19,  
S-2,5.42679e-19,5.42679e-19,  
Fe(OH)<sub>4</sub>-1,1.34504e-19,1.34504e-19,  
FeCl<sub>4</sub>-1,8.84926e-20,8.84926e-20,  
H<sub>2</sub>SO<sub>4</sub>,1.95634e-20,1.95634e-20,  
FeS(HS)-1,2.69065e-21,2.69065e-21,  
S<sub>2</sub>-2,2.565e-21,2.565e-21,  
HFeO<sub>2</sub>-1,4.26972e-22,4.26972e-22,  
S<sub>3</sub>-2,4.85922e-24,4.85922e-24,  
SO<sub>3</sub>,3.05747e-24,3.05747e-24,  
Fe(NH<sub>3</sub>)<sub>3</sub>+2,1.03245e-26,1.03245e-26,  
S<sub>4</sub>-2,5.6979e-27,5.6979e-27,  
S<sub>2</sub>O<sub>5</sub>-2,1.18161e-28,1.18161e-28,  
Fe<sub>2</sub>(OH)<sub>2</sub>+4,4.63999e-29,4.63999e-29,  
S<sub>2</sub>O<sub>6</sub>-2,8.86517e-30,8.86517e-30,  
S<sub>2</sub>O<sub>4</sub>-2,7.989e-30,7.989e-30,  
S<sub>5</sub>-2,4.14421e-30,4.14421e-30,  
Na<sub>2</sub>S<sub>2</sub>O<sub>4</sub>,3.04311e-31,3.04311e-31,0.0  
N<sub>2</sub>H<sub>5</sub>+1,2.3203e-36,2.3203e-36,  
Fe(NH<sub>3</sub>)<sub>4</sub>+2,2.57493e-37,2.57493e-37,  
N<sub>2</sub>H<sub>4</sub>,3.83775e-40,3.83775e-40,  
NH<sub>2</sub>OH,1.41248e-40,1.41248e-40,  
S<sub>5</sub>O<sub>6</sub>-2,1.88584e-42,1.88584e-42,  
NO,6.75665e-48,6.75665e-48,  
Fe(NH<sub>3</sub>)<sub>5</sub>+2,6.42362e-48,6.42362e-48,  
N<sub>2</sub>O,1.00483e-49,1.00483e-49,  
HSO<sub>5</sub>-1,6.34218e-55,6.34218e-55,

NO<sub>2</sub>-1,4.6714e-56,4.6714e-56,  
 HNO<sub>2</sub>,1.44293e-57,1.44293e-57,  
 Fe(NH<sub>3</sub>)<sub>6</sub>+2,1.60205e-58,1.60205e-58,  
 FeO<sub>4</sub>-2,9.64316e-63,9.64316e-63,  
 O<sub>2</sub>,3.53622e-64,3.53622e-64,  
 S<sub>2</sub>O<sub>8</sub>-2,1.67686e-65,1.67686e-65,  
 NO<sub>2</sub>,6.72487e-70,6.72487e-70,  
 NO<sub>3</sub>-1,2.68209e-73,2.68209e-73,  
 NaNO<sub>3</sub> (Nitratine),2.3388e-74,2.3388e-74,0.0  
 Ca(NO<sub>3</sub>)+1,1.27799e-74,1.27799e-74,  
 SrNO<sub>3</sub>+1,2.01766e-76,2.01766e-76,  
 NH<sub>4</sub>NO<sub>3</sub> (Gwihabaite),7.15182e-77,7.15182e-77,0.0  
 HNO<sub>3</sub>,3.33589e-82,3.33589e-82,  
 FeNO<sub>3</sub>+2,2.02635e-89,2.02635e-89,  
 Total (by phase),28.7298,28.7276,2.25059e-3

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
 ,mol,mol,mol  
 H(+1),53.716,53.716,0.0  
 K(+1),1.32998e-3,1.32998e-3,0.0  
 Na(+1),0.597978,0.597978,0.0  
 N(-3),3.34891e-5,3.34891e-5,0.0  
 Ba(+2),4.18699e-4,2.54648e-7,4.18445e-4  
 Ca(+2),0.0352188,0.0343483,8.70521e-4  
 Fe(+2),1.29819e-3,1.17704e-3,1.21147e-4  
 Mg(+2),0.0422753,0.0422753,0.0  
 Fe(+3),1.40853e-13,1.40853e-13,0.0  
 O(-2),27.9508,27.9423,8.51779e-3  
 Cl(-1),0.696197,0.696197,0.0  
 C(+4),0.496331,0.496331,0.0  
 S(+4),7.41343e-13,7.41343e-13,0.0  
 S(+6),0.0226475,0.020518,2.12945e-3  
 S(-2),1.21151e-4,4.00935e-9,1.21147e-4  
 S(+2),3.93536e-12,3.93536e-12,0.0  
 N(+3),4.81569e-56,4.81569e-56,0.0  
 N(+5),3.0465e-73,3.0465e-73,0.0  
 Sr(+2),1.35814e-3,5.17655e-4,8.40482e-4  
 N(0),1.19011e-3,1.19011e-3,0.0  
 H(0),8.19833e-13,8.19833e-13,0.0  
 O(0),7.07243e-64,7.07243e-64,0.0  
 S(+8),6.34218e-55,6.34218e-55,0.0  
 S(+3),1.65866e-29,1.65866e-29,0.0  
 S(+5),1.77303e-29,1.77303e-29,0.0  
 S(+7),3.35371e-65,3.35371e-65,0.0  
 N(+2),6.75665e-48,6.75665e-48,0.0  
 N(+4),6.72487e-70,6.72487e-70,0.0  
 N(+1),2.00966e-49,2.00966e-49,0.0  
 N(-2),4.64137e-36,4.64137e-36,0.0  
 C(+2),2.10063e-4,2.10063e-4,0.0

Fe(+6),9.64316e-63,9.64316e-63,0.0  
S(0),1.21147e-4,2.57474e-21,1.21147e-4  
N(-1),1.41248e-40,1.41248e-40,0.0  
METHANOL,4.25367e-4,4.25367e-4,0.0  
TRIETLNGLY,9.05743e-6,9.05743e-6,0.0

Element Distribution

,Total,Total,Aqueous,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),53.716,64.2813,100.0,0.0  
K(+1),1.32998e-3,1.59157e-3,100.0,0.0  
Na(+1),0.597978,0.715594,100.0,0.0  
N(-3),3.34891e-5,4.0076e-5,100.0,0.0  
Ba(+2),4.18699e-4,5.01053e-4,0.0608187,99.9392  
Ca(+2),0.0352188,0.042146,97.5283,2.47175  
Fe(+2),1.29819e-3,1.55353e-3,90.668,9.33198  
Mg(+2),0.0422753,0.0505903,100.0,0.0  
Fe(+3),1.40853e-13,1.68557e-13,100.0,0.0  
O(-2),27.9508,33.4484,99.9695,0.0304743  
Cl(-1),0.696197,0.833131,100.0,0.0  
C(+4),0.496331,0.593954,100.0,0.0  
S(+4),7.41343e-13,8.87156e-13,100.0,0.0  
S(+6),0.0226475,0.027102,90.5974,9.40259  
S(-2),1.21151e-4,1.4498e-4,3.30939e-3,99.9967  
S(+2),3.93536e-12,4.7094e-12,100.0,0.0  
N(+3),4.81569e-56,5.76288e-56,100.0,0.0  
N(+5),3.0465e-73,3.64571e-73,100.0,0.0  
Sr(+2),1.35814e-3,1.62527e-3,38.1151,61.8849  
N(0),1.19011e-3,1.42419e-3,100.0,0.0  
H(0),8.19833e-13,9.81085e-13,100.0,0.0  
O(0),7.07243e-64,8.4635e-64,100.0,0.0  
S(+8),6.34218e-55,7.58961e-55,100.0,0.0  
S(+3),1.65866e-29,1.9849e-29,100.0,0.0  
S(+5),1.77303e-29,2.12177e-29,100.0,0.0  
S(+7),3.35371e-65,4.01335e-65,100.0,0.0  
N(+2),6.75665e-48,8.08561e-48,100.0,0.0  
N(+4),6.72487e-70,8.04757e-70,100.0,0.0  
N(+1),2.00966e-49,2.40494e-49,100.0,0.0  
N(-2),4.64137e-36,5.55428e-36,100.0,0.0  
C(+2),2.10063e-4,2.5138e-4,100.0,0.0  
Fe(+6),9.64316e-63,1.15399e-62,100.0,0.0  
S(0),1.21147e-4,1.44975e-4,2.1253e-15,100.0  
N(-1),1.41248e-40,1.6903e-40,100.0,0.0  
METHANOL,4.25367e-4,5.09032e-4,100.0,0.0  
TRIETLNGLY,9.05743e-6,1.08389e-5,100.0,0.0

Calculation Summary  
06-2 Alloy-4 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,-2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Duplex stainless 2205

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,C6H14O4

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,26.8580,26.8580  
CO2,0.496331,0.496331  
BaCl2,2.64786e-7,2.64786e-7  
CaCl2,4.68554e-3,4.68554e-3  
CaO,0.0299828,0.0299828  
FeCl2,1.29819e-3,1.29819e-3  
KCl,1.32998e-3,1.32998e-3  
MgCl2,0.0422753,0.0422753  
NaCl,0.597978,0.597978  
SO3,0.0197968,0.0197968  
SrCl2,1.85257e-4,1.85257e-4  
BaSO4,4.18435e-4,4.18435e-4



SrSO<sub>4</sub>,1.17288e-3,1.17288e-3  
N<sub>2</sub>,5.66215e-4,5.66215e-4  
CO<sub>2</sub>,2.10063e-4,2.10063e-4  
O<sub>2</sub>,1.05800e-5,1.05800e-5  
CH<sub>3</sub>OH,4.25367e-4,4.25367e-4  
H<sub>2</sub>S,5.01990e-5,5.01990e-5  
SO<sub>2</sub>,9.00972e-4,9.00972e-4  
NO<sub>2</sub>,9.11658e-5,9.11658e-5  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,9.05743e-6,9.05743e-6  
CaSO<sub>4</sub>,5.50454e-4,5.50454e-4

#### Calculated Rates

Corrosion Rate,2.07756e-4,mm/yr  
Corrosion Potential,-0.290500,V (SHE)  
Repassivation Potential\*,1.59331e-3,V (SHE)  
Corrosion Current Density,1.96761e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids,;

,Species,Scaling Tendency,  
,BaSO<sub>4</sub> (Barite),1.0  
,CaSO<sub>4</sub> (Anhydrite),1.0  
,SrSO<sub>4</sub> (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaCO<sub>3</sub> (Aragonite),0.131726  
,CaSO<sub>4</sub>.0.5H<sub>2</sub>O (Bassanite),0.194356  
,CaCO<sub>3</sub> (Calcite),0.172508  
,CaSO<sub>4</sub>.2H<sub>2</sub>O (Gypsum),0.914166  
,FeCO<sub>3</sub> (Siderite),0.176107

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,28.0562,mol  
Temperature,43.0000,°C  
Pressure,2641.00,psia

#### Liquid 1 Properties

pH,4.39230,  
Ionic Strength (x-based),0.0284465,mol/mol  
Ionic Strength (m-based),1.68926,mol/kg  
Dielectric Constant,53.2439,  
ORP,5.01637e-4,V (SHE)  
Osmotic Pressure,1554.46,psia  
Specific Electrical Conductivity,1.47933e5,μmho/cm  
"Viscosity, absolute",0.758908,cP  
Thermal Conductivity,543.880,cal/hr m °C

Surface Tension,0.0739733,N/m  
Standard Liquid Volume,0.526600,L  
"Volume, Std. Conditions",0.513711,L  
"Total Dissolved Solids, Estimated",85617.6,mg/L  
Hardness,14842.8,mg/L as CaCO3

Solid Properties  
Standard Liquid Volume,6.72547e-5,L

Thermodynamic Properties  
,Unit>Total,Liquid-1,Solid  
Density,g/ml,1.06680,1.06614,3.66824  
Enthalpy,J,-8.15917e6,-8.15521e6,-3957.69

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
Mole (True),28.7259,28.7230,2.83512e-3  
Mole (App),28.0554,28.0525,2.83512e-3  
,g,g,g  
Mass,549.241,548.762,0.478867  
,L,L,cm3  
Volume,0.514848,0.514717,0.130544

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
FeS2 (Pyrite),1.00000,6.28673e5  
BaSO4 (Barite),1.00000,1534.07  
CaSO4 (Anhydrite),1.00000,1.20782  
SrSO4 (Celestine),1.00000,7.34371  
CaSO4.2H2O (Gypsum),0.914166,1.10370  
H2O,0.612511,0.612386  
CaSO4.0.5H2O (Bassanite),0.282476,0.341146  
FeS2(marcasite) (Marcasite),0.280054,1.76062e5  
CaSO4.0.5H2O (Bassanite),0.194356,0.234723  
FeCO3 (Siderite),0.176107,0.199101  
CaCO3 (Calcite),0.172508,0.181932  
CaCO3 (Aragonite),0.131726,0.138922  
NaHCO3 (Nahcolite),0.0308300,0.0312021  
NaCl (Halite),0.0215970,0.0215707  
NaCl.2H2O (hydrohalite),0.0146354,0.0146117  
SrCO3 (Strontianite),9.67887e-3,0.0620638  
Na2SO4.CaSO4 (Glauberite),7.01183e-3,9.92179e-3  
Na2SO4 (Thenardite),2.60625e-3,3.05332e-3  
Na2SO4.5CaSO4.3H2O,2.11017e-3,6.35069e-3  
Na2SO4.10H2O (Mirabilite),1.57568e-3,1.84221e-3  
MgSO4.7H2O (Epsomite),4.11903e-4,4.70272e-4  
MgSO4.6H2O (Hexahydrite),2.83858e-4,3.24148e-4

MgCO<sub>3</sub>,2.07321e-4,2.06973e-4  
Na<sub>2</sub>SO<sub>4</sub>,1.74398e-4,2.04313e-4  
MgSO<sub>4</sub>.12H<sub>2</sub>O,1.73895e-4,1.98334e-4  
MgSO<sub>4</sub>.5H<sub>2</sub>O (Pentahydrate),1.45461e-4,1.66141e-4  
KCl (sylvite),1.32085e-4,1.31804e-4  
FeS (Pyrrhotite),1.21908e-5,0.0259103  
BaCO<sub>3</sub> (Witherite),1.66883e-6,2.23538e-3  
FeS (Mackinawite),2.53453e-7,5.38687e-4

#### Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
H<sub>2</sub>O,26.8485,26.8485,0.0  
Cl-1,0.696195,0.696195,  
Na+1,0.591641,0.591641,  
CO<sub>2</sub>,0.476496,0.476496,  
Mg+2,0.0359165,0.0359165,  
Ca+2,0.0315665,0.0315665,  
HCO<sub>3</sub>-1,0.0187589,0.0187589,  
SO<sub>4</sub>-2,0.0110777,0.0110777,  
NaMgSO<sub>4</sub>+1,6.33703e-3,6.33703e-3,  
CaSO<sub>4</sub> (Anhydrite),3.64821e-3,2.48976e-3,1.15845e-3  
K+1,1.30943e-3,1.30943e-3,  
SrSO<sub>4</sub> (Celestine),1.14275e-3,4.06916e-6,1.13868e-3  
FeCO<sub>2</sub>+2,1.07258e-3,1.07258e-3,  
N<sub>2</sub>,5.91475e-4,5.91475e-4,  
CH<sub>3</sub>OH,4.25326e-4,4.25326e-4,  
BaSO<sub>4</sub> (Barite),4.18378e-4,,4.18378e-4  
Sr+2,2.1539e-4,2.1539e-4,  
CO,2.10063e-4,2.10063e-4,  
FeS<sub>2</sub> (Pyrite),1.19611e-4,,1.19611e-4  
Fe+2,1.05825e-4,1.05825e-4,  
NH<sub>4</sub>+1,4.06433e-5,4.06433e-5,  
KMgSO<sub>4</sub>+1,2.05554e-5,2.05554e-5,  
H<sub>3</sub>O+1,1.22413e-5,1.22413e-5,  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,9.05739e-6,9.05739e-6,  
HSO<sub>4</sub>-1,5.16673e-6,5.16673e-6,  
CaCO<sub>3</sub> (Calcite),3.06382e-6,3.06382e-6,0.0  
CaCl<sub>2</sub> (Hydrophilite),1.02868e-6,1.02868e-6,0.0  
MgSO<sub>4</sub>,6.77491e-7,6.77491e-7,0.0  
MgCO<sub>3</sub>,5.14381e-7,5.14381e-7,0.0  
Ba+2,3.21466e-7,3.21466e-7,  
CO<sub>3</sub>-2,3.19964e-7,3.19964e-7,  
FeH(CO<sub>3</sub>)<sub>2</sub>-1,1.03547e-7,1.03547e-7,  
FeCl+1,5.54682e-8,5.54682e-8,  
CaClCH<sub>3</sub>OH+1,4.1388e-8,4.1388e-8,  
H<sub>2</sub>S,1.89783e-8,1.89783e-8,  
FeSO<sub>4</sub>,1.8387e-8,1.8387e-8,0.0  
Na<sub>2</sub>SO<sub>4</sub>.NaHSO<sub>4</sub>,6.07612e-9,6.07612e-9,0.0  
MgOH+1,3.2421e-9,3.2421e-9,

FeOH+1,9.12544e-10,9.12544e-10,  
OH-1,8.58494e-10,8.58494e-10,  
NH4OH,6.59562e-10,6.59562e-10,  
CaOH+1,6.21027e-10,6.21027e-10,  
NH3,2.26261e-10,2.26261e-10,  
HS-1,1.08533e-10,1.08533e-10,  
NH2CO2-1,9.65895e-11,9.65895e-11,  
HO(CH2CH2O)3CO2(-1),3.91461e-11,3.91461e-11,  
MgClCH3OH+1,9.89616e-12,9.89616e-12,  
BaCO3 (Witherite),2.86433e-12,2.86433e-12,0.0  
FeHS+1,2.59456e-12,2.59456e-12,  
HCl,2.4826e-12,2.4826e-12,  
S2O3-2,2.07674e-12,2.07674e-12,  
SrCO3 (Strontianite),1.98715e-12,1.98715e-12,0.0  
Fe(NH3)+2,1.70754e-12,1.70754e-12,  
H2,1.0481e-12,1.0481e-12,  
SrOH+1,6.3289e-13,6.3289e-13,  
HSO3-1,4.65372e-13,4.65372e-13,  
FeS (Pyrrhotite),3.48723e-13,3.48723e-13,0.0  
CH3OH.HCl,2.14785e-13,2.14785e-13,  
CH5O+1,2.11895e-13,2.11895e-13,  
FeO+1,3.85848e-14,3.85848e-14,  
CH3O-1,3.07887e-14,3.07887e-14,  
C6H15O4+1,2.62595e-14,2.62595e-14,  
FeOH+2,5.7187e-15,5.7187e-15,  
SO3-2,4.18728e-15,4.18728e-15,  
NaOH.Na2SO4,4.16818e-15,4.16818e-15,  
NaOH,1.84916e-15,1.84916e-15,0.0  
BaOH+1,1.42467e-15,1.42467e-15,  
SO2,1.21293e-15,1.21293e-15,  
HFeO2,8.09806e-16,8.09806e-16,  
HS2O3-1,7.91283e-16,7.91283e-16,  
H2SO4,6.19362e-16,6.19362e-16,  
FeCl+2,5.72822e-16,5.72822e-16,  
FeO,5.72288e-16,5.72288e-16,  
C6H13O4-1,2.26132e-16,2.26132e-16,  
Fe+3,3.85028e-17,3.85028e-17,  
NaOHCO3-2,1.08292e-17,1.08292e-17,  
CO2S,4.58835e-18,4.58835e-18,  
S1,2.84911e-18,2.84911e-18,  
MgCl2,8.30499e-19,8.30499e-19,0.0  
Fe(NH3)2+2,2.42437e-19,2.42437e-19,  
FeCl2+1,1.86326e-19,1.86326e-19,  
H2S2O3,1.20311e-19,1.20311e-19,  
S-2,4.85643e-20,4.85643e-20,  
FeHSO4+2,3.65631e-20,3.65631e-20,  
FeO2-1,1.76168e-20,1.76168e-20,  
S2-2,1.59588e-20,1.59588e-20,  
S2,9.73637e-22,9.73637e-22,  
HFeO2-1,7.86564e-23,7.86564e-23,  
S3-2,5.39857e-23,5.39857e-23,  
S3,3.32707e-25,3.32707e-25,  
S2O5-2,1.29736e-25,1.29736e-25,  
S4-2,1.1304e-25,1.1304e-25,

Fe(NH3)3+2,9.11768e-27,9.11768e-27,  
 S5-2,1.46812e-28,1.46812e-28,  
 S4,1.13704e-28,1.13704e-28,  
 SO3,5.01199e-29,5.01199e-29,  
 S2O4-2,2.30836e-30,2.30836e-30,  
 Fe2(OH)2+4,9.1435e-31,9.1435e-31,  
 S2O6-2,5.86263e-31,5.86263e-31,  
 S5,3.88599e-32,3.88599e-32,  
 S8 (Sulfur),3.6428e-35,3.6428e-35,0.0  
 S6,1.32815e-35,1.32815e-35,  
 N2H5+1,2.82993e-36,2.82993e-36,  
 Fe(NH3)4+2,5.70913e-37,5.70913e-37,  
 NH2OH2+1,2.51409e-38,2.51409e-38,  
 S7,4.53774e-39,4.53774e-39,  
 NH2OH,9.52041e-40,9.52041e-40,0.0  
 N2H4,8.93604e-40,8.93604e-40,  
 N2H6+2,3.5251e-41,3.5251e-41,  
 S5O6-2,8.4774e-43,8.4774e-43,  
 HClO,2.52215e-44,2.52215e-44,  
 NH2Cl,3.97599e-45,3.97599e-45,  
 Cl2,1.59528e-45,1.59528e-45,  
 ClO-1,3.89391e-47,3.89391e-47,  
 Fe(NH3)5+2,3.57586e-47,3.57586e-47,  
 NO,6.25566e-48,6.25566e-48,  
 N2O,7.71373e-50,7.71373e-50,  
 NH3Cl+1,3.54969e-55,3.54969e-55,  
 HSO5-1,7.24919e-56,7.24919e-56,  
 NO2-1,1.86399e-56,1.86399e-56,  
 Fe(NH3)6+2,2.23906e-57,2.23906e-57,  
 HNO2,7.29524e-58,7.29524e-58,  
 FeO4-2,2.71174e-64,2.71174e-64,  
 O2,9.23353e-65,9.23353e-65,  
 S2O8-2,2.52721e-67,2.52721e-67,  
 NO2,9.77676e-71,9.77676e-71,  
 NO3-1,6.91282e-74,6.91282e-74,  
 HNO3,7.94713e-80,7.94713e-80,  
 NHCl2,4.70641e-83,4.70641e-83,  
 ClO2-1,1.71213e-86,1.71213e-86,  
 HClO2,5.74853e-89,5.74853e-89,  
 NH2Cl2+1,2.20622e-90,2.20622e-90,  
 NH4NO3.(NH4)2SO4,4.56905e-91,4.56905e-91,0.0  
 ClO2,2.71156e-104,2.71156e-104,  
 ClO3-1,8.93415e-113,8.93415e-113,  
 N2O3,2.28767e-120,2.28767e-120,  
 NCl3,5.06905e-122,5.06905e-122,  
 NHCl3+1,1.39579e-126,1.39579e-126,  
 Total (by phase),28.7259,28.723,2.83512e-3

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid

,mol,mol,mol  
H(+1),53.7164,53.7164,0.0  
K(+1),1.32998e-3,1.32998e-3,0.0  
Na(+1),0.597978,0.597978,0.0  
N(-3),4.06443e-5,4.06443e-5,0.0  
Ba(+2),4.18699e-4,3.21469e-7,4.18378e-4  
Ca(+2),0.0352188,0.0340604,1.15845e-3  
Fe(+2),1.29819e-3,1.17858e-3,1.19611e-4  
Mg(+2),0.0422753,0.0422753,0.0  
Fe(+3),4.57249e-14,4.57249e-14,0.0  
O(-2),27.9508,27.9399,0.010862  
Cl(-1),0.696197,0.696197,0.0  
C(+4),0.496331,0.496331,0.0  
S(+4),4.70773e-13,4.70773e-13,0.0  
S(+6),0.0226505,0.019935,2.71551e-3  
S(-2),1.1963e-4,1.90898e-8,1.19611e-4  
S(+2),4.15506e-12,4.15506e-12,0.0  
N(+3),1.93694e-56,1.93694e-56,0.0  
N(+5),6.91282e-74,6.91282e-74,0.0  
Sr(+2),1.35814e-3,2.19459e-4,1.13868e-3  
N(0),1.18295e-3,1.18295e-3,0.0  
H(0),2.09621e-12,2.09621e-12,0.0  
O(0),1.84671e-64,1.84671e-64,0.0  
S(+8),7.24919e-56,7.24919e-56,0.0  
Cl(+1),3.08317e-44,3.08317e-44,0.0  
Cl(+5),8.93415e-113,8.93415e-113,0.0  
S(+3),4.61673e-30,4.61673e-30,0.0  
S(+5),1.17253e-30,1.17253e-30,0.0  
S(+7),5.05441e-67,5.05441e-67,0.0  
N(+2),6.25566e-48,6.25566e-48,0.0  
N(+4),9.77676e-71,9.77676e-71,0.0  
Cl(+3),1.71788e-86,1.71788e-86,0.0  
Cl(+4),2.71156e-104,2.71156e-104,0.0  
N(+1),1.54275e-49,1.54275e-49,0.0  
N(-2),5.66173e-36,5.66173e-36,0.0  
C(+2),2.10063e-4,2.10063e-4,0.0  
Fe(+6),2.71174e-64,2.71174e-64,0.0  
S(0),1.19611e-4,7.45547e-18,1.19611e-4  
MeO(-1),4.25367e-4,4.25367e-4,0.0  
N(-1),2.6093e-38,2.6093e-38,0.0  
TEGION,9.05743e-6,9.05743e-6,0.0

## Element Distribution

,Total,Total,Liquid-1,Solid  
,mol,mole %,% of Total,% of Total  
H(+1),53.7164,64.2815,100.0,0.0  
K(+1),1.32998e-3,1.59156e-3,100.0,0.0  
Na(+1),0.597978,0.71559,100.0,0.0  
N(-3),4.06443e-5,4.86383e-5,100.0,0.0  
Ba(+2),4.18699e-4,5.0105e-4,0.076778,99.9232  
Ca(+2),0.0352188,0.0421457,96.7107,3.28929  
Fe(+2),1.29819e-3,1.55352e-3,90.7863,9.21367

Mg(+2),0.0422753,0.05059,100.0,0.0  
Fe(+3),4.57249e-14,5.47182e-14,100.0,0.0  
O(-2),27.9508,33.4482,99.9611,0.0388613  
Cl(-1),0.696197,0.833127,100.0,0.0  
C(+4),0.496331,0.593951,100.0,0.0  
S(+4),4.70773e-13,5.63365e-13,100.0,0.0  
S(+6),0.0226505,0.0271055,88.0113,11.9887  
S(-2),1.1963e-4,1.43159e-4,0.0159574,99.984  
S(+2),4.15506e-12,4.97229e-12,100.0,0.0  
N(+3),1.93694e-56,2.3179e-56,100.0,0.0  
N(+5),6.91282e-74,8.27245e-74,100.0,0.0  
Sr(+2),1.35814e-3,1.62526e-3,16.1588,83.8412  
N(0),1.18295e-3,1.41562e-3,100.0,0.0  
H(0),2.09621e-12,2.5085e-12,100.0,0.0  
O(0),1.84671e-64,2.20992e-64,100.0,0.0  
S(+8),7.24919e-56,8.67497e-56,100.0,0.0  
Cl(+1),3.08317e-44,3.68957e-44,100.0,0.0  
Cl(+5),8.93415e-113,1.06913e-112,100.0,0.0  
S(+3),4.61673e-30,5.52476e-30,100.0,0.0  
S(+5),1.17253e-30,1.40314e-30,100.0,0.0  
S(+7),5.05441e-67,6.04852e-67,100.0,0.0  
N(+2),6.25566e-48,7.48603e-48,100.0,0.0  
N(+4),9.77676e-71,1.16997e-70,100.0,0.0  
Cl(+3),1.71788e-86,2.05576e-86,100.0,0.0  
Cl(+4),2.71156e-104,3.24488e-104,100.0,0.0  
N(+1),1.54275e-49,1.84618e-49,100.0,0.0  
N(-2),5.66173e-36,6.77529e-36,100.0,0.0  
C(+2),2.10063e-4,2.51379e-4,100.0,0.0  
Fe(+6),2.71174e-64,3.24509e-64,100.0,0.0  
S(0),1.19611e-4,1.43136e-4,6.2331e-12,100.0  
MeO(-1),4.25367e-4,5.09029e-4,100.0,0.0  
N(-1),2.6093e-38,3.1225e-38,100.0,0.0  
TEGION,9.05743e-6,1.08389e-5,100.0,0.0

Calculation Summary  
06-2 Alloy-5 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Duplex stainless 2507

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,C6H14O4

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,26.8580,26.8580  
CO2,0.496331,0.496331  
BaCl2,2.64786e-7,2.64786e-7  
CaCl2,4.68554e-3,4.68554e-3  
CaO,0.0299828,0.0299828  
FeCl2,1.29819e-3,1.29819e-3  
KCl,1.32998e-3,1.32998e-3  
MgCl2,0.0422753,0.0422753  
NaCl,0.597978,0.597978  
SO3,0.0197968,0.0197968  
SrCl2,1.85257e-4,1.85257e-4  
BaSO4,4.18435e-4,4.18435e-4



SrSO<sub>4</sub>,1.17288e-3,1.17288e-3  
N<sub>2</sub>,5.66215e-4,5.66215e-4  
CO<sub>2</sub>,2.10063e-4,2.10063e-4  
O<sub>2</sub>,1.05800e-5,1.05800e-5  
CH<sub>3</sub>OH,4.25367e-4,4.25367e-4  
H<sub>2</sub>S,5.01990e-5,5.01990e-5  
SO<sub>2</sub>,9.00972e-4,9.00972e-4  
NO<sub>2</sub>,9.11658e-5,9.11658e-5  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,9.05743e-6,9.05743e-6  
CaSO<sub>4</sub>,5.50454e-4,5.50454e-4

#### Calculated Rates

Corrosion Rate,2.01837e-4,mm/yr  
Corrosion Potential,-0.290738,V (SHE)  
Repassivation Potential\*,0.297744,V (SHE)  
Corrosion Current Density,1.96724e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids;

,Species,Scaling Tendency,  
,BaSO<sub>4</sub> (Barite),1.0  
,CaSO<sub>4</sub> (Anhydrite),1.0  
,SrSO<sub>4</sub> (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaCO<sub>3</sub> (Aragonite),0.131726  
,CaSO<sub>4</sub>.0.5H<sub>2</sub>O (Bassanite),0.194356  
,CaCO<sub>3</sub> (Calcite),0.172508  
,CaSO<sub>4</sub>.2H<sub>2</sub>O (Gypsum),0.914166  
,FeCO<sub>3</sub> (Siderite),0.176107

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,28.0562,mol  
Temperature,43.0000,°C  
Pressure,2641.00,psia

#### Liquid 1 Properties

pH,4.39230,  
Ionic Strength (x-based),0.0284465,mol/mol  
Ionic Strength (m-based),1.68926,mol/kg  
Dielectric Constant,53.2439,  
ORP,5.01637e-4,V (SHE)  
Osmotic Pressure,1554.46,psia  
Specific Electrical Conductivity,1.47933e5,μmho/cm  
"Viscosity, absolute",0.758908,cP  
Thermal Conductivity,543.880,cal/hr m °C

Surface Tension,0.0739733,N/m  
Standard Liquid Volume,0.526600,L  
"Volume, Std. Conditions",0.513711,L  
"Total Dissolved Solids, Estimated",85617.6,mg/L  
Hardness,14842.8,mg/L as CaCO3

Solid Properties  
Standard Liquid Volume,6.72547e-5,L

Thermodynamic Properties  
,Unit>Total,Liquid-1,Solid  
Density,g/ml,1.06680,1.06614,3.66824  
Enthalpy,J,-8.15917e6,-8.15521e6,-3957.69

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
Mole (True),28.7259,28.7230,2.83512e-3  
Mole (App),28.0554,28.0525,2.83512e-3  
,g,g,g  
Mass,549.241,548.762,0.478867  
,L,L,cm3  
Volume,0.514848,0.514717,0.130544

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
FeS2 (Pyrite),1.00000,6.28673e5  
BaSO4 (Barite),1.00000,1534.07  
CaSO4 (Anhydrite),1.00000,1.20782  
SrSO4 (Celestine),1.00000,7.34371  
CaSO4.2H2O (Gypsum),0.914166,1.10370  
H2O,0.612511,0.612386  
CaSO4.0.5H2O (Bassanite),0.282476,0.341146  
FeS2(marcasite) (Marcasite),0.280054,1.76062e5  
CaSO4.0.5H2O (Bassanite),0.194356,0.234723  
FeCO3 (Siderite),0.176107,0.199101  
CaCO3 (Calcite),0.172508,0.181932  
CaCO3 (Aragonite),0.131726,0.138922  
NaHCO3 (Nahcolite),0.0308300,0.0312021  
NaCl (Halite),0.0215970,0.0215707  
NaCl.2H2O (hydrohalite),0.0146354,0.0146117  
SrCO3 (Strontianite),9.67887e-3,0.0620638  
Na2SO4.CaSO4 (Glauberite),7.01183e-3,9.92179e-3  
Na2SO4 (Thenardite),2.60625e-3,3.05332e-3  
Na2SO4.5CaSO4.3H2O,2.11017e-3,6.35069e-3  
Na2SO4.10H2O (Mirabilite),1.57568e-3,1.84221e-3  
MgSO4.7H2O (Epsomite),4.11903e-4,4.70272e-4  
MgSO4.6H2O (Hexahydrite),2.83858e-4,3.24148e-4

MgCO3,2.07321e-4,2.06973e-4  
Na2SO4,1.74398e-4,2.04313e-4  
MgSO4.12H2O,1.73895e-4,1.98334e-4  
MgSO4.5H2O (Pentahydrate),1.45461e-4,1.66141e-4  
KCl (sylvite),1.32085e-4,1.31804e-4  
FeS (Pyrrhotite),1.21908e-5,0.0259103  
BaCO3 (Witherite),1.66883e-6,2.23538e-3  
FeS (Mackinawite),2.53453e-7,5.38687e-4

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
H2O,26.8485,26.8485,0.0  
Cl-1,0.696195,0.696195,  
Na+1,0.591641,0.591641,  
CO2,0.476496,0.476496,  
Mg+2,0.0359165,0.0359165,  
Ca+2,0.0315665,0.0315665,  
HCO3-1,0.0187589,0.0187589,  
SO4-2,0.0110777,0.0110777,  
NaMgSO4+1,6.33703e-3,6.33703e-3,  
CaSO4 (Anhydrite),3.64821e-3,2.48976e-3,1.15845e-3  
K+1,1.30943e-3,1.30943e-3,  
SrSO4 (Celestine),1.14275e-3,4.06916e-6,1.13868e-3  
FeCO2+2,1.07258e-3,1.07258e-3,  
N2,5.91475e-4,5.91475e-4,  
CH3OH,4.25326e-4,4.25326e-4,  
BaSO4 (Barite),4.18378e-4,,4.18378e-4  
Sr+2,2.1539e-4,2.1539e-4,  
CO,2.10063e-4,2.10063e-4,  
FeS2 (Pyrite),1.19611e-4,,1.19611e-4  
Fe+2,1.05825e-4,1.05825e-4,  
NH4+1,4.06433e-5,4.06433e-5,  
KMgSO4+1,2.05554e-5,2.05554e-5,  
H3O+1,1.22413e-5,1.22413e-5,  
C6H14O4,9.05739e-6,9.05739e-6,  
HSO4-1,5.16673e-6,5.16673e-6,  
CaCO3 (Calcite),3.06382e-6,3.06382e-6,0.0  
CaCl2 (Hydrophilite),1.02868e-6,1.02868e-6,0.0  
MgSO4,6.77491e-7,6.77491e-7,0.0  
MgCO3,5.14381e-7,5.14381e-7,0.0  
Ba+2,3.21466e-7,3.21466e-7,  
CO3-2,3.19964e-7,3.19964e-7,  
FeH(CO3)2-1,1.03547e-7,1.03547e-7,  
FeCl+1,5.54682e-8,5.54682e-8,  
CaClCH3OH+1,4.1388e-8,4.1388e-8,  
H2S,1.89783e-8,1.89783e-8,  
FeSO4,1.8387e-8,1.8387e-8,0.0  
Na2SO4.NaHSO4,6.07612e-9,6.07612e-9,0.0  
MgOH+1,3.2421e-9,3.2421e-9,

FeOH+1,9.12544e-10,9.12544e-10,  
OH-1,8.58494e-10,8.58494e-10,  
NH4OH,6.59562e-10,6.59562e-10,  
CaOH+1,6.21027e-10,6.21027e-10,  
NH3,2.26261e-10,2.26261e-10,  
HS-1,1.08533e-10,1.08533e-10,  
NH2CO2-1,9.65895e-11,9.65895e-11,  
HO(CH2CH2O)3CO2(-1),3.91461e-11,3.91461e-11,  
MgClCH3OH+1,9.89616e-12,9.89616e-12,  
BaCO3 (Witherite),2.86433e-12,2.86433e-12,0.0  
FeHS+1,2.59456e-12,2.59456e-12,  
HCl,2.4826e-12,2.4826e-12,  
S2O3-2,2.07674e-12,2.07674e-12,  
SrCO3 (Strontianite),1.98715e-12,1.98715e-12,0.0  
Fe(NH3)+2,1.70754e-12,1.70754e-12,  
H2,1.0481e-12,1.0481e-12,  
SrOH+1,6.3289e-13,6.3289e-13,  
HSO3-1,4.65372e-13,4.65372e-13,  
FeS (Pyrrhotite),3.48723e-13,3.48723e-13,0.0  
CH3OH.HCl,2.14785e-13,2.14785e-13,  
CH5O+1,2.11895e-13,2.11895e-13,  
FeO+1,3.85848e-14,3.85848e-14,  
CH3O-1,3.07887e-14,3.07887e-14,  
C6H15O4+1,2.62595e-14,2.62595e-14,  
FeOH+2,5.7187e-15,5.7187e-15,  
SO3-2,4.18728e-15,4.18728e-15,  
NaOH.Na2SO4,4.16818e-15,4.16818e-15,  
NaOH,1.84916e-15,1.84916e-15,0.0  
BaOH+1,1.42467e-15,1.42467e-15,  
SO2,1.21293e-15,1.21293e-15,  
HFeO2,8.09806e-16,8.09806e-16,  
HS2O3-1,7.91283e-16,7.91283e-16,  
H2SO4,6.19362e-16,6.19362e-16,  
FeCl+2,5.72822e-16,5.72822e-16,  
FeO,5.72288e-16,5.72288e-16,  
C6H13O4-1,2.26132e-16,2.26132e-16,  
Fe+3,3.85028e-17,3.85028e-17,  
NaOHCO3-2,1.08292e-17,1.08292e-17,  
CO2S,4.58835e-18,4.58835e-18,  
S1,2.84911e-18,2.84911e-18,  
MgCl2,8.30499e-19,8.30499e-19,0.0  
Fe(NH3)2+2,2.42437e-19,2.42437e-19,  
FeCl2+1,1.86326e-19,1.86326e-19,  
H2S2O3,1.20311e-19,1.20311e-19,  
S-2,4.85643e-20,4.85643e-20,  
FeHSO4+2,3.65631e-20,3.65631e-20,  
FeO2-1,1.76168e-20,1.76168e-20,  
S2-2,1.59588e-20,1.59588e-20,  
S2,9.73637e-22,9.73637e-22,  
HFeO2-1,7.86564e-23,7.86564e-23,  
S3-2,5.39857e-23,5.39857e-23,  
S3,3.32707e-25,3.32707e-25,  
S2O5-2,1.29736e-25,1.29736e-25,  
S4-2,1.1304e-25,1.1304e-25,

Fe(NH3)3+2,9.11768e-27,9.11768e-27,  
 S5-2,1.46812e-28,1.46812e-28,  
 S4,1.13704e-28,1.13704e-28,  
 SO3,5.01199e-29,5.01199e-29,  
 S2O4-2,2.30836e-30,2.30836e-30,  
 Fe2(OH)2+4,9.1435e-31,9.1435e-31,  
 S2O6-2,5.86263e-31,5.86263e-31,  
 S5,3.88599e-32,3.88599e-32,  
 S8 (Sulfur),3.6428e-35,3.6428e-35,0.0  
 S6,1.32815e-35,1.32815e-35,  
 N2H5+1,2.82993e-36,2.82993e-36,  
 Fe(NH3)4+2,5.70913e-37,5.70913e-37,  
 NH2OH2+1,2.51409e-38,2.51409e-38,  
 S7,4.53774e-39,4.53774e-39,  
 NH2OH,9.52041e-40,9.52041e-40,0.0  
 N2H4,8.93604e-40,8.93604e-40,  
 N2H6+2,3.5251e-41,3.5251e-41,  
 S5O6-2,8.4774e-43,8.4774e-43,  
 HClO,2.52215e-44,2.52215e-44,  
 NH2Cl,3.97599e-45,3.97599e-45,  
 Cl2,1.59528e-45,1.59528e-45,  
 ClO-1,3.89391e-47,3.89391e-47,  
 Fe(NH3)5+2,3.57586e-47,3.57586e-47,  
 NO,6.25566e-48,6.25566e-48,  
 N2O,7.71373e-50,7.71373e-50,  
 NH3Cl+1,3.54969e-55,3.54969e-55,  
 HSO5-1,7.24919e-56,7.24919e-56,  
 NO2-1,1.86399e-56,1.86399e-56,  
 Fe(NH3)6+2,2.23906e-57,2.23906e-57,  
 HNO2,7.29524e-58,7.29524e-58,  
 FeO4-2,2.71174e-64,2.71174e-64,  
 O2,9.23353e-65,9.23353e-65,  
 S2O8-2,2.52721e-67,2.52721e-67,  
 NO2,9.77676e-71,9.77676e-71,  
 NO3-1,6.91282e-74,6.91282e-74,  
 HNO3,7.94713e-80,7.94713e-80,  
 NHCl2,4.70641e-83,4.70641e-83,  
 ClO2-1,1.71213e-86,1.71213e-86,  
 HClO2,5.74853e-89,5.74853e-89,  
 NH2Cl2+1,2.20622e-90,2.20622e-90,  
 NH4NO3.(NH4)2SO4,4.56905e-91,4.56905e-91,0.0  
 ClO2,2.71156e-104,2.71156e-104,  
 ClO3-1,8.93415e-113,8.93415e-113,  
 N2O3,2.28767e-120,2.28767e-120,  
 NCl3,5.06905e-122,5.06905e-122,  
 NHCl3+1,1.39579e-126,1.39579e-126,  
 Total (by phase),28.7259,28.723,2.83512e-3

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid

,mol,mol,mol  
H(+1),53.7164,53.7164,0.0  
K(+1),1.32998e-3,1.32998e-3,0.0  
Na(+1),0.597978,0.597978,0.0  
N(-3),4.06443e-5,4.06443e-5,0.0  
Ba(+2),4.18699e-4,3.21469e-7,4.18378e-4  
Ca(+2),0.0352188,0.0340604,1.15845e-3  
Fe(+2),1.29819e-3,1.17858e-3,1.19611e-4  
Mg(+2),0.0422753,0.0422753,0.0  
Fe(+3),4.57249e-14,4.57249e-14,0.0  
O(-2),27.9508,27.9399,0.010862  
Cl(-1),0.696197,0.696197,0.0  
C(+4),0.496331,0.496331,0.0  
S(+4),4.70773e-13,4.70773e-13,0.0  
S(+6),0.0226505,0.019935,2.71551e-3  
S(-2),1.1963e-4,1.90898e-8,1.19611e-4  
S(+2),4.15506e-12,4.15506e-12,0.0  
N(+3),1.93694e-56,1.93694e-56,0.0  
N(+5),6.91282e-74,6.91282e-74,0.0  
Sr(+2),1.35814e-3,2.19459e-4,1.13868e-3  
N(0),1.18295e-3,1.18295e-3,0.0  
H(0),2.09621e-12,2.09621e-12,0.0  
O(0),1.84671e-64,1.84671e-64,0.0  
S(+8),7.24919e-56,7.24919e-56,0.0  
Cl(+1),3.08317e-44,3.08317e-44,0.0  
Cl(+5),8.93415e-113,8.93415e-113,0.0  
S(+3),4.61673e-30,4.61673e-30,0.0  
S(+5),1.17253e-30,1.17253e-30,0.0  
S(+7),5.05441e-67,5.05441e-67,0.0  
N(+2),6.25566e-48,6.25566e-48,0.0  
N(+4),9.77676e-71,9.77676e-71,0.0  
Cl(+3),1.71788e-86,1.71788e-86,0.0  
Cl(+4),2.71156e-104,2.71156e-104,0.0  
N(+1),1.54275e-49,1.54275e-49,0.0  
N(-2),5.66173e-36,5.66173e-36,0.0  
C(+2),2.10063e-4,2.10063e-4,0.0  
Fe(+6),2.71174e-64,2.71174e-64,0.0  
S(0),1.19611e-4,7.45547e-18,1.19611e-4  
MeO(-1),4.25367e-4,4.25367e-4,0.0  
N(-1),2.6093e-38,2.6093e-38,0.0  
TEGION,9.05743e-6,9.05743e-6,0.0

## Element Distribution

,Total,Total,Liquid-1,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),53.7164,64.2815,100.0,0.0  
K(+1),1.32998e-3,1.59156e-3,100.0,0.0  
Na(+1),0.597978,0.71559,100.0,0.0  
N(-3),4.06443e-5,4.86383e-5,100.0,0.0  
Ba(+2),4.18699e-4,5.0105e-4,0.076778,99.9232  
Ca(+2),0.0352188,0.0421457,96.7107,3.28929  
Fe(+2),1.29819e-3,1.55352e-3,90.7863,9.21367

Mg(+2),0.0422753,0.05059,100.0,0.0  
Fe(+3),4.57249e-14,5.47182e-14,100.0,0.0  
O(-2),27.9508,33.4482,99.9611,0.0388613  
Cl(-1),0.696197,0.833127,100.0,0.0  
C(+4),0.496331,0.593951,100.0,0.0  
S(+4),4.70773e-13,5.63365e-13,100.0,0.0  
S(+6),0.0226505,0.0271055,88.0113,11.9887  
S(-2),1.1963e-4,1.43159e-4,0.0159574,99.984  
S(+2),4.15506e-12,4.97229e-12,100.0,0.0  
N(+3),1.93694e-56,2.3179e-56,100.0,0.0  
N(+5),6.91282e-74,8.27245e-74,100.0,0.0  
Sr(+2),1.35814e-3,1.62526e-3,16.1588,83.8412  
N(0),1.18295e-3,1.41562e-3,100.0,0.0  
H(0),2.09621e-12,2.5085e-12,100.0,0.0  
O(0),1.84671e-64,2.20992e-64,100.0,0.0  
S(+8),7.24919e-56,8.67497e-56,100.0,0.0  
Cl(+1),3.08317e-44,3.68957e-44,100.0,0.0  
Cl(+5),8.93415e-113,1.06913e-112,100.0,0.0  
S(+3),4.61673e-30,5.52476e-30,100.0,0.0  
S(+5),1.17253e-30,1.40314e-30,100.0,0.0  
S(+7),5.05441e-67,6.04852e-67,100.0,0.0  
N(+2),6.25566e-48,7.48603e-48,100.0,0.0  
N(+4),9.77676e-71,1.16997e-70,100.0,0.0  
Cl(+3),1.71788e-86,2.05576e-86,100.0,0.0  
Cl(+4),2.71156e-104,3.24488e-104,100.0,0.0  
N(+1),1.54275e-49,1.84618e-49,100.0,0.0  
N(-2),5.66173e-36,6.77529e-36,100.0,0.0  
C(+2),2.10063e-4,2.51379e-4,100.0,0.0  
Fe(+6),2.71174e-64,3.24509e-64,100.0,0.0  
S(0),1.19611e-4,1.43136e-4,6.2331e-12,100.0  
MeO(-1),4.25367e-4,5.09029e-4,100.0,0.0  
N(-1),2.6093e-38,3.1225e-38,100.0,0.0  
TEGION,9.05743e-6,1.08389e-5,100.0,0.0

## Calculation Summary

### 06-3 Alloy-1 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,Aqueous (H<sup>+</sup> ion) Databanks:  
,,Corrosion (AQ)  
,,Aqueous (H<sup>+</sup> ion)  
,Second Liquid phase  
,Redox selected  
,Using K-fit Polynomials  
,,T-span: 25.0 - 225.0  
,,P-span: 1.0 - 1500.0

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,,-2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Super13Cr stainless steel

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH<sub>3</sub>OH  
,SO<sub>2</sub>  
,C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>  
,(NH<sub>4</sub>)<sub>2</sub>SO<sub>3</sub>

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H<sub>2</sub>O,48.4202,48.4202  
CO<sub>2</sub>,0.838171,0.838171  
BaCl<sub>2</sub>,4.89505e-7,4.89505e-7  
CaCl<sub>2</sub>,8.42726e-3,8.42726e-3  
CaO,0.0543687,0.0543687  
FeCl<sub>2</sub>,2.33674e-3,2.33674e-3  
KCl,2.39397e-3,2.39397e-3  
MgCl<sub>2</sub>,0.0760955,0.0760955  
NaCl,1.07636,1.07636



SO3,0.0360339,0.0360339  
SrCl2,3.40157e-4,3.40157e-4  
BaSO4,7.53170e-4,7.53170e-4  
SrSO4,2.10449e-3,2.10449e-3  
N2,8.01811e-3,8.01811e-3  
CO,4.23411e-4,4.23411e-4  
O2,2.52702e-5,2.52702e-5  
NH3,1.32721e-4,1.32721e-4  
CH3OH,8.47631e-5,8.47631e-5  
H2S,5.07330e-5,5.07330e-5  
SO2,2.02298e-4,2.02298e-4  
NO2,1.20612e-4,1.20612e-4  
C6H14O4,1.69979e-6,1.69979e-6  
CaSO4,5.97925e-4,5.97925e-4

#### Calculated Rates

Corrosion Rate,1.29826e-3,mm/yr  
Corrosion Potential,-0.297707,V (SHE)  
Repassivation Potential\*,-0.132948,V (SHE)  
Corrosion Current Density,1.19632e-3,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0  
,CaSO4 (Anhydrite),1.0  
,SrSO4 (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO4.0.5H2O (Bassanite),0.294604  
,CaSO4.2H2O (Gypsum),0.924384  
,FeCO3 (Siderite),0.255297

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,50.5272,mol  
Temperature,109.400,°F  
Pressure,2641.00,psia

#### Aqueous Properties

pH,4.25671,  
Ionic Strength (x-based),0.0287461,mol/mol  
Ionic Strength (m-based),1.70553,mol/kg  
ORP,0.0184708,V (SHE)  
Osmotic Pressure,1452.13,psia  
Specific Electrical Conductivity,1.49011e5,μmho/cm  
"Electrical Conductivity, molar",6.55140e-3,m2/ohm-mol

"Viscosity, absolute",0.764432,cP  
"Viscosity, relative",1.23618,  
Standard Liquid Volume,0.947426,L  
"Volume, Std. Conditions",0.924646,L  
"Total Dissolved Solids, Estimated",85904.7,mg/L  
Hardness,14980.5,mg/L as CaCO3

#### Solid Properties

Standard Liquid Volume,5.96509e-5,L

#### Thermodynamic Properties

,Unit>Total,Aqueous,Solid

Density,g/ml,1.06597,1.06552,3.84913

Enthalpy,J,-1.46828e7,-1.46783e7,-4496.97

#### Total and Phase Flows (Amounts)

column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid

,mol,mol,mol

Mole (True),51.7382,51.7351,3.09868e-3

Mole (App),50.5275,50.5244,3.09868e-3

,g,g,g

Mass,987.648,987.082,0.566544

,L,L,cm3

Volume,0.926529,0.926382,0.147187

#### Scaling Tendencies

Row Filter Applied: Values > 1.0e-4

#### Solids,Post-Scale,Pre-Scale

FeS2 (Pyrite),1.00000,1.34775e6

BaSO4 (Barite),1.00000,1683.36

CaSO4 (Anhydrite),1.00000,1.05944

SrSO4 (Celestine),1.00000,2.62383

CaSO4.2H2O (Gypsum),0.924384,0.977163

CaSO4.0.5H2O (Bassanite),0.294604,0.311942

FeS2(marcasite) (Marcasite),0.280070,3.77465e5

FeCO3 (Siderite),0.255297,0.440273

CaCO3 (Calcite),0.0623383,0.107081

CaCO3 (Aragonite),0.0397273,0.0682411

NaHCO3 (Nahcolite),0.0227575,0.0301904

NaCl (Halite),0.0206099,0.0204946

Na2SO4 (Thenardite),5.00224e-3,5.25453e-3

SrCO3 (Strontianite),4.18750e-3,0.0178145

MgSO4.7H2O (Epsomite),2.37082e-3,2.37425e-3

FeO(OH) (Lepidocrocite),1.19513e-3,7.06768e-4

FeSO4.7H2O (Melanterite),5.56382e-4,5.87219e-4

Sr(HCO3)2,5.15906e-4,2.26791e-3

MgCO3 (Magnesite),1.67288e-4,2.73743e-4

KCl (Sylvite),1.59380e-4,1.58468e-4

MgCO3.3H2O (Nesquehonite),8.75347e-5,1.42763e-4

FeS (Pyrrhotite),4.45325e-5,0.188069  
FeS(mackinawite) (Mackinawite),9.58578e-7,4.04824e-3

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mol,mol,mol  
H2O,48.4019,48.4019,  
Cl-1,1.25314,1.25314,  
Na+1,1.06766,1.06766,  
CO2,0.801751,0.801751,  
Mg+2,0.0620027,0.0620027,  
Ca+2,0.0613453,0.0613453,  
SO4-2,0.0274342,0.0274342,  
HCO3-1,0.0214505,0.0214505,  
MgHCO3+1,9.91499e-3,9.91499e-3,  
N2,8.06954e-3,8.06954e-3,  
NaHCO3 (Nahcolite),5.0425e-3,5.0425e-3,0.0  
MgSO4,4.17746e-3,4.17746e-3,0.0  
NaSO4-1,3.65726e-3,3.65726e-3,  
K+1,2.32408e-3,2.32408e-3,  
Fe+2,2.31972e-3,2.31972e-3,  
CaSO4 (Anhydrite),2.03855e-3,1.21223e-3,8.26319e-4  
SrSO4 (Celestine),1.56851e-3,6.17446e-5,1.50677e-3  
Sr+2,8.76136e-4,8.76136e-4,  
BaSO4 (Barite),7.53194e-4,,7.53194e-4  
CO,4.23411e-4,4.23411e-4,  
NH4+1,1.45912e-4,1.45912e-4,  
CH3OH,8.47631e-5,8.47631e-5,  
H+1,5.77782e-5,5.77782e-5,  
KSO4-1,5.74455e-5,5.74455e-5,  
HSO4-1,2.64736e-5,2.64736e-5,  
KCl (Sylvite),1.24422e-5,1.24422e-5,0.0  
FeS2 (Pyrite),1.24046e-5,,1.24046e-5  
CaHCO3+1,7.9188e-6,7.9188e-6,  
NH4SO4-1,4.54632e-6,4.54632e-6,  
FeCl+1,2.33242e-6,2.33242e-6,  
C6H14O4,1.69979e-6,1.69979e-6,  
FeHCO3+1,1.54216e-6,1.54216e-6,  
CaCO3 (Calcite),1.49875e-6,1.49875e-6,0.0  
FeCO3 (Siderite),7.13101e-7,7.13101e-7,0.0  
CaCl+1,5.96623e-7,5.96623e-7,  
Ba+2,3.28292e-7,3.28292e-7,  
MgCO3 (Magnesite),2.85516e-7,2.85516e-7,0.0  
CO3-2,2.57218e-7,2.57218e-7,  
BaCl(+1),1.15069e-7,1.15069e-7,  
NaCO3-1,5.30254e-8,5.30254e-8,  
FeOH+1,2.20393e-8,2.20393e-8,  
BaHCO3+1,2.19025e-8,2.19025e-8,  
H2S,5.6945e-9,5.6945e-9,  
FeCl2 (Lawrencite),4.39781e-9,4.39781e-9,0.0

MgOH+1,3.53074e-9,3.53074e-9,  
NH3,1.84848e-9,1.84848e-9,  
OH-1,8.67425e-10,8.67425e-10,  
KHSO4 (Mercallite),5.37836e-10,5.37836e-10,0.0  
FeHS+1,4.53903e-10,4.53903e-10,  
CaOH+1,2.07608e-10,2.07608e-10,  
NH2CO2-1,7.54853e-11,7.54853e-11,  
Fe(NH3)+2,6.93744e-11,6.93744e-11,  
HCl,6.44238e-11,6.44238e-11,  
HS-1,3.40013e-11,3.40013e-11,  
Fe(CO3)2-2,7.70984e-12,7.70984e-12,  
S2O3-2,1.9159e-12,1.9159e-12,  
HSO3-1,1.17148e-12,1.17148e-12,  
NaS2O3-1,1.02963e-12,1.02963e-12,  
SrOH+1,9.98336e-13,9.98336e-13,  
H2,7.62742e-13,7.62742e-13,  
BaCO3 (Witherite),4.00586e-13,4.00586e-13,0.0  
FeOH+2,1.85633e-13,1.85633e-13,  
Fe(OH)2+1,5.92537e-14,5.92537e-14,  
Fe+3,2.73351e-14,2.73351e-14,  
SO3-2,9.04373e-15,9.04373e-15,  
KS2O3-1,7.17936e-15,7.17936e-15,  
Fe(OH)3 (Bernalite),6.76312e-15,6.76312e-15,0.0  
SO2,4.01827e-15,4.01827e-15,  
FeCl2+1,4.60287e-16,4.60287e-16,  
FeCl+2,2.01172e-16,2.01172e-16,  
FeSO4+1,9.05991e-17,9.05991e-17,  
BaOH+1,3.58044e-17,3.58044e-17,  
Fe(NH3)2+2,1.12794e-17,1.12794e-17,  
FeCl3 (Molysite),9.08089e-18,9.08089e-18,0.0  
CaCl2 (Hydrophilite),3.07031e-18,3.07031e-18,0.0  
S-2,1.09595e-18,1.09595e-18,  
Fe(OH)4-1,4.02509e-19,4.02509e-19,  
FeCl4-1,1.49239e-19,1.49239e-19,  
H2SO4,2.62851e-20,2.62851e-20,  
FeS(HS)-1,5.77086e-21,5.77086e-21,  
S2-2,4.2186e-21,4.2186e-21,  
HFeO2-1,1.29543e-21,1.29543e-21,  
S3-2,6.51795e-24,6.51795e-24,  
SO3,4.10397e-24,4.10397e-24,  
Fe(NH3)3+2,4.85777e-25,4.85777e-25,  
S4-2,6.23337e-27,6.23337e-27,  
S2O5-2,1.66899e-28,1.66899e-28,  
Fe2(OH)2+4,9.82039e-29,9.82039e-29,  
S2O6-2,1.2145e-29,1.2145e-29,  
S2O4-2,1.16317e-29,1.16317e-29,  
S5-2,3.69755e-30,3.69755e-30,  
Na2S2O4,4.41404e-31,4.41404e-31,0.0  
Fe(NH3)4+2,3.48333e-35,3.48333e-35,  
N2H5+1,2.90592e-35,2.90592e-35,  
N2H4,5.5436e-39,5.5436e-39,  
NH2OH,7.1033e-40,7.1033e-40,  
S5O6-2,1.40172e-42,1.40172e-42,  
Fe(NH3)5+2,2.49843e-45,2.49843e-45,

NO,3.2415e-47,3.2415e-47,  
N2O,1.32221e-48,1.32221e-48,  
HSO5-1,9.52763e-55,9.52763e-55,  
NO2-1,2.54613e-55,2.54613e-55,  
Fe(NH3)6+2,1.79153e-55,1.79153e-55,  
HNO2,6.8212e-57,6.8212e-57,  
FeO4-2,3.17331e-62,3.17331e-62,  
O2,5.99981e-64,5.99981e-64,  
S2O8-2,2.16155e-65,2.16155e-65,  
NO2,3.12952e-69,3.12952e-69,  
NO3-1,1.41952e-72,1.41952e-72,  
NaNO3 (Nitratine),1.23427e-73,1.23427e-73,0.0  
Ca(NO3)+1,6.81914e-74,6.81914e-74,  
SrNO3+1,1.07657e-75,1.07657e-75,  
NH4NO3 (Gwihabaite),9.42912e-76,9.42912e-76,0.0  
HNO3,1.5297e-81,1.5297e-81,  
FeNO3+2,1.0018e-88,1.0018e-88,  
Total (by phase),51.7382,51.7351,3.09868e-3

Element Balance  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mol,mol,mol  
H(+1),96.8408,96.8408,0.0  
K(+1),2.39397e-3,2.39397e-3,0.0  
Na(+1),1.07636,1.07636,0.0  
N(-3),1.50461e-4,1.50461e-4,0.0  
Ba(+2),7.53659e-4,4.65264e-7,7.53194e-4  
Ca(+2),0.0633939,0.0625676,8.26319e-4  
Fe(+2),2.33674e-3,2.32434e-3,1.24046e-5  
Mg(+2),0.0760955,0.0760955,0.0  
Fe(+3),2.79747e-13,2.79747e-13,0.0  
O(-2),50.2739,50.2616,0.0123451  
Cl(-1),1.25315,1.25315,0.0  
C(+4),0.838171,0.838171,0.0  
S(+4),1.18454e-12,1.18454e-12,0.0  
S(+6),0.0397177,0.0366314,3.08628e-3  
S(-2),1.24108e-5,6.18241e-9,1.24046e-5  
S(+2),5.90542e-12,5.90542e-12,0.0  
N(+3),2.61434e-55,2.61434e-55,0.0  
N(+5),1.61315e-72,1.61315e-72,0.0  
Sr(+2),2.44465e-3,9.3788e-4,1.50677e-3  
N(0),0.0161391,0.0161391,0.0  
H(0),1.52548e-12,1.52548e-12,0.0  
O(0),1.19996e-63,1.19996e-63,0.0  
S(+8),9.52763e-55,9.52763e-55,0.0  
S(+3),2.41461e-29,2.41461e-29,0.0  
S(+5),2.42899e-29,2.42899e-29,0.0  
S(+7),4.32309e-65,4.32309e-65,0.0  
N(+2),3.2415e-47,3.2415e-47,0.0  
N(+4),3.12952e-69,3.12952e-69,0.0

N(+1),2.64443e-48,2.64443e-48,0.0  
N(-2),5.81294e-35,5.81294e-35,0.0  
C(+2),4.23411e-4,4.23411e-4,0.0  
Fe(+6),3.17331e-62,3.17331e-62,0.0  
S(0),1.24046e-5,4.23165e-21,1.24046e-5  
N(-1),7.1033e-40,7.1033e-40,0.0  
METHANOL,8.47631e-5,8.47631e-5,0.0  
TRIETLNGLY,1.69979e-6,1.69979e-6,0.0

Element Distribution

,Total,Total,Aqueous,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),96.8408,64.3519,100.0,0.0  
K(+1),2.39397e-3,1.59082e-3,100.0,0.0  
Na(+1),1.07636,0.715254,100.0,0.0  
N(-3),1.50461e-4,9.99828e-5,100.0,0.0  
Ba(+2),7.53659e-4,5.00815e-4,0.061734,99.9383  
Ca(+2),0.0633939,0.042126,98.6965,1.30347  
Fe(+2),2.33674e-3,1.55279e-3,99.4692,0.53085  
Mg(+2),0.0760955,0.0505663,100.0,0.0  
Fe(+3),2.79747e-13,1.85895e-13,100.0,0.0  
O(-2),50.2739,33.4076,99.9754,0.0245557  
Cl(-1),1.25315,0.832736,100.0,0.0  
C(+4),0.838171,0.556975,100.0,0.0  
S(+4),1.18454e-12,7.8714e-13,100.0,0.0  
S(+6),0.0397177,0.0263929,92.2295,7.77054  
S(-2),1.24108e-5,8.2471e-6,0.0498149,99.9502  
S(+2),5.90542e-12,3.92422e-12,100.0,0.0  
N(+3),2.61434e-55,1.73726e-55,100.0,0.0  
N(+5),1.61315e-72,1.07196e-72,100.0,0.0  
Sr(+2),2.44465e-3,1.6245e-3,38.3646,61.6354  
N(0),0.0161391,0.0107246,100.0,0.0  
H(0),1.52548e-12,1.0137e-12,100.0,0.0  
O(0),1.19996e-63,7.97389e-64,100.0,0.0  
S(+8),9.52763e-55,6.33123e-55,100.0,0.0  
S(+3),2.41461e-29,1.60454e-29,100.0,0.0  
S(+5),2.42899e-29,1.61409e-29,100.0,0.0  
S(+7),4.32309e-65,2.87274e-65,100.0,0.0  
N(+2),3.2415e-47,2.15401e-47,100.0,0.0  
N(+4),3.12952e-69,2.0796e-69,100.0,0.0  
N(+1),2.64443e-48,1.75725e-48,100.0,0.0  
N(-2),5.81294e-35,3.86277e-35,100.0,0.0  
C(+2),4.23411e-4,2.81362e-4,100.0,0.0  
Fe(+6),3.17331e-62,2.1087e-62,100.0,0.0  
S(0),1.24046e-5,8.24299e-6,3.41136e-14,100.0  
N(-1),7.1033e-40,4.72023e-40,100.0,0.0  
METHANOL,8.47631e-5,5.63261e-5,100.0,0.0  
TRIETLNGLY,1.69979e-6,1.12953e-6,100.0,0.0

Calculation Summary  
06-3 Alloy-4 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,,-2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Duplex stainless 2205

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,C6H14O4  
,(NH4)2SO3

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,48.4202,48.4202  
CO2,0.838171,0.838171  
BaCl2,4.89505e-7,4.89505e-7  
CaCl2,8.42726e-3,8.42726e-3  
CaO,0.0543687,0.0543687  
FeCl2,2.33674e-3,2.33674e-3  
KCl,2.39397e-3,2.39397e-3  
MgCl2,0.0760955,0.0760955  
NaCl,1.07636,1.07636  
SO3,0.0360339,0.0360339  
SrCl2,3.40157e-4,3.40157e-4

BaSO<sub>4</sub>,7.53170e-4,7.53170e-4  
SrSO<sub>4</sub>,2.10449e-3,2.10449e-3  
N<sub>2</sub>,8.01811e-3,8.01811e-3  
CO,4.23411e-4,4.23411e-4  
O<sub>2</sub>,2.52702e-5,2.52702e-5  
NH<sub>3</sub>,1.32721e-4,1.32721e-4  
CH<sub>3</sub>OH,8.47631e-5,8.47631e-5  
H<sub>2</sub>S,5.07330e-5,5.07330e-5  
SO<sub>2</sub>,2.02298e-4,2.02298e-4  
NO<sub>2</sub>,1.20612e-4,1.20612e-4  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,1.69979e-6,1.69979e-6  
CaSO<sub>4</sub>,5.97925e-4,5.97925e-4

#### Calculated Rates

Corrosion Rate,2.07630e-4,mm/yr  
Corrosion Potential,-0.295807,V (SHE)  
Repassivation Potential\*,1.49075e-3,V (SHE)  
Corrosion Current Density,1.96642e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO<sub>4</sub> (Barite),1.0  
,CaSO<sub>4</sub> (Anhydrite),1.0  
,SrSO<sub>4</sub> (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaCO<sub>3</sub> (Aragonite),0.166622  
,CaSO<sub>4</sub>.0.5H<sub>2</sub>O (Bassanite),0.194665  
,CaCO<sub>3</sub> (Calcite),0.218207  
,CaSO<sub>4</sub>.2H<sub>2</sub>O (Gypsum),0.920004  
,FeCO<sub>3</sub> (Siderite),0.110752

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,50.5272,mol  
Temperature,109.400,°F  
Pressure,2641.00,psia

#### Liquid 1 Properties

pH,4.49015,  
Ionic Strength (x-based),0.0285798,mol/mol  
Ionic Strength (m-based),1.69323,mol/kg  
Dielectric Constant,53.6199,  
ORP,0.0484882,V (SHE)  
Osmotic Pressure,1486.67,psia  
Specific Electrical Conductivity,1.48146e5,μmho/cm



"Viscosity, absolute",0.759325,cP  
Thermal Conductivity,543.924,cal/hr m °C  
Surface Tension,0.0739887,N/m  
Interfacial Tension LLE,1.63016e-6,N/m  
Standard Liquid Volume,0.944888,L  
"Volume, Std. Conditions",0.925568,L  
"Total Dissolved Solids, Estimated",85943.4,mg/L  
Hardness,15035.0,mg/L as CaCO3

#### Solid Properties

Standard Liquid Volume,5.39711e-5,L

#### Liquid 2 Properties

pH,4.92164,  
Ionic Strength (x-based),0.0386571,mol/mol  
Ionic Strength (m-based),355.156,mol/kg  
Dielectric Constant,4.02929,  
Specific Electrical Conductivity,44639.6,μmho/cm  
"Viscosity, absolute",0.684260,cP  
Surface Tension,0.0739955,N/m  
Thermal Conductivity,531.483,cal/hr m °C  
Standard Liquid Volume,2.54332e-3,L  
"Volume, Std. Conditions",4.73181e-3,L

#### Thermodynamic Properties

,Unit>Total,Liquid-1,Solid,Liquid-2  
Density,g/ml,1.06394,1.06461,3.91272,0.785610  
Enthalpy,J,-1.46846e7,-1.46525e7,-4989.85,-27143.1

#### Total and Phase Flows (Amounts)

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
Mole (True),51.7350,51.6607,3.42803e-3,0.0707962  
Mole (App),50.5271,50.4544,3.42803e-3,0.0693391  
,g,g,g,g  
Mass,987.652,983.941,0.636811,3.07447  
,L,L,cm3,L  
Volume,0.928301,0.924225,0.162754,3.91347e-3

#### Scaling Tendencies

Row Filter Applied: Values > 1.0e-4

#### Solids,Post-Scale,Pre-Scale

CaSO4 (Anhydrite),1.00000,1.14706  
BaSO4 (Barite),1.00000,1434.58  
SrSO4 (Celestine),1.00000,6.78656  
CaSO4.2H2O (Gypsum),0.920004,1.05168  
H2O,0.614464,0.613407  
CaSO4.0.5H2O (Bassanite),0.282926,0.324255  
CaCO3 (Calcite),0.218207,0.212764

CaSO<sub>4</sub>·0.5H<sub>2</sub>O (Bassanite),0.194665,0.223102  
CaCO<sub>3</sub> (Aragonite),0.166622,0.162465  
FeCO<sub>3</sub> (Siderite),0.110752,1.97699e-28  
NaHCO<sub>3</sub> (Nahcolite),0.0318636,0.0323963  
NaCl (Halite),0.0210292,0.0213033  
NaCl·2H<sub>2</sub>O (hydrohalite),0.0143417,0.0144787  
SrCO<sub>3</sub> (Strontianite),0.0122429,0.0706279  
Na<sub>2</sub>SO<sub>4</sub>·CaSO<sub>4</sub> (Glauberite),6.90775e-3,8.94106e-3  
Na<sub>2</sub>SO<sub>4</sub> (Thenardite),2.56756e-3,2.89725e-3  
Na<sub>2</sub>SO<sub>4</sub>·5CaSO<sub>4</sub>·3H<sub>2</sub>O,2.09879e-3,4.67876e-3  
Na<sub>2</sub>SO<sub>4</sub>·10H<sub>2</sub>O (Mirabilite),1.60249e-3,1.77739e-3  
MgSO<sub>4</sub>·7H<sub>2</sub>O (Epsomite),4.14116e-4,4.54133e-4  
MgSO<sub>4</sub>·6H<sub>2</sub>O (Hexahydrite),2.84476e-4,3.12503e-4  
MgCO<sub>3</sub>,2.57843e-4,2.43271e-4  
MgSO<sub>4</sub>·12H<sub>2</sub>O,1.77633e-4,1.93128e-4  
Na<sub>2</sub>SO<sub>4</sub>,1.71809e-4,1.93870e-4  
MgSO<sub>4</sub>·5H<sub>2</sub>O (Pentahydrite),1.45314e-4,1.59906e-4  
KCl (sylvite),1.29950e-4,1.30939e-4  
FeO(OH) (Goethite),1.00559e-4,  
BaCO<sub>3</sub> (Witherite),2.11092e-6,2.57417e-3

#### Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
H<sub>2</sub>O,48.4022,48.4018,0.0,4.27737e-4  
Cl-1,1.25315,1.25156,,1.58841e-3  
Na+1,1.06568,1.06568,,4.39568e-13  
CO<sub>2</sub>,0.80065,0.73503,,0.0656204  
Mg+2,0.0653752,0.0653752,,1.35177e-22  
Ca+2,0.0583123,0.0583123,,2.81885e-22  
HCO<sub>3</sub>-1,0.0359643,0.0359364,,2.79573e-5  
SO<sub>4</sub>-2,0.0211448,0.0211442,,5.78211e-7  
NaMgSO<sub>4</sub>+1,0.0106829,0.0106787,,4.15545e-6  
N<sub>2</sub>,8.04059e-3,6.03778e-3,,2.00281e-3  
CaSO<sub>4</sub> (Anhydrite),5.07276e-3,4.43058e-3,6.3724e-4,4.93826e-6  
K+1,2.35894e-3,2.35894e-3,,8.74326e-14  
SrSO<sub>4</sub> (Celestine),2.04499e-3,7.25027e-6,2.03773e-3,7.79247e-9  
FeCO<sub>2</sub>+2,1.3401e-3,1.3401e-3,,1.95821e-103  
Fe+2,9.96454e-4,8.57798e-5,,9.10674e-4  
BaSO<sub>4</sub> (Barite),7.53057e-4,,7.53057e-4,  
CO,4.23411e-4,4.22957e-4,,4.54587e-7  
Sr+2,3.99657e-4,3.99657e-4,,5.8724e-24  
NH<sub>2</sub>CO<sub>2</sub>-1,2.07992e-4,1.0933e-12,,2.07992e-4  
CH<sub>3</sub>OH,8.47553e-5,8.47141e-5,,4.11683e-8  
KMgSO<sub>4</sub>+1,3.50291e-5,3.50133e-5,,1.58407e-8  
H<sub>3</sub>O+1,1.85653e-5,1.85653e-5,,3.40614e-19  
HSO<sub>4</sub>-1,7.83042e-6,7.83021e-6,,2.08511e-10  
CaCO<sub>3</sub> (Calcite),6.91243e-6,6.90744e-6,0.0,4.99666e-9  
CaCl<sub>2</sub> (Hydrophilite),1.88979e-6,1.88979e-6,0.0,2.03075e-22  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,1.69979e-6,1.69978e-6,,5.56752e-12

MgSO<sub>4</sub>,1.18698e-6,1.18559e-6,0.0,1.38545e-9  
MgCO<sub>3</sub>,1.14107e-6,1.13984e-6,0.0,1.22509e-9  
CO<sub>3</sub>-2,7.78117e-7,7.75896e-7,,2.22181e-9  
Ba+2,6.02344e-7,6.02344e-7,,3.46876e-29  
NH<sub>4</sub>+1,3.7279e-7,3.7279e-7,,8.3691e-14  
FeH(CO<sub>3</sub>)<sub>2</sub>-1,1.24981e-7,1.24594e-7,,3.86542e-10  
FeCl+1,4.67669e-8,4.67469e-8,,1.99878e-11  
FeSO<sub>4</sub>,1.63063e-8,1.62888e-8,0.0,1.74988e-11  
Na<sub>2</sub>SO<sub>4</sub>.NaHSO<sub>4</sub>,9.00637e-9,9.00637e-9,0.0,7.39421e-18  
CaClCH<sub>3</sub>OH+1,7.84299e-9,7.83909e-9,,3.90543e-12  
MgOH+1,6.71489e-9,6.71203e-9,,2.85476e-12  
OH-1,1.91992e-9,1.91768e-9,,2.23808e-12  
CaOH+1,1.3084e-9,1.3081e-9,,3.00782e-13  
FeOH+1,9.55718e-10,9.55312e-10,,4.06313e-13  
HO(CH<sub>2</sub>CH<sub>2</sub>O)<sub>3</sub>CO<sub>2</sub>(-1),8.37581e-12,8.35695e-12,,1.886e-14  
NH<sub>4</sub>OH,7.4978e-12,7.49641e-12,,1.38719e-15  
BaCO<sub>3</sub> (Witherite),6.46248e-12,6.45554e-12,0.0,6.93831e-15  
SrCO<sub>3</sub> (Strontianite),4.4834e-12,4.47859e-12,0.0,4.81351e-15  
HCl,3.63434e-12,3.5479e-12,,8.64359e-14  
NH<sub>3</sub>,2.59456e-12,2.59416e-12,,4.03595e-16  
MgClCH<sub>3</sub>OH+1,1.85475e-12,1.85365e-12,,1.10649e-15  
SrOH+1,1.3081e-12,1.30694e-12,,1.1627e-15  
FeO+1,2.9465e-13,2.94525e-13,,1.25267e-16  
H<sub>2</sub>,3.51638e-14,3.51182e-14,,4.55942e-17  
FeOH+2,3.48968e-14,3.48893e-14,,7.51401e-18  
CH<sub>3</sub>OH.HCl,3.45163e-14,3.44793e-14,,3.70571e-17  
CH<sub>5</sub>O+1,3.37126e-14,3.36947e-14,,1.78377e-17  
HSO<sub>3</sub>-1,1.3245e-14,1.32055e-14,,3.95426e-17  
NaOH.Na<sub>2</sub>SO<sub>4</sub>,9.40879e-15,9.40879e-15,,4.27912e-29  
Fe(NH<sub>3</sub>)<sub>2</sub>,9.02288e-15,9.02087e-15,,2.00679e-18  
HFeO<sub>2</sub>,7.77633e-15,7.76798e-15,,8.34889e-18  
CH<sub>3</sub>O-1,7.69386e-15,7.67005e-15,,2.38135e-17  
C<sub>6</sub>H<sub>15</sub>O<sub>4</sub>+1,4.17464e-15,4.1728e-15,,1.84205e-18  
NaOH,4.01757e-15,4.01744e-15,0.0,1.27328e-19  
BaOH+1,2.99645e-15,2.99602e-15,,4.35311e-19  
H<sub>2</sub>S,2.87157e-15,2.77499e-15,,9.65804e-17  
FeCl+2,2.82211e-15,2.82193e-15,,1.82517e-19  
H<sub>2</sub>SO<sub>4</sub>,7.64596e-16,7.64596e-16,,3.96479e-24  
FeO,7.51298e-16,7.50491e-16,,8.06616e-19  
Fe+3,1.89516e-16,1.89495e-16,,2.16034e-20  
SO<sub>3</sub>-2,1.49961e-16,1.49024e-16,,9.36763e-19  
C<sub>6</sub>H<sub>13</sub>O<sub>4</sub>-1,5.6546e-17,5.63727e-17,,1.73265e-19  
NaOHCO<sub>3</sub>-2,3.17937e-17,3.14335e-17,,3.60195e-19  
SO<sub>2</sub>,2.78219e-17,2.75228e-17,,2.99088e-19  
HS-1,2.03602e-17,2.02876e-17,,7.25532e-20  
MgCl<sub>2</sub>,1.40401e-18,1.39707e-18,0.0,6.94054e-21  
FeCl<sub>2</sub>+1,9.26868e-19,9.26817e-19,,5.05774e-23  
S<sub>2</sub>O<sub>3</sub>-2,3.31002e-19,3.29072e-19,,1.93028e-21  
FeHS+1,2.26847e-19,2.2675e-19,,9.64414e-23  
FeO<sub>2</sub>-1,2.12352e-19,2.11696e-19,,6.56767e-22  
FeHSO<sub>4</sub>+2,1.50365e-19,1.50331e-19,,3.37024e-23  
FeS (Pyrrhotite),3.82182e-20,3.81772e-20,0.0,4.10322e-23  
HFeO<sub>2</sub>-1,1.30032e-22,1.2963e-22,,4.02166e-25  
HS<sub>2</sub>O<sub>3</sub>-1,1.00229e-22,9.9919e-23,,3.0999e-25

CO2S,3.11364e-23,3.1103e-23,,3.3429e-26  
 S1,2.2627e-23,2.26027e-23,,2.42931e-26  
 Fe(NH3)2+2,8.10778e-24,8.10597e-24,,1.80326e-27  
 S-2,1.25469e-26,1.13614e-26,,1.18552e-27  
 H2S2O3,1.21403e-26,1.21273e-26,,1.30342e-29  
 SO3,6.14622e-29,6.14622e-29,,2.22209e-35  
 S2O5-2,5.91189e-29,5.84491e-29,,6.69765e-31  
 Fe2(OH)2+4,1.91964e-29,1.91942e-29,,2.2206e-33  
 S2,3.44286e-32,3.43916e-32,,3.69635e-35  
 S2-2,1.68508e-32,1.66599e-32,,1.90905e-34  
 S2O6-2,1.42487e-32,1.40872e-32,,1.61425e-34  
 Fe(NH3)3+2,1.92981e-33,1.92939e-33,,4.29213e-37  
 S2O4-2,1.97227e-35,1.94992e-35,,2.23441e-37  
 NH2OH2+1,1.2079e-38,1.20739e-38,,5.11213e-42  
 N2H5+1,8.57472e-39,8.57108e-39,,3.64476e-42  
 NH2OH,5.75513e-40,5.75181e-40,0.0,3.31623e-43  
 S3-2,2.53807e-40,2.50931e-40,,2.87541e-42  
 S3,5.23825e-41,5.23263e-41,,5.62394e-44  
 N2H4,3.49605e-42,3.49598e-42,,6.58665e-47  
 N2H6+2,8.5352e-44,8.53336e-44,,1.83745e-47  
 NO,1.61599e-45,1.4192e-45,,1.96786e-46  
 Fe(NH3)4+2,7.64769e-46,7.64599e-46,,1.70094e-49  
 N2O,4.59013e-47,4.37792e-47,,2.12203e-48  
 S4-2,2.36623e-48,2.33943e-48,,2.68074e-50  
 S4,7.97079e-50,7.96224e-50,,8.55768e-53  
 NO2-1,3.99333e-53,3.98197e-53,,1.13567e-55  
 HSO5-1,5.86635e-54,5.8482e-54,,1.81435e-56  
 HNO2,1.24547e-54,1.24413e-54,,1.33717e-57  
 S5-2,1.36833e-56,1.35283e-56,,1.5502e-58  
 Fe(NH3)5+2,3.03158e-58,3.03091e-58,,6.74259e-62  
 S5,1.21292e-58,1.21162e-58,,1.30223e-61  
 S5O6-2,1.81867e-60,1.79806e-60,,2.06039e-62  
 FeO4-2,1.61278e-60,1.59451e-60,,1.82714e-62  
 O2,4.81232e-61,4.55379e-61,,2.58525e-62  
 S2O8-2,1.7472e-65,1.72741e-65,,1.97942e-67  
 NO2,1.22631e-66,1.16705e-66,,5.92609e-68  
 S6,1.84578e-67,1.84379e-67,,1.98168e-70  
 NO3-1,7.89057e-69,7.8899e-69,,6.63434e-73  
 Fe(NH3)6+2,1.20139e-70,1.20112e-70,,2.67203e-74  
 HNO3,7.27456e-75,7.27456e-75,,5.87289e-81  
 S7,2.80786e-76,2.80484e-76,,3.0146e-79  
 S8 (Sulfur),3.00833e-77,9.87318e-78,0.0,2.02101e-77  
 NH4NO3.(NH4)2SO4,7.14713e-93,7.13945e-93,0.0,7.67337e-96  
 N2O3,1.04318e-110,3.60423e-114,,1.04282e-110  
 Total (by phase),51.735,51.6607,3.42803e-3,0.0707962

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2

,mol,mol,mol,mol

H(+1),96.8409,96.8396,0.0,1.29946e-3

K(+1),2.39397e-3,2.39395e-3,0.0,1.58408e-8  
Na(+1),1.07636,1.07636,0.0,4.15545e-6  
N(-3),2.08365e-4,3.72801e-7,0.0,2.07992e-4  
Ba(+2),7.53659e-4,6.0235e-7,7.53057e-4,6.93874e-15  
Ca(+2),0.0633939,0.0627517,6.3724e-4,4.94326e-6  
Fe(+2),2.33674e-3,1.42607e-3,0.0,9.10675e-4  
Mg(+2),0.0760955,0.0760913,0.0,4.1739e-6  
Fe(+3),3.40336e-13,3.40195e-13,0.0,1.41335e-16  
O(-2),50.2739,50.128,0.0137121,0.132208  
Cl(-1),1.25315,1.25157,0.0,1.58841e-3  
C(+4),0.838171,0.772315,0.0,0.0658564  
S(+4),1.34228e-14,1.3382e-14,0.0,4.07784e-17  
S(+6),0.0397425,0.0363048,3.42803e-3,9.69716e-6  
S(-2),2.89219e-15,2.79554e-15,0.0,9.66531e-17  
S(+2),6.62204e-19,6.58343e-19,0.0,3.86117e-21  
N(+3),4.11787e-53,4.10638e-53,0.0,1.14904e-55  
N(+5),7.89057e-69,7.88991e-69,0.0,6.63434e-73  
Sr(+2),2.44465e-3,4.06907e-4,2.03773e-3,7.79248e-9  
N(0),0.0160812,0.0120756,0.0,4.00562e-3  
H(0),7.03276e-14,7.02364e-14,0.0,9.11885e-17  
O(0),9.62463e-61,9.10758e-61,0.0,5.1705e-62  
S(+8),5.86635e-54,5.8482e-54,0.0,1.81435e-56  
S(+3),3.94454e-35,3.89985e-35,0.0,4.46882e-37  
S(+5),2.84973e-32,2.81745e-32,0.0,3.2285e-34  
S(+7),3.4944e-65,3.45481e-65,0.0,3.95885e-67  
N(+2),1.61599e-45,1.4192e-45,0.0,1.96786e-46  
N(+4),1.22631e-66,1.16705e-66,0.0,5.92609e-68  
N(+1),9.18026e-47,8.75585e-47,0.0,4.24406e-48  
N(-2),1.71566e-38,1.71493e-38,0.0,7.28969e-42  
C(+2),4.23411e-4,4.22957e-4,0.0,4.54587e-7  
Fe(+6),1.61278e-60,1.59451e-60,0.0,1.82714e-62  
S(0),5.37635e-23,5.37058e-23,0.0,5.7722e-26  
MeO(-1),8.47631e-5,8.4722e-5,0.0,4.11722e-8  
N(-1),1.26545e-38,1.2649e-38,0.0,5.44375e-42  
TEGION,1.69979e-6,1.69979e-6,0.0,5.58639e-12

## Element Distribution

,Total,Total,Liquid-1,Solid,Liquid-2  
,mol,mole %, % of Total, % of Total, % of Total  
H(+1),96.8409,64.3519,99.9987,0.0,1.34185e-3  
K(+1),2.39397e-3,1.59082e-3,99.9993,0.0,6.61697e-4  
Na(+1),1.07636,0.715254,99.9996,0.0,3.86065e-4  
N(-3),2.08365e-4,1.38461e-4,0.178917,0.0,99.8211  
Ba(+2),7.53659e-4,5.00815e-4,0.0799234,99.9201,9.20674e-10  
Ca(+2),0.0633939,0.042126,98.987,1.00521,7.79769e-3  
Fe(+2),2.33674e-3,1.55279e-3,61.028,0.0,38.972  
Mg(+2),0.0760955,0.0505663,99.9945,0.0,5.48509e-3  
Fe(+3),3.40336e-13,2.26157e-13,99.9585,0.0,0.0415281  
O(-2),50.2739,33.4076,99.7098,0.0272748,0.262975  
Cl(-1),1.25315,0.832736,99.8732,0.0,0.126753  
C(+4),0.838171,0.556975,92.1429,0.0,7.85715  
S(+4),1.34228e-14,8.91961e-15,99.6962,0.0,0.303799

S(+6),0.0397425,0.0264093,91.35,8.6256,0.0244  
S(-2),2.89219e-15,1.9219e-15,96.6581,0.0,3.34186  
S(+2),6.62204e-19,4.40042e-19,99.4169,0.0,0.583079  
N(+3),4.11787e-53,2.73638e-53,99.721,0.0,0.279037  
N(+5),7.89057e-69,5.24338e-69,99.9916,0.0,8.40793e-3  
Sr(+2),2.44465e-3,1.6245e-3,16.6448,83.3549,3.18757e-4  
N(0),0.0160812,0.0106861,75.0913,0.0,24.9087  
H(0),7.03276e-14,4.67335e-14,99.8703,0.0,0.129663  
O(0),9.62463e-61,6.39568e-61,94.6279,0.0,5.37215  
S(+8),5.86635e-54,3.89826e-54,99.6907,0.0,0.309282  
S(+3),3.94454e-35,2.62119e-35,98.8671,0.0,1.13291  
S(+5),2.84973e-32,1.89368e-32,98.8671,0.0,1.13291  
S(+7),3.4944e-65,2.32207e-65,98.8671,0.0,1.13291  
N(+2),1.61599e-45,1.07384e-45,87.8225,0.0,12.1775  
N(+4),1.22631e-66,8.14897e-67,95.1675,0.0,4.83246  
N(+1),9.18026e-47,6.10038e-47,95.377,0.0,4.62303  
N(-2),1.71566e-38,1.14008e-38,99.9575,0.0,0.0424891  
C(+2),4.23411e-4,2.81362e-4,99.8926,0.0,0.107363  
Fe(+6),1.61278e-60,1.07171e-60,98.8671,0.0,1.13291  
S(0),5.37635e-23,3.57264e-23,99.8926,0.0,0.107363  
MeO(-1),8.47631e-5,5.63261e-5,99.9514,0.0,0.0485732  
N(-1),1.26545e-38,8.40905e-39,99.957,0.0,0.0430183  
TEGION,1.69979e-6,1.12953e-6,99.9997,0.0,3.28651e-4

Calculation Summary  
06-3 Alloy-5 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size, 0.01 V (SHE)  
,No. steps, 400

Metal: Stainless steel  
,Duplex stainless 2507

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,C6H14O4  
,(NH4)2SO3

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,48.4202,48.4202  
CO2,0.838171,0.838171  
BaCl2,4.89505e-7,4.89505e-7  
CaCl2,8.42726e-3,8.42726e-3  
CaO,0.0543687,0.0543687  
FeCl2,2.33674e-3,2.33674e-3  
KCl,2.39397e-3,2.39397e-3  
MgCl2,0.0760955,0.0760955  
NaCl,1.07636,1.07636  
SO3,0.0360339,0.0360339  
SrCl2,3.40157e-4,3.40157e-4

BaSO<sub>4</sub>,7.53170e-4,7.53170e-4  
SrSO<sub>4</sub>,2.10449e-3,2.10449e-3  
N<sub>2</sub>,8.01811e-3,8.01811e-3  
CO,4.23411e-4,4.23411e-4  
O<sub>2</sub>,2.52702e-5,2.52702e-5  
NH<sub>3</sub>,1.32721e-4,1.32721e-4  
CH<sub>3</sub>OH,8.47631e-5,8.47631e-5  
H<sub>2</sub>S,5.07330e-5,5.07330e-5  
SO<sub>2</sub>,2.02298e-4,2.02298e-4  
NO<sub>2</sub>,1.20612e-4,1.20612e-4  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,1.69979e-6,1.69979e-6  
CaSO<sub>4</sub>,5.97925e-4,5.97925e-4

#### Calculated Rates

Corrosion Rate,2.01723e-4,mm/yr  
Corrosion Potential,-0.296045,V (SHE)  
Repassivation Potential\*,0.303989,V (SHE)  
Corrosion Current Density,1.96613e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO<sub>4</sub> (Barite),1.0  
,CaSO<sub>4</sub> (Anhydrite),1.0  
,SrSO<sub>4</sub> (Celestine),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaCO<sub>3</sub> (Aragonite),0.166622  
,CaSO<sub>4</sub>.0.5H<sub>2</sub>O (Bassanite),0.194665  
,CaCO<sub>3</sub> (Calcite),0.218207  
,CaSO<sub>4</sub>.2H<sub>2</sub>O (Gypsum),0.920004  
,FeCO<sub>3</sub> (Siderite),0.110752

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,50.5272,mol  
Temperature,109.400,°F  
Pressure,2641.00,psia

#### Liquid 1 Properties

pH,4.49015,  
Ionic Strength (x-based),0.0285798,mol/mol  
Ionic Strength (m-based),1.69323,mol/kg  
Dielectric Constant,53.6199,  
ORP,0.0484882,V (SHE)  
Osmotic Pressure,1486.67,psia  
Specific Electrical Conductivity,1.48146e5,μmho/cm



"Viscosity, absolute",0.759325,cP  
Thermal Conductivity,543.924,cal/hr m °C  
Surface Tension,0.0739887,N/m  
Interfacial Tension LLE,1.63016e-6,N/m  
Standard Liquid Volume,0.944888,L  
"Volume, Std. Conditions",0.925568,L  
"Total Dissolved Solids, Estimated",85943.4,mg/L  
Hardness,15035.0,mg/L as CaCO3

#### Solid Properties

Standard Liquid Volume,5.39711e-5,L

#### Liquid 2 Properties

pH,4.92164,  
Ionic Strength (x-based),0.0386571,mol/mol  
Ionic Strength (m-based),355.156,mol/kg  
Dielectric Constant,4.02929,  
Specific Electrical Conductivity,44639.6,μmho/cm  
"Viscosity, absolute",0.684260,cP  
Surface Tension,0.0739955,N/m  
Thermal Conductivity,531.483,cal/hr m °C  
Standard Liquid Volume,2.54332e-3,L  
"Volume, Std. Conditions",4.73181e-3,L

#### Thermodynamic Properties

,Unit>Total,Liquid-1,Solid,Liquid-2  
Density,g/ml,1.06394,1.06461,3.91272,0.785610  
Enthalpy,J,-1.46846e7,-1.46525e7,-4989.85,-27143.1

#### Total and Phase Flows (Amounts)

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
Mole (True),51.7350,51.6607,3.42803e-3,0.0707962  
Mole (App),50.5271,50.4544,3.42803e-3,0.0693391  
,g,g,g,g  
Mass,987.652,983.941,0.636811,3.07447  
,L,L,cm3,L  
Volume,0.928301,0.924225,0.162754,3.91347e-3

#### Scaling Tendencies

Row Filter Applied: Values > 1.0e-4

#### Solids,Post-Scale,Pre-Scale

CaSO4 (Anhydrite),1.00000,1.14706  
BaSO4 (Barite),1.00000,1434.58  
SrSO4 (Celestine),1.00000,6.78656  
CaSO4.2H2O (Gypsum),0.920004,1.05168  
H2O,0.614464,0.613407  
CaSO4.0.5H2O (Bassanite),0.282926,0.324255  
CaCO3 (Calcite),0.218207,0.212764

CaSO<sub>4</sub>·0.5H<sub>2</sub>O (Bassanite),0.194665,0.223102  
CaCO<sub>3</sub> (Aragonite),0.166622,0.162465  
FeCO<sub>3</sub> (Siderite),0.110752,1.97699e-28  
NaHCO<sub>3</sub> (Nahcolite),0.0318636,0.0323963  
NaCl (Halite),0.0210292,0.0213033  
NaCl·2H<sub>2</sub>O (hydrohalite),0.0143417,0.0144787  
SrCO<sub>3</sub> (Strontianite),0.0122429,0.0706279  
Na<sub>2</sub>SO<sub>4</sub>·CaSO<sub>4</sub> (Glauberite),6.90775e-3,8.94106e-3  
Na<sub>2</sub>SO<sub>4</sub> (Thenardite),2.56756e-3,2.89725e-3  
Na<sub>2</sub>SO<sub>4</sub>·5CaSO<sub>4</sub>·3H<sub>2</sub>O,2.09879e-3,4.67876e-3  
Na<sub>2</sub>SO<sub>4</sub>·10H<sub>2</sub>O (Mirabilite),1.60249e-3,1.77739e-3  
MgSO<sub>4</sub>·7H<sub>2</sub>O (Epsomite),4.14116e-4,4.54133e-4  
MgSO<sub>4</sub>·6H<sub>2</sub>O (Hexahydrite),2.84476e-4,3.12503e-4  
MgCO<sub>3</sub>,2.57843e-4,2.43271e-4  
MgSO<sub>4</sub>·12H<sub>2</sub>O,1.77633e-4,1.93128e-4  
Na<sub>2</sub>SO<sub>4</sub>,1.71809e-4,1.93870e-4  
MgSO<sub>4</sub>·5H<sub>2</sub>O (Pentahydrite),1.45314e-4,1.59906e-4  
KCl (sylvite),1.29950e-4,1.30939e-4  
FeO(OH) (Goethite),1.00559e-4,  
BaCO<sub>3</sub> (Witherite),2.11092e-6,2.57417e-3

#### Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
H<sub>2</sub>O,48.4022,48.4018,0.0,4.27737e-4  
Cl-1,1.25315,1.25156,,1.58841e-3  
Na+1,1.06568,1.06568,,4.39568e-13  
CO<sub>2</sub>,0.80065,0.73503,,0.0656204  
Mg+2,0.0653752,0.0653752,,1.35177e-22  
Ca+2,0.0583123,0.0583123,,2.81885e-22  
HCO<sub>3</sub>-1,0.0359643,0.0359364,,2.79573e-5  
SO<sub>4</sub>-2,0.0211448,0.0211442,,5.78211e-7  
NaMgSO<sub>4</sub>+1,0.0106829,0.0106787,,4.15545e-6  
N<sub>2</sub>,8.04059e-3,6.03778e-3,,2.00281e-3  
CaSO<sub>4</sub> (Anhydrite),5.07276e-3,4.43058e-3,6.3724e-4,4.93826e-6  
K+1,2.35894e-3,2.35894e-3,,8.74326e-14  
SrSO<sub>4</sub> (Celestine),2.04499e-3,7.25027e-6,2.03773e-3,7.79247e-9  
FeCO<sub>2</sub>+2,1.3401e-3,1.3401e-3,,1.95821e-103  
Fe+2,9.96454e-4,8.57798e-5,,9.10674e-4  
BaSO<sub>4</sub> (Barite),7.53057e-4,,7.53057e-4,  
CO,4.23411e-4,4.22957e-4,,4.54587e-7  
Sr+2,3.99657e-4,3.99657e-4,,5.8724e-24  
NH<sub>2</sub>CO<sub>2</sub>-1,2.07992e-4,1.0933e-12,,2.07992e-4  
CH<sub>3</sub>OH,8.47553e-5,8.47141e-5,,4.11683e-8  
KMgSO<sub>4</sub>+1,3.50291e-5,3.50133e-5,,1.58407e-8  
H<sub>3</sub>O+1,1.85653e-5,1.85653e-5,,3.40614e-19  
HSO<sub>4</sub>-1,7.83042e-6,7.83021e-6,,2.08511e-10  
CaCO<sub>3</sub> (Calcite),6.91243e-6,6.90744e-6,0.0,4.99666e-9  
CaCl<sub>2</sub> (Hydrophilite),1.88979e-6,1.88979e-6,0.0,2.03075e-22  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,1.69979e-6,1.69978e-6,,5.56752e-12

MgSO<sub>4</sub>,1.18698e-6,1.18559e-6,0.0,1.38545e-9  
MgCO<sub>3</sub>,1.14107e-6,1.13984e-6,0.0,1.22509e-9  
CO<sub>3</sub>-2,7.78117e-7,7.75896e-7,,2.22181e-9  
Ba+2,6.02344e-7,6.02344e-7,,3.46876e-29  
NH<sub>4</sub>+1,3.7279e-7,3.7279e-7,,8.3691e-14  
FeH(CO<sub>3</sub>)<sub>2</sub>-1,1.24981e-7,1.24594e-7,,3.86542e-10  
FeCl+1,4.67669e-8,4.67469e-8,,1.99878e-11  
FeSO<sub>4</sub>,1.63063e-8,1.62888e-8,0.0,1.74988e-11  
Na<sub>2</sub>SO<sub>4</sub>.NaHSO<sub>4</sub>,9.00637e-9,9.00637e-9,0.0,7.39421e-18  
CaClCH<sub>3</sub>OH+1,7.84299e-9,7.83909e-9,,3.90543e-12  
MgOH+1,6.71489e-9,6.71203e-9,,2.85476e-12  
OH-1,1.91992e-9,1.91768e-9,,2.23808e-12  
CaOH+1,1.3084e-9,1.3081e-9,,3.00782e-13  
FeOH+1,9.55718e-10,9.55312e-10,,4.06313e-13  
HO(CH<sub>2</sub>CH<sub>2</sub>O)<sub>3</sub>CO<sub>2</sub>(-1),8.37581e-12,8.35695e-12,,1.886e-14  
NH<sub>4</sub>OH,7.4978e-12,7.49641e-12,,1.38719e-15  
BaCO<sub>3</sub> (Witherite),6.46248e-12,6.45554e-12,0.0,6.93831e-15  
SrCO<sub>3</sub> (Strontianite),4.4834e-12,4.47859e-12,0.0,4.81351e-15  
HCl,3.63434e-12,3.5479e-12,,8.64359e-14  
NH<sub>3</sub>,2.59456e-12,2.59416e-12,,4.03595e-16  
MgClCH<sub>3</sub>OH+1,1.85475e-12,1.85365e-12,,1.10649e-15  
SrOH+1,1.3081e-12,1.30694e-12,,1.1627e-15  
FeO+1,2.9465e-13,2.94525e-13,,1.25267e-16  
H<sub>2</sub>,3.51638e-14,3.51182e-14,,4.55942e-17  
FeOH+2,3.48968e-14,3.48893e-14,,7.51401e-18  
CH<sub>3</sub>OH.HCl,3.45163e-14,3.44793e-14,,3.70571e-17  
CH<sub>5</sub>O+1,3.37126e-14,3.36947e-14,,1.78377e-17  
HSO<sub>3</sub>-1,1.3245e-14,1.32055e-14,,3.95426e-17  
NaOH.Na<sub>2</sub>SO<sub>4</sub>,9.40879e-15,9.40879e-15,,4.27912e-29  
Fe(NH<sub>3</sub>)<sub>2</sub>,9.02288e-15,9.02087e-15,,2.00679e-18  
HFeO<sub>2</sub>,7.77633e-15,7.76798e-15,,8.34889e-18  
CH<sub>3</sub>O-1,7.69386e-15,7.67005e-15,,2.38135e-17  
C<sub>6</sub>H<sub>15</sub>O<sub>4</sub>+1,4.17464e-15,4.1728e-15,,1.84205e-18  
NaOH,4.01757e-15,4.01744e-15,0.0,1.27328e-19  
BaOH+1,2.99645e-15,2.99602e-15,,4.35311e-19  
H<sub>2</sub>S,2.87157e-15,2.77499e-15,,9.65804e-17  
FeCl+2,2.82211e-15,2.82193e-15,,1.82517e-19  
H<sub>2</sub>SO<sub>4</sub>,7.64596e-16,7.64596e-16,,3.96479e-24  
FeO,7.51298e-16,7.50491e-16,,8.06616e-19  
Fe+3,1.89516e-16,1.89495e-16,,2.16034e-20  
SO<sub>3</sub>-2,1.49961e-16,1.49024e-16,,9.36763e-19  
C<sub>6</sub>H<sub>13</sub>O<sub>4</sub>-1,5.6546e-17,5.63727e-17,,1.73265e-19  
NaOHCO<sub>3</sub>-2,3.17937e-17,3.14335e-17,,3.60195e-19  
SO<sub>2</sub>,2.78219e-17,2.75228e-17,,2.99088e-19  
HS-1,2.03602e-17,2.02876e-17,,7.25532e-20  
MgCl<sub>2</sub>,1.40401e-18,1.39707e-18,0.0,6.94054e-21  
FeCl<sub>2</sub>+1,9.26868e-19,9.26817e-19,,5.05774e-23  
S<sub>2</sub>O<sub>3</sub>-2,3.31002e-19,3.29072e-19,,1.93028e-21  
FeHS+1,2.26847e-19,2.2675e-19,,9.64414e-23  
FeO<sub>2</sub>-1,2.12352e-19,2.11696e-19,,6.56767e-22  
FeHSO<sub>4</sub>+2,1.50365e-19,1.50331e-19,,3.37024e-23  
FeS (Pyrrhotite),3.82182e-20,3.81772e-20,0.0,4.10322e-23  
HFeO<sub>2</sub>-1,1.30032e-22,1.2963e-22,,4.02166e-25  
HS<sub>2</sub>O<sub>3</sub>-1,1.00229e-22,9.9919e-23,,3.0999e-25

CO2S,3.11364e-23,3.1103e-23,,3.3429e-26  
 S1,2.2627e-23,2.26027e-23,,2.42931e-26  
 Fe(NH3)2+2,8.10778e-24,8.10597e-24,,1.80326e-27  
 S-2,1.25469e-26,1.13614e-26,,1.18552e-27  
 H2S2O3,1.21403e-26,1.21273e-26,,1.30342e-29  
 SO3,6.14622e-29,6.14622e-29,,2.22209e-35  
 S2O5-2,5.91189e-29,5.84491e-29,,6.69765e-31  
 Fe2(OH)2+4,1.91964e-29,1.91942e-29,,2.2206e-33  
 S2,3.44286e-32,3.43916e-32,,3.69635e-35  
 S2-2,1.68508e-32,1.66599e-32,,1.90905e-34  
 S2O6-2,1.42487e-32,1.40872e-32,,1.61425e-34  
 Fe(NH3)3+2,1.92981e-33,1.92939e-33,,4.29213e-37  
 S2O4-2,1.97227e-35,1.94992e-35,,2.23441e-37  
 NH2OH2+1,1.2079e-38,1.20739e-38,,5.11213e-42  
 N2H5+1,8.57472e-39,8.57108e-39,,3.64476e-42  
 NH2OH,5.75513e-40,5.75181e-40,0.0,3.31623e-43  
 S3-2,2.53807e-40,2.50931e-40,,2.87541e-42  
 S3,5.23825e-41,5.23263e-41,,5.62394e-44  
 N2H4,3.49605e-42,3.49598e-42,,6.58665e-47  
 N2H6+2,8.5352e-44,8.53336e-44,,1.83745e-47  
 NO,1.61599e-45,1.4192e-45,,1.96786e-46  
 Fe(NH3)4+2,7.64769e-46,7.64599e-46,,1.70094e-49  
 N2O,4.59013e-47,4.37792e-47,,2.12203e-48  
 S4-2,2.36623e-48,2.33943e-48,,2.68074e-50  
 S4,7.97079e-50,7.96224e-50,,8.55768e-53  
 NO2-1,3.99333e-53,3.98197e-53,,1.13567e-55  
 HSO5-1,5.86635e-54,5.8482e-54,,1.81435e-56  
 HNO2,1.24547e-54,1.24413e-54,,1.33717e-57  
 S5-2,1.36833e-56,1.35283e-56,,1.5502e-58  
 Fe(NH3)5+2,3.03158e-58,3.03091e-58,,6.74259e-62  
 S5,1.21292e-58,1.21162e-58,,1.30223e-61  
 S5O6-2,1.81867e-60,1.79806e-60,,2.06039e-62  
 FeO4-2,1.61278e-60,1.59451e-60,,1.82714e-62  
 O2,4.81232e-61,4.55379e-61,,2.58525e-62  
 S2O8-2,1.7472e-65,1.72741e-65,,1.97942e-67  
 NO2,1.22631e-66,1.16705e-66,,5.92609e-68  
 S6,1.84578e-67,1.84379e-67,,1.98168e-70  
 NO3-1,7.89057e-69,7.8899e-69,,6.63434e-73  
 Fe(NH3)6+2,1.20139e-70,1.20112e-70,,2.67203e-74  
 HNO3,7.27456e-75,7.27456e-75,,5.87289e-81  
 S7,2.80786e-76,2.80484e-76,,3.0146e-79  
 S8 (Sulfur),3.00833e-77,9.87318e-78,0.0,2.02101e-77  
 NH4NO3.(NH4)2SO4,7.14713e-93,7.13945e-93,0.0,7.67337e-96  
 N2O3,1.04318e-110,3.60423e-114,,1.04282e-110  
 Total (by phase),51.735,51.6607,3.42803e-3,0.0707962

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2

,mol,mol,mol,mol

H(+1),96.8409,96.8396,0.0,1.29946e-3

K(+1),2.39397e-3,2.39395e-3,0.0,1.58408e-8  
 Na(+1),1.07636,1.07636,0.0,4.15545e-6  
 N(-3),2.08365e-4,3.72801e-7,0.0,2.07992e-4  
 Ba(+2),7.53659e-4,6.0235e-7,7.53057e-4,6.93874e-15  
 Ca(+2),0.0633939,0.0627517,6.3724e-4,4.94326e-6  
 Fe(+2),2.33674e-3,1.42607e-3,0.0,9.10675e-4  
 Mg(+2),0.0760955,0.0760913,0.0,4.1739e-6  
 Fe(+3),3.40336e-13,3.40195e-13,0.0,1.41335e-16  
 O(-2),50.2739,50.128,0.0137121,0.132208  
 Cl(-1),1.25315,1.25157,0.0,1.58841e-3  
 C(+4),0.838171,0.772315,0.0,0.0658564  
 S(+4),1.34228e-14,1.3382e-14,0.0,4.07784e-17  
 S(+6),0.0397425,0.0363048,3.42803e-3,9.69716e-6  
 S(-2),2.89219e-15,2.79554e-15,0.0,9.66531e-17  
 S(+2),6.62204e-19,6.58343e-19,0.0,3.86117e-21  
 N(+3),4.11787e-53,4.10638e-53,0.0,1.14904e-55  
 N(+5),7.89057e-69,7.88991e-69,0.0,6.63434e-73  
 Sr(+2),2.44465e-3,4.06907e-4,2.03773e-3,7.79248e-9  
 N(0),0.0160812,0.0120756,0.0,4.00562e-3  
 H(0),7.03276e-14,7.02364e-14,0.0,9.11885e-17  
 O(0),9.62463e-61,9.10758e-61,0.0,5.1705e-62  
 S(+8),5.86635e-54,5.8482e-54,0.0,1.81435e-56  
 S(+3),3.94454e-35,3.89985e-35,0.0,4.46882e-37  
 S(+5),2.84973e-32,2.81745e-32,0.0,3.2285e-34  
 S(+7),3.4944e-65,3.45481e-65,0.0,3.95885e-67  
 N(+2),1.61599e-45,1.4192e-45,0.0,1.96786e-46  
 N(+4),1.22631e-66,1.16705e-66,0.0,5.92609e-68  
 N(+1),9.18026e-47,8.75585e-47,0.0,4.24406e-48  
 N(-2),1.71566e-38,1.71493e-38,0.0,7.28969e-42  
 C(+2),4.23411e-4,4.22957e-4,0.0,4.54587e-7  
 Fe(+6),1.61278e-60,1.59451e-60,0.0,1.82714e-62  
 S(0),5.37635e-23,5.37058e-23,0.0,5.7722e-26  
 MeO(-1),8.47631e-5,8.4722e-5,0.0,4.11722e-8  
 N(-1),1.26545e-38,1.2649e-38,0.0,5.44375e-42  
 TEGION,1.69979e-6,1.69979e-6,0.0,5.58639e-12

## Element Distribution

,Total,Total,Liquid-1,Solid,Liquid-2  
 ,mol,mole %, % of Total, % of Total, % of Total  
 H(+1),96.8409,64.3519,99.9987,0.0,1.34185e-3  
 K(+1),2.39397e-3,1.59082e-3,99.9993,0.0,6.61697e-4  
 Na(+1),1.07636,0.715254,99.9996,0.0,3.86065e-4  
 N(-3),2.08365e-4,1.38461e-4,0.178917,0.0,99.8211  
 Ba(+2),7.53659e-4,5.00815e-4,0.0799234,99.9201,9.20674e-10  
 Ca(+2),0.0633939,0.042126,98.987,1.00521,7.79769e-3  
 Fe(+2),2.33674e-3,1.55279e-3,61.028,0.0,38.972  
 Mg(+2),0.0760955,0.0505663,99.9945,0.0,5.48509e-3  
 Fe(+3),3.40336e-13,2.26157e-13,99.9585,0.0,0.0415281  
 O(-2),50.2739,33.4076,99.7098,0.0272748,0.262975  
 Cl(-1),1.25315,0.832736,99.8732,0.0,0.126753  
 C(+4),0.838171,0.556975,92.1429,0.0,7.85715  
 S(+4),1.34228e-14,8.91961e-15,99.6962,0.0,0.303799

S(+6),0.0397425,0.0264093,91.35,8.6256,0.0244  
S(-2),2.89219e-15,1.9219e-15,96.6581,0.0,3.34186  
S(+2),6.62204e-19,4.40042e-19,99.4169,0.0,0.583079  
N(+3),4.11787e-53,2.73638e-53,99.721,0.0,0.279037  
N(+5),7.89057e-69,5.24338e-69,99.9916,0.0,8.40793e-3  
Sr(+2),2.44465e-3,1.6245e-3,16.6448,83.3549,3.18757e-4  
N(0),0.0160812,0.0106861,75.0913,0.0,24.9087  
H(0),7.03276e-14,4.67335e-14,99.8703,0.0,0.129663  
O(0),9.62463e-61,6.39568e-61,94.6279,0.0,5.37215  
S(+8),5.86635e-54,3.89826e-54,99.6907,0.0,0.309282  
S(+3),3.94454e-35,2.62119e-35,98.8671,0.0,1.13291  
S(+5),2.84973e-32,1.89368e-32,98.8671,0.0,1.13291  
S(+7),3.4944e-65,2.32207e-65,98.8671,0.0,1.13291  
N(+2),1.61599e-45,1.07384e-45,87.8225,0.0,12.1775  
N(+4),1.22631e-66,8.14897e-67,95.1675,0.0,4.83246  
N(+1),9.18026e-47,6.10038e-47,95.377,0.0,4.62303  
N(-2),1.71566e-38,1.14008e-38,99.9575,0.0,0.0424891  
C(+2),4.23411e-4,2.81362e-4,99.8926,0.0,0.107363  
Fe(+6),1.61278e-60,1.07171e-60,98.8671,0.0,1.13291  
S(0),5.37635e-23,3.57264e-23,99.8926,0.0,0.107363  
MeO(-1),8.47631e-5,5.63261e-5,99.9514,0.0,0.0485732  
N(-1),1.26545e-38,8.40905e-39,99.957,0.0,0.0430183  
TEGION,1.69979e-6,1.12953e-6,99.9997,0.0,3.28651e-4

Calculation Summary  
06-0-2 Super13Cr Calculation

Unit Set: Custom

Automatic Chemistry Model  
,Aqueous (H<sup>+</sup> ion) Databanks:  
,,Corrosion (AQ)  
,,Aqueous (H<sup>+</sup> ion)  
,Second Liquid phase  
,Redox selected  
,Using K-fit Polynomials  
,,T-span: 25.0 - 225.0  
,,P-span: 1.0 - 1500.0

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,,-2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Super13Cr stainless steel

Flow Type: Complete Agitation  
Scales included - passivating films included.

Calc. elapsed time: 6.828 sec

,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mg/L,mg/L  
H2O,9.74892e5,9.73511e5  
BaCl2,1.42242,1.42242  
CaCl2,2903.43,2903.43  
CaO,363.788,363.788  
CO2,194.219,194.219  
FeCl2,8.55693,8.55693  
MgCl2,1339.62,1339.62  
NaCl,63023.6,63023.6  
SO3,369.435,369.435  
BaSO4,137.754,137.754  
CaCO3,135.897,135.897  
FeCO3,8.77356,8.77356

Calculated Rates

Corrosion Rate,1.77571e-3,mm/yr  
Corrosion Potential,-0.410030,V (SHE)  
Repassivation Potential\*,-0.135766,V (SHE)  
Corrosion Current Density,1.63629e-3,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0  
,CaCO3 (Calcite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaCO3 (Aragonite),0.699178  
,FeCO3 (Siderite),0.283778  
Stream Parameters  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

Mixture Properties  
Stream Amount,1.00008,L  
Temperature,50.0000,°C  
Pressure,3398.00,psia

Aqueous Properties  
pH,6.56214,  
Ionic Strength (x-based),0.0216692,mol/mol  
Ionic Strength (m-based),1.25383,mol/kg  
ORP,-0.169402,V (SHE)  
Osmotic Pressure,890.030,psia  
Specific Electrical Conductivity,1.46695e5,µmho/cm  
"Electrical Conductivity, molar",0.0129098,m2/ohm-mol  
"Viscosity, absolute",0.628452,cP  
"Viscosity, relative",1.14845,  
Standard Liquid Volume,1.01645,L  
"Volume, Std. Conditions",0.997701,L  
"Total Dissolved Solids, Estimated",68240.7,mg/L  
Hardness,4693.13,mg/L as CaCO3

Solid Properties  
Standard Liquid Volume,6.17790e-5,L

Thermodynamic Properties  
,Unit,Total,Aqueous,Solid  
Density,g/ml,1.04200,1.04181,3.46596  
Enthalpy,J,-1.58116e7,-1.58093e7,-2323.39

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid



,mol,mol,mol  
Mole (True),56.3343,56.3325,1.81152e-3  
Mole (App),55.1789,55.1771,1.81152e-3  
,g,g,g  
Mass,1042.08,1041.82,0.262250  
,L,L,cm3  
Volume,1.00008,1.00001,0.0756645

#### Scaling Tendencies

Row Filter Applied: Values > 1.0e-4

#### Solids,Post-Scale,Pre-Scale

Fe2O3 (Hematite),1.00000,1.80461e-9  
FeS2 (Pyrite),1.00000,2.56865e-14  
CaCO3 (Calcite),1.00000,1.70701e-3  
BaSO4 (Barite),1.00000,203.036  
FeO(OH) (Lepidocrocite),0.758086,3.18913e-5  
CaCO3 (Aragonite),0.699178,1.19350e-3  
FeS2(marcasite) (Marcasite),0.288259,7.40435e-15  
FeCO3 (Siderite),0.283778,8.29085e-4  
Fe3O4 (Magnetite),0.0982986,2.81830e-16  
CaSO4 (Anhydrite),0.0904426,0.104314  
CaSO4.2H2O (Gypsum),0.0795792,0.0882602  
CaSO4.0.5H2O (Bassanite),0.0306866,0.0350482  
NaCl (Halite),0.0149473,0.0143370  
FeS (Pyrrhotite),9.45375e-3,7.14248e-14  
NaHCO3 (Nahcolite),2.44421e-3,4.21606e-3  
MgCO3 (Magnesite),1.45045e-3,2.35830e-6  
Na2SO4 (Thenardite),7.18080e-4,8.00540e-4  
MgCO3.3H2O (Nesquehonite),6.79000e-4,1.04102e-6  
FeS(mackinawite) (Mackinawite),2.21139e-4,1.67075e-15  
Fe(OH)3 (Bernalite),1.76710e-4,7.28978e-9  
FeO (Wustite),1.58456e-4,2.51752e-10  
Fe(OH)2 (Amakinite),1.50205e-4,2.34017e-10

#### Species Output (True Species)

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mg/L,mg/L,mg/L  
H2O,9.73474e5,9.73548e5,  
Cl-1,41089.5,41092.6,  
Na+1,24768.1,24770.0,  
Ca+2,1308.55,1308.65,  
SO4-2,372.867,372.895,  
Mg+2,331.092,331.117,  
HCO3-1,192.269,192.284,  
BaSO4 (Barite),138.58,,138.59  
CaCO3 (Calcite),122.068,3.4644,118.613  
NaHCO3 (Nahcolite),51.9603,51.9642,0.0  
NaSO4-1,49.2667,49.2704,

CO<sub>2</sub>,25.1634,25.1653,  
MgHCO<sub>3</sub>+1,23.3107,23.3124,  
MgSO<sub>4</sub>,20.6942,20.6958,0.0  
CaSO<sub>4</sub> (Anhydrite),18.4215,18.4229,0.0  
Fe<sub>2</sub>O<sub>3</sub> (Hematite),4.55543,,4.55577  
Fe+2,4.51748,4.51782,  
FeS<sub>2</sub> (Pyrite),0.488752,,0.488789  
CO<sub>3</sub>-2,0.455565,0.455599,  
Ba+2,0.332369,0.332395,  
MgCO<sub>3</sub> (Magnesite),0.189467,0.189482,0.0  
BaCl(+1),0.145403,0.145414,  
NaCO<sub>3</sub>-1,0.120706,0.120715,  
FeCO<sub>3</sub> (Siderite),0.100979,0.100987,0.0  
CaCl+1,0.0422639,0.0422671,  
CaHCO<sub>3</sub>+1,0.0215113,0.0215129,  
FeOH+1,0.0183901,0.0183915,  
MgOH+1,0.0107684,0.0107692,  
FeCl+1,7.97739e-3,7.97799e-3,  
BaHCO<sub>3</sub>+1,5.85133e-3,5.85178e-3,  
OH-1,5.42325e-3,5.42366e-3,  
HSO<sub>4</sub>-1,2.79807e-3,2.79828e-3,  
CaOH+1,2.40689e-3,2.40707e-3,  
FeHCO<sub>3</sub>+1,9.37354e-4,9.37425e-4,  
H+1,3.33267e-4,3.33292e-4,  
HS-1,4.45707e-5,4.45741e-5,  
Fe(CO<sub>3</sub>)<sub>2</sub>-2,4.17432e-5,4.17464e-5,  
FeHS+1,3.32229e-5,3.32254e-5,  
H<sub>2</sub>S,3.28953e-5,3.28978e-5,  
BaCO<sub>3</sub> (Witherite),2.58687e-5,2.58707e-5,0.0  
FeCl<sub>2</sub> (Lawrencite),1.9115e-5,1.91165e-5,0.0  
Fe(OH)<sub>3</sub> (Bernalite),8.20732e-7,8.20794e-7,0.0  
H<sub>2</sub>,4.41276e-8,4.4131e-8,  
Fe(OH)<sub>2</sub>+1,2.34722e-8,2.3474e-8,  
Fe(OH)<sub>4</sub>-1,2.07626e-8,2.07641e-8,  
BaOH+1,1.69055e-8,1.69067e-8,  
HCl,1.68812e-8,1.68825e-8,  
S<sub>2</sub>O<sub>3</sub>-2,4.47771e-9,4.47804e-9,  
NaS<sub>2</sub>O<sub>3</sub>-1,3.34546e-9,3.34572e-9,  
SO<sub>3</sub>-2,2.62264e-9,2.62284e-9,  
HSO<sub>3</sub>-1,2.0453e-9,2.04546e-9,  
S-2,3.49462e-10,3.49488e-10,  
FeOH+2,1.87382e-10,1.87396e-10,  
HFeO<sub>2</sub>-1,1.28337e-10,1.28347e-10,  
FeS(HS)-1,5.05766e-12,5.05805e-12,  
CaCl<sub>2</sub> (Hydrophilite),1.09132e-12,1.09141e-12,0.0  
Fe+3,5.20441e-14,5.2048e-14,  
SO<sub>2</sub>,3.2835e-14,3.28375e-14,  
S<sub>2</sub>-2,1.86903e-14,1.86917e-14,  
FeCl<sub>2</sub>+1,2.03257e-15,2.03272e-15,  
FeCl+2,9.04101e-16,9.04169e-16,  
FeSO<sub>4</sub>+1,1.31149e-16,1.31159e-16,  
FeCl<sub>3</sub> (Molysite),4.11533e-17,4.11564e-17,0.0  
FeCl<sub>4</sub>-1,4.5635e-19,4.56385e-19,  
S<sub>3</sub>-2,3.2685e-19,3.26874e-19,

H2SO4,1.37182e-20,1.37193e-20,  
S4-2,3.17482e-24,3.17506e-24,  
SO3,1.84958e-24,1.84972e-24,  
S2O5-2,6.94338e-27,6.9439e-27,  
S2O4-2,6.20314e-27,6.20361e-27,  
Fe2(OH)2+4,1.44618e-27,1.44629e-27,  
Na2S2O4,3.61594e-28,3.61622e-28,0.0  
S2O6-2,4.95538e-29,4.95576e-29,  
S5-2,1.81177e-29,1.81191e-29,  
S5O6-2,3.9668e-48,3.9671e-48,  
FeO4-2,8.18661e-50,8.18723e-50,  
HSO5-1,1.17974e-52,1.17983e-52,  
O2,3.94793e-60,3.94823e-60,  
S2O8-2,4.61239e-66,4.61274e-66,  
Total (by phase),1.042e6,1.04181e6,262.248

#### Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mg/L,mg/L,mg/L  
H(+1),1.08937e5,1.08945e5,0.0  
Na(+1),24791.9,24793.7,0.0  
Ba(+2),81.9932,0.452041,81.5473  
Ca(+2),1362.89,1315.49,47.4963  
Fe(+2),4.81312,4.58597,0.227518  
Mg(+2),341.972,341.997,0.0  
Fe(+3),3.18622,4.53019e-7,3.18646  
O(-2),8.65146e5,8.65115e5,96.2539  
Cl(-1),41089.6,41092.7,0.0  
C(+4),70.2241,55.9951,14.2343  
S(+4),1.85936e-9,1.8595e-9,0.0  
S(+6),166.625,147.596,19.041  
S(-2),0.130712,8.61494e-5,0.130635  
S(+2),4.14885e-9,4.14916e-9,0.0  
H(0),4.41276e-8,4.4131e-8,0.0  
O(0),3.94793e-60,3.94823e-60,0.0  
S(+8),3.34566e-53,3.34591e-53,0.0  
S(+3),3.23802e-27,3.23826e-27,0.0  
S(+5),1.98465e-29,1.9848e-29,0.0  
S(+7),1.53962e-66,1.53973e-66,0.0  
Fe(+6),3.81492e-50,3.81521e-50,0.0  
S(0),0.130626,9.34607e-15,0.130635

#### Element Distribution

,Total>Total,Aqueous,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),108.085,65.7208,100.0,0.0  
Na(+1),1.07847,0.655761,100.0,0.0  
Ba(+2),5.97102e-4,3.63067e-4,0.551273,99.4487

Ca(+2),0.0340087,0.020679,96.5153,3.48471  
Fe(+2),8.61912e-5,5.24085e-5,95.2733,4.72668  
Mg(+2),0.0140712,8.55597e-3,100.0,0.0  
Fe(+3),5.70573e-5,3.46937e-5,1.4217e-5,100.0  
O(-2),54.0782,32.8822,99.9889,0.0111249  
Cl(-1),1.15908,0.70478,100.0,0.0  
C(+4),5.84708e-3,3.55531e-3,79.7317,20.2683  
S(+4),5.79903e-14,3.5261e-14,100.0,0.0  
S(+6),5.19673e-3,3.15987e-3,88.5734,11.4266  
S(-2),4.07667e-6,2.47882e-6,0.0659029,99.9341  
S(+2),1.29395e-13,7.86787e-14,100.0,0.0  
H(0),4.37823e-11,2.66218e-11,100.0,0.0  
O(0),2.46775e-64,1.50052e-64,100.0,0.0  
S(+8),1.04345e-57,6.3447e-58,100.0,0.0  
S(+3),1.00988e-31,6.14057e-32,100.0,0.0  
S(+5),6.18977e-34,3.76369e-34,100.0,0.0  
S(+7),4.80179e-71,2.91972e-71,100.0,0.0  
Fe(+6),6.83159e-55,4.15394e-55,100.0,0.0  
S(0),4.07399e-6,2.47718e-6,7.15431e-12,100.0

Calculation Summary  
06-0-5 22Cr Calculation

Unit Set: Custom

Automatic Chemistry Model

,MSE-SRK (H3O+ ion) Databanks:

„Corrosion (MSE)

„MSE-SRK (H3O+ ion)

„MSE (H3O+ ion)

,Second Liquid phase

,Redox selected

,Using Helgeson Direct

MSE-SRK was not designed to work with these components. The results may be in error.

,> FeS2

,> CO2S

Single Point

No secondary survey selected

Polarization Curve Range

,Range,-2.0 to 2.0 V (SHE)

,Step size,0.01 V (SHE)

,No. steps,400

Metal: Stainless steel

,Duplex stainless 2205

Flow Type: Complete Agitation

Scales included - passivating films included.

The Corrosion databank is not selected and is usually required.

Please add the Corrosion databank unless you know it's not needed.

,

Stream Inflows

Row Filter Applied: Only Non Zero Values

,Input,Output

Species,mg/L,mg/L

H2O,9.74892e5,9.75449e5

BaCl2,1.42242,1.42242

CaCl2,2903.43,2903.43

CaO,363.788,363.788

CO2,194.219,194.219

FeCl2,8.55693,8.55693

MgCl2,1339.62,1339.62

NaCl,63023.6,63023.6

SO3,369.435,369.435  
BaSO4,137.754,137.754  
CaCO3,135.897,135.897  
FeCO3,8.77356,8.77356

#### Calculated Rates

Corrosion Rate,2.51002e-4,mm/yr  
Corrosion Potential,-0.422311,V (SHE)  
Repassivation Potential\*,-0.0186557,V (SHE)  
Corrosion Current Density,2.37718e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0  
,CaCO3 (Calcite),1.0  
,FeCO3 (Siderite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaCO3 (Aragonite),0.772189  
Stream Parameters  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,1.00008,L  
Temperature,50.0000,°C  
Pressure,3398.00,psia

#### Liquid 1 Properties

pH,6.56158,  
Ionic Strength (x-based),0.0216280,mol/mol  
Ionic Strength (m-based),1.25136,mol/kg  
Dielectric Constant,56.3345,  
ORP,-0.169570,V (SHE)  
Osmotic Pressure,871.861,psia  
Specific Electrical Conductivity,1.45176e5,μmho/cm  
"Viscosity, absolute",0.632398,cP  
Thermal Conductivity,554.991,cal/hr m °C  
Surface Tension,0.0710685,N/m  
Standard Liquid Volume,1.01839,L  
"Volume, Std. Conditions",0.998916,L  
"Total Dissolved Solids, Estimated",68213.3,mg/L  
Hardness,4676.55,mg/L as CaCO3

#### Solid Properties

Standard Liquid Volume,7.16797e-5,L

#### Thermodynamic Properties

,Unit>Total,Liquid-1,Solid  
Density,g/ml,1.04394,1.04374,3.40023  
Enthalpy,J,-1.58427e7,-1.58402e7,-2553.31

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
Mole (True),56.4426,56.4405,2.01695e-3  
Mole (App),55.2863,55.2843,2.01695e-3  
,g,g,g  
Mass,1044.03,1043.74,0.281735  
,L,L,cm3  
Volume,1.00008,1.00000,0.0828575

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
FeCO3 (Siderite),1.00000,7.64936e-3  
CaCO3 (Calcite),1.00000,0.0108418  
BaSO4 (Barite),1.00000,147.046  
Fe2O3 (Hematite),1.00000,1.25460e-7  
CaCO3 (Aragonite),0.772189,8.37191e-3  
H2O,0.592637,0.592466  
FeS2 (Pyrite),0.273409,3.10519e9  
FeS2(marcasite) (Marcasite),0.0788064,8.95028e8  
FeO(OH) (Goethite),0.0782743,2.77144e-5  
CaSO4 (Anhydrite),0.0752298,0.133100  
CaSO4.2H2O (Gypsum),0.0668603,0.118224  
CaSO4.0.5H2O (Bassanite),0.0215167,0.0380629  
CaSO4.0.5H2O (Bassanite),0.0169798,0.0300372  
NaCl (Halite),0.0127226,0.0127665  
Fe3O4 (Magnetite),9.66591e-3,1.33749e-12  
NaCl.2H2O (hydrohalite),8.19690e-3,8.22044e-3  
Fe(OH)3 (Bernalite),5.22680e-3,1.85011e-6  
FeS (Pyrrhotite),2.06594e-3,22.7662  
NaHCO3 (Nahcolite),1.97075e-3,5.31798e-4  
MgCO3,5.53372e-4,5.72547e-6  
Na2SO4 (Thenardite),2.70960e-4,4.64156e-4  
BaCO3 (Witherite),1.57714e-4,1.42114e-4  
Na2SO4.10H2O (Mirabilite),1.11666e-4,1.90733e-4  
Na2SO4.CaSO4 (Glauberite),5.81173e-5,1.76138e-4  
FeS (Mackinawite),4.72230e-5,0.520386  
FeS(amorphous) (FeS amorphous),1.75500e-6,0.0193397  
Fe3S4 (Greigite),3.67086e-20,0.0506277

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mg/L,mg/L,mg/L  
H2O,9.75416e5,9.75497e5,0.0  
Cl-1,41089.5,41092.9,  
Na+1,24785.6,24787.7,  
Ca+2,1291.28,1291.38,  
SO4-2,378.73,378.761,  
Mg+2,335.309,335.336,  
HCO3-1,223.805,223.823,  
CaCO3 (Calcite),138.697,3.48028,135.228  
BaSO4 (Barite),137.724,,137.736  
CaSO4 (Anhydrite),54.4281,54.4326,0.0  
NaMgSO4+1,38.9934,38.9967,  
CO2,30.1471,30.1496,  
FeCO3 (Siderite),8.76852,,8.76925  
Fe+2,2.56854,2.56876,  
FeCO2+2,2.1263,2.12647,  
Ba+2,0.955366,0.955445,  
CO3-2,0.52952,0.529563,  
MgCO3,0.162486,0.162499,0.0  
CaCl2 (Hydrophilite),0.124752,0.124763,0.0  
FeH(CO3)2-1,0.01794,0.0179415,  
FeOH+1,7.97431e-3,7.97497e-3,  
MgOH+1,6.59221e-3,6.59276e-3,  
OH-1,6.40637e-3,6.40691e-3,  
MgSO4,6.31922e-3,6.31974e-3,0.0  
CaOH+1,5.16387e-3,5.1643e-3,  
H3O+1,4.93146e-3,4.93187e-3,  
FeCl+1,3.52375e-3,3.52404e-3,  
HSO4-1,1.81793e-3,1.81808e-3,  
Fe2O3 (Hematite),1.13919e-3,,1.13928e-3  
FeSO4,3.47041e-4,3.47069e-4,0.0  
BaCO3 (Witherite),1.23704e-4,1.23714e-4,0.0  
HS-1,2.8611e-5,2.86133e-5,  
H2S,2.59042e-5,2.59063e-5,  
FeS (Pyrrhotite),1.31586e-5,1.31597e-5,0.0  
FeO,1.18031e-6,1.18041e-6,  
HFeO2,9.50128e-7,9.50207e-7,  
BaOH+1,7.10084e-7,7.10143e-7,  
Na2SO4.NaHSO4,6.60785e-7,6.60839e-7,0.0  
FeHS+1,3.75362e-7,3.75393e-7,  
FeO+1,1.68365e-7,1.68379e-7,  
H2,4.84167e-8,4.84207e-8,  
NaOH.Na2SO4,3.94196e-8,3.94229e-8,  
NaOH,3.68142e-8,3.68172e-8,0.0  
NaOHCO3-2,6.26217e-9,6.26269e-9,  
FeO2-1,3.9859e-9,3.98623e-9,  
S2O3-2,2.49987e-9,2.50007e-9,  
HCl,1.70673e-9,1.70687e-9,  
SO3-2,1.60031e-9,1.60044e-9,  
HSO3-1,1.25219e-9,1.25229e-9,  
FeOH+2,1.28921e-10,1.28931e-10,  
HFeO2-1,4.5211e-11,4.52147e-11,



S-2,3.61767e-12,3.61797e-12,  
FeCl+2,1.00888e-13,1.00896e-13,  
MgCl2,3.23337e-14,3.23363e-14,0.0  
SO2,2.02435e-14,2.02452e-14,  
HS2O3-1,7.35466e-15,7.35527e-15,  
S2-2,4.85777e-15,4.85817e-15,  
Fe+3,3.62253e-15,3.62283e-15,  
H2SO4,2.65019e-15,2.65041e-15,  
FeCl2+1,4.57854e-17,4.57892e-17,  
CO2S,2.32027e-18,2.32046e-18,  
S3-2,6.43977e-20,6.4403e-20,  
FeHSO4+2,1.71819e-20,1.71834e-20,  
H2S2O3,8.3134e-21,8.31409e-21,  
S2O5-2,1.29063e-23,1.29073e-23,  
S4-2,4.74186e-25,4.74225e-25,  
Fe2(OH)2+4,5.03851e-27,5.03893e-27,  
S2O4-2,1.24552e-27,1.24563e-27,  
SO3,3.50337e-28,3.50366e-28,  
S2O6-2,9.5285e-30,9.52929e-30,  
S5-2,2.05135e-30,2.05152e-30,  
HClO,1.82476e-41,1.82491e-41,  
ClO-1,4.77546e-42,4.77586e-42,  
Cl2,8.40725e-45,8.40795e-45,  
S5O6-2,4.23815e-49,4.2385e-49,  
S8 (Sulfur),1.0973e-49,1.0974e-49,0.0  
FeO4-2,1.34274e-50,1.34285e-50,  
HSO5-1,6.16904e-53,6.16955e-53,  
O2,3.13081e-60,3.13107e-60,  
S2O8-2,8.44811e-67,8.44881e-67,  
ClO2-1,3.31852e-81,3.3188e-81,  
HClO2,8.25411e-86,8.25479e-86,  
ClO2,3.10449e-101,3.10475e-101,  
ClO3-1,1.35487e-107,1.35498e-107,  
Total (by phase),1.04394e6,1.04374e6,281.735

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mg/L,mg/L,mg/L  
H(+1),1.09157e5,1.09166e5,0.0  
Na(+1),24791.9,24793.9,0.0  
Ba(+2),81.9932,0.955532,81.0444  
Ca(+2),1362.89,1308.85,54.1496  
Fe(+2),7.99854,3.7721,4.2271  
Mg(+2),341.972,342.0,0.0  
Fe(+3),7.97517e-4,7.30747e-7,7.96853e-4  
O(-2),8.66868e5,8.66834e5,106.252  
Cl(-1),41089.6,41093.0,0.0  
C(+4),70.224,53.0924,17.1374  
S(+4),1.13621e-9,1.1363e-9,0.0  
S(+6),166.886,147.976,18.9236

S(-2),5.70459e-5,5.70506e-5,0.0  
S(+2),1.42978e-9,1.4299e-9,0.0  
H(0),4.84182e-8,4.84222e-8,0.0  
O(0),3.13081e-60,3.13107e-60,0.0  
S(+8),1.74949e-53,1.74963e-53,0.0  
Cl(+1),1.56265e-41,1.56278e-41,0.0  
Cl(+5),5.75595e-108,5.75643e-108,0.0  
S(+3),6.23416e-28,6.23467e-28,0.0  
S(+5),3.8162e-30,3.81651e-30,0.0  
S(+7),2.81998e-67,2.82021e-67,0.0  
Cl(+3),1.74427e-81,1.74442e-81,0.0  
Cl(+4),1.63174e-101,1.63187e-101,0.0  
Fe(+6),6.2571e-51,6.25762e-51,0.0  
S(0),2.4299e-15,2.43011e-15,0.0

## Element Distribution

,Total,Total,Liquid-1,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),108.3,65.7227,100.0,0.0  
Na(+1),1.07847,0.654476,100.0,0.0  
Ba(+2),5.97102e-4,3.62356e-4,1.16528,98.8347  
Ca(+2),0.0340087,0.0206384,96.0272,3.97282  
Fe(+2),1.43234e-4,8.69228e-5,47.156,52.844  
Mg(+2),0.0140712,8.53921e-3,100.0,0.0  
Fe(+3),1.42816e-8,8.66689e-9,0.0916201,99.9084  
O(-2),54.1858,32.8831,99.9877,0.0122559  
Cl(-1),1.15908,0.703399,100.0,0.0  
C(+4),5.84708e-3,3.54835e-3,75.5981,24.4019  
S(+4),3.54364e-14,2.15049e-14,100.0,0.0  
S(+6),5.20488e-3,3.15862e-3,88.6617,11.3383  
S(-2),1.77916e-9,1.0797e-9,100.0,0.0  
S(+2),4.45925e-14,2.70613e-14,100.0,0.0  
H(0),4.80379e-11,2.91522e-11,100.0,0.0  
O(0),1.95699e-64,1.18762e-64,100.0,0.0  
S(+8),5.45635e-58,3.31123e-58,100.0,0.0  
Cl(+1),4.40803e-46,2.67505e-46,100.0,0.0  
Cl(+5),1.62368e-112,9.85343e-113,100.0,0.0  
S(+3),1.94433e-32,1.17993e-32,100.0,0.0  
S(+5),1.19021e-34,7.22286e-35,100.0,0.0  
S(+7),8.79501e-72,5.33732e-72,100.0,0.0  
Cl(+3),4.92037e-86,2.98597e-86,100.0,0.0  
Cl(+4),4.60292e-106,2.79332e-106,100.0,0.0  
Fe(+6),1.12049e-55,6.7998e-56,100.0,0.0  
S(0),7.57845e-20,4.59904e-20,100.0,0.0

## Calculation Summary

### 06-0-6 25Cr Calculation

Unit Set: Custom

Automatic Chemistry Model

,MSE-SRK (H3O+ ion) Databanks:

„Corrosion (MSE)

„MSE-SRK (H3O+ ion)

„MSE (H3O+ ion)

,Second Liquid phase

,Redox selected

,Using Helgeson Direct

MSE-SRK was not designed to work with these components. The results may be in error.

,> FeS2

,> CO2S

Single Point

No secondary survey selected

Polarization Curve Range

,Range,, -2.0 to 2.0 V (SHE)

,Step size, 0.01 V (SHE)

,No. steps, 400

Metal: Stainless steel

,Duplex stainless 2507

Flow Type: Complete Agitation

Scales included - passivating films included.

The Corrosion databank is not selected and is usually required.

Please add the Corrosion databank unless you know it's not needed.

,

Stream Inflows

Row Filter Applied: Only Non Zero Values

,Input,Output

Species,mg/L,mg/L

H2O,9.74892e5,9.75449e5

BaCl2,1.42242,1.42242

CaCl2,2903.43,2903.43

CaO,363.788,363.788

CO2,194.219,194.219

FeCl2,8.55693,8.55693

MgCl2,1339.62,1339.62

NaCl,63023.6,63023.6

SO3,369.435,369.435  
BaSO4,137.754,137.754  
CaCO3,135.897,135.897  
FeCO3,8.77356,8.77356

#### Calculated Rates

Corrosion Rate,2.43893e-4,mm/yr  
Corrosion Potential,-0.424994,V (SHE)  
Repassivation Potential\*,0.117996,V (SHE)  
Corrosion Current Density,2.37714e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0  
,CaCO3 (Calcite),1.0  
,FeCO3 (Siderite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaCO3 (Aragonite),0.772189  
Stream Parameters  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,1.00008,L  
Temperature,50.0000,°C  
Pressure,3398.00,psia

#### Liquid 1 Properties

pH,6.56158,  
Ionic Strength (x-based),0.0216280,mol/mol  
Ionic Strength (m-based),1.25136,mol/kg  
Dielectric Constant,56.3345,  
ORP,-0.169570,V (SHE)  
Osmotic Pressure,871.861,psia  
Specific Electrical Conductivity,1.45176e5,μmho/cm  
"Viscosity, absolute",0.632398,cP  
Thermal Conductivity,554.991,cal/hr m °C  
Surface Tension,0.0710685,N/m  
Standard Liquid Volume,1.01839,L  
"Volume, Std. Conditions",0.998916,L  
"Total Dissolved Solids, Estimated",68213.3,mg/L  
Hardness,4676.55,mg/L as CaCO3

#### Solid Properties

Standard Liquid Volume,7.16797e-5,L

#### Thermodynamic Properties

,Unit>Total,Liquid-1,Solid  
Density,g/ml,1.04394,1.04374,3.40023  
Enthalpy,J,-1.58427e7,-1.58402e7,-2553.31

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
Mole (True),56.4426,56.4405,2.01695e-3  
Mole (App),55.2863,55.2843,2.01695e-3  
,g,g,g  
Mass,1044.03,1043.74,0.281735  
,L,L,cm3  
Volume,1.00008,1.00000,0.0828575

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
FeCO3 (Siderite),1.00000,7.64936e-3  
CaCO3 (Calcite),1.00000,0.0108418  
BaSO4 (Barite),1.00000,147.046  
Fe2O3 (Hematite),1.00000,1.25460e-7  
CaCO3 (Aragonite),0.772189,8.37191e-3  
H2O,0.592637,0.592466  
FeS2 (Pyrite),0.273409,3.10519e9  
FeS2(marcasite) (Marcasite),0.0788064,8.95028e8  
FeO(OH) (Goethite),0.0782743,2.77144e-5  
CaSO4 (Anhydrite),0.0752298,0.133100  
CaSO4.2H2O (Gypsum),0.0668603,0.118224  
CaSO4.0.5H2O (Bassanite),0.0215167,0.0380629  
CaSO4.0.5H2O (Bassanite),0.0169798,0.0300372  
NaCl (Halite),0.0127226,0.0127665  
Fe3O4 (Magnetite),9.66591e-3,1.33749e-12  
NaCl.2H2O (hydrohalite),8.19690e-3,8.22044e-3  
Fe(OH)3 (Bernalite),5.22680e-3,1.85011e-6  
FeS (Pyrrhotite),2.06594e-3,22.7662  
NaHCO3 (Nahcolite),1.97075e-3,5.31798e-4  
MgCO3,5.53372e-4,5.72547e-6  
Na2SO4 (Thenardite),2.70960e-4,4.64156e-4  
BaCO3 (Witherite),1.57714e-4,1.42114e-4  
Na2SO4.10H2O (Mirabilite),1.11666e-4,1.90733e-4  
Na2SO4.CaSO4 (Glauberite),5.81173e-5,1.76138e-4  
FeS (Mackinawite),4.72230e-5,0.520386  
FeS(amorphous) (FeS amorphous),1.75500e-6,0.0193397  
Fe3S4 (Greigite),3.67086e-20,0.0506277

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mg/L,mg/L,mg/L  
H2O,9.75416e5,9.75497e5,0.0  
Cl-1,41089.5,41092.9,  
Na+1,24785.6,24787.7,  
Ca+2,1291.28,1291.38,  
SO4-2,378.73,378.761,  
Mg+2,335.309,335.336,  
HCO3-1,223.805,223.823,  
CaCO3 (Calcite),138.697,3.48028,135.228  
BaSO4 (Barite),137.724,,137.736  
CaSO4 (Anhydrite),54.4281,54.4326,0.0  
NaMgSO4+1,38.9934,38.9967,  
CO2,30.1471,30.1496,  
FeCO3 (Siderite),8.76852,,8.76925  
Fe+2,2.56854,2.56876,  
FeCO2+2,2.1263,2.12647,  
Ba+2,0.955366,0.955445,  
CO3-2,0.52952,0.529563,  
MgCO3,0.162486,0.162499,0.0  
CaCl2 (Hydrophilite),0.124752,0.124763,0.0  
FeH(CO3)2-1,0.01794,0.0179415,  
FeOH+1,7.97431e-3,7.97497e-3,  
MgOH+1,6.59221e-3,6.59276e-3,  
OH-1,6.40637e-3,6.40691e-3,  
MgSO4,6.31922e-3,6.31974e-3,0.0  
CaOH+1,5.16387e-3,5.1643e-3,  
H3O+1,4.93146e-3,4.93187e-3,  
FeCl+1,3.52375e-3,3.52404e-3,  
HSO4-1,1.81793e-3,1.81808e-3,  
Fe2O3 (Hematite),1.13919e-3,,1.13928e-3  
FeSO4,3.47041e-4,3.47069e-4,0.0  
BaCO3 (Witherite),1.23704e-4,1.23714e-4,0.0  
HS-1,2.8611e-5,2.86133e-5,  
H2S,2.59042e-5,2.59063e-5,  
FeS (Pyrrhotite),1.31586e-5,1.31597e-5,0.0  
FeO,1.18031e-6,1.18041e-6,  
HFeO2,9.50128e-7,9.50207e-7,  
BaOH+1,7.10084e-7,7.10143e-7,  
Na2SO4.NaHSO4,6.60785e-7,6.60839e-7,0.0  
FeHS+1,3.75362e-7,3.75393e-7,  
FeO+1,1.68365e-7,1.68379e-7,  
H2,4.84167e-8,4.84207e-8,  
NaOH.Na2SO4,3.94196e-8,3.94229e-8,  
NaOH,3.68142e-8,3.68172e-8,0.0  
NaOHCO3-2,6.26217e-9,6.26269e-9,  
FeO2-1,3.9859e-9,3.98623e-9,  
S2O3-2,2.49987e-9,2.50007e-9,  
HCl,1.70673e-9,1.70687e-9,  
SO3-2,1.60031e-9,1.60044e-9,  
HSO3-1,1.25219e-9,1.25229e-9,  
FeOH+2,1.28921e-10,1.28931e-10,  
HFeO2-1,4.5211e-11,4.52147e-11,

S-2,3.61767e-12,3.61797e-12,  
 FeCl+2,1.00888e-13,1.00896e-13,  
 MgCl2,3.23337e-14,3.23363e-14,0.0  
 SO2,2.02435e-14,2.02452e-14,  
 HS2O3-1,7.35466e-15,7.35527e-15,  
 S2-2,4.85777e-15,4.85817e-15,  
 Fe+3,3.62253e-15,3.62283e-15,  
 H2SO4,2.65019e-15,2.65041e-15,  
 FeCl2+1,4.57854e-17,4.57892e-17,  
 CO2S,2.32027e-18,2.32046e-18,  
 S3-2,6.43977e-20,6.4403e-20,  
 FeHSO4+2,1.71819e-20,1.71834e-20,  
 H2S2O3,8.3134e-21,8.31409e-21,  
 S2O5-2,1.29063e-23,1.29073e-23,  
 S4-2,4.74186e-25,4.74225e-25,  
 Fe2(OH)2+4,5.03851e-27,5.03893e-27,  
 S2O4-2,1.24552e-27,1.24563e-27,  
 SO3,3.50337e-28,3.50366e-28,  
 S2O6-2,9.5285e-30,9.52929e-30,  
 S5-2,2.05135e-30,2.05152e-30,  
 HClO,1.82476e-41,1.82491e-41,  
 ClO-1,4.77546e-42,4.77586e-42,  
 Cl2,8.40725e-45,8.40795e-45,  
 S5O6-2,4.23815e-49,4.2385e-49,  
 S8 (Sulfur),1.0973e-49,1.0974e-49,0.0  
 FeO4-2,1.34274e-50,1.34285e-50,  
 HSO5-1,6.16904e-53,6.16955e-53,  
 O2,3.13081e-60,3.13107e-60,  
 S2O8-2,8.44811e-67,8.44881e-67,  
 ClO2-1,3.31852e-81,3.3188e-81,  
 HClO2,8.25411e-86,8.25479e-86,  
 ClO2,3.10449e-101,3.10475e-101,  
 ClO3-1,1.35487e-107,1.35498e-107,  
 Total (by phase),1.04394e6,1.04374e6,281.735

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
 ,mg/L,mg/L,mg/L  
 H(+1),1.09157e5,1.09166e5,0.0  
 Na(+1),24791.9,24793.9,0.0  
 Ba(+2),81.9932,0.955532,81.0444  
 Ca(+2),1362.89,1308.85,54.1496  
 Fe(+2),7.99854,3.7721,4.2271  
 Mg(+2),341.972,342.0,0.0  
 Fe(+3),7.97517e-4,7.30747e-7,7.96853e-4  
 O(-2),8.66868e5,8.66834e5,106.252  
 Cl(-1),41089.6,41093.0,0.0  
 C(+4),70.224,53.0924,17.1374  
 S(+4),1.13621e-9,1.1363e-9,0.0  
 S(+6),166.886,147.976,18.9236

S(-2),5.70459e-5,5.70506e-5,0.0  
S(+2),1.42978e-9,1.4299e-9,0.0  
H(0),4.84182e-8,4.84222e-8,0.0  
O(0),3.13081e-60,3.13107e-60,0.0  
S(+8),1.74949e-53,1.74963e-53,0.0  
Cl(+1),1.56265e-41,1.56278e-41,0.0  
Cl(+5),5.75595e-108,5.75643e-108,0.0  
S(+3),6.23416e-28,6.23467e-28,0.0  
S(+5),3.8162e-30,3.81651e-30,0.0  
S(+7),2.81998e-67,2.82021e-67,0.0  
Cl(+3),1.74427e-81,1.74442e-81,0.0  
Cl(+4),1.63174e-101,1.63187e-101,0.0  
Fe(+6),6.2571e-51,6.25762e-51,0.0  
S(0),2.4299e-15,2.43011e-15,0.0

## Element Distribution

,Total,Total,Liquid-1,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),108.3,65.7227,100.0,0.0  
Na(+1),1.07847,0.654476,100.0,0.0  
Ba(+2),5.97102e-4,3.62356e-4,1.16528,98.8347  
Ca(+2),0.0340087,0.0206384,96.0272,3.97282  
Fe(+2),1.43234e-4,8.69228e-5,47.156,52.844  
Mg(+2),0.0140712,8.53921e-3,100.0,0.0  
Fe(+3),1.42816e-8,8.66689e-9,0.0916201,99.9084  
O(-2),54.1858,32.8831,99.9877,0.0122559  
Cl(-1),1.15908,0.703399,100.0,0.0  
C(+4),5.84708e-3,3.54835e-3,75.5981,24.4019  
S(+4),3.54364e-14,2.15049e-14,100.0,0.0  
S(+6),5.20488e-3,3.15862e-3,88.6617,11.3383  
S(-2),1.77916e-9,1.0797e-9,100.0,0.0  
S(+2),4.45925e-14,2.70613e-14,100.0,0.0  
H(0),4.80379e-11,2.91522e-11,100.0,0.0  
O(0),1.95699e-64,1.18762e-64,100.0,0.0  
S(+8),5.45635e-58,3.31123e-58,100.0,0.0  
Cl(+1),4.40803e-46,2.67505e-46,100.0,0.0  
Cl(+5),1.62368e-112,9.85343e-113,100.0,0.0  
S(+3),1.94433e-32,1.17993e-32,100.0,0.0  
S(+5),1.19021e-34,7.22286e-35,100.0,0.0  
S(+7),8.79501e-72,5.33732e-72,100.0,0.0  
Cl(+3),4.92037e-86,2.98597e-86,100.0,0.0  
Cl(+4),4.60292e-106,2.79332e-106,100.0,0.0  
Fe(+6),1.12049e-55,6.7998e-56,100.0,0.0  
S(0),7.57845e-20,4.59904e-20,100.0,0.0



# Calculation Summary

## 06-1 Alloy-1 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,Aqueous (H<sup>+</sup> ion) Databanks:  
,,Corrosion (AQ)  
,,Aqueous (H<sup>+</sup> ion)  
,Second Liquid phase  
,Redox selected  
,Using K-fit Polynomials  
,,T-span: 25.0 - 225.0  
,,P-span: 1.0 - 1500.0

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,,-2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Super13Cr stainless steel

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH<sub>3</sub>OH  
,SO<sub>2</sub>  
,C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>  
,(NH<sub>4</sub>)<sub>2</sub>SO<sub>3</sub>.1H<sub>2</sub>O

It is not known if this will affect the calculation accuracy.

,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H<sub>2</sub>O,5.35989,5.35989  
CO<sub>2</sub>,0.117452,0.117452  
N<sub>2</sub>,9.42087e-4,9.42087e-4  
CO,6.05939e-5,6.05939e-5  
O<sub>2</sub>,2.79025e-6,2.79025e-6  
NH<sub>3</sub>,1.47447e-3,1.47447e-3  
CH<sub>3</sub>OH,6.04056e-4,6.04056e-4  
H<sub>2</sub>S,1.24254e-5,1.24254e-5  
SO<sub>2</sub>,1.78309e-3,1.78309e-3

NO2,1.95370e-5,1.95370e-5  
BaCl2,1.85435e-7,1.85435e-7  
CaCl2,2.60922e-3,2.60922e-3  
CaO,7.91645e-4,7.91645e-4  
FeCl2,1.43249e-5,1.43249e-5  
MgCl2,1.40712e-3,1.40712e-3  
NaCl,0.107847,0.107847  
SO3,4.60964e-4,4.60964e-4  
BaSO4,5.95248e-5,5.95248e-5  
C6H14O4,1.84742e-5,1.84742e-5

#### Calculated Rates

Corrosion Rate,7.27738e-4,mm/yr  
Corrosion Potential,-0.174273,V (SHE)  
Repassivation Potential\*,-0.240675,V (SHE)  
Corrosion Current Density,6.70597e-4,A/sq-m  
Maximum Pit Current Density,0.0749974,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO4.2H2O (Gypsum),0.258695  
,CaSO4 (Anhydrite),0.218516

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,5.59545,mol  
Temperature,83.6413,°F  
Pressure,3398.00,psia

#### Aqueous Properties

pH,2.53521,  
Ionic Strength (x-based),0.0218773,mol/mol  
Ionic Strength (m-based),1.29351,mol/kg  
ORP,0.121530,V (SHE)  
Osmotic Pressure,1310.98,psia  
Specific Electrical Conductivity,1.03816e5,µmho/cm  
"Electrical Conductivity, molar",4.49829e-3,m2/ohm-mol  
"Viscosity, absolute",0.940026,cP  
"Viscosity, relative",1.14526,  
Standard Liquid Volume,0.105271,L  
"Volume, Std. Conditions",0.102796,L  
"Total Dissolved Solids, Estimated",68517.9,mg/L  
Hardness,4714.35,mg/L as CaCO3

## Solid Properties

Standard Liquid Volume,1.43844e-6,L

## Second Liquid Properties

Standard Liquid Volume,6.57109e-5,L

"Volume, Std. Conditions",9.61711e-5,L

## Thermodynamic Properties

,Unit>Total,Aqueous,Solid,2nd Liquid

Density,g/ml,1.06393,1.06443,3.11397,0.566690

Enthalpy,J,-1.62598e6,-1.62519e6,-90.3511,-699.262

## Total and Phase Flows (Amounts)

column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid,2nd Liquid

,mol,mol,mol,mol

Mole (True),5.70876,5.70688,1.06387e-4,1.77644e-3

Mole (App),5.59460,5.59271,1.06387e-4,1.77644e-3

,g,g,g,g

Mass,108.744,108.643,0.0239560,0.0769431

,L,L,cm3,L

Volume,0.102210,0.102066,7.69306e-3,1.35776e-4

## Scaling Tendencies

Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale

S8 (Sulfur),1.00000,7431.32

BaSO4 (Barite),1.00000,1241.45

FeS2 (Pyrite),1.00000,29823.7

FeS2(marcasite) (Marcasite),0.261913,7811.20

CaSO4.2H2O (Gypsum),0.258695,0.297790

CaSO4 (Anhydrite),0.218516,0.251724

CaSO4.0.5H2O (Bassanite),0.0599063,0.0689974

NaCl (Halite),0.0152568,0.0152351

Na2SO4.10H2O (Mirabilite),5.28614e-3,6.09847e-3

Na2SO4 (Thenardite),1.68122e-3,1.94672e-3

NaHCO3 (Nahcolite),7.24745e-4,7.46780e-4

NH4Cl (Sal ammoniac),5.04220e-4,6.34732e-4

MgSO4.7H2O (Epsomite),3.04613e-4,3.49668e-4

## Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid,2nd Liquid

,mol,mol,mol,mol

H2O,5.35774,5.35771,,2.55726e-5

CO2,0.117369,0.115661,,1.70752e-3

Cl-1,0.115908,0.115908,,  
Na+1,0.107149,0.107149,,  
Ca+2,3.36445e-3,3.36445e-3,,  
NH4+1,2.03515e-3,2.03515e-3,,  
Mg+2,1.3661e-3,1.3661e-3,,  
SO4-2,1.13139e-3,1.13139e-3,,  
NaSO4-1,6.76892e-4,6.76892e-4,,  
N2,6.53652e-4,6.1346e-4,,4.0192e-5  
CH3OH,6.04056e-4,6.03974e-4,,8.27116e-8  
H+1,3.38688e-4,3.38688e-4,,  
CO,6.05939e-5,5.85179e-5,,2.07597e-6  
BaSO4 (Barite),5.96545e-5,,5.96545e-5,  
HCO3-1,5.7221e-5,5.7221e-5,,  
HSO4-1,4.83588e-5,4.83588e-5,,  
CaSO4 (Anhydrite),3.64096e-5,3.64096e-5,0.0,  
MgSO4,3.57859e-5,3.57859e-5,0.0,  
NH4SO4-1,3.57247e-5,3.57247e-5,,  
S8 (Sulfur),3.2414e-5,,3.2414e-5,  
NaHCO3 (Nahcolite),2.07317e-5,2.07317e-5,0.0,  
C6H14O4,1.84742e-5,1.74941e-5,,9.80147e-7  
FeS2 (Pyrite),1.43183e-5,,1.43183e-5,  
MgHCO3+1,5.22877e-6,5.22877e-6,,  
H2S,3.84054e-6,3.81534e-6,,2.51976e-8  
Ba+2,4.12951e-8,4.12951e-8,,  
BaCl(+1),1.43677e-8,1.43677e-8,,  
CaHCO3+1,7.29764e-9,7.29764e-9,,  
Fe+2,6.51939e-9,6.51939e-9,,  
CaCl+1,5.74034e-9,5.74034e-9,,  
S2O3-2,4.22497e-10,4.22497e-10,,  
HS-1,3.2328e-10,3.2328e-10,,  
NH3,2.19442e-10,2.19437e-10,,5.56751e-15  
NaS2O3-1,2.16847e-10,2.16847e-10,,  
HCl,1.3499e-10,1.34923e-10,,6.69607e-14  
BaHCO3+1,4.91699e-11,4.91699e-11,,  
CaCO3 (Calcite),3.99438e-11,3.99438e-11,0.0,  
CO3-2,8.50388e-12,8.50388e-12,,  
FeCl+1,3.41377e-12,3.41377e-12,,  
NaCO3-1,2.64969e-12,2.64969e-12,,  
MgCO3 (Magnesite),2.36423e-12,2.36423e-12,0.0,  
HSO3-1,1.42929e-12,1.42929e-12,,  
OH-1,6.82105e-13,6.82105e-13,,  
MgOH+1,4.94218e-13,4.94218e-13,,  
NH2CO2-1,3.29121e-13,3.29121e-13,,  
SO2,1.87688e-13,1.87271e-13,,4.16899e-16  
FeHS+1,1.5802e-13,1.5802e-13,,  
FeHCO3+1,1.07626e-13,1.07626e-13,,  
CaOH+1,7.13362e-14,7.13362e-14,,  
H2,4.23123e-14,4.16164e-14,,6.9595e-16  
FeCl2 (Lawrencite),5.16638e-15,5.16638e-15,0.0,  
FeCO3 (Siderite),9.28201e-16,9.28201e-16,0.0,  
S5-2,6.52368e-16,6.52368e-16,,  
FeOH+1,5.80723e-16,5.80723e-16,,  
Fe(NH3)+2,2.63388e-16,2.63388e-16,,  
SO3-2,2.54945e-16,2.54945e-16,,

S4-2,1.52611e-16,1.52611e-16,,  
S3-2,2.16502e-17,2.16502e-17,,  
BaCO3 (Witherite),1.74807e-17,1.74807e-17,0.0,  
H2SO4,4.17512e-18,2.84908e-18,,1.32604e-18  
Fe+3,2.38374e-18,2.38374e-18,,  
S2-2,1.86312e-18,1.86312e-18,,  
FeOH+2,1.86432e-19,1.86432e-19,,  
S-2,7.9195e-20,7.9195e-20,,  
FeCl2+1,2.95877e-20,2.95877e-20,,  
BaOH+1,2.30623e-20,2.30623e-20,,  
FeCl+2,1.13928e-20,1.13928e-20,,  
FeSO4+1,2.04113e-21,2.04113e-21,,  
CaCl2 (Hydrophilite),1.47673e-21,1.47673e-21,0.0,  
FeCl3 (Molysite),6.51023e-22,6.51023e-22,0.0,  
Fe(OH)2+1,5.13096e-22,5.13096e-22,,  
SO3,3.4193e-22,3.4193e-22,,5.58923e-31  
Fe(NH3)2+2,5.79898e-23,5.79898e-23,,  
FeCl4-1,1.20605e-23,1.20605e-23,,  
FeS(HS)-1,3.39343e-24,3.39343e-24,,  
Fe(CO3)2-2,2.66766e-24,2.66766e-24,,  
Fe(OH)3 (Bernalite),9.44943e-25,9.44943e-25,0.0,  
S2O5-2,1.87193e-27,1.87193e-27,,  
S2O4-2,2.00568e-28,2.00568e-28,,  
S2O6-2,6.54647e-29,6.54647e-29,,  
Na2S2O4,9.40063e-30,9.40063e-30,0.0,  
Fe(NH3)3+2,3.17552e-30,3.17552e-30,,  
S5O6-2,3.08411e-30,3.08411e-30,,  
Fe(OH)4-1,1.97724e-31,1.97724e-31,,  
HFeO2-1,1.93865e-33,1.93865e-33,,  
N2H5+1,2.25623e-35,2.25623e-35,,  
Fe2(OH)2+4,1.33795e-39,1.33795e-39,,  
Fe(NH3)4+2,2.13823e-40,2.13823e-40,,  
N2H4,4.63101e-41,4.63101e-41,,5.65523e-48  
NH2OH,1.64867e-42,1.64866e-42,,6.83987e-48  
Fe(NH3)5+2,1.43984e-50,1.43984e-50,,  
NO,9.19182e-51,9.013e-51,,1.78814e-52  
N2O,4.04272e-52,3.97158e-52,,7.11346e-54  
HSO5-1,2.55471e-57,2.55471e-57,,  
Fe(NH3)6+2,9.69506e-61,9.69506e-61,,  
HNO2,6.1951e-61,6.09905e-61,,9.60429e-63  
NO2-1,3.0484e-61,3.0484e-61,,  
S2O8-2,4.22719e-67,4.22719e-67,,  
O2,1.4425e-68,1.36409e-68,,7.84148e-70  
NO2,4.97741e-74,4.95864e-74,,1.87683e-76  
FeO4-2,2.66028e-79,2.66028e-79,,  
NO3-1,1.56011e-79,1.56011e-79,,  
NH4NO3 (Gwihabaite),9.34053e-81,9.34053e-81,0.0,  
NaNO3 (Nitratine),6.97754e-81,6.97754e-81,0.0,  
Ca(NO3)+1,3.62436e-81,3.62436e-81,,  
HNO3,2.99429e-87,2.98892e-87,,5.36315e-90  
FeNO3+2,1.69307e-98,1.69307e-98,,  
Total (by phase),5.70876,5.70688,1.06387e-4,1.77644e-3

Element Balance  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

	,Total	,Aqueous	,Solid	,2nd Liquid
	,mol	,mol	,mol	,mol
H(+1)	10.7242	10.7242	0.0	5.11957e-5
Na(+1)	0.107847	0.107847	0.0	0.0
N(-3)	2.07088e-3	2.07088e-3	0.0	5.56751e-15
Ba(+2)	5.97102e-5	5.5712e-8	5.96545e-5	0.0
Ca(+2)	3.40087e-3	3.40087e-3	0.0	0.0
Fe(+2)	1.43249e-5	6.52307e-9	1.43183e-5	0.0
Mg(+2)	1.40712e-3	1.40712e-3	0.0	0.0
Fe(+3)	2.61437e-18	2.61437e-18	0.0	0.0
O(-2)	5.60088	5.5972	2.38618e-4	3.44268e-3
Cl(-1)	0.115908	0.115908	0.0	6.69607e-14
C(+4)	0.117452	0.115745	0.0	1.70752e-3
S(+4)	1.61724e-12	1.61682e-12	0.0	4.16899e-16
S(+6)	2.02422e-3	1.96456e-3	5.96545e-5	1.32604e-18
S(-2)	1.81592e-5	3.81567e-6	1.43183e-5	2.51976e-8
S(+2)	1.27869e-9	1.27869e-9	0.0	0.0
N(+3)	9.2435e-61	9.14746e-61	0.0	9.60429e-63
N(+5)	1.75953e-79	1.75953e-79	0.0	5.36315e-90
N(0)	1.3073e-3	1.22692e-3	0.0	8.0384e-5
H(0)	8.46246e-14	8.32327e-14	0.0	1.3919e-15
O(0)	2.885e-68	2.72818e-68	0.0	1.5683e-69
S(+8)	2.55471e-57	2.55471e-57	0.0	0.0
S(+3)	4.19938e-28	4.19938e-28	0.0	0.0
S(+5)	1.30929e-28	1.30929e-28	0.0	0.0
S(+7)	8.45437e-67	8.45437e-67	0.0	0.0
N(+2)	9.19182e-51	9.013e-51	0.0	1.78814e-52
N(+4)	4.97741e-74	4.95864e-74	0.0	1.87683e-76
N(+1)	8.08544e-52	7.94317e-52	0.0	1.42269e-53
N(-2)	4.51246e-35	4.51246e-35	0.0	1.13105e-47
C(+2)	6.05939e-5	5.85179e-5	0.0	2.07597e-6
Fe(+6)	2.66028e-79	2.66028e-79	0.0	0.0
S(0)	2.7363e-4	3.11247e-15	2.7363e-4	0.0
N(-1)	1.64867e-42	1.64866e-42	0.0	6.83987e-48
METHANOL	6.04056e-4	6.03974e-4	0.0	8.27116e-8
TRIETLNGLY	1.84742e-5	1.74941e-5	0.0	9.80147e-7

Element Distribution

	,Total	,Total	,Aqueous	,Solid	,2nd Liquid
	,mol	,mole %	,% of Total	,% of Total	,% of Total
H(+1)	10.7242	64.3033	99.9995	0.0	4.77383e-4
Na(+1)	0.107847	0.646656	100.0	0.0	0.0
N(-3)	2.07088e-3	0.0124171	100.0	0.0	2.68848e-10
Ba(+2)	5.97102e-5	3.58027e-4	0.0933039	99.9067	0.0
Ca(+2)	3.40087e-3	0.0203918	100.0	0.0	0.0
Fe(+2)	1.43249e-5	8.58928e-5	0.0455368	99.9545	0.0
Mg(+2)	1.40712e-3	8.43718e-3	100.0	0.0	0.0
Fe(+3)	2.61437e-18	1.56759e-17	100.0	0.0	0.0

O(-2),5.60088,33.5833,99.9343,4.26036e-3,0.0614667  
Cl(-1),0.115908,0.694995,100.0,0.0,5.77704e-11  
C(+4),0.117452,0.704251,98.5462,0.0,1.4538  
S(+4),1.61724e-12,9.69707e-12,99.9742,0.0,0.0257785  
S(+6),2.02422e-3,0.0121374,97.053,2.94704,6.55086e-14  
S(-2),1.81592e-5,1.08884e-4,21.0123,78.8489,0.13876  
S(+2),1.27869e-9,7.6671e-9,100.0,0.0,0.0  
N(+3),9.2435e-61,5.54247e-60,98.961,0.0,1.03903  
N(+5),1.75953e-79,1.05503e-78,100.0,0.0,3.04805e-9  
N(0),1.3073e-3,7.83868e-3,93.8512,0.0,6.14884  
H(0),8.46246e-14,5.07415e-13,98.3552,0.0,1.64479  
O(0),2.885e-68,1.72987e-67,94.564,0.0,5.43603  
S(+8),2.55471e-57,1.53182e-56,100.0,0.0,0.0  
S(+3),4.19938e-28,2.51798e-27,100.0,0.0,0.0  
S(+5),1.30929e-28,7.85062e-28,100.0,0.0,0.0  
S(+7),8.45437e-67,5.0693e-66,100.0,0.0,0.0  
N(+2),9.19182e-51,5.51148e-50,98.0546,0.0,1.94536  
N(+4),4.97741e-74,2.98449e-73,99.6229,0.0,0.377071  
N(+1),8.08544e-52,4.84808e-51,98.2404,0.0,1.75957  
N(-2),4.51246e-35,2.7057e-34,100.0,0.0,2.50649e-11  
C(+2),6.05939e-5,3.63325e-4,96.574,0.0,3.42604  
Fe(+6),2.66028e-79,1.59512e-78,100.0,0.0,0.0  
S(0),2.7363e-4,1.64071e-3,1.13747e-9,100.0,0.0  
N(-1),1.64867e-42,9.88552e-42,99.9996,0.0,4.14873e-4  
METHANOL,6.04056e-4,3.62196e-3,99.9863,0.0,0.0136927  
TRIETLNGLY,1.84742e-5,1.10773e-4,94.6945,0.0,5.30549

# Calculation Summary

## 06-1 Alloy-4 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Duplex stainless 2205

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,C6H14O4  
,(NH4)2SO3.1H2O

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,5.35989,5.35989  
CO2,0.117452,0.117452  
N2,9.42087e-4,9.42087e-4  
CO,6.05939e-5,6.05939e-5  
O2,2.79025e-6,2.79025e-6  
NH3,1.47447e-3,1.47447e-3  
CH3OH,6.04056e-4,6.04056e-4  
H2S,1.24254e-5,1.24254e-5  
SO2,1.78309e-3,1.78309e-3  
NO2,1.95370e-5,1.95370e-5  
BaCl2,1.85435e-7,1.85435e-7



CaCl2,2.60922e-3,2.60922e-3  
CaO,7.91645e-4,7.91645e-4  
FeCl2,1.43249e-5,1.43249e-5  
MgCl2,1.40712e-3,1.40712e-3  
NaCl,0.107847,0.107847  
SO3,4.60964e-4,4.60964e-4  
BaSO4,5.95248e-5,5.95248e-5  
C6H14O4,1.84742e-5,1.84742e-5

#### Calculated Rates

Corrosion Rate,1.93592e-4,mm/yr  
Corrosion Potential,-0.113883,V (SHE)  
Repassivation Potential\*,-0.0730874,V (SHE)  
Corrosion Current Density,1.83346e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO4.2H2O (Gypsum),0.330843  
,CaSO4 (Anhydrite),0.266135

Stream Parameters  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,5.59545,mol  
Temperature,83.6413,°F  
Pressure,3398.00,psia

#### Liquid 1 Properties

pH,2.24050,  
Ionic Strength (x-based),0.0218055,mol/mol  
Ionic Strength (m-based),1.28624,mol/kg  
Dielectric Constant,58.4911,  
ORP,0.143810,V (SHE)  
Osmotic Pressure,1328.28,psia  
Specific Electrical Conductivity,1.02303e5,µmho/cm  
"Viscosity, absolute",0.943026,cP  
Thermal Conductivity,531.258,cal/hr m °C  
Surface Tension,0.0740070,N/m  
Interfacial Tension LLE,1.30535e-4,N/m  
Standard Liquid Volume,0.104790,L  
"Volume, Std. Conditions",0.102664,L  
"Total Dissolved Solids, Estimated",68236.4,mg/L  
Hardness,4679.53,mg/L as CaCO3

## Solid Properties

Standard Liquid Volume,2.22068e-6,L

## Liquid 2 Properties

pH,0.944221,

Ionic Strength (x-based),5.49331e-3,mol/mol

Ionic Strength (m-based),75.9611,mol/kg

Dielectric Constant,4.76273,

Specific Electrical Conductivity,9087.68,μmho/cm

"Viscosity, absolute",0.905541,cP

Surface Tension,0.0440035,N/m

Thermal Conductivity,529.215,cal/hr m °C

Standard Liquid Volume,5.50080e-4,L

"Volume, Std. Conditions",1.00377e-3,L

## Thermodynamic Properties

,Unit,Total,Liquid-1,Solid,Liquid-2

Density,g/ml,1.05858,1.05957,2.75086,0.894627

Enthalpy,J,-1.62627e6,-1.62029e6,-87.8158,-5899.09

## Total and Phase Flows (Amounts)

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2

,mol,mol,mol,mol

Mole (True),5.70910,5.69412,1.24375e-4,0.0148524

Mole (App),5.59483,5.57977,1.24375e-4,0.0149418

,g,g,g,g

Mass,108.744,108.063,0.0305257,0.650728

,L,L,cm3,L

Volume,0.102726,0.101988,0.0110968,7.27374e-4

## Scaling Tendencies

Row Filter Applied: Values > 1.0e-4

## Solids,Post-Scale,Pre-Scale

BaSO4 (Barite),1.00000,1201.43

S8 (Sulfur),1.00000,1763.00

S8 (Sulfur monoclinic),0.754401,1330.01

H2O,0.700000,0.697565

CaSO4.2H2O (Gypsum),0.330843,0.431193

CaSO4 (Anhydrite),0.266135,0.349284

CaSO4.0.5H2O (Bassanite),0.0689498,0.0903343

CaSO4.0.5H2O (Bassanite),0.0547689,0.0717552

NaCl (Halite),0.0168136,0.0172518

NaCl.2H2O (hydrohalite),0.0153163,0.0156063

Na2SO4.10H2O (Mirabilite),3.97154e-3,5.10582e-3

FeS2 (Pyrite),3.90707e-3,1193.24

Na2SO4 (Thenardite),1.24565e-3,1.65820e-3

FeS2(marcasite) (Marcasite),1.02324e-3,312.501

Na2SO4.CaSO4 (Glauberite),7.84408e-4,1.37044e-3

NH4Cl (Sal ammoniac),3.46634e-4,5.05488e-4

NaHCO3 (Nahcolite),2.55754e-4,4.03851e-4  
NH4Cl,2.01379e-4,2.93665e-4

Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
H2O,5.35836,5.3583,0.0,5.96207e-5  
CO2,0.117362,0.103093,,0.0142687  
Cl-1,0.115908,0.115905,,3.45528e-6  
Na+1,0.107626,0.107626,,1.93172e-12  
Ca+2,3.2098e-3,3.2098e-3,,1.28495e-20  
NH4+1,1.55544e-3,1.5554e-3,,4.09795e-8  
SO4-2,1.25662e-3,1.25662e-3,,5.67246e-12  
Mg+2,1.18674e-3,1.18674e-3,,1.77897e-21  
N2,8.79466e-4,4.77088e-4,,4.02378e-4  
CH3OH,6.04022e-4,6.03556e-4,,4.65596e-7  
H3O+1,3.53467e-4,3.53467e-4,,3.60712e-16  
NaMgSO4+1,2.20367e-4,1.81796e-4,,3.85716e-5  
CaSO4 (Anhydrite),1.90983e-4,1.90361e-4,0.0,6.22342e-7  
HSO4-1,6.58935e-5,6.58935e-5,,5.68981e-11  
S8 (Sulfur),6.48398e-5,1.16098e-8,6.47312e-5,9.70352e-8  
NH2CO2-1,6.38089e-5,9.71697e-14,,6.38089e-5  
CO,6.05939e-5,6.04642e-5,,1.29623e-7  
BaSO4 (Barite),5.96434e-5,,5.96434e-5,  
HCO3-1,2.61949e-5,2.61941e-5,,8.23558e-10  
C6H14O4,1.84742e-5,1.8474e-5,,1.70842e-10  
Fe+2,1.4324e-5,2.77517e-10,,1.43237e-5  
H2S,3.70225e-6,3.53031e-6,,1.71944e-7  
Ba+2,6.68303e-8,6.68303e-8,,3.68704e-25  
CaCl2 (Hydrophilite),5.21327e-8,5.21327e-8,0.0,1.04294e-24  
Na2SO4.NaHSO4,3.85266e-8,3.85266e-8,0.0,2.93577e-17  
CaClCH3OH+1,3.43854e-8,2.93506e-8,,5.03472e-9  
MgSO4,6.50421e-9,6.48229e-9,0.0,2.19176e-11  
FeCO2+2,8.62104e-10,8.62104e-10,,3.16243e-110  
S2O3-2,2.18939e-10,2.18938e-10,,5.45621e-16  
HS-1,1.03067e-10,1.03054e-10,,1.28988e-14  
CH5O+1,7.41252e-11,5.51185e-11,,1.90067e-11  
NH4OH,7.39765e-11,7.39548e-11,,2.16483e-14  
NH3,2.0788e-11,2.07833e-11,,4.69368e-15  
CH3OH.HCl,1.84974e-11,1.84579e-11,,3.95512e-14  
C6H15O4+1,1.82835e-11,1.69533e-11,,1.33024e-12  
HCl,1.41602e-11,1.32922e-11,,8.67937e-13  
HS2O3-1,9.75099e-12,9.74992e-12,,1.07565e-15  
CaCO3 (Calcite),8.97428e-12,8.96494e-12,0.0,9.33713e-15  
MgClCH3OH+1,4.69057e-12,1.31111e-12,,3.37945e-12  
CO3-2,2.2379e-12,2.2379e-12,,3.0364e-18  
HO(CH2CH2O)3CO2(-1),1.59025e-12,1.59012e-12,,1.31128e-16  
HSO3-1,1.31982e-12,1.31968e-12,,1.37571e-16  
MgCO3,6.73623e-13,6.72182e-13,0.0,1.44102e-15  
OH-1,5.02033e-13,5.02014e-13,,1.93611e-17

H2SO4,3.88821e-13,3.88821e-13,,1.65658e-21  
SO2,3.08638e-13,3.0286e-13,,5.77798e-15  
MgOH+1,2.8714e-13,2.75257e-13,,1.18839e-14  
CaOH+1,1.70414e-13,1.66654e-13,,3.76023e-15  
H2S2O3,1.52817e-13,1.5249e-13,,3.26907e-16  
FeCl+1,5.28325e-14,5.04664e-14,,2.36609e-15  
H2,3.47659e-14,3.46704e-14,,9.54829e-17  
FeSO4,2.44057e-14,2.43534e-14,0.0,5.22432e-17  
CO2S,6.91062e-16,6.89584e-16,,1.47832e-18  
S1,3.62315e-16,3.6154e-16,,7.75067e-19  
S2,3.57759e-16,3.56994e-16,,7.65319e-19  
S3,3.53234e-16,3.52478e-16,,7.55639e-19  
S4,3.48817e-16,3.48071e-16,,7.46191e-19  
S5,3.44472e-16,3.43735e-16,,7.36897e-19  
S6,3.40198e-16,3.39471e-16,,7.27754e-19  
S7,3.35821e-16,3.35103e-16,,7.18391e-19  
CH3O-1,1.26468e-16,1.26454e-16,,1.39701e-20  
SO3-2,1.10067e-16,1.10066e-16,,2.90349e-22  
FeHS+1,6.64996e-17,6.37473e-17,,2.75222e-18  
S5-2,4.30057e-17,4.30054e-17,,2.12944e-22  
BaCO3 (Witherite),1.90592e-17,1.90184e-17,0.0,4.07715e-20  
S4-2,1.05691e-17,1.05691e-17,,5.23335e-23  
FeOH+1,7.53281e-18,7.22105e-18,,3.11761e-19  
Fe(NH3)+2,6.67214e-18,2.99292e-18,,3.67922e-18  
C6H13O4-1,3.96029e-18,3.95986e-18,,4.28655e-22  
NaOH.Na2SO4,2.66744e-18,2.66744e-18,,3.4721e-34  
S3-2,1.57519e-18,1.57518e-18,,7.7996e-24  
BaOH+1,6.81193e-19,6.56633e-19,,2.45599e-20  
Fe+3,6.07055e-19,1.43112e-20,,5.92744e-19  
FeCl+2,2.74741e-19,1.46723e-19,,1.28019e-19  
NaOH,2.33436e-19,2.33421e-19,0.0,1.56089e-23  
S2-2,1.4241e-19,1.42409e-19,,7.05147e-25  
FeH(CO3)2-1,9.668e-20,9.66694e-20,,1.0665e-23  
FeS (Pyrrhotite),1.52978e-20,1.52651e-20,0.0,3.27251e-23  
FeOH+2,1.52596e-20,8.67685e-21,,6.58271e-21  
MgCl2,3.31053e-21,3.28005e-21,0.0,3.04806e-23  
FeHSO4+2,1.34215e-21,7.53619e-22,,5.88533e-22  
FeO+1,2.41001e-22,2.31027e-22,,9.97432e-24  
S-2,1.25605e-22,1.25599e-22,,5.63275e-27  
FeCl2+1,2.94758e-23,2.88583e-23,,6.17513e-25  
S2O5-2,5.76278e-24,5.76275e-24,,2.84418e-29  
Fe(NH3)2+2,6.78895e-25,3.04532e-25,,3.74363e-25  
NaOHCO3-2,2.4814e-25,2.48139e-25,,1.22868e-30  
HFeO2,1.18096e-26,1.17843e-26,,2.52631e-29  
FeO,1.02006e-26,1.01787e-26,,2.18211e-29  
SO3,6.08685e-27,6.08684e-27,,2.78581e-33  
S2O4-2,5.41837e-29,5.41834e-29,,2.68293e-34  
S2O6-2,3.54169e-29,3.54167e-29,,1.75368e-34  
S5O6-2,1.75537e-30,1.75536e-30,,8.69179e-36  
Fe(NH3)3+2,1.71808e-32,7.70679e-33,,9.47401e-33  
FeO2-1,1.11551e-33,1.11539e-33,,1.23054e-37  
N2H5+1,1.01838e-35,9.76256e-36,,4.21268e-37  
HFeO2-1,5.01179e-36,5.01124e-36,,5.52861e-40  
NH2OH2+1,6.35633e-38,6.09385e-38,,2.62472e-39

N2H6+2,3.27152e-38,1.86103e-38,,1.41049e-38  
 Fe2(OH)2+4,2.07787e-39,1.32983e-41,,2.06457e-39  
 N2H4,9.77428e-42,9.774e-42,,2.82854e-46  
 NH2OH,8.07545e-42,8.06596e-42,0.0,9.49403e-45  
 Fe(NH3)4+2,5.34631e-43,2.39819e-43,,2.94812e-43  
 Cl2,1.08301e-43,1.08069e-43,,2.31678e-46  
 HClO,8.8214e-45,8.80252e-45,,1.88708e-47  
 NH2Cl,2.5851e-45,2.57957e-45,,5.53007e-48  
 ClO-1,8.61343e-50,8.61248e-50,,9.50165e-54  
 NO,2.39821e-50,2.05878e-50,,3.39435e-51  
 N2O,7.2641e-52,6.66513e-52,,5.98974e-53  
 Fe(NH3)5+2,1.66376e-53,7.46314e-54,,9.17449e-54  
 NH3Cl+1,1.13974e-53,1.09257e-53,,4.71705e-55  
 HSO5-1,4.10121e-57,4.10075e-57,,4.52412e-61  
 HNO2,1.29541e-60,1.29264e-60,,2.77115e-63  
 NO2-1,1.92377e-61,1.92357e-61,,1.91749e-65  
 Fe(NH3)6+2,5.17729e-64,2.32237e-64,,2.85491e-64  
 S2O8-2,4.56198e-67,4.56196e-67,,2.25888e-72  
 O2,3.34813e-68,2.91871e-68,,4.29421e-69  
 NO2,4.98343e-74,4.7258e-74,,2.57624e-75  
 NO3-1,1.67564e-79,1.67564e-79,,3.5748e-85  
 FeO4-2,3.3925e-82,3.39249e-82,,1.67981e-87  
 NHC12,1.2483e-82,1.24563e-82,,2.67038e-85  
 HNO3,2.99142e-83,2.99141e-83,,2.07016e-89  
 NH2Cl2+1,4.70675e-88,4.51195e-88,,1.94798e-89  
 NH4NO3.(NH4)2SO4,8.64285e-90,8.62436e-90,0.0,1.84888e-92  
 ClO2-1,6.49217e-91,6.49145e-91,,7.16164e-95  
 HClO2,2.10054e-91,2.09604e-91,,4.49347e-94  
 ClO2,3.36142e-107,3.35423e-107,,7.19077e-110  
 ClO3-1,2.40491e-118,2.40464e-118,,2.65291e-122  
 NCl3,2.94329e-120,4.50915e-121,,2.49237e-120  
 N2O3,2.00868e-121,2.78342e-125,,2.0084e-121  
 NHC13+1,1.39858e-123,1.3407e-123,,5.78832e-125  
 Total (by phase),5.7091,5.69412,1.24375e-4,0.0148524

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
 ,mol,mol,mol,mol  
 H(+1),10.7249,10.7246,0.0,2.47839e-4  
 Na(+1),0.107847,0.107808,0.0,3.85716e-5  
 N(-3),1.61925e-3,1.5554e-3,0.0,6.38499e-5  
 Ba(+2),5.97102e-5,6.68303e-8,5.96434e-5,6.53318e-20  
 Ca(+2),3.40087e-3,3.40024e-3,0.0,6.27377e-7  
 Fe(+2),1.43249e-5,1.1397e-9,0.0,1.43237e-5  
 Mg(+2),1.40712e-3,1.36855e-3,0.0,3.85716e-5  
 Fe(+3),8.98668e-19,1.70724e-19,0.0,7.27944e-19  
 O(-2),5.60088,5.57176,2.38573e-4,0.0288816  
 Cl(-1),0.115908,0.115905,0.0,3.46031e-6  
 C(+4),0.117452,0.10312,0.0,0.0143325  
 S(+4),1.62856e-12,1.62265e-12,0.0,5.91555e-15

S(+6),1.79359e-3,1.69475e-3,5.96434e-5,3.9194e-5  
 S(-2),3.70235e-6,3.53041e-6,0.0,1.71944e-7  
 S(+2),4.57685e-10,4.57681e-10,0.0,3.89636e-15  
 N(+3),1.48779e-60,1.485e-60,0.0,2.79033e-63  
 N(+5),1.67594e-79,1.67594e-79,0.0,3.57501e-85  
 N(0),1.75893e-3,9.54176e-4,0.0,8.04756e-4  
 H(0),6.95318e-14,6.93409e-14,0.0,1.90966e-16  
 O(0),6.69627e-68,5.83743e-68,0.0,8.58841e-69  
 S(+8),4.10121e-57,4.10075e-57,0.0,4.52412e-61  
 Cl(+1),1.19707e-43,1.19451e-43,0.0,2.56078e-46  
 Cl(+5),2.40491e-118,2.40464e-118,0.0,2.65291e-122  
 S(+3),1.08367e-28,1.08367e-28,0.0,5.36585e-34  
 S(+5),7.08337e-29,7.08334e-29,0.0,3.50736e-34  
 S(+7),9.12397e-67,9.12392e-67,0.0,4.51777e-72  
 N(+2),2.39821e-50,2.05878e-50,0.0,3.39435e-51  
 N(+4),4.98343e-74,4.7258e-74,0.0,2.57624e-75  
 Cl(+3),8.5927e-91,8.58749e-91,0.0,5.20964e-94  
 Cl(+4),3.36142e-107,3.35423e-107,0.0,7.19077e-110  
 N(+1),1.45282e-51,1.33303e-51,0.0,1.19795e-52  
 N(-2),2.04331e-35,1.95624e-35,0.0,8.70746e-37  
 C(+2),6.05939e-5,6.04642e-5,0.0,1.29623e-7  
 Fe(+6),3.3925e-82,3.39249e-82,0.0,1.67981e-87  
 S(0),5.18719e-4,9.28781e-8,5.17849e-4,7.76281e-7  
 MeO(-1),6.04056e-4,6.03586e-4,0.0,4.70654e-7  
 N(-1),6.35713e-38,6.09466e-38,0.0,2.62473e-39  
 TEGION,1.84742e-5,1.8474e-5,0.0,1.72173e-10

## Element Distribution

,Total,Total,Liquid-1,Solid,Liquid-2  
 ,mol,mole %,% of Total,% of Total,% of Total  
 H(+1),10.7249,64.3046,99.9977,0.0,2.31088e-3  
 Na(+1),0.107847,0.646632,99.9642,0.0,0.0357652  
 N(-3),1.61925e-3,9.70876e-3,96.0568,0.0,3.94318  
 Ba(+2),5.97102e-5,3.58013e-4,0.111924,99.8881,1.09415e-13  
 Ca(+2),3.40087e-3,0.0203911,99.9816,0.0,0.0184475  
 Fe(+2),1.43249e-5,8.58896e-5,7.95608e-3,0.0,99.992  
 Mg(+2),1.40712e-3,8.43686e-3,97.2588,0.0,2.74118  
 Fe(+3),8.98668e-19,5.38828e-18,18.9975,0.0,81.0025  
 O(-2),5.60088,33.582,99.4801,4.25957e-3,0.515661  
 Cl(-1),0.115908,0.694969,99.997,0.0,2.98539e-3  
 C(+4),0.117452,0.704225,87.7971,0.0,12.2029  
 S(+4),1.62856e-12,9.76462e-12,99.6368,0.0,0.363237  
 S(+6),1.79359e-3,0.0107541,94.4894,3.32537,2.18523  
 S(-2),3.70235e-6,2.21987e-5,95.3558,0.0,4.64417  
 S(+2),4.57685e-10,2.74421e-9,99.9991,0.0,8.51319e-4  
 N(+3),1.48779e-60,8.92056e-60,99.8125,0.0,0.187549  
 N(+5),1.67594e-79,1.00487e-78,99.9998,0.0,2.13313e-4  
 N(0),1.75893e-3,0.0105463,54.2475,0.0,45.7525  
 H(0),6.95318e-14,4.16902e-13,99.7254,0.0,0.274645  
 O(0),6.69627e-68,4.01498e-67,87.1743,0.0,12.8257  
 S(+8),4.10121e-57,2.45902e-56,99.989,0.0,0.0110312  
 Cl(+1),1.19707e-43,7.17747e-43,99.7861,0.0,0.21392

Cl(+5),2.40491e-118,1.44195e-117,99.989,0.0,0.0110312  
S(+3),1.08367e-28,6.49754e-28,99.9995,0.0,4.95154e-4  
S(+5),7.08337e-29,4.24708e-28,99.9995,0.0,4.95154e-4  
S(+7),9.12397e-67,5.47059e-66,99.9995,0.0,4.95154e-4  
N(+2),2.39821e-50,1.43793e-49,85.8463,0.0,14.1537  
N(+4),4.98343e-74,2.98799e-73,94.8304,0.0,5.16962  
Cl(+3),8.5927e-91,5.15205e-90,99.9394,0.0,0.0606286  
Cl(+4),3.36142e-107,2.01546e-106,99.7861,0.0,0.21392  
N(+1),1.45282e-51,8.71089e-51,91.7543,0.0,8.24567  
N(-2),2.04331e-35,1.22514e-34,95.7386,0.0,4.26144  
C(+2),6.05939e-5,3.63312e-4,99.7861,0.0,0.21392  
Fe(+6),3.3925e-82,2.03409e-81,99.9995,0.0,4.95154e-4  
S(0),5.18719e-4,3.11016e-3,0.0179053,99.8324,0.149654  
MeO(-1),6.04056e-4,3.62183e-3,99.9221,0.0,0.0779155  
N(-1),6.35713e-38,3.81164e-37,95.8712,0.0,4.1288  
TEGION,1.84742e-5,1.10769e-4,99.9991,0.0,9.31963e-4

# Calculation Summary

## 06-1 Alloy-5 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size, 0.01 V (SHE)  
,No. steps, 400

Metal: Stainless steel  
,Duplex stainless 2507

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,C6H14O4  
,(NH4)2SO3.1H2O

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,5.35989,5.35989  
CO2,0.117452,0.117452  
N2,9.42087e-4,9.42087e-4  
CO,6.05939e-5,6.05939e-5  
O2,2.79025e-6,2.79025e-6  
NH3,1.47447e-3,1.47447e-3  
CH3OH,6.04056e-4,6.04056e-4  
H2S,1.24254e-5,1.24254e-5  
SO2,1.78309e-3,1.78309e-3  
NO2,1.95370e-5,1.95370e-5  
BaCl2,1.85435e-7,1.85435e-7



CaCl2,2.60922e-3,2.60922e-3  
CaO,7.91645e-4,7.91645e-4  
FeCl2,1.43249e-5,1.43249e-5  
MgCl2,1.40712e-3,1.40712e-3  
NaCl,0.107847,0.107847  
SO3,4.60964e-4,4.60964e-4  
BaSO4,5.95248e-5,5.95248e-5  
C6H14O4,1.84742e-5,1.84742e-5

#### Calculated Rates

Corrosion Rate,1.84392e-4,mm/yr  
Corrosion Potential,-0.121187,V (SHE)  
Repassivation Potential\*,-7.77983e-3,V (SHE)  
Corrosion Current Density,1.79720e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO4.2H2O (Gypsum),0.330843  
,CaSO4 (Anhydrite),0.266135

Stream Parameters  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

Mixture Properties  
Stream Amount,5.59545,mol  
Temperature,83.6413,°F  
Pressure,3398.00,psia

Liquid 1 Properties  
pH,2.24050,  
Ionic Strength (x-based),0.0218055,mol/mol  
Ionic Strength (m-based),1.28624,mol/kg  
Dielectric Constant,58.4911,  
ORP,0.143810,V (SHE)  
Osmotic Pressure,1328.28,psia  
Specific Electrical Conductivity,1.02303e5,µmho/cm  
"Viscosity, absolute",0.943026,cP  
Thermal Conductivity,531.258,cal/hr m °C  
Surface Tension,0.0740070,N/m  
Interfacial Tension LLE,1.30535e-4,N/m  
Standard Liquid Volume,0.104790,L  
"Volume, Std. Conditions",0.102664,L  
"Total Dissolved Solids, Estimated",68236.4,mg/L  
Hardness,4679.53,mg/L as CaCO3

## Solid Properties

Standard Liquid Volume,2.22068e-6,L

## Liquid 2 Properties

pH,0.944221,

Ionic Strength (x-based),5.49331e-3,mol/mol

Ionic Strength (m-based),75.9611,mol/kg

Dielectric Constant,4.76273,

Specific Electrical Conductivity,9087.68,μmho/cm

"Viscosity, absolute",0.905541,cP

Surface Tension,0.0440035,N/m

Thermal Conductivity,529.215,cal/hr m °C

Standard Liquid Volume,5.50080e-4,L

"Volume, Std. Conditions",1.00377e-3,L

## Thermodynamic Properties

,Unit,Total,Liquid-1,Solid,Liquid-2

Density,g/ml,1.05858,1.05957,2.75086,0.894627

Enthalpy,J,-1.62627e6,-1.62029e6,-87.8158,-5899.09

## Total and Phase Flows (Amounts)

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2

,mol,mol,mol,mol

Mole (True),5.70910,5.69412,1.24375e-4,0.0148524

Mole (App),5.59483,5.57977,1.24375e-4,0.0149418

,g,g,g,g

Mass,108.744,108.063,0.0305257,0.650728

,L,L,cm3,L

Volume,0.102726,0.101988,0.0110968,7.27374e-4

## Scaling Tendencies

Row Filter Applied: Values > 1.0e-4

## Solids,Post-Scale,Pre-Scale

BaSO4 (Barite),1.00000,1201.43

S8 (Sulfur),1.00000,1763.00

S8 (Sulfur monoclinic),0.754401,1330.01

H2O,0.700000,0.697565

CaSO4.2H2O (Gypsum),0.330843,0.431193

CaSO4 (Anhydrite),0.266135,0.349284

CaSO4.0.5H2O (Bassanite),0.0689498,0.0903343

CaSO4.0.5H2O (Bassanite),0.0547689,0.0717552

NaCl (Halite),0.0168136,0.0172518

NaCl.2H2O (hydrohalite),0.0153163,0.0156063

Na2SO4.10H2O (Mirabilite),3.97154e-3,5.10582e-3

FeS2 (Pyrite),3.90707e-3,1193.24

Na2SO4 (Thenardite),1.24565e-3,1.65820e-3

FeS2(marcasite) (Marcasite),1.02324e-3,312.501

Na2SO4.CaSO4 (Glauberite),7.84408e-4,1.37044e-3

NH4Cl (Sal ammoniac),3.46634e-4,5.05488e-4

NaHCO3 (Nahcolite),2.55754e-4,4.03851e-4  
NH4Cl,2.01379e-4,2.93665e-4

Species Output (True Species)

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
H2O,5.35836,5.3583,0.0,5.96207e-5  
CO2,0.117362,0.103093,,0.0142687  
Cl-1,0.115908,0.115905,,3.45528e-6  
Na+1,0.107626,0.107626,,1.93172e-12  
Ca+2,3.2098e-3,3.2098e-3,,1.28495e-20  
NH4+1,1.55544e-3,1.5554e-3,,4.09795e-8  
SO4-2,1.25662e-3,1.25662e-3,,5.67246e-12  
Mg+2,1.18674e-3,1.18674e-3,,1.77897e-21  
N2,8.79466e-4,4.77088e-4,,4.02378e-4  
CH3OH,6.04022e-4,6.03556e-4,,4.65596e-7  
H3O+1,3.53467e-4,3.53467e-4,,3.60712e-16  
NaMgSO4+1,2.20367e-4,1.81796e-4,,3.85716e-5  
CaSO4 (Anhydrite),1.90983e-4,1.90361e-4,0.0,6.22342e-7  
HSO4-1,6.58935e-5,6.58935e-5,,5.68981e-11  
S8 (Sulfur),6.48398e-5,1.16098e-8,6.47312e-5,9.70352e-8  
NH2CO2-1,6.38089e-5,9.71697e-14,,6.38089e-5  
CO,6.05939e-5,6.04642e-5,,1.29623e-7  
BaSO4 (Barite),5.96434e-5,,5.96434e-5,  
HCO3-1,2.61949e-5,2.61941e-5,,8.23558e-10  
C6H14O4,1.84742e-5,1.8474e-5,,1.70842e-10  
Fe+2,1.4324e-5,2.77517e-10,,1.43237e-5  
H2S,3.70225e-6,3.53031e-6,,1.71944e-7  
Ba+2,6.68303e-8,6.68303e-8,,3.68704e-25  
CaCl2 (Hydrophilite),5.21327e-8,5.21327e-8,0.0,1.04294e-24  
Na2SO4.NaHSO4,3.85266e-8,3.85266e-8,0.0,2.93577e-17  
CaClCH3OH+1,3.43854e-8,2.93506e-8,,5.03472e-9  
MgSO4,6.50421e-9,6.48229e-9,0.0,2.19176e-11  
FeCO2+2,8.62104e-10,8.62104e-10,,3.16243e-110  
S2O3-2,2.18939e-10,2.18938e-10,,5.45621e-16  
HS-1,1.03067e-10,1.03054e-10,,1.28988e-14  
CH5O+1,7.41252e-11,5.51185e-11,,1.90067e-11  
NH4OH,7.39765e-11,7.39548e-11,,2.16483e-14  
NH3,2.0788e-11,2.07833e-11,,4.69368e-15  
CH3OH.HCl,1.84974e-11,1.84579e-11,,3.95512e-14  
C6H15O4+1,1.82835e-11,1.69533e-11,,1.33024e-12  
HCl,1.41602e-11,1.32922e-11,,8.67937e-13  
HS2O3-1,9.75099e-12,9.74992e-12,,1.07565e-15  
CaCO3 (Calcite),8.97428e-12,8.96494e-12,0.0,9.33713e-15  
MgClCH3OH+1,4.69057e-12,1.31111e-12,,3.37945e-12  
CO3-2,2.2379e-12,2.2379e-12,,3.0364e-18  
HO(CH2CH2O)3CO2(-1),1.59025e-12,1.59012e-12,,1.31128e-16  
HSO3-1,1.31982e-12,1.31968e-12,,1.37571e-16  
MgCO3,6.73623e-13,6.72182e-13,0.0,1.44102e-15  
OH-1,5.02033e-13,5.02014e-13,,1.93611e-17

H2SO4,3.88821e-13,3.88821e-13,,1.65658e-21  
SO2,3.08638e-13,3.0286e-13,,5.77798e-15  
MgOH+1,2.8714e-13,2.75257e-13,,1.18839e-14  
CaOH+1,1.70414e-13,1.66654e-13,,3.76023e-15  
H2S2O3,1.52817e-13,1.5249e-13,,3.26907e-16  
FeCl+1,5.28325e-14,5.04664e-14,,2.36609e-15  
H2,3.47659e-14,3.46704e-14,,9.54829e-17  
FeSO4,2.44057e-14,2.43534e-14,0.0,5.22432e-17  
CO2S,6.91062e-16,6.89584e-16,,1.47832e-18  
S1,3.62315e-16,3.6154e-16,,7.75067e-19  
S2,3.57759e-16,3.56994e-16,,7.65319e-19  
S3,3.53234e-16,3.52478e-16,,7.55639e-19  
S4,3.48817e-16,3.48071e-16,,7.46191e-19  
S5,3.44472e-16,3.43735e-16,,7.36897e-19  
S6,3.40198e-16,3.39471e-16,,7.27754e-19  
S7,3.35821e-16,3.35103e-16,,7.18391e-19  
CH3O-1,1.26468e-16,1.26454e-16,,1.39701e-20  
SO3-2,1.10067e-16,1.10066e-16,,2.90349e-22  
FeHS+1,6.64996e-17,6.37473e-17,,2.75222e-18  
S5-2,4.30057e-17,4.30054e-17,,2.12944e-22  
BaCO3 (Witherite),1.90592e-17,1.90184e-17,0.0,4.07715e-20  
S4-2,1.05691e-17,1.05691e-17,,5.23335e-23  
FeOH+1,7.53281e-18,7.22105e-18,,3.11761e-19  
Fe(NH3)+2,6.67214e-18,2.99292e-18,,3.67922e-18  
C6H13O4-1,3.96029e-18,3.95986e-18,,4.28655e-22  
NaOH.Na2SO4,2.66744e-18,2.66744e-18,,3.4721e-34  
S3-2,1.57519e-18,1.57518e-18,,7.7996e-24  
BaOH+1,6.81193e-19,6.56633e-19,,2.45599e-20  
Fe+3,6.07055e-19,1.43112e-20,,5.92744e-19  
FeCl+2,2.74741e-19,1.46723e-19,,1.28019e-19  
NaOH,2.33436e-19,2.33421e-19,0.0,1.56089e-23  
S2-2,1.4241e-19,1.42409e-19,,7.05147e-25  
FeH(CO3)2-1,9.668e-20,9.66694e-20,,1.0665e-23  
FeS (Pyrrhotite),1.52978e-20,1.52651e-20,0.0,3.27251e-23  
FeOH+2,1.52596e-20,8.67685e-21,,6.58271e-21  
MgCl2,3.31053e-21,3.28005e-21,0.0,3.04806e-23  
FeHSO4+2,1.34215e-21,7.53619e-22,,5.88533e-22  
FeO+1,2.41001e-22,2.31027e-22,,9.97432e-24  
S-2,1.25605e-22,1.25599e-22,,5.63275e-27  
FeCl2+1,2.94758e-23,2.88583e-23,,6.17513e-25  
S2O5-2,5.76278e-24,5.76275e-24,,2.84418e-29  
Fe(NH3)2+2,6.78895e-25,3.04532e-25,,3.74363e-25  
NaOHCO3-2,2.4814e-25,2.48139e-25,,1.22868e-30  
HFeO2,1.18096e-26,1.17843e-26,,2.52631e-29  
FeO,1.02006e-26,1.01787e-26,,2.18211e-29  
SO3,6.08685e-27,6.08684e-27,,2.78581e-33  
S2O4-2,5.41837e-29,5.41834e-29,,2.68293e-34  
S2O6-2,3.54169e-29,3.54167e-29,,1.75368e-34  
S5O6-2,1.75537e-30,1.75536e-30,,8.69179e-36  
Fe(NH3)3+2,1.71808e-32,7.70679e-33,,9.47401e-33  
FeO2-1,1.11551e-33,1.11539e-33,,1.23054e-37  
N2H5+1,1.01838e-35,9.76256e-36,,4.21268e-37  
HFeO2-1,5.01179e-36,5.01124e-36,,5.52861e-40  
NH2OH2+1,6.35633e-38,6.09385e-38,,2.62472e-39

N2H6+2,3.27152e-38,1.86103e-38,,1.41049e-38  
 Fe2(OH)2+4,2.07787e-39,1.32983e-41,,2.06457e-39  
 N2H4,9.77428e-42,9.774e-42,,2.82854e-46  
 NH2OH,8.07545e-42,8.06596e-42,0.0,9.49403e-45  
 Fe(NH3)4+2,5.34631e-43,2.39819e-43,,2.94812e-43  
 Cl2,1.08301e-43,1.08069e-43,,2.31678e-46  
 HClO,8.8214e-45,8.80252e-45,,1.88708e-47  
 NH2Cl,2.5851e-45,2.57957e-45,,5.53007e-48  
 ClO-1,8.61343e-50,8.61248e-50,,9.50165e-54  
 NO,2.39821e-50,2.05878e-50,,3.39435e-51  
 N2O,7.2641e-52,6.66513e-52,,5.98974e-53  
 Fe(NH3)5+2,1.66376e-53,7.46314e-54,,9.17449e-54  
 NH3Cl+1,1.13974e-53,1.09257e-53,,4.71705e-55  
 HSO5-1,4.10121e-57,4.10075e-57,,4.52412e-61  
 HNO2,1.29541e-60,1.29264e-60,,2.77115e-63  
 NO2-1,1.92377e-61,1.92357e-61,,1.91749e-65  
 Fe(NH3)6+2,5.17729e-64,2.32237e-64,,2.85491e-64  
 S2O8-2,4.56198e-67,4.56196e-67,,2.25888e-72  
 O2,3.34813e-68,2.91871e-68,,4.29421e-69  
 NO2,4.98343e-74,4.7258e-74,,2.57624e-75  
 NO3-1,1.67564e-79,1.67564e-79,,3.5748e-85  
 FeO4-2,3.3925e-82,3.39249e-82,,1.67981e-87  
 NHC12,1.2483e-82,1.24563e-82,,2.67038e-85  
 HNO3,2.99142e-83,2.99141e-83,,2.07016e-89  
 NH2Cl2+1,4.70675e-88,4.51195e-88,,1.94798e-89  
 NH4NO3.(NH4)2SO4,8.64285e-90,8.62436e-90,0.0,1.84888e-92  
 ClO2-1,6.49217e-91,6.49145e-91,,7.16164e-95  
 HClO2,2.10054e-91,2.09604e-91,,4.49347e-94  
 ClO2,3.36142e-107,3.35423e-107,,7.19077e-110  
 ClO3-1,2.40491e-118,2.40464e-118,,2.65291e-122  
 NCl3,2.94329e-120,4.50915e-121,,2.49237e-120  
 N2O3,2.00868e-121,2.78342e-125,,2.0084e-121  
 NHC13+1,1.39858e-123,1.3407e-123,,5.78832e-125  
 Total (by phase),5.7091,5.69412,1.24375e-4,0.0148524

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
 ,mol,mol,mol,mol  
 H(+1),10.7249,10.7246,0.0,2.47839e-4  
 Na(+1),0.107847,0.107808,0.0,3.85716e-5  
 N(-3),1.61925e-3,1.5554e-3,0.0,6.38499e-5  
 Ba(+2),5.97102e-5,6.68303e-8,5.96434e-5,6.53318e-20  
 Ca(+2),3.40087e-3,3.40024e-3,0.0,6.27377e-7  
 Fe(+2),1.43249e-5,1.1397e-9,0.0,1.43237e-5  
 Mg(+2),1.40712e-3,1.36855e-3,0.0,3.85716e-5  
 Fe(+3),8.98668e-19,1.70724e-19,0.0,7.27944e-19  
 O(-2),5.60088,5.57176,2.38573e-4,0.0288816  
 Cl(-1),0.115908,0.115905,0.0,3.46031e-6  
 C(+4),0.117452,0.10312,0.0,0.0143325  
 S(+4),1.62856e-12,1.62265e-12,0.0,5.91555e-15

S(+6),1.79359e-3,1.69475e-3,5.96434e-5,3.9194e-5  
S(-2),3.70235e-6,3.53041e-6,0.0,1.71944e-7  
S(+2),4.57685e-10,4.57681e-10,0.0,3.89636e-15  
N(+3),1.48779e-60,1.485e-60,0.0,2.79033e-63  
N(+5),1.67594e-79,1.67594e-79,0.0,3.57501e-85  
N(0),1.75893e-3,9.54176e-4,0.0,8.04756e-4  
H(0),6.95318e-14,6.93409e-14,0.0,1.90966e-16  
O(0),6.69627e-68,5.83743e-68,0.0,8.58841e-69  
S(+8),4.10121e-57,4.10075e-57,0.0,4.52412e-61  
Cl(+1),1.19707e-43,1.19451e-43,0.0,2.56078e-46  
Cl(+5),2.40491e-118,2.40464e-118,0.0,2.65291e-122  
S(+3),1.08367e-28,1.08367e-28,0.0,5.36585e-34  
S(+5),7.08337e-29,7.08334e-29,0.0,3.50736e-34  
S(+7),9.12397e-67,9.12392e-67,0.0,4.51777e-72  
N(+2),2.39821e-50,2.05878e-50,0.0,3.39435e-51  
N(+4),4.98343e-74,4.7258e-74,0.0,2.57624e-75  
Cl(+3),8.5927e-91,8.58749e-91,0.0,5.20964e-94  
Cl(+4),3.36142e-107,3.35423e-107,0.0,7.19077e-110  
N(+1),1.45282e-51,1.33303e-51,0.0,1.19795e-52  
N(-2),2.04331e-35,1.95624e-35,0.0,8.70746e-37  
C(+2),6.05939e-5,6.04642e-5,0.0,1.29623e-7  
Fe(+6),3.3925e-82,3.39249e-82,0.0,1.67981e-87  
S(0),5.18719e-4,9.28781e-8,5.17849e-4,7.76281e-7  
MeO(-1),6.04056e-4,6.03586e-4,0.0,4.70654e-7  
N(-1),6.35713e-38,6.09466e-38,0.0,2.62473e-39  
TEGION,1.84742e-5,1.8474e-5,0.0,1.72173e-10

## Element Distribution

,Total,Total,Liquid-1,Solid,Liquid-2  
,mol,mole %,% of Total,% of Total,% of Total  
H(+1),10.7249,64.3046,99.9977,0.0,2.31088e-3  
Na(+1),0.107847,0.646632,99.9642,0.0,0.0357652  
N(-3),1.61925e-3,9.70876e-3,96.0568,0.0,3.94318  
Ba(+2),5.97102e-5,3.58013e-4,0.111924,99.8881,1.09415e-13  
Ca(+2),3.40087e-3,0.0203911,99.9816,0.0,0.0184475  
Fe(+2),1.43249e-5,8.58896e-5,7.95608e-3,0.0,99.992  
Mg(+2),1.40712e-3,8.43686e-3,97.2588,0.0,2.74118  
Fe(+3),8.98668e-19,5.38828e-18,18.9975,0.0,81.0025  
O(-2),5.60088,33.582,99.4801,4.25957e-3,0.515661  
Cl(-1),0.115908,0.694969,99.997,0.0,2.98539e-3  
C(+4),0.117452,0.704225,87.7971,0.0,12.2029  
S(+4),1.62856e-12,9.76462e-12,99.6368,0.0,0.363237  
S(+6),1.79359e-3,0.0107541,94.4894,3.32537,2.18523  
S(-2),3.70235e-6,2.21987e-5,95.3558,0.0,4.64417  
S(+2),4.57685e-10,2.74421e-9,99.9991,0.0,8.51319e-4  
N(+3),1.48779e-60,8.92056e-60,99.8125,0.0,0.187549  
N(+5),1.67594e-79,1.00487e-78,99.9998,0.0,2.13313e-4  
N(0),1.75893e-3,0.0105463,54.2475,0.0,45.7525  
H(0),6.95318e-14,4.16902e-13,99.7254,0.0,0.274645  
O(0),6.69627e-68,4.01498e-67,87.1743,0.0,12.8257  
S(+8),4.10121e-57,2.45902e-56,99.989,0.0,0.0110312  
Cl(+1),1.19707e-43,7.17747e-43,99.7861,0.0,0.21392

Cl(+5),2.40491e-118,1.44195e-117,99.989,0.0,0.0110312  
S(+3),1.08367e-28,6.49754e-28,99.9995,0.0,4.95154e-4  
S(+5),7.08337e-29,4.24708e-28,99.9995,0.0,4.95154e-4  
S(+7),9.12397e-67,5.47059e-66,99.9995,0.0,4.95154e-4  
N(+2),2.39821e-50,1.43793e-49,85.8463,0.0,14.1537  
N(+4),4.98343e-74,2.98799e-73,94.8304,0.0,5.16962  
Cl(+3),8.5927e-91,5.15205e-90,99.9394,0.0,0.0606286  
Cl(+4),3.36142e-107,2.01546e-106,99.7861,0.0,0.21392  
N(+1),1.45282e-51,8.71089e-51,91.7543,0.0,8.24567  
N(-2),2.04331e-35,1.22514e-34,95.7386,0.0,4.26144  
C(+2),6.05939e-5,3.63312e-4,99.7861,0.0,0.21392  
Fe(+6),3.3925e-82,2.03409e-81,99.9995,0.0,4.95154e-4  
S(0),5.18719e-4,3.11016e-3,0.0179053,99.8324,0.149654  
MeO(-1),6.04056e-4,3.62183e-3,99.9221,0.0,0.0779155  
N(-1),6.35713e-38,3.81164e-37,95.8712,0.0,4.1288  
TEGION,1.84742e-5,1.10769e-4,99.9991,0.0,9.31963e-4

## Calculation Summary

### 06-2 Alloy-1 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,Aqueous (H<sup>+</sup> ion) Databanks:  
,,Corrosion (AQ)  
,,Aqueous (H<sup>+</sup> ion)  
,Second Liquid phase  
,Redox selected  
,Using K-fit Polynomials  
,,T-span: 25.0 - 225.0  
,,P-span: 1.0 - 1500.0

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,,-2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Super13Cr stainless steel

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH<sub>3</sub>OH  
,SO<sub>2</sub>  
,(NH<sub>4</sub>)<sub>2</sub>SO<sub>3</sub>  
,C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H<sub>2</sub>O,27.0272,27.0272  
CO<sub>2</sub>,0.500189,0.500189  
N<sub>2</sub>,3.52818e-3,3.52818e-3  
CO,2.12661e-4,2.12661e-4  
O<sub>2</sub>,1.11890e-5,1.11890e-5  
NH<sub>3</sub>,6.74808e-4,6.74808e-4  
CH<sub>3</sub>OH,4.18415e-4,4.18415e-4  
H<sub>2</sub>S,5.30469e-5,5.30469e-5  
SO<sub>2</sub>,1.00864e-3,1.00864e-3



NO2,8.50324e-5,8.50324e-5  
BaCl2,1.69170e-6,1.69170e-6  
CaCl2,0.0130454,0.0130454  
CaO,3.95899e-3,3.95899e-3  
FeCl2,7.16243e-5,7.16243e-5  
MgCl2,7.03559e-3,7.03559e-3  
NaCl,0.539233,0.539233  
SO3,2.30558e-3,2.30558e-3  
BaSO4,2.96859e-4,2.96859e-4  
C6H14O4,8.84731e-6,8.84731e-6

#### Calculated Rates

Corrosion Rate,1.78945e-3,mm/yr  
Corrosion Potential,-0.252505,V (SHE)  
Repassivation Potential\*,-0.161639,V (SHE)  
Corrosion Current Density,1.64895e-3,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO4.2H2O (Gypsum),0.109377  
,CaSO4 (Anhydrite),0.128696

#### Stream Parameters

Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,28.0993,mol  
Temperature,50.0000,°C  
Pressure,3398.00,psia

#### Aqueous Properties

pH,3.46882,  
Ionic Strength (x-based),0.0214001,mol/mol  
Ionic Strength (m-based),1.26043,mol/kg  
ORP,0.0549144,V (SHE)  
Osmotic Pressure,1264.99,psia  
Specific Electrical Conductivity,1.43072e5,µmho/cm  
"Electrical Conductivity, molar",6.89603e-3,m2/ohm-mol  
"Viscosity, absolute",0.632403,cP  
"Viscosity, relative",1.15567,  
Standard Liquid Volume,0.527087,L  
"Volume, Std. Conditions",0.515270,L  
"Total Dissolved Solids, Estimated",66347.1,mg/L  
Hardness,4655.63,mg/L as CaCO3

Solid Properties  
Standard Liquid Volume,3.91824e-6,L

Thermodynamic Properties  
,Unit,Total,Aqueous,Solid  
Density,g/ml,1.05118,1.05107,4.52894  
Enthalpy,J,-8.10977e6,-8.10933e6,-448.686

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mol,mol,mol  
Mole (True),28.6755,28.6752,3.63352e-4  
Mole (App),28.0988,28.0984,3.63352e-4  
,g,g,g  
Mass,543.236,543.158,0.0773202  
,L,L,cm3  
Volume,0.516786,0.516769,0.0170724

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
FeS2 (Pyrite),1.00000,42364.1  
BaSO4 (Barite),1.00000,273.084  
FeS2(marcasite) (Marcasite),0.288259,12211.8  
CaSO4 (Anhydrite),0.128696,0.143236  
CaSO4.2H2O (Gypsum),0.109377,0.121266  
CaSO4.0.5H2O (Bassanite),0.0432886,0.0481329  
NaCl (Halite),0.0144195,0.0143080  
NaHCO3 (Nahcolite),3.13624e-3,0.0126851  
CaCO3 (Calcite),1.06592e-3,0.0163186  
Na2SO4 (Thenardite),9.91024e-4,1.10496e-3  
CaCO3 (Aragonite),7.45268e-4,0.0114096  
FeCO3 (Siderite),4.08242e-5,8.08533e-3  
FeS (Pyrrhotite),1.11799e-6,6.65137e-3  
FeS(mackinawite) (Mackinawite),2.61518e-8,1.55587e-4

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mol,mol,mol  
H2O,27.0247,27.0247,  
Cl-1,0.579541,0.579541,  
Na+1,0.53855,0.53855,  
CO2,0.497592,0.497592,  
Ca+2,0.0169077,0.0169077,  
Mg+2,6.74536e-3,6.74536e-3,

N2,3.38271e-3,3.38271e-3,  
SO4-2,2.70135e-3,2.70135e-3,  
HCO3-1,2.02736e-3,2.02736e-3,  
NH4+1,1.04283e-3,1.04283e-3,  
CH3OH,4.18415e-4,4.18415e-4,  
NaHCO3 (Nahcolite),3.96734e-4,3.96734e-4,0.0  
BaSO4 (Barite),2.97365e-4,,2.97365e-4  
NaSO4-1,2.86755e-4,2.86755e-4,  
CO,2.12661e-4,2.12661e-4,  
H+1,2.05208e-4,2.05208e-4,  
MgHCO3+1,1.73078e-4,1.73078e-4,  
MgSO4,1.17146e-4,1.17146e-4,0.0  
CaSO4 (Anhydrite),9.62496e-5,9.62496e-5,0.0  
FeS2 (Pyrite),6.59872e-5,,6.59872e-5  
HSO4-1,2.47202e-5,2.47202e-5,  
C6H14O4,8.84731e-6,8.84731e-6,  
NH4SO4-1,7.9313e-6,7.9313e-6,  
Fe+2,5.63038e-6,5.63038e-6,  
Ba+2,8.77842e-7,8.77842e-7,  
H2S,6.31889e-7,6.31889e-7,  
BaCl(+1),2.94411e-7,2.94411e-7,  
CaCl+1,2.79189e-7,2.79189e-7,  
CaHCO3+1,1.40747e-7,1.40747e-7,  
CaCO3 (Calcite),1.84423e-8,1.84423e-8,0.0  
BaHCO3+1,1.37102e-8,1.37102e-8,  
FeCl+1,5.86563e-9,5.86563e-9,  
CO3-2,3.95398e-9,3.95398e-9,  
NH3,3.73411e-9,3.73411e-9,  
MgCO3 (Magnesite),1.14699e-9,1.14699e-9,0.0  
NaCO3-1,7.53223e-10,7.53223e-10,  
FeHCO3+1,7.16193e-10,7.16193e-10,  
HS-1,7.11594e-10,7.11594e-10,  
HCl,2.77114e-10,2.77114e-10,  
OH-1,1.26523e-10,1.26523e-10,  
MgOH+1,1.01919e-10,1.01919e-10,  
FeCO3 (Siderite),6.26793e-11,6.26793e-11,0.0  
S2O3-2,3.69681e-11,3.69681e-11,  
FeHS+1,2.74005e-11,2.74005e-11,  
NH2CO2-1,2.32039e-11,2.32039e-11,  
NaS2O3-1,2.28154e-11,2.28154e-11,  
CaOH+1,1.72078e-11,1.72078e-11,  
FeOH+1,1.3906e-11,1.3906e-11,  
FeCl2 (Lawrencite),9.76237e-12,9.76237e-12,0.0  
HSO3-1,3.40745e-12,3.40745e-12,  
H2,1.69404e-12,1.69404e-12,  
Fe(NH3)+2,5.49672e-13,5.49672e-13,  
SO2,8.7303e-14,8.7303e-14,  
BaCO3 (Witherite),4.90873e-14,4.90873e-14,0.0  
SO3-2,3.57894e-15,3.57894e-15,  
FeOH+2,4.48681e-16,4.48681e-16,  
Fe+3,2.06184e-16,2.06184e-16,  
Fe(OH)2+1,3.59545e-17,3.59545e-17,  
BaOH+1,3.14165e-17,3.14165e-17,  
Fe(CO3)2-2,1.77723e-17,1.77723e-17,

CaCl2 (Hydrophilite),4.71648e-18,4.71648e-18,0.0  
 S-2,4.66366e-18,4.66366e-18,  
 FeCl2+1,3.27557e-18,3.27557e-18,  
 FeCl+2,2.10452e-18,2.10452e-18,  
 S2-2,1.05387e-18,1.05387e-18,  
 Fe(OH)3 (Bernalite),8.36749e-19,8.36749e-19,0.0  
 Fe(NH3)2+2,2.78579e-19,2.78579e-19,  
 FeSO4+1,2.6149e-19,2.6149e-19,  
 H2SO4,1.48646e-19,1.48646e-19,  
 S3-2,1.03895e-19,1.03895e-19,  
 FeCl3 (Molysite),4.99818e-20,4.99818e-20,0.0  
 S4-2,6.40017e-21,6.40017e-21,  
 FeS(HS)-1,2.61303e-21,2.61303e-21,  
 FeCl4-1,4.39813e-22,4.39813e-22,  
 S5-2,2.47076e-22,2.47076e-22,  
 SO3,2.49806e-23,2.49806e-23,  
 Fe(OH)4-1,1.44946e-23,1.44946e-23,  
 HFeO2-1,5.08819e-26,5.08819e-26,  
 Fe(NH3)3+2,3.84904e-26,3.84904e-26,  
 S2O5-2,1.79588e-27,1.79588e-27,  
 S2O4-2,2.84137e-28,2.84137e-28,  
 S2O6-2,7.31904e-29,7.31904e-29,  
 Na2S2O4,1.21167e-29,1.21167e-29,0.0  
 N2H5+1,1.05897e-33,1.05897e-33,  
 Fe2(OH)2+4,6.13623e-34,6.13623e-34,  
 Fe(NH3)4+2,1.01697e-35,1.01697e-35,  
 S5O6-2,2.21535e-36,2.21535e-36,  
 N2H4,5.21529e-38,5.21529e-38,  
 NH2OH,3.56114e-39,3.56114e-39,  
 Fe(NH3)5+2,2.68795e-45,2.68795e-45,  
 NO,9.41568e-47,9.41568e-47,  
 N2O,2.87652e-48,2.87652e-48,  
 HSO5-1,5.68546e-54,5.68546e-54,  
 Fe(NH3)6+2,7.10187e-55,7.10187e-55,  
 NO2-1,1.25393e-55,1.25393e-55,  
 HNO2,1.94382e-56,1.94382e-56,  
 O2,2.48549e-63,2.48549e-63,  
 S2O8-2,2.28823e-64,2.28823e-64,  
 FeO4-2,7.84191e-67,7.84191e-67,  
 NO2,1.28883e-68,1.28883e-68,  
 NO3-1,9.19125e-73,9.19125e-73,  
 NaNO3 (Nitratine),9.88391e-74,9.88391e-74,0.0  
 Ca(NO3)+1,2.16983e-74,2.16983e-74,  
 NH4NO3 (Gwihabaite),1.1614e-74,1.1614e-74,0.0  
 HNO3,9.71449e-81,9.71449e-81,  
 FeNO3+2,7.85092e-91,7.85092e-91,  
 Total (by phase),28.6755,28.6752,3.63352e-4

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid

,mol,mol,mol  
H(+1),54.0565,54.0565,0.0  
Na(+1),0.539233,0.539233,0.0  
N(-3),1.05077e-3,1.05077e-3,0.0  
Ba(+2),2.98551e-4,1.18596e-6,2.97365e-4  
Ca(+2),0.0170043,0.0170043,0.0  
Fe(+2),7.16243e-5,5.63708e-6,6.59872e-5  
Mg(+2),7.03559e-3,7.03559e-3,0.0  
Fe(+3),6.97349e-16,6.97349e-16,0.0  
O(-2),28.042,28.0408,1.18946e-3  
Cl(-1),0.579542,0.579542,0.0  
C(+4),0.500189,0.500189,0.0  
S(+4),3.49833e-12,3.49833e-12,0.0  
S(+6),3.53152e-3,3.23416e-3,2.97365e-4  
S(-2),6.66198e-5,6.32628e-7,6.59872e-5  
S(+2),1.19567e-10,1.19567e-10,0.0  
N(+3),1.44832e-55,1.44832e-55,0.0  
N(+5),1.05128e-72,1.05128e-72,0.0  
N(0),6.76543e-3,6.76543e-3,0.0  
H(0),3.38807e-12,3.38807e-12,0.0  
O(0),4.97099e-63,4.97099e-63,0.0  
S(+8),5.68546e-54,5.68546e-54,0.0  
S(+3),5.92508e-28,5.92508e-28,0.0  
S(+5),1.46381e-28,1.46381e-28,0.0  
S(+7),4.57646e-64,4.57646e-64,0.0  
N(+2),9.41568e-47,9.41568e-47,0.0  
N(+4),1.28883e-68,1.28883e-68,0.0  
N(+1),5.75303e-48,5.75303e-48,0.0  
N(-2),2.11805e-33,2.11805e-33,0.0  
C(+2),2.12661e-4,2.12661e-4,0.0  
Fe(+6),7.84191e-67,7.84191e-67,0.0  
S(0),6.59872e-5,1.28185e-18,6.59872e-5  
N(-1),3.56114e-39,3.56114e-39,0.0  
METHANOL,4.18415e-4,4.18415e-4,0.0  
TRIETLNGLY,8.84731e-6,8.84731e-6,0.0

## Element Distribution

,Total,Total,Aqueous,Solid  
,mol,mole %,% of Total,% of Total  
H(+1),54.0565,64.542,100.0,0.0  
Na(+1),0.539233,0.64383,100.0,0.0  
N(-3),1.05077e-3,1.25459e-3,100.0,0.0  
Ba(+2),2.98551e-4,3.56462e-4,0.39724,99.6028  
Ca(+2),0.0170043,0.0203027,100.0,0.0  
Fe(+2),7.16243e-5,8.55174e-5,7.87035,92.1297  
Mg(+2),7.03559e-3,8.4003e-3,100.0,0.0  
Fe(+3),6.97349e-16,8.32616e-16,100.0,0.0  
O(-2),28.042,33.4814,99.9958,4.2417e-3  
Cl(-1),0.579542,0.691957,100.0,0.0  
C(+4),0.500189,0.597212,100.0,0.0  
S(+4),3.49833e-12,4.17691e-12,100.0,0.0  
S(+6),3.53152e-3,4.21654e-3,91.5797,8.42031

S(-2),6.66198e-5,7.95422e-5,0.949609,99.0504  
S(+2),1.19567e-10,1.4276e-10,100.0,0.0  
N(+3),1.44832e-55,1.72925e-55,100.0,0.0  
N(+5),1.05128e-72,1.2552e-72,100.0,0.0  
N(0),6.76543e-3,8.07774e-3,100.0,0.0  
H(0),3.38807e-12,4.04527e-12,100.0,0.0  
O(0),4.97099e-63,5.93523e-63,100.0,0.0  
S(+8),5.68546e-54,6.78828e-54,100.0,0.0  
S(+3),5.92508e-28,7.07439e-28,100.0,0.0  
S(+5),1.46381e-28,1.74775e-28,100.0,0.0  
S(+7),4.57646e-64,5.46417e-64,100.0,0.0  
N(+2),9.41568e-47,1.12421e-46,100.0,0.0  
N(+4),1.28883e-68,1.53883e-68,100.0,0.0  
N(+1),5.75303e-48,6.86897e-48,100.0,0.0  
N(-2),2.11805e-33,2.52889e-33,100.0,0.0  
C(+2),2.12661e-4,2.53912e-4,100.0,0.0  
Fe(+6),7.84191e-67,9.36303e-67,100.0,0.0  
S(0),6.59872e-5,7.87869e-5,1.94258e-12,100.0  
N(-1),3.56114e-39,4.25191e-39,100.0,0.0  
METHANOL,4.18415e-4,4.99576e-4,100.0,0.0  
TRIETLNGLY,8.84731e-6,1.05635e-5,100.0,0.0

## Calculation Summary

### 06-2 Alloy-4 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Duplex stainless 2205

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,(NH4)2SO3  
,C6H14O4

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,27.0272,27.0272  
CO2,0.500189,0.500189  
N2,3.52818e-3,3.52818e-3  
CO,2.12661e-4,2.12661e-4  
O2,1.11890e-5,1.11890e-5  
NH3,6.74808e-4,6.74808e-4  
CH3OH,4.18415e-4,4.18415e-4  
H2S,5.30469e-5,5.30469e-5  
SO2,1.00864e-3,1.00864e-3  
NO2,8.50324e-5,8.50324e-5  
BaCl2,1.69170e-6,1.69170e-6

CaCl2,0.0130454,0.0130454  
CaO,3.95899e-3,3.95899e-3  
FeCl2,7.16243e-5,7.16243e-5  
MgCl2,7.03559e-3,7.03559e-3  
NaCl,0.539233,0.539233  
SO3,2.30558e-3,2.30558e-3  
BaSO4,2.96859e-4,2.96859e-4  
C6H14O4,8.84731e-6,8.84731e-6

#### Calculated Rates

Corrosion Rate,2.80983e-4,mm/yr  
Corrosion Potential,-0.238963,V (SHE)  
Repassivation Potential\*,-0.0431660,V (SHE)  
Corrosion Current Density,2.66112e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO4.2H2O (Gypsum),0.137014  
,CaSO4 (Anhydrite),0.160771

Stream Parameters  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,28.0993,mol  
Temperature,50.0000,°C  
Pressure,3398.00,psia

#### Liquid 1 Properties

pH,3.51482,  
Ionic Strength (x-based),0.0213857,mol/mol  
Ionic Strength (m-based),1.25794,mol/kg  
Dielectric Constant,53.6355,  
ORP,0.0438736,V (SHE)  
Osmotic Pressure,1326.66,psia  
Specific Electrical Conductivity,1.41858e5,µmho/cm  
"Viscosity, absolute",0.634788,cP  
Thermal Conductivity,554.913,cal/hr m °C  
Surface Tension,0.0711104,N/m  
Interfacial Tension LLE,1.46705e-5,N/m  
Standard Liquid Volume,0.525699,L  
"Volume, Std. Conditions",0.515095,L  
"Total Dissolved Solids, Estimated",66495.4,mg/L  
Hardness,4662.46,mg/L as CaCO3



Solid Properties  
Standard Liquid Volume,4.47969e-6,L

Liquid 2 Properties  
pH,2.48706,  
Ionic Strength (x-based),6.22230e-3,mol/mol  
Ionic Strength (m-based),52.3806,mol/kg  
Dielectric Constant,4.89064,  
Specific Electrical Conductivity,12798.1,μmho/cm  
"Viscosity, absolute",0.562254,cP  
Surface Tension,0.0644671,N/m  
Thermal Conductivity,558.128,cal/hr m °C  
Standard Liquid Volume,1.38272e-3,L  
"Volume, Std. Conditions",2.70510e-3,L

Thermodynamic Properties  
,Unit,Total,Liquid-1,Solid,Liquid-2  
Density,g/ml,1.04935,1.05031,4.47972,0.783855  
Enthalpy,J,-8.11081e6,-8.09580e6,-436.940,-14579.9

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
Mole (True),28.6749,28.6372,2.97093e-4,0.0374239  
Mole (App),28.0986,28.0608,2.97093e-4,0.0375170  
,g,g,g,g  
Mass,543.238,541.543,0.0693397,1.62489  
,L,L,cm3,L  
Volume,0.517692,0.515603,0.0154786,2.07295e-3

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
BaSO4 (Barite),1.00000,222.975  
H2O,0.580334,0.580327  
CaSO4 (Anhydrite),0.160771,0.174593  
CaSO4.2H2O (Gypsum),0.137014,0.148790  
CaSO4.0.5H2O (Bassanite),0.0455027,0.0494146  
CaSO4.0.5H2O (Bassanite),0.0359083,0.0389953  
FeS2 (Pyrite),0.0206929,0.0246339  
NaCl (Halite),0.0151840,0.0151840  
NaCl.2H2O (hydrohalite),9.38078e-3,9.38078e-3  
FeS2(marcasite) (Marcasite),5.96444e-3,7.10038e-3  
NaHCO3 (Nahcolite),3.03478e-3,3.03478e-3  
CaCO3 (Calcite),1.92406e-3,1.92406e-3  
CaCO3 (Aragonite),1.48574e-3,1.48574e-3  
Na2SO4 (Thenardite),5.41321e-4,5.89339e-4  
Na2SO4.CaSO4 (Glauberite),2.48126e-4,2.93361e-4  
Na2SO4.10H2O (Mirabilite),1.80870e-4,1.96892e-4

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

	Total	Liquid-1	Solid	Liquid-2
	mol	mol	mol	mol
H2O	27.0243	27.0241	0.0	2.46767e-4
Cl-1	0.579541	0.579525		1.57566e-5
Na+1	0.538812	0.538812		2.40524e-12
CO2	0.497678	0.462044		0.0356345
Ca+2	0.0165336	0.0165336		1.01824e-20
Mg+2	6.61458e-3	6.61458e-3		1.70669e-21
N2	3.23387e-3	1.94362e-3		1.29026e-3
SO4-2	2.45833e-3	2.45833e-3		2.4925e-11
HCO3-1	2.36506e-3	2.365e-3		5.54516e-8
NH4+1	1.20291e-3	1.20291e-3		5.04374e-9
CaSO4 (Anhydrite)	4.70055e-4	4.69358e-4	0.0	6.97088e-7
NaMgSO4+1	4.20948e-4	4.02635e-4		1.83129e-5
CH3OH	4.18388e-4	4.18179e-4		2.09429e-7
BaSO4 (Barite)	2.97093e-4	2.97093e-4		
CO	2.12661e-4	2.12427e-4		2.34439e-7
NH2CO2-1	1.45536e-4	6.5155e-11		1.45536e-4
H3O+1	1.02221e-4	1.02221e-4		3.14647e-17
Fe+2	7.15247e-5	1.00451e-8		7.15146e-5
HSO4-1	1.31658e-5	1.31658e-5		1.25689e-11
C6H14O4	8.84729e-6	8.84718e-6		1.08327e-10
H2S	4.4653e-6	4.33621e-6		1.29095e-7
Ba+2	1.45762e-6	1.45762e-6		1.43319e-27
CaCl2 (Hydrophilite)	5.76252e-7	5.76252e-7	0.0	1.65108e-22
FeCO2+2	9.95885e-8	9.95885e-8		2.97456e-108
MgSO4	5.8992e-8	5.88918e-8	0.0	1.00176e-10
CaCO3 (Calcite)	3.61863e-8	3.61658e-8	0.0	2.04751e-11
CaClCH3OH+1	2.64143e-8	2.52965e-8		1.11777e-9
CO3-2	5.11781e-9	5.11779e-9		1.31204e-14
NH4OH	4.07646e-9	4.07569e-9		7.70847e-13
HS-1	3.75538e-9	3.75491e-9		4.62277e-13
Na2SO4.NaHSO4	3.72815e-9	3.72815e-9	0.0	3.89017e-18
MgCO3	1.93687e-9	1.93473e-9	0.0	2.13522e-12
NH3	1.45253e-9	1.45233e-9		2.02158e-13
OH-1	1.8051e-10	1.80504e-10		5.70714e-15
MgOH+1	1.34324e-10	1.32717e-10		1.60666e-12
S2O3-2	1.2891e-10	1.28909e-10		6.39736e-16
CaOH+1	7.86845e-11	7.81449e-11		5.39682e-13
HCl	2.82044e-11	2.75494e-11		6.54975e-13
HO(CH2CH2O)3CO2(-1)	1.87663e-11	1.87648e-11		1.54024e-15
FeCl+1	6.4626e-12	6.38152e-12		8.10788e-14
MgClCH3OH+1	6.34662e-12	3.70469e-12		2.64193e-12
H2	3.59666e-12	3.59158e-12		5.08164e-15
HSO3-1	3.09284e-12	3.09251e-12		3.3476e-16
CH5O+1	2.67587e-12	2.42957e-12		2.46308e-13
CH3OH.HCl	1.74934e-12	1.74741e-12		1.92819e-15
C6H15O4+1	1.02652e-12	1.00712e-12		1.94011e-14

FeSO<sub>4</sub>,4.85506e-13,4.84971e-13,0.0,5.35227e-16  
HS<sub>2</sub>O<sub>3</sub>-1,4.21059e-13,4.21014e-13,,4.48511e-17  
BaCO<sub>3</sub> (Witherite),3.0856e-13,3.08219e-13,0.0,3.40158e-16  
SO<sub>2</sub>,7.06136e-14,6.97733e-14,,8.40353e-16  
FeH(CO<sub>3</sub>)<sub>2</sub>-1,2.29871e-14,2.29847e-14,,2.44858e-18  
H<sub>2</sub>SO<sub>4</sub>,1.84856e-14,1.84856e-14,,9.34033e-23  
FeOH+1,1.7542e-14,1.73321e-14,,2.09821e-16  
FeHS+1,6.09268e-15,6.01981e-15,,7.2875e-17  
CH<sub>3</sub>O-1,5.9059e-15,5.90527e-15,,6.2953e-19  
SO<sub>3</sub>-2,3.5839e-15,3.58388e-15,,1.92789e-20  
BaOH+1,1.88528e-15,1.86586e-15,,1.94174e-17  
Fe(NH<sub>3</sub>)<sub>2</sub>,1.16569e-15,9.82317e-16,,1.83378e-16  
CO<sub>2</sub>S,7.25746e-16,7.24946e-16,,8.00068e-19  
NaOH,5.38839e-16,5.38827e-16,0.0,1.21441e-20  
H<sub>2</sub>S<sub>2</sub>O<sub>3</sub>,5.25101e-16,5.24522e-16,,5.78875e-19  
S1,4.92761e-16,4.92218e-16,,5.43223e-19  
FeS (Pyrrhotite),1.91582e-16,1.91371e-16,0.0,2.11201e-19  
NaOH.Na<sub>2</sub>SO<sub>4</sub>,1.78978e-16,1.78978e-16,,4.22116e-30  
C<sub>6</sub>H<sub>13</sub>O<sub>4</sub>-1,1.72942e-16,1.72924e-16,,1.82602e-20  
S2,1.46816e-17,1.46655e-17,,1.61852e-20  
S2-2,9.54694e-18,9.54685e-18,,8.82387e-23  
S3-2,2.72762e-18,2.7276e-18,,2.52104e-23  
FeO+1,7.19069e-19,7.10468e-19,,8.60084e-21  
FeOH+2,6.70454e-19,5.98964e-19,,7.14901e-20  
S4-2,4.86969e-19,4.86965e-19,,4.50087e-24  
S8 (Sulfur),4.58839e-19,1.62565e-19,0.0,2.96274e-19  
S-2,4.52761e-19,4.5273e-19,,3.12341e-23  
S3,4.37404e-19,4.36922e-19,,4.82198e-22  
FeCl+2,4.33108e-19,3.90799e-19,,4.23096e-20  
MgCl<sub>2</sub>,2.76873e-19,2.75683e-19,0.0,1.1898e-21  
Fe+3,9.70316e-20,2.56875e-20,,7.13441e-20  
S5-2,5.44828e-20,5.44823e-20,,5.03564e-25  
NaOHCO<sub>3</sub>-2,4.1744e-20,4.17436e-20,,3.85824e-25  
S4,1.30332e-20,1.30188e-20,,1.43679e-23  
HFeO<sub>2</sub>,2.84941e-21,2.84627e-21,,3.14122e-24  
FeO,2.3349e-21,2.33233e-21,,2.57401e-24  
Fe(NH<sub>3</sub>)<sub>2</sub>+2,9.18443e-22,7.73961e-22,,1.44482e-22  
S5,3.88365e-22,3.87937e-22,,4.28136e-25  
FeCl<sub>2</sub>+1,1.16002e-22,1.15451e-22,,5.50909e-25  
FeHSO<sub>4</sub>+2,6.35937e-23,5.67583e-23,,6.83547e-24  
S6,1.15731e-23,1.15603e-23,,1.27582e-26  
S<sub>2</sub>O<sub>5</sub>-2,6.73065e-24,6.73059e-24,,6.21767e-29  
S7,3.4472e-25,3.4434e-25,,3.80022e-28  
FeO<sub>2</sub>-1,1.08623e-26,1.08611e-26,,1.15705e-30  
SO<sub>3</sub>,3.13364e-27,3.13364e-27,,1.32462e-33  
S<sub>2</sub>O<sub>4</sub>-2,2.03437e-28,2.03435e-28,,1.88029e-33  
Fe(NH<sub>3</sub>)<sub>3</sub>+2,1.97276e-28,1.66242e-28,,3.10338e-29  
HFeO<sub>2</sub>-1,6.36207e-29,6.3614e-29,,6.77687e-33  
S<sub>2</sub>O<sub>6</sub>-2,1.6047e-29,1.60469e-29,,1.48316e-34  
N<sub>2</sub>H<sub>5</sub>+1,8.81337e-34,8.70797e-34,,1.05397e-35  
S<sub>5</sub>O<sub>6</sub>-2,1.50645e-35,1.50644e-35,,1.39235e-40  
NH<sub>2</sub>OH<sub>2</sub>+1,2.01133e-36,1.9873e-36,,2.40343e-38  
N<sub>2</sub>H<sub>6</sub>+2,8.44683e-38,7.54632e-38,,9.00512e-39  
Fe(NH<sub>3</sub>)<sub>4</sub>+2,8.10287e-38,6.82819e-38,,1.27468e-38

Fe2(OH)2+4,6.86356e-38,7.28289e-39,,6.13527e-38  
 N2H4,5.27025e-38,5.27013e-38,,1.14586e-42  
 NH2OH,1.31517e-38,1.3144e-38,0.0,7.68475e-42  
 HClO,6.97509e-43,6.9674e-43,,7.68939e-46  
 NH2Cl,4.19084e-43,4.18622e-43,,4.62001e-46  
 Cl2,2.48091e-43,2.47817e-43,,2.73497e-46  
 ClO-1,1.67206e-46,1.67188e-46,,1.78107e-50  
 NO,7.66107e-47,6.59795e-47,,1.06312e-47  
 Fe(NH3)5+2,3.32945e-47,2.80569e-47,,5.23762e-48  
 N2O,1.41223e-48,1.33813e-48,,7.41011e-50  
 NH3Cl+1,4.87657e-52,4.81824e-52,,5.8329e-54  
 HSO5-1,1.40861e-54,1.40846e-54,,1.50045e-58  
 NO2-1,3.3974e-56,3.39706e-56,,3.35711e-60  
 Fe(NH3)6+2,1.36753e-56,1.1524e-56,,2.15129e-57  
 HNO2,8.82919e-57,8.81946e-57,,9.73337e-60  
 O2,9.2069e-64,8.48745e-64,,7.19449e-65  
 S2O8-2,1.52799e-65,1.52798e-65,,1.41226e-70  
 NO2,1.61927e-69,1.49375e-69,,1.25516e-70  
 FeO4-2,1.62479e-70,1.62477e-70,,1.50173e-75  
 NO3-1,1.59978e-73,1.59977e-73,,3.90889e-79  
 HNO3,1.71399e-78,1.71399e-78,,1.90763e-84  
 NHCl2,9.95725e-80,9.94627e-80,,1.09769e-82  
 ClO2-1,3.18162e-85,3.18128e-85,,3.38906e-89  
 NH2Cl2+1,4.86821e-86,4.80998e-86,,5.8229e-88  
 HClO2,8.67896e-87,8.66939e-87,,9.56775e-90  
 NH4NO3.(NH4)2SO4,8.30508e-87,8.29593e-87,0.0,9.15559e-90  
 ClO2,6.34327e-102,6.33628e-102,,6.99287e-105  
 ClO3-1,3.76893e-111,3.76852e-111,,4.01465e-115  
 N2O3,1.08806e-114,2.90311e-118,,1.08777e-114  
 NCl3,8.99006e-117,2.14411e-117,,6.84595e-117  
 NHCl3+1,5.79658e-121,5.72725e-121,,6.93334e-123  
 Total (by phase),28.6749,28.6372,2.97093e-4,0.0374239

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
 ,mol,mol,mol,mol  
 H(+1),54.0569,54.0561,0.0,7.85151e-4  
 Na(+1),0.539233,0.539215,0.0,1.83129e-5  
 N(-3),1.34846e-3,1.20291e-3,0.0,1.45541e-4  
 Ba(+2),2.98551e-4,1.45762e-6,2.97093e-4,3.59576e-16  
 Ca(+2),0.0170043,0.0170036,0.0,6.98226e-7  
 Fe(+2),7.16243e-5,1.09641e-7,0.0,7.15146e-5  
 Mg(+2),7.03559e-3,7.01728e-3,0.0,1.8313e-5  
 Fe(+3),1.92269e-18,1.72894e-18,0.0,1.93755e-19  
 O(-2),28.042,27.969,1.18837e-3,0.0718832  
 Cl(-1),0.579542,0.579526,0.0,1.57577e-5  
 C(+4),0.500189,0.464409,0.0,0.0357801  
 S(+4),3.16704e-12,3.16586e-12,0.0,1.17513e-15  
 S(+6),3.65966e-3,3.34355e-3,2.97093e-4,1.90101e-5  
 S(-2),4.46906e-6,4.33996e-6,0.0,1.29095e-7

S(+2),2.58663e-10,2.58662e-10,0.0,1.37033e-15  
N(+3),4.28032e-56,4.27901e-56,0.0,1.30905e-59  
N(+5),1.59979e-73,1.59979e-73,0.0,3.90891e-79  
N(0),6.46774e-3,3.88723e-3,0.0,2.58051e-3  
H(0),7.19332e-12,7.18316e-12,0.0,1.01633e-14  
O(0),1.84138e-63,1.69749e-63,0.0,1.4389e-64  
S(+8),1.40861e-54,1.40846e-54,0.0,1.50045e-58  
Cl(+1),1.36485e-42,1.36335e-42,0.0,1.50446e-45  
Cl(+5),3.76893e-111,3.76852e-111,0.0,4.01465e-115  
S(+3),4.06873e-28,4.06869e-28,0.0,3.76057e-33  
S(+5),3.2094e-29,3.20937e-29,0.0,2.96633e-34  
S(+7),3.05598e-65,3.05595e-65,0.0,2.82453e-70  
N(+2),7.66107e-47,6.59795e-47,0.0,1.06312e-47  
N(+4),1.61927e-69,1.49375e-69,0.0,1.25516e-70  
Cl(+3),3.26841e-85,3.26798e-85,0.0,4.34583e-89  
Cl(+4),6.34327e-102,6.33628e-102,0.0,6.99287e-105  
N(+1),2.82446e-48,2.67626e-48,0.0,1.48202e-49  
N(-2),1.76295e-33,1.74185e-33,0.0,2.10975e-35  
C(+2),2.12661e-4,2.12427e-4,0.0,2.34439e-7  
Fe(+6),1.62479e-70,1.62477e-70,0.0,1.50173e-75  
S(0),1.26959e-15,1.26584e-15,0.0,3.74751e-18  
MeO(-1),4.18415e-4,4.18204e-4,0.0,2.1055e-7  
N(-1),2.02449e-36,2.00044e-36,0.0,2.4042e-38  
TEGION,8.84731e-6,8.8472e-6,0.0,1.08348e-10

## Element Distribution

,Total,Total,Liquid-1,Solid,Liquid-2  
,mol,mole %, % of Total, % of Total, % of Total  
H(+1),54.0569,64.5421,99.9985,0.0,1.45245e-3  
Na(+1),0.539233,0.643827,99.9966,0.0,3.3961e-3  
N(-3),1.34846e-3,1.61001e-3,89.2068,0.0,10.7932  
Ba(+2),2.98551e-4,3.5646e-4,0.488232,99.5118,1.2044e-10  
Ca(+2),0.0170043,0.0203026,99.9959,0.0,4.10617e-3  
Fe(+2),7.16243e-5,8.5517e-5,0.153077,0.0,99.8469  
Mg(+2),7.03559e-3,8.40026e-3,99.7397,0.0,0.260291  
Fe(+3),1.92269e-18,2.29563e-18,89.9227,0.0,10.0773  
O(-2),28.042,33.4813,99.7394,4.23783e-3,0.256341  
Cl(-1),0.579542,0.691954,99.9973,0.0,2.719e-3  
C(+4),0.500189,0.597209,92.8467,0.0,7.15331  
S(+4),3.16704e-12,3.78134e-12,99.9629,0.0,0.0371051  
S(+6),3.65966e-3,4.36951e-3,91.3625,8.11806,0.519451  
S(-2),4.46906e-6,5.3359e-6,97.1114,0.0,2.88865  
S(+2),2.58663e-10,3.08836e-10,99.9995,0.0,5.29774e-4  
N(+3),4.28032e-56,5.11056e-56,99.9694,0.0,0.030583  
N(+5),1.59979e-73,1.9101e-73,99.9998,0.0,2.44338e-4  
N(0),6.46774e-3,7.72227e-3,60.1018,0.0,39.8982  
H(0),7.19332e-12,8.58859e-12,99.8587,0.0,0.141288  
O(0),1.84138e-63,2.19855e-63,92.1858,0.0,7.81424  
S(+8),1.40861e-54,1.68183e-54,99.9893,0.0,0.010652  
Cl(+1),1.36485e-42,1.62959e-42,99.8898,0.0,0.110229  
Cl(+5),3.76893e-111,4.49997e-111,99.9893,0.0,0.010652  
S(+3),4.06873e-28,4.85793e-28,99.9991,0.0,9.24261e-4

S(+5),3.2094e-29,3.83192e-29,99.9991,0.0,9.24261e-4  
S(+7),3.05598e-65,3.64874e-65,99.9991,0.0,9.24261e-4  
N(+2),7.66107e-47,9.14706e-47,86.1231,0.0,13.8769  
N(+4),1.61927e-69,1.93335e-69,92.2486,0.0,7.75141  
Cl(+3),3.26841e-85,3.90237e-85,99.9867,0.0,0.0132965  
Cl(+4),6.34327e-102,7.57365e-102,99.8898,0.0,0.110241  
N(+1),2.82446e-48,3.37232e-48,94.7529,0.0,5.24709  
N(-2),1.76295e-33,2.1049e-33,98.8033,0.0,1.19672  
C(+2),2.12661e-4,2.5391e-4,99.8898,0.0,0.110241  
Fe(+6),1.62479e-70,1.93994e-70,99.9991,0.0,9.24261e-4  
S(0),1.26959e-15,1.51585e-15,99.7048,0.0,0.295176  
MeO(-1),4.18415e-4,4.99573e-4,99.9497,0.0,0.0503208  
N(-1),2.02449e-36,2.41717e-36,98.8124,0.0,1.18756  
TEGION,8.84731e-6,1.05634e-5,99.9988,0.0,1.22464e-3

## Calculation Summary

### 06-2 Alloy-5 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size, 0.01 V (SHE)  
,No. steps, 400

Metal: Stainless steel  
,Duplex stainless 2507

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,(NH4)2SO3  
,C6H14O4

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,27.0272,27.0272  
CO2,0.500189,0.500189  
N2,3.52818e-3,3.52818e-3  
CO,2.12661e-4,2.12661e-4  
O2,1.11890e-5,1.11890e-5  
NH3,6.74808e-4,6.74808e-4  
CH3OH,4.18415e-4,4.18415e-4  
H2S,5.30469e-5,5.30469e-5  
SO2,1.00864e-3,1.00864e-3  
NO2,8.50324e-5,8.50324e-5  
BaCl2,1.69170e-6,1.69170e-6

CaCl2,0.0130454,0.0130454  
CaO,3.95899e-3,3.95899e-3  
FeCl2,7.16243e-5,7.16243e-5  
MgCl2,7.03559e-3,7.03559e-3  
NaCl,0.539233,0.539233  
SO3,2.30558e-3,2.30558e-3  
BaSO4,2.96859e-4,2.96859e-4  
C6H14O4,8.84731e-6,8.84731e-6

#### Calculated Rates

Corrosion Rate,2.72371e-4,mm/yr  
Corrosion Potential,-0.241040,V (SHE)  
Repassivation Potential\*,0.0212446,V (SHE)  
Corrosion Current Density,2.65471e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO4.2H2O (Gypsum),0.137014  
,CaSO4 (Anhydrite),0.160771

Stream Parameters  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,28.0993,mol  
Temperature,50.0000,°C  
Pressure,3398.00,psia

#### Liquid 1 Properties

pH,3.51482,  
Ionic Strength (x-based),0.0213857,mol/mol  
Ionic Strength (m-based),1.25794,mol/kg  
Dielectric Constant,53.6355,  
ORP,0.0438736,V (SHE)  
Osmotic Pressure,1326.66,psia  
Specific Electrical Conductivity,1.41858e5,µmho/cm  
"Viscosity, absolute",0.634788,cP  
Thermal Conductivity,554.913,cal/hr m °C  
Surface Tension,0.0711104,N/m  
Interfacial Tension LLE,1.46705e-5,N/m  
Standard Liquid Volume,0.525699,L  
"Volume, Std. Conditions",0.515095,L  
"Total Dissolved Solids, Estimated",66495.4,mg/L  
Hardness,4662.46,mg/L as CaCO3



Solid Properties  
Standard Liquid Volume,4.47969e-6,L

Liquid 2 Properties  
pH,2.48706,  
Ionic Strength (x-based),6.22230e-3,mol/mol  
Ionic Strength (m-based),52.3806,mol/kg  
Dielectric Constant,4.89064,  
Specific Electrical Conductivity,12798.1,μmho/cm  
"Viscosity, absolute",0.562254,cP  
Surface Tension,0.0644671,N/m  
Thermal Conductivity,558.128,cal/hr m °C  
Standard Liquid Volume,1.38272e-3,L  
"Volume, Std. Conditions",2.70510e-3,L

Thermodynamic Properties  
,Unit,Total,Liquid-1,Solid,Liquid-2  
Density,g/ml,1.04935,1.05031,4.47972,0.783855  
Enthalpy,J,-8.11081e6,-8.09580e6,-436.940,-14579.9

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
,mol,mol,mol,mol  
Mole (True),28.6749,28.6372,2.97093e-4,0.0374239  
Mole (App),28.0986,28.0608,2.97093e-4,0.0375170  
,g,g,g,g  
Mass,543.238,541.543,0.0693397,1.62489  
,L,L,cm3,L  
Volume,0.517692,0.515603,0.0154786,2.07295e-3

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
BaSO4 (Barite),1.00000,222.975  
H2O,0.580334,0.580327  
CaSO4 (Anhydrite),0.160771,0.174593  
CaSO4.2H2O (Gypsum),0.137014,0.148790  
CaSO4.0.5H2O (Bassanite),0.0455027,0.0494146  
CaSO4.0.5H2O (Bassanite),0.0359083,0.0389953  
FeS2 (Pyrite),0.0206929,0.0246339  
NaCl (Halite),0.0151840,0.0151791  
NaCl.2H2O (hydrohalite),9.38078e-3,9.37755e-3  
FeS2(marcasite) (Marcasite),5.96444e-3,7.10038e-3  
NaHCO3 (Nahcolite),3.03478e-3,3.03200e-3  
CaCO3 (Calcite),1.92406e-3,1.91575e-3  
CaCO3 (Aragonite),1.48574e-3,1.47932e-3  
Na2SO4 (Thenardite),5.41321e-4,5.89339e-4  
Na2SO4.CaSO4 (Glauberite),2.48126e-4,2.93361e-4  
Na2SO4.10H2O (Mirabilite),1.80870e-4,1.96892e-4

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

	Total	Liquid-1	Solid	Liquid-2
	mol	mol	mol	mol
H2O	27.0243	27.0241	0.0	2.46767e-4
Cl-1	0.579541	0.579525		1.57566e-5
Na+1	0.538812	0.538812		2.40524e-12
CO2	0.497678	0.462044		0.0356345
Ca+2	0.0165336	0.0165336		1.01824e-20
Mg+2	6.61458e-3	6.61458e-3		1.70669e-21
N2	3.23387e-3	1.94362e-3		1.29026e-3
SO4-2	2.45833e-3	2.45833e-3		2.4925e-11
HCO3-1	2.36506e-3	2.365e-3		5.54516e-8
NH4+1	1.20291e-3	1.20291e-3		5.04374e-9
CaSO4 (Anhydrite)	4.70055e-4	4.69358e-4	0.0	6.97088e-7
NaMgSO4+1	4.20948e-4	4.02635e-4		1.83129e-5
CH3OH	4.18388e-4	4.18179e-4		2.09429e-7
BaSO4 (Barite)	2.97093e-4	2.97093e-4		
CO	2.12661e-4	2.12427e-4		2.34439e-7
NH2CO2-1	1.45536e-4	6.5155e-11		1.45536e-4
H3O+1	1.02221e-4	1.02221e-4		3.14647e-17
Fe+2	7.15247e-5	1.00451e-8		7.15146e-5
HSO4-1	1.31658e-5	1.31658e-5		1.25689e-11
C6H14O4	8.84729e-6	8.84718e-6		1.08327e-10
H2S	4.4653e-6	4.33621e-6		1.29095e-7
Ba+2	1.45762e-6	1.45762e-6		1.43319e-27
CaCl2 (Hydrophilite)	5.76252e-7	5.76252e-7	0.0	1.65108e-22
FeCO2+2	9.95885e-8	9.95885e-8		2.97456e-108
MgSO4	5.8992e-8	5.88918e-8	0.0	1.00176e-10
CaCO3 (Calcite)	3.61863e-8	3.61658e-8	0.0	2.04751e-11
CaClCH3OH+1	2.64143e-8	2.52965e-8		1.11777e-9
CO3-2	5.11781e-9	5.11779e-9		1.31204e-14
NH4OH	4.07646e-9	4.07569e-9		7.70847e-13
HS-1	3.75538e-9	3.75491e-9		4.62277e-13
Na2SO4.NaHSO4	3.72815e-9	3.72815e-9	0.0	3.89017e-18
MgCO3	1.93687e-9	1.93473e-9	0.0	2.13522e-12
NH3	1.45253e-9	1.45233e-9		2.02158e-13
OH-1	1.8051e-10	1.80504e-10		5.70714e-15
MgOH+1	1.34324e-10	1.32717e-10		1.60666e-12
S2O3-2	1.2891e-10	1.28909e-10		6.39736e-16
CaOH+1	7.86845e-11	7.81449e-11		5.39682e-13
HCl	2.82044e-11	2.75494e-11		6.54975e-13
HO(CH2CH2O)3CO2(-1)	1.87663e-11	1.87648e-11		1.54024e-15
FeCl+1	6.4626e-12	6.38152e-12		8.10788e-14
MgClCH3OH+1	6.34662e-12	3.70469e-12		2.64193e-12
H2	3.59666e-12	3.59158e-12		5.08164e-15
HSO3-1	3.09284e-12	3.09251e-12		3.3476e-16
CH5O+1	2.67587e-12	2.42957e-12		2.46308e-13
CH3OH.HCl	1.74934e-12	1.74741e-12		1.92819e-15
C6H15O4+1	1.02652e-12	1.00712e-12		1.94011e-14

FeSO<sub>4</sub>,4.85506e-13,4.84971e-13,0.0,5.35227e-16  
HSO<sub>3</sub>-1,4.21059e-13,4.21014e-13,,4.48511e-17  
BaCO<sub>3</sub> (Witherite),3.0856e-13,3.08219e-13,0.0,3.40158e-16  
SO<sub>2</sub>,7.06136e-14,6.97733e-14,,8.40353e-16  
FeH(CO<sub>3</sub>)<sub>2</sub>-1,2.29871e-14,2.29847e-14,,2.44858e-18  
H<sub>2</sub>SO<sub>4</sub>,1.84856e-14,1.84856e-14,,9.34033e-23  
FeOH+1,1.7542e-14,1.73321e-14,,2.09821e-16  
FeHS+1,6.09268e-15,6.01981e-15,,7.2875e-17  
CH<sub>3</sub>O-1,5.9059e-15,5.90527e-15,,6.2953e-19  
SO<sub>3</sub>-2,3.5839e-15,3.58388e-15,,1.92789e-20  
BaOH+1,1.88528e-15,1.86586e-15,,1.94174e-17  
Fe(NH<sub>3</sub>)<sub>2</sub>,1.16569e-15,9.82317e-16,,1.83378e-16  
CO<sub>2</sub>S,7.25746e-16,7.24946e-16,,8.00068e-19  
NaOH,5.38839e-16,5.38827e-16,0.0,1.21441e-20  
H<sub>2</sub>S<sub>2</sub>O<sub>3</sub>,5.25101e-16,5.24522e-16,,5.78875e-19  
S1,4.92761e-16,4.92218e-16,,5.43223e-19  
FeS (Pyrrhotite),1.91582e-16,1.91371e-16,0.0,2.11201e-19  
NaOH.Na<sub>2</sub>SO<sub>4</sub>,1.78978e-16,1.78978e-16,,4.22116e-30  
C<sub>6</sub>H<sub>13</sub>O<sub>4</sub>-1,1.72942e-16,1.72924e-16,,1.82602e-20  
S2,1.46816e-17,1.46655e-17,,1.61852e-20  
S2-2,9.54694e-18,9.54685e-18,,8.82387e-23  
S3-2,2.72762e-18,2.7276e-18,,2.52104e-23  
FeO+1,7.19069e-19,7.10468e-19,,8.60084e-21  
FeOH+2,6.70454e-19,5.98964e-19,,7.14901e-20  
S4-2,4.86969e-19,4.86965e-19,,4.50087e-24  
S8 (Sulfur),4.58839e-19,1.62565e-19,0.0,2.96274e-19  
S-2,4.52761e-19,4.5273e-19,,3.12341e-23  
S3,4.37404e-19,4.36922e-19,,4.82198e-22  
FeCl+2,4.33108e-19,3.90799e-19,,4.23096e-20  
MgCl<sub>2</sub>,2.76873e-19,2.75683e-19,0.0,1.1898e-21  
Fe+3,9.70316e-20,2.56875e-20,,7.13441e-20  
S5-2,5.44828e-20,5.44823e-20,,5.03564e-25  
NaOHCO<sub>3</sub>-2,4.1744e-20,4.17436e-20,,3.85824e-25  
S4,1.30332e-20,1.30188e-20,,1.43679e-23  
HFeO<sub>2</sub>,2.84941e-21,2.84627e-21,,3.14122e-24  
FeO,2.3349e-21,2.33233e-21,,2.57401e-24  
Fe(NH<sub>3</sub>)<sub>2</sub>+2,9.18443e-22,7.73961e-22,,1.44482e-22  
S5,3.88365e-22,3.87937e-22,,4.28136e-25  
FeCl<sub>2</sub>+1,1.16002e-22,1.15451e-22,,5.50909e-25  
FeHSO<sub>4</sub>+2,6.35937e-23,5.67583e-23,,6.83547e-24  
S6,1.15731e-23,1.15603e-23,,1.27582e-26  
S<sub>2</sub>O<sub>5</sub>-2,6.73065e-24,6.73059e-24,,6.21767e-29  
S7,3.4472e-25,3.4434e-25,,3.80022e-28  
FeO<sub>2</sub>-1,1.08623e-26,1.08611e-26,,1.15705e-30  
SO<sub>3</sub>,3.13364e-27,3.13364e-27,,1.32462e-33  
S<sub>2</sub>O<sub>4</sub>-2,2.03437e-28,2.03435e-28,,1.88029e-33  
Fe(NH<sub>3</sub>)<sub>3</sub>+2,1.97276e-28,1.66242e-28,,3.10338e-29  
HFeO<sub>2</sub>-1,6.36207e-29,6.3614e-29,,6.77687e-33  
S<sub>2</sub>O<sub>6</sub>-2,1.6047e-29,1.60469e-29,,1.48316e-34  
N<sub>2</sub>H<sub>5</sub>+1,8.81337e-34,8.70797e-34,,1.05397e-35  
S<sub>5</sub>O<sub>6</sub>-2,1.50645e-35,1.50644e-35,,1.39235e-40  
NH<sub>2</sub>OH<sub>2</sub>+1,2.01133e-36,1.9873e-36,,2.40343e-38  
N<sub>2</sub>H<sub>6</sub>+2,8.44683e-38,7.54632e-38,,9.00512e-39  
Fe(NH<sub>3</sub>)<sub>4</sub>+2,8.10287e-38,6.82819e-38,,1.27468e-38

Fe2(OH)2+4,6.86356e-38,7.28289e-39,,6.13527e-38  
 N2H4,5.27025e-38,5.27013e-38,,1.14586e-42  
 NH2OH,1.31517e-38,1.3144e-38,0.0,7.68475e-42  
 HClO,6.97509e-43,6.9674e-43,,7.68939e-46  
 NH2Cl,4.19084e-43,4.18622e-43,,4.62001e-46  
 Cl2,2.48091e-43,2.47817e-43,,2.73497e-46  
 ClO-1,1.67206e-46,1.67188e-46,,1.78107e-50  
 NO,7.66107e-47,6.59795e-47,,1.06312e-47  
 Fe(NH3)5+2,3.32945e-47,2.80569e-47,,5.23762e-48  
 N2O,1.41223e-48,1.33813e-48,,7.41011e-50  
 NH3Cl+1,4.87657e-52,4.81824e-52,,5.8329e-54  
 HSO5-1,1.40861e-54,1.40846e-54,,1.50045e-58  
 NO2-1,3.3974e-56,3.39706e-56,,3.35711e-60  
 Fe(NH3)6+2,1.36753e-56,1.1524e-56,,2.15129e-57  
 HNO2,8.82919e-57,8.81946e-57,,9.73337e-60  
 O2,9.2069e-64,8.48745e-64,,7.19449e-65  
 S2O8-2,1.52799e-65,1.52798e-65,,1.41226e-70  
 NO2,1.61927e-69,1.49375e-69,,1.25516e-70  
 FeO4-2,1.62479e-70,1.62477e-70,,1.50173e-75  
 NO3-1,1.59978e-73,1.59977e-73,,3.90889e-79  
 HNO3,1.71399e-78,1.71399e-78,,1.90763e-84  
 NHCl2,9.95725e-80,9.94627e-80,,1.09769e-82  
 ClO2-1,3.18162e-85,3.18128e-85,,3.38906e-89  
 NH2Cl2+1,4.86821e-86,4.80998e-86,,5.8229e-88  
 HClO2,8.67896e-87,8.66939e-87,,9.56775e-90  
 NH4NO3.(NH4)2SO4,8.30508e-87,8.29593e-87,0.0,9.15559e-90  
 ClO2,6.34327e-102,6.33628e-102,,6.99287e-105  
 ClO3-1,3.76893e-111,3.76852e-111,,4.01465e-115  
 N2O3,1.08806e-114,2.90311e-118,,1.08777e-114  
 NCl3,8.99006e-117,2.14411e-117,,6.84595e-117  
 NHCl3+1,5.79658e-121,5.72725e-121,,6.93334e-123  
 Total (by phase),28.6749,28.6372,2.97093e-4,0.0374239

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid,Liquid-2  
 ,mol,mol,mol,mol  
 H(+1),54.0569,54.0561,0.0,7.85151e-4  
 Na(+1),0.539233,0.539215,0.0,1.83129e-5  
 N(-3),1.34846e-3,1.20291e-3,0.0,1.45541e-4  
 Ba(+2),2.98551e-4,1.45762e-6,2.97093e-4,3.59576e-16  
 Ca(+2),0.0170043,0.0170036,0.0,6.98226e-7  
 Fe(+2),7.16243e-5,1.09641e-7,0.0,7.15146e-5  
 Mg(+2),7.03559e-3,7.01728e-3,0.0,1.8313e-5  
 Fe(+3),1.92269e-18,1.72894e-18,0.0,1.93755e-19  
 O(-2),28.042,27.969,1.18837e-3,0.0718832  
 Cl(-1),0.579542,0.579526,0.0,1.57577e-5  
 C(+4),0.500189,0.464409,0.0,0.0357801  
 S(+4),3.16704e-12,3.16586e-12,0.0,1.17513e-15  
 S(+6),3.65966e-3,3.34355e-3,2.97093e-4,1.90101e-5  
 S(-2),4.46906e-6,4.33996e-6,0.0,1.29095e-7

S(+2),2.58663e-10,2.58662e-10,0.0,1.37033e-15  
N(+3),4.28032e-56,4.27901e-56,0.0,1.30905e-59  
N(+5),1.59979e-73,1.59979e-73,0.0,3.90891e-79  
N(0),6.46774e-3,3.88723e-3,0.0,2.58051e-3  
H(0),7.19332e-12,7.18316e-12,0.0,1.01633e-14  
O(0),1.84138e-63,1.69749e-63,0.0,1.4389e-64  
S(+8),1.40861e-54,1.40846e-54,0.0,1.50045e-58  
Cl(+1),1.36485e-42,1.36335e-42,0.0,1.50446e-45  
Cl(+5),3.76893e-111,3.76852e-111,0.0,4.01465e-115  
S(+3),4.06873e-28,4.06869e-28,0.0,3.76057e-33  
S(+5),3.2094e-29,3.20937e-29,0.0,2.96633e-34  
S(+7),3.05598e-65,3.05595e-65,0.0,2.82453e-70  
N(+2),7.66107e-47,6.59795e-47,0.0,1.06312e-47  
N(+4),1.61927e-69,1.49375e-69,0.0,1.25516e-70  
Cl(+3),3.26841e-85,3.26798e-85,0.0,4.34583e-89  
Cl(+4),6.34327e-102,6.33628e-102,0.0,6.99287e-105  
N(+1),2.82446e-48,2.67626e-48,0.0,1.48202e-49  
N(-2),1.76295e-33,1.74185e-33,0.0,2.10975e-35  
C(+2),2.12661e-4,2.12427e-4,0.0,2.34439e-7  
Fe(+6),1.62479e-70,1.62477e-70,0.0,1.50173e-75  
S(0),1.26959e-15,1.26584e-15,0.0,3.74751e-18  
MeO(-1),4.18415e-4,4.18204e-4,0.0,2.1055e-7  
N(-1),2.02449e-36,2.00044e-36,0.0,2.4042e-38  
TEGION,8.84731e-6,8.8472e-6,0.0,1.08348e-10

## Element Distribution

,Total,Total,Liquid-1,Solid,Liquid-2  
,mol,mole %, % of Total, % of Total, % of Total  
H(+1),54.0569,64.5421,99.9985,0.0,1.45245e-3  
Na(+1),0.539233,0.643827,99.9966,0.0,3.3961e-3  
N(-3),1.34846e-3,1.61001e-3,89.2068,0.0,10.7932  
Ba(+2),2.98551e-4,3.5646e-4,0.488232,99.5118,1.2044e-10  
Ca(+2),0.0170043,0.0203026,99.9959,0.0,4.10617e-3  
Fe(+2),7.16243e-5,8.5517e-5,0.153077,0.0,99.8469  
Mg(+2),7.03559e-3,8.40026e-3,99.7397,0.0,0.260291  
Fe(+3),1.92269e-18,2.29563e-18,89.9227,0.0,10.0773  
O(-2),28.042,33.4813,99.7394,4.23783e-3,0.256341  
Cl(-1),0.579542,0.691954,99.9973,0.0,2.719e-3  
C(+4),0.500189,0.597209,92.8467,0.0,7.15331  
S(+4),3.16704e-12,3.78134e-12,99.9629,0.0,0.0371051  
S(+6),3.65966e-3,4.36951e-3,91.3625,8.11806,0.519451  
S(-2),4.46906e-6,5.3359e-6,97.1114,0.0,2.88865  
S(+2),2.58663e-10,3.08836e-10,99.9995,0.0,5.29774e-4  
N(+3),4.28032e-56,5.11056e-56,99.9694,0.0,0.030583  
N(+5),1.59979e-73,1.9101e-73,99.9998,0.0,2.44338e-4  
N(0),6.46774e-3,7.72227e-3,60.1018,0.0,39.8982  
H(0),7.19332e-12,8.58859e-12,99.8587,0.0,0.141288  
O(0),1.84138e-63,2.19855e-63,92.1858,0.0,7.81424  
S(+8),1.40861e-54,1.68183e-54,99.9893,0.0,0.010652  
Cl(+1),1.36485e-42,1.62959e-42,99.8898,0.0,0.110229  
Cl(+5),3.76893e-111,4.49997e-111,99.9893,0.0,0.010652  
S(+3),4.06873e-28,4.85793e-28,99.9991,0.0,9.24261e-4

S(+5),3.2094e-29,3.83192e-29,99.9991,0.0,9.24261e-4  
S(+7),3.05598e-65,3.64874e-65,99.9991,0.0,9.24261e-4  
N(+2),7.66107e-47,9.14706e-47,86.1231,0.0,13.8769  
N(+4),1.61927e-69,1.93335e-69,92.2486,0.0,7.75141  
Cl(+3),3.26841e-85,3.90237e-85,99.9867,0.0,0.0132965  
Cl(+4),6.34327e-102,7.57365e-102,99.8898,0.0,0.110241  
N(+1),2.82446e-48,3.37232e-48,94.7529,0.0,5.24709  
N(-2),1.76295e-33,2.1049e-33,98.8033,0.0,1.19672  
C(+2),2.12661e-4,2.5391e-4,99.8898,0.0,0.110241  
Fe(+6),1.62479e-70,1.93994e-70,99.9991,0.0,9.24261e-4  
S(0),1.26959e-15,1.51585e-15,99.7048,0.0,0.295176  
MeO(-1),4.18415e-4,4.99573e-4,99.9497,0.0,0.0503208  
N(-1),2.02449e-36,2.41717e-36,98.8124,0.0,1.18756  
TEGION,8.84731e-6,1.05634e-5,99.9988,0.0,1.22464e-3

## Calculation Summary

### 06-3 Alloy-1 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,Aqueous (H<sup>+</sup> ion) Databanks:  
,,Corrosion (AQ)  
,,Aqueous (H<sup>+</sup> ion)  
,Second Liquid phase  
,Redox selected  
,Using K-fit Polynomials  
,,T-span: 25.0 - 225.0  
,,P-span: 1.0 - 1500.0

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,,-2.0 to 2.0 V (SHE)  
,Step size,0.01 V (SHE)  
,No. steps,400

Metal: Stainless steel  
,Super13Cr stainless steel

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH<sub>3</sub>OH  
,SO<sub>2</sub>  
,C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>  
,(NH<sub>4</sub>)<sub>2</sub>SO<sub>3</sub>

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H<sub>2</sub>O,48.7309,48.7309  
CO<sub>2</sub>,0.874387,0.874387  
BaCl<sub>2</sub>,3.11264e-6,3.11264e-6  
CaCl<sub>2</sub>,0.0234816,0.0234816  
CaO,7.12625e-3,7.12625e-3  
FeCl<sub>2</sub>,1.28924e-4,1.28924e-4  
MgCl<sub>2</sub>,0.0126641,0.0126641  
NaCl,0.970620,0.970620  
SO<sub>3</sub>,4.15012e-3,4.15012e-3

BaSO<sub>4</sub>,5.34279e-4,5.34279e-4  
N<sub>2</sub>,9.84989e-3,9.84989e-3  
CO,4.90814e-4,4.90814e-4  
O<sub>2</sub>,2.99526e-5,2.99526e-5  
NH<sub>3</sub>,1.34962e-4,1.34962e-4  
CH<sub>3</sub>OH,8.82125e-5,8.82125e-5  
H<sub>2</sub>S,5.32917e-5,5.32917e-5  
SO<sub>2</sub>,2.08671e-4,2.08671e-4  
NO<sub>2</sub>,1.16889e-4,1.16889e-4  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,1.76951e-6,1.76951e-6

#### Calculated Rates

Corrosion Rate,1.77621e-3,mm/yr  
Corrosion Potential,-0.259976,V (SHE)  
Repassivation Potential\*,-0.134830,V (SHE)  
Corrosion Current Density,1.63674e-3,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids,;

,Species,Scaling Tendency,

,BaSO<sub>4</sub> (Barite),1.0

Stream Parameters

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,50.6349,mol

Temperature,50.0000,°C

Pressure,3398.00,psia

#### Aqueous Properties

pH,3.58688,

Ionic Strength (x-based),0.0213276,mol/mol

Ionic Strength (m-based),1.25541,mol/kg

ORP,0.0669979,V (SHE)

Osmotic Pressure,1252.66,psia

Specific Electrical Conductivity,1.42831e5,μmho/cm

"Electrical Conductivity, molar",6.98270e-3,m2/ohm-mol

"Viscosity, absolute",0.632254,cP

"Viscosity, relative",1.15540,

Standard Liquid Volume,0.949303,L

"Volume, Std. Conditions",0.928180,L

"Total Dissolved Solids, Estimated",66210.1,mg/L

Hardness,4652.27,mg/L as CaCO<sub>3</sub>

#### Solid Properties

Standard Liquid Volume,8.06059e-6,L

#### Thermodynamic Properties

,Unit>Total,Aqueous,Solid

Density,g/ml,1.05074,1.05063,4.47972



Enthalpy,J,-1.46094e7,-1.46086e7,-786.515

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mol,mol,mol  
Mole (True),51.6730,51.6725,5.34579e-4  
Mole (App),50.6348,50.6343,5.34579e-4  
,g,g,g  
Mass,978.112,977.988,0.124767  
,L,L,cm3  
Volume,0.930884,0.930856,0.0278516

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
BaSO4 (Barite),1.00000,199.137  
CaSO4 (Anhydrite),0.0982777,0.107342  
CaSO4.2H2O (Gypsum),0.0836203,0.0909770  
CaSO4.0.5H2O (Bassanite),0.0330665,0.0360811  
NaCl (Halite),0.0143876,0.0142409  
NaHCO3 (Nahcolite),3.98701e-3,0.0206322  
CaCO3 (Calcite),1.78582e-3,0.0458937  
CaCO3 (Aragonite),1.24861e-3,0.0320878  
FeCO3 (Siderite),8.66769e-4,0.0229482  
Na2SO4 (Thenardite),7.52390e-4,8.22245e-4  
FeS2 (Pyrite),2.17884e-4,43260.9  
FeS2(marcasite) (Marcasite),6.28069e-5,12470.3  
FeS (Pyrrhotite),3.81137e-8,0.0131186  
FeS(mackinawite) (Mackinawite),8.91543e-10,3.06867e-4

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
,mol,mol,mol  
H2O,48.7276,48.7276,  
Cl-1,1.04317,1.04317,  
Na+1,0.969316,0.969316,  
CO2,0.86843,0.86843,  
Ca+2,0.0304743,0.0304743,  
Mg+2,0.0121071,0.0121071,  
N2,9.86562e-3,9.86562e-3,  
HCO3-1,4.64961e-3,4.64961e-3,  
SO4-2,3.69739e-3,3.69739e-3,  
NaHCO3 (Nahcolite),9.09873e-4,9.09873e-4,0.0  
BaSO4 (Barite),5.34579e-4,,5.34579e-4  
CO,4.90814e-4,4.90814e-4,

MgHCO<sub>3</sub>+1,3.96347e-4,3.96347e-4,  
NaSO<sub>4</sub>-1,3.94035e-4,3.94035e-4,  
H+1,2.81778e-4,2.81778e-4,  
NH<sub>4</sub>+1,2.19122e-4,2.19122e-4,  
MgSO<sub>4</sub>,1.60628e-4,1.60628e-4,0.0  
CaSO<sub>4</sub> (Anhydrite),1.32597e-4,1.32597e-4,0.0  
Fe+2,1.28766e-4,1.28766e-4,  
CH<sub>3</sub>OH,8.82125e-5,8.82125e-5,  
HSO<sub>4</sub>-1,2.58578e-5,2.58578e-5,  
Ba+2,2.07477e-6,2.07477e-6,  
C<sub>6</sub>H<sub>14</sub>O<sub>4</sub>,1.76951e-6,1.76951e-6,  
NH<sub>4</sub>SO<sub>4</sub>-1,1.27044e-6,1.27044e-6,  
BaCl(+1),6.96779e-7,6.96779e-7,  
CaCl+1,5.03948e-7,5.03948e-7,  
CaHCO<sub>3</sub>+1,3.24032e-7,3.24032e-7,  
FeCl+1,1.34231e-7,1.34231e-7,  
CaCO<sub>3</sub> (Calcite),5.57407e-8,5.57407e-8,0.0  
BaHCO<sub>3</sub>+1,4.12919e-8,4.12919e-8,  
FeHCO<sub>3</sub>+1,2.08819e-8,2.08819e-8,  
CO<sub>3</sub>-2,1.18946e-8,1.18946e-8,  
MgCO<sub>3</sub> (Magnesite),3.45045e-9,3.45045e-9,0.0  
FeCO<sub>3</sub> (Siderite),2.40078e-9,2.40078e-9,0.0  
NaCO<sub>3</sub>-1,2.26488e-9,2.26488e-9,  
H<sub>2</sub>S,1.77515e-9,1.77515e-9,  
NH<sub>3</sub>,1.03092e-9,1.03092e-9,  
FeOH+1,4.182e-10,4.182e-10,  
HCl,3.80714e-10,3.80714e-10,  
OH-1,2.99511e-10,2.99511e-10,  
MgOH+1,2.40728e-10,2.40728e-10,  
FeCl<sub>2</sub> (Lawrencite),2.23502e-10,2.23502e-10,0.0  
CaOH+1,4.08272e-11,4.08272e-11,  
NH<sub>2</sub>CO<sub>2</sub>-1,8.14559e-12,8.14559e-12,  
HS-1,2.62285e-12,2.62285e-12,  
Fe(NH<sub>3</sub>)+2,1.9278e-12,1.9278e-12,  
FeHS+1,1.28045e-12,1.28045e-12,  
HSO<sub>3</sub>-1,8.68671e-13,8.68671e-13,  
H<sub>2</sub>,7.44961e-13,7.44961e-13,  
BaCO<sub>3</sub> (Witherite),1.94283e-13,1.94283e-13,0.0  
S<sub>2</sub>O<sub>3</sub>-2,7.88478e-14,7.88478e-14,  
NaS<sub>2</sub>O<sub>3</sub>-1,4.86899e-14,4.86899e-14,  
FeOH+2,2.07848e-14,2.07848e-14,  
SO<sub>2</sub>,1.69598e-14,1.69598e-14,  
Fe+3,7.24335e-15,7.24335e-15,  
Fe(OH)<sub>2</sub>+1,2.19083e-15,2.19083e-15,  
SO<sub>3</sub>-2,1.19386e-15,1.19386e-15,  
Fe(CO<sub>3</sub>)<sub>2</sub>-2,1.13359e-15,1.13359e-15,  
FeCl<sub>2</sub>+1,1.15595e-16,1.15595e-16,  
BaOH+1,9.76094e-17,9.76094e-17,  
FeCl+2,7.4201e-17,7.4201e-17,  
Fe(OH)<sub>3</sub> (Bernalite),6.70175e-17,6.70175e-17,0.0  
CaCl<sub>2</sub> (Hydrophilite),8.52063e-18,8.52063e-18,0.0  
FeSO<sub>4</sub>+1,7.0375e-18,7.0375e-18,  
FeCl<sub>3</sub> (Molysite),1.76502e-18,1.76502e-18,0.0  
Fe(NH<sub>3</sub>)<sub>2</sub>+2,1.49521e-19,1.49521e-19,

H2SO4,1.18596e-19,1.18596e-19,  
 S-2,2.25218e-20,2.25218e-20,  
 FeCl4-1,1.55052e-20,1.55052e-20,  
 Fe(OH)4-1,1.52273e-21,1.52273e-21,  
 S2-2,3.25063e-23,3.25063e-23,  
 SO3,1.99192e-23,1.99192e-23,  
 HFeO2-1,2.63609e-24,2.63609e-24,  
 FeS(HS)-1,3.28207e-25,3.28207e-25,  
 S3-2,2.04813e-26,2.04813e-26,  
 Fe(NH3)3+2,3.16155e-27,3.16155e-27,  
 S2O5-2,6.45447e-29,6.45447e-29,  
 S2O6-2,1.07984e-29,1.07984e-29,  
 S4-2,8.06378e-30,8.06378e-30,  
 S2O4-2,2.48812e-30,2.48812e-30,  
 Fe2(OH)2+4,7.26671e-31,7.26671e-31,  
 Na2S2O4,1.06065e-31,1.06065e-31,0.0  
 S5-2,1.98958e-33,1.98958e-33,  
 N2H5+1,1.39698e-34,1.39698e-34,  
 Fe(NH3)4+2,1.27835e-37,1.27835e-37,  
 N2H4,9.03949e-39,9.03949e-39,  
 NH2OH,4.0356e-39,4.0356e-39,  
 S5O6-2,8.52962e-44,8.52962e-44,  
 NO,8.86584e-46,8.86584e-46,  
 N2O,3.44413e-47,3.44413e-47,  
 Fe(NH3)5+2,5.17079e-48,5.17079e-48,  
 HSO5-1,2.44079e-53,2.44079e-53,  
 NO2-1,3.13653e-54,3.13653e-54,  
 HNO2,3.70927e-55,3.70927e-55,  
 Fe(NH3)6+2,2.09075e-58,2.09075e-58,  
 O2,7.55471e-62,7.55471e-62,  
 FeO4-2,8.967e-64,8.967e-64,  
 S2O8-2,5.68807e-64,5.68807e-64,  
 NO2,4.98133e-67,4.98133e-67,  
 NO3-1,9.50598e-71,9.50598e-71,  
 NaNO3 (Nitratine),1.01578e-71,1.01578e-71,0.0  
 Ca(NO3)+1,2.23401e-72,2.23401e-72,  
 NH4NO3 (Gwihabaite),1.39216e-73,1.39216e-73,0.0  
 HNO3,7.6091e-79,7.6091e-79,  
 FeNO3+2,1.57767e-87,1.57767e-87,  
 Total (by phase),51.673,51.6725,5.34579e-4

## Element Balance

Row Filter Applied: Only Non Zero Values

column Filter Applied: Only Non Zero Values

,Total,Aqueous,Solid  
 ,mol,mol,mol  
 H(+1),97.4623,97.4623,0.0  
 Na(+1),0.97062,0.97062,0.0  
 N(-3),2.20393e-4,2.20393e-4,0.0  
 Ba(+2),5.37392e-4,2.81284e-6,5.34579e-4  
 Ca(+2),0.0306078,0.0306078,0.0  
 Fe(+2),1.28924e-4,1.28924e-4,0.0

Mg(+2),0.0126641,0.0126641,0.0  
Fe(+3),3.04846e-14,3.04846e-14,0.0  
O(-2),50.5026,50.5004,2.13832e-3  
Cl(-1),1.04318,1.04318,0.0  
C(+4),0.874387,0.874387,0.0  
S(+4),8.86825e-13,8.86825e-13,0.0  
S(+6),4.94636e-3,4.41178e-3,5.34579e-4  
S(-2),1.77905e-9,1.77905e-9,0.0  
S(+2),2.55076e-13,2.55076e-13,0.0  
N(+3),3.50746e-54,3.50746e-54,0.0  
N(+5),1.07591e-70,1.07591e-70,0.0  
N(0),0.0197312,0.0197312,0.0  
H(0),1.48992e-12,1.48992e-12,0.0  
O(0),1.51094e-61,1.51094e-61,0.0  
S(+8),2.44079e-53,2.44079e-53,0.0  
S(+3),5.18837e-30,5.18837e-30,0.0  
S(+5),2.15967e-29,2.15967e-29,0.0  
S(+7),1.13761e-63,1.13761e-63,0.0  
N(+2),8.86584e-46,8.86584e-46,0.0  
N(+4),4.98133e-67,4.98133e-67,0.0  
N(+1),6.88825e-47,6.88825e-47,0.0  
N(-2),2.79413e-34,2.79413e-34,0.0  
C(+2),4.90814e-4,4.90814e-4,0.0  
Fe(+6),8.967e-64,8.967e-64,0.0  
S(0),3.25473e-23,3.25473e-23,0.0  
N(-1),4.0356e-39,4.0356e-39,0.0  
METHANOL,8.82125e-5,8.82125e-5,0.0  
TRIETLNGLY,1.76951e-6,1.76951e-6,0.0

## Element Distribution

,Total,Total,Aqueous,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),97.4623,64.5777,100.0,0.0  
Na(+1),0.97062,0.643125,100.0,0.0  
N(-3),2.20393e-4,1.46031e-4,100.0,0.0  
Ba(+2),5.37392e-4,3.56071e-4,0.523424,99.4766  
Ca(+2),0.0306078,0.0202805,100.0,0.0  
Fe(+2),1.28924e-4,8.54238e-5,100.0,0.0  
Mg(+2),0.0126641,8.39111e-3,100.0,0.0  
Fe(+3),3.04846e-14,2.01989e-14,100.0,0.0  
O(-2),50.5026,33.4626,99.9958,4.23407e-3  
Cl(-1),1.04318,0.6912,100.0,0.0  
C(+4),0.874387,0.579362,100.0,0.0  
S(+4),8.86825e-13,5.87603e-13,100.0,0.0  
S(+6),4.94636e-3,3.27742e-3,89.1925,10.8075  
S(-2),1.77905e-9,1.17878e-9,100.0,0.0  
S(+2),2.55076e-13,1.69011e-13,100.0,0.0  
N(+3),3.50746e-54,2.32401e-54,100.0,0.0  
N(+5),1.07591e-70,7.12889e-71,100.0,0.0  
N(0),0.0197312,0.0130738,100.0,0.0  
H(0),1.48992e-12,9.87211e-13,100.0,0.0  
O(0),1.51094e-61,1.00114e-61,100.0,0.0

S(+8),2.44079e-53,1.61725e-53,100.0,0.0  
S(+3),5.18837e-30,3.43777e-30,100.0,0.0  
S(+5),2.15967e-29,1.43098e-29,100.0,0.0  
S(+7),1.13761e-63,7.53774e-64,100.0,0.0  
N(+2),8.86584e-46,5.87443e-46,100.0,0.0  
N(+4),4.98133e-67,3.30059e-67,100.0,0.0  
N(+1),6.88825e-47,4.5641e-47,100.0,0.0  
N(-2),2.79413e-34,1.85137e-34,100.0,0.0  
C(+2),4.90814e-4,3.25209e-4,100.0,0.0  
Fe(+6),8.967e-64,5.94146e-64,100.0,0.0  
S(0),3.25473e-23,2.15656e-23,100.0,0.0  
N(-1),4.0356e-39,2.67396e-39,100.0,0.0  
METHANOL,8.82125e-5,5.84489e-5,100.0,0.0  
TRIETLNGLY,1.76951e-6,1.17247e-6,100.0,0.0

## Calculation Summary

### 06-3 Alloy-4 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size, 0.01 V (SHE)  
,No. steps, 400

Metal: Stainless steel  
,Duplex stainless 2205

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,C6H14O4  
,(NH4)2SO3

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,48.7309,48.7309  
CO2,0.874387,0.874387  
BaCl2,3.11264e-6,3.11264e-6  
CaCl2,0.0234816,0.0234816  
CaO,7.12625e-3,7.12625e-3  
FeCl2,1.28924e-4,1.28924e-4  
MgCl2,0.0126641,0.0126641  
NaCl,0.970620,0.970620  
SO3,4.15012e-3,4.15012e-3  
BaSO4,5.34279e-4,5.34279e-4  
N2,9.84989e-3,9.84989e-3

CO,4.90814e-4,4.90814e-4  
O2,2.99526e-5,2.99526e-5  
NH3,1.34962e-4,1.34962e-4  
CH3OH,8.82125e-5,8.82125e-5  
H2S,5.32917e-5,5.32917e-5  
SO2,2.08671e-4,2.08671e-4  
NO2,1.16889e-4,1.16889e-4  
C6H14O4,1.76951e-6,1.76951e-6

#### Calculated Rates

Corrosion Rate,2.51415e-4,mm/yr  
Corrosion Potential,-0.242290,V (SHE)  
Repassivation Potential\*,-0.0148511,V (SHE)  
Corrosion Current Density,2.38109e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO4.2H2O (Gypsum),0.102063  
,CaSO4 (Anhydrite),0.119974

Stream Parameters  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

Mixture Properties  
Stream Amount,50.6349,mol  
Temperature,50.0000,°C  
Pressure,3398.00,psia

Liquid 1 Properties  
pH,3.63231,  
Ionic Strength (x-based),0.0213036,mol/mol  
Ionic Strength (m-based),1.25399,mol/kg  
Dielectric Constant,53.5521,  
ORP,0.0597411,V (SHE)  
Osmotic Pressure,1346.00,psia  
Specific Electrical Conductivity,1.41234e5,µmho/cm  
"Viscosity, absolute",0.634431,cP  
Thermal Conductivity,554.949,cal/hr m °C  
Surface Tension,0.0713282,N/m  
Standard Liquid Volume,0.949303,L  
"Volume, Std. Conditions",0.934470,L  
"Total Dissolved Solids, Estimated",66150.8,mg/L  
Hardness,4648.24,mg/L as CaCO3

Solid Properties

Standard Liquid Volume,8.04968e-6,L

Thermodynamic Properties

,Unit>Total,Liquid-1,Solid  
Density,g/ml,1.04983,1.04973,4.47972  
Enthalpy,J,-1.46113e7,-1.46105e7,-785.149

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
Mole (True),51.6730,51.6725,5.33855e-4  
Mole (App),50.6348,50.6343,5.33855e-4  
,g,g,g  
Mass,978.116,977.991,0.124598  
,L,L,cm3  
Volume,0.931691,0.931663,0.0278138

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
BaSO4 (Barite),1.00000,170.430  
H2O,0.579818,0.579814  
CaSO4 (Anhydrite),0.119974,0.134225  
CaSO4.2H2O (Gypsum),0.102063,0.114186  
CaSO4.0.5H2O (Bassanite),0.0339409,0.0379727  
CaSO4.0.5H2O (Bassanite),0.0267844,0.0299660  
NaCl (Halite),0.0152891,0.0152842  
NaCl.2H2O (hydrohalite),9.42891e-3,9.42582e-3  
NaHCO3 (Nahcolite),4.17384e-3,4.17145e-3  
CaCO3 (Calcite),3.53645e-3,3.52497e-3  
CaCO3 (Aragonite),2.73081e-3,2.72194e-3  
FeCO3 (Siderite),4.56609e-4,7.19325e-30  
Na2SO4 (Thenardite),4.00758e-4,4.49411e-4  
Na2SO4.CaSO4 (Glauberite),1.37082e-4,1.71985e-4  
Na2SO4.10H2O (Mirabilite),1.32717e-4,1.48821e-4

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
H2O,48.7276,48.7276,0.0  
Cl-1,1.04317,1.04317,  
Na+1,0.97006,0.97006,  
CO2,0.868471,0.868471,  
Ca+2,0.0299717,0.0299717,  
Mg+2,0.0121041,0.0121041,



N2,9.86564e-3,9.86564e-3,  
HCO3-1,5.8002e-3,5.8002e-3,  
SO4-2,3.20444e-3,3.20444e-3,  
CaSO4 (Anhydrite),6.3494e-4,6.3494e-4,0.0  
NaMgSO4+1,5.59872e-4,5.59872e-4,  
BaSO4 (Barite),5.33855e-4,,5.33855e-4  
CO,4.90814e-4,4.90814e-4,  
NH4+1,2.20345e-4,2.20345e-4,  
H3O+1,1.38637e-4,1.38637e-4,  
FeCO2+2,1.15442e-4,1.15442e-4,  
CH3OH,8.8207e-5,8.8207e-5,  
Fe+2,1.34725e-5,1.34725e-5,  
HSO4-1,1.31595e-5,1.31595e-5,  
Ba+2,3.53667e-6,3.53667e-6,  
C6H14O4,1.76951e-6,1.76951e-6,  
CaCl2 (Hydrophilite),1.04457e-6,1.04457e-6,0.0  
CaCO3 (Calcite),1.20352e-7,1.20352e-7,0.0  
MgSO4,8.0541e-8,8.0541e-8,0.0  
CO3-2,1.65164e-8,1.65164e-8,  
FeCl+1,8.44054e-9,8.44054e-9,  
MgCO3,6.51207e-9,6.51207e-9,0.0  
CaClCH3OH+1,5.49804e-9,5.49804e-9,  
H2S,4.01942e-9,4.01942e-9,  
Na2SO4.NaHSO4,2.7675e-9,2.7675e-9,0.0  
NH4OH,9.83937e-10,9.83937e-10,  
FeSO4,4.65821e-10,4.65821e-10,0.0  
OH-1,4.26993e-10,4.26993e-10,  
NH3,3.49728e-10,3.49728e-10,  
MgOH+1,3.2851e-10,3.2851e-10,  
CaOH+1,1.91359e-10,1.91359e-10,  
FeH(CO3)2-1,7.39869e-11,7.39869e-11,  
HCl,3.79781e-11,3.79781e-11,  
FeOH+1,3.01543e-11,3.01543e-11,  
NH2CO2-1,2.18089e-11,2.18089e-11,  
HO(CH2CH2O)3CO2(-1),4.88728e-12,4.88728e-12,  
HS-1,4.54125e-12,4.54125e-12,  
BaCO3 (Witherite),1.37662e-12,1.37662e-12,0.0  
H2,1.21365e-12,1.21365e-12,  
MgClCH3OH+1,8.18223e-13,8.18223e-13,  
HSO3-1,5.77254e-13,5.77254e-13,  
CH5O+1,3.93171e-13,3.93171e-13,  
CH3OH.HCl,2.79846e-13,2.79846e-13,  
Fe(NH3)+2,1.74362e-13,1.74362e-13,  
C6H15O4+1,1.47269e-13,1.47269e-13,  
S2O3-2,8.61526e-14,8.61526e-14,  
H2SO4,1.4014e-14,1.4014e-14,  
SO2,9.93815e-15,9.93815e-15,  
BaOH+1,6.12476e-15,6.12476e-15,  
FeHS+1,5.33056e-15,5.33056e-15,  
FeO+1,2.8642e-15,2.8642e-15,  
FeOH+2,1.8451e-15,1.8451e-15,  
CH3O-1,1.63356e-15,1.63356e-15,  
NaOH,1.29021e-15,1.29021e-15,0.0  
FeCl+2,9.15739e-16,9.15739e-16,

SO3-2,8.76036e-16,8.76036e-16,  
NaOH.Na2SO4,3.12804e-16,3.12804e-16,  
FeS (Pyrrhotite),2.21938e-16,2.21938e-16,0.0  
HS2O3-1,2.14658e-16,2.14658e-16,  
Fe+3,6.04895e-17,6.04895e-17,  
C6H13O4-1,4.33881e-17,4.33881e-17,  
HFeO2,1.50146e-17,1.50146e-17,  
FeO,5.31438e-18,5.31438e-18,  
CO2S,3.72673e-18,3.72673e-18,  
S1,2.43708e-18,2.43708e-18,  
MgCl2,5.17514e-19,5.17514e-19,0.0  
FeCl2+1,2.68483e-19,2.68483e-19,  
H2S2O3,2.03889e-19,2.03889e-19,  
NaOHCO3-2,1.79086e-19,1.79086e-19,  
FeHSO4+2,7.38866e-20,7.38866e-20,  
Fe(NH3)2+2,1.8316e-20,1.8316e-20,  
S-2,7.21536e-22,7.21536e-22,  
S2,1.98261e-22,1.98261e-22,  
FeO2-1,7.51506e-23,7.51506e-23,  
S2-2,4.13851e-23,4.13851e-23,  
HFeO2-1,1.89955e-25,1.89955e-25,  
S2O5-2,1.29574e-25,1.29574e-25,  
S3-2,3.22845e-26,3.22845e-26,  
S3,1.61278e-26,1.61278e-26,  
SO3,2.38078e-27,2.38078e-27,  
Fe(NH3)3+2,5.2452e-28,5.2452e-28,  
S4-2,1.57377e-29,1.57377e-29,  
S2O6-2,1.65804e-30,1.65804e-30,  
S4,1.31212e-30,1.31212e-30,  
S2O4-2,7.30391e-31,7.30391e-31,  
Fe2(OH)2+4,3.82247e-32,3.82247e-32,  
S5-2,4.80759e-33,4.80759e-33,  
N2H5+1,1.15072e-34,1.15072e-34,  
S5,1.06756e-34,1.06756e-34,  
NH2OH2+1,1.96747e-36,1.96747e-36,  
Fe(NH3)4+2,2.87235e-38,2.87235e-38,  
NH2OH,1.70374e-38,1.70374e-38,0.0  
N2H4,9.04848e-39,9.04848e-39,  
S6,8.68619e-39,8.68619e-39,  
N2H6+2,7.61981e-39,7.61981e-39,  
S8 (Sulfur),9.1532e-40,9.1532e-40,0.0  
HClO,5.14752e-42,5.14752e-42,  
Cl2,1.39173e-42,1.39173e-42,  
S7,7.06443e-43,7.06443e-43,  
NH2Cl,4.12712e-43,4.12712e-43,  
S5O6-2,3.16842e-44,3.16842e-44,  
ClO-1,1.62014e-45,1.62014e-45,  
NO,1.07319e-45,1.07319e-45,  
N2O,3.58971e-47,3.58971e-47,  
Fe(NH3)5+2,1.57355e-48,1.57355e-48,  
NH3Cl+1,3.62699e-52,3.62699e-52,  
HSO5-1,7.56895e-54,7.56895e-54,  
NO2-1,1.66365e-54,1.66365e-54,  
HNO2,3.29481e-55,3.29481e-55,

Fe(NH3)6+2,8.617e-59,8.617e-59,  
O2,4.47536e-62,4.47536e-62,  
S2O8-2,4.54351e-65,4.54351e-65,  
FeO4-2,1.83275e-65,1.83275e-65,  
NO2,1.31706e-67,1.31706e-67,  
NO3-1,4.18975e-71,4.18975e-71,  
HNO3,3.43005e-76,3.43005e-76,  
NHCl2,3.99867e-79,3.99867e-79,  
ClO2-1,1.6538e-83,1.6538e-83,  
HClO2,3.43597e-85,3.43597e-85,  
NH2Cl2+1,1.47649e-85,1.47649e-85,  
NH4NO3.(NH4)2SO4,1.65949e-87,1.65949e-87,0.0  
ClO2,5.81909e-100,5.81909e-100,  
ClO3-1,1.05096e-108,1.05096e-108,  
N2O3,2.25648e-115,2.25648e-115,  
NCl3,3.53491e-116,3.53491e-116,  
NHCl3+1,7.16909e-120,7.16909e-120,  
HNO3(SO3)2,6.85723e-128,6.85723e-128,  
Total (by phase),51.673,51.6725,5.33855e-4

Element Balance  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
H(+1),97.4623,97.4623,0.0  
Na(+1),0.97062,0.97062,0.0  
N(-3),2.20346e-4,2.20346e-4,0.0  
Ba(+2),5.37392e-4,3.53667e-6,5.33855e-4  
Ca(+2),0.0306078,0.0306078,0.0  
Fe(+2),1.28924e-4,1.28924e-4,0.0  
Mg(+2),0.0126641,0.0126641,0.0  
Fe(+3),5.70088e-15,5.70088e-15,0.0  
O(-2),50.5026,50.5004,2.13542e-3  
Cl(-1),1.04318,1.04318,0.0  
C(+4),0.874387,0.874387,0.0  
S(+4),5.88068e-13,5.88068e-13,0.0  
S(+6),4.94636e-3,4.4125e-3,5.33855e-4  
S(-2),4.02397e-9,4.02397e-9,0.0  
S(+2),1.72735e-13,1.72735e-13,0.0  
N(+3),1.99313e-54,1.99313e-54,0.0  
N(+5),4.18978e-71,4.18978e-71,0.0  
N(0),0.0197313,0.0197313,0.0  
H(0),2.4273e-12,2.4273e-12,0.0  
O(0),8.95072e-62,8.95072e-62,0.0  
S(+8),7.56895e-54,7.56895e-54,0.0  
Cl(+1),6.95358e-42,6.95358e-42,0.0  
Cl(+5),1.05096e-108,1.05096e-108,0.0  
S(+3),1.46078e-30,1.46078e-30,0.0  
S(+5),3.31607e-30,3.31607e-30,0.0  
S(+7),9.08702e-65,9.08702e-65,0.0  
N(+2),1.07319e-45,1.07319e-45,0.0

N(+4),1.31706e-67,1.31706e-67,0.0  
Cl(+3),1.68816e-83,1.68816e-83,0.0  
Cl(+4),5.81909e-100,5.81909e-100,0.0  
N(+1),7.17942e-47,7.17942e-47,0.0  
N(-2),2.30178e-34,2.30178e-34,0.0  
C(+2),4.90814e-4,4.90814e-4,0.0  
Fe(+6),1.83275e-65,1.83275e-65,0.0  
S(0),6.16425e-18,6.16425e-18,0.0  
MeO(-1),8.82125e-5,8.82125e-5,0.0  
N(-1),1.98451e-36,1.98451e-36,0.0  
TEGION,1.76951e-6,1.76951e-6,0.0

## Element Distribution

,Total,Total,Liquid-1,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),97.4623,64.5777,100.0,0.0  
Na(+1),0.97062,0.643125,100.0,0.0  
N(-3),2.20346e-4,1.46e-4,100.0,0.0  
Ba(+2),5.37392e-4,3.56071e-4,0.658119,99.3419  
Ca(+2),0.0306078,0.0202805,100.0,0.0  
Fe(+2),1.28924e-4,8.54238e-5,100.0,0.0  
Mg(+2),0.0126641,8.3911e-3,100.0,0.0  
Fe(+3),5.70088e-15,3.77736e-15,100.0,0.0  
O(-2),50.5026,33.4626,99.9958,4.22834e-3  
Cl(-1),1.04318,0.691199,100.0,0.0  
C(+4),0.874387,0.579361,100.0,0.0  
S(+4),5.88068e-13,3.89649e-13,100.0,0.0  
S(+6),4.94636e-3,3.27741e-3,89.2071,10.7929  
S(-2),4.02397e-9,2.66625e-9,100.0,0.0  
S(+2),1.72735e-13,1.14453e-13,100.0,0.0  
N(+3),1.99313e-54,1.32063e-54,100.0,0.0  
N(+5),4.18978e-71,2.77611e-71,100.0,0.0  
N(0),0.0197313,0.0130738,100.0,0.0  
H(0),2.4273e-12,1.60831e-12,100.0,0.0  
O(0),8.95072e-62,5.93067e-62,100.0,0.0  
S(+8),7.56895e-54,5.01512e-54,100.0,0.0  
Cl(+1),6.95358e-42,4.60739e-42,100.0,0.0  
Cl(+5),1.05096e-108,6.96361e-109,100.0,0.0  
S(+3),1.46078e-30,9.67902e-31,100.0,0.0  
S(+5),3.31607e-30,2.1972e-30,100.0,0.0  
S(+7),9.08702e-65,6.02098e-65,100.0,0.0  
N(+2),1.07319e-45,7.11086e-46,100.0,0.0  
N(+4),1.31706e-67,8.72675e-68,100.0,0.0  
Cl(+3),1.68816e-83,1.11856e-83,100.0,0.0  
Cl(+4),5.81909e-100,3.85568e-100,100.0,0.0  
N(+1),7.17942e-47,4.75702e-47,100.0,0.0  
N(-2),2.30178e-34,1.52514e-34,100.0,0.0  
C(+2),4.90814e-4,3.25209e-4,100.0,0.0  
Fe(+6),1.83275e-65,1.21436e-65,100.0,0.0  
S(0),6.16425e-18,4.08438e-18,100.0,0.0  
MeO(-1),8.82125e-5,5.84489e-5,100.0,0.0  
N(-1),1.98451e-36,1.31492e-36,100.0,0.0

TEGION,1.76951e-6,1.17247e-6,100.0,0.0

## Calculation Summary

### 06-3 Alloy-5 Calculation

Unit Set: Custom

Automatic Chemistry Model  
,MSE (H3O+ ion) Databanks:  
,,Corrosion (MSE)  
,,MSE (H3O+ ion)  
,Second Liquid phase  
,Redox selected  
,Using Helgeson Direct

Single Point  
No secondary survey selected

Polarization Curve Range  
,Range,, -2.0 to 2.0 V (SHE)  
,Step size, 0.01 V (SHE)  
,No. steps, 400

Metal: Stainless steel  
,Duplex stainless 2507

Flow Type: Complete Agitation  
Scales included - passivating films included.

There are species for which the kinetic data has not been calibrated:

,CH3OH  
,SO2  
,C6H14O4  
,(NH4)2SO3

It is not known if this will affect the calculation accuracy.  
,

Stream Inflows  
Row Filter Applied: Only Non Zero Values

,Input,Output  
Species,mol,mol  
H2O,48.7309,48.7309  
CO2,0.874387,0.874387  
BaCl2,3.11264e-6,3.11264e-6  
CaCl2,0.0234816,0.0234816  
CaO,7.12625e-3,7.12625e-3  
FeCl2,1.28924e-4,1.28924e-4  
MgCl2,0.0126641,0.0126641  
NaCl,0.970620,0.970620  
SO3,4.15012e-3,4.15012e-3  
BaSO4,5.34279e-4,5.34279e-4  
N2,9.84989e-3,9.84989e-3

CO,4.90814e-4,4.90814e-4  
O2,2.99526e-5,2.99526e-5  
NH3,1.34962e-4,1.34962e-4  
CH3OH,8.82125e-5,8.82125e-5  
H2S,5.32917e-5,5.32917e-5  
SO2,2.08671e-4,2.08671e-4  
NO2,1.16889e-4,1.16889e-4  
C6H14O4,1.76951e-6,1.76951e-6

#### Calculated Rates

Corrosion Rate,2.43919e-4,mm/yr  
Corrosion Potential,-0.243899,V (SHE)  
Repassivation Potential\*,0.125300,V (SHE)  
Corrosion Current Density,2.37740e-4,A/sq-m  
\*Calculated at repassivation current density = 1.0e-2 A/sq-m

,Rate may be reduced because of saturation with the following solids:,

,Species,Scaling Tendency,  
,BaSO4 (Barite),1.0

,Rate may ,also be reduced because of substantial saturation indices of:

,Species,Scaling Tendency,  
,CaSO4.2H2O (Gypsum),0.102063  
,CaSO4 (Anhydrite),0.119974

Stream Parameters  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

#### Mixture Properties

Stream Amount,50.6349,mol  
Temperature,50.0000,°C  
Pressure,3398.00,psia

#### Liquid 1 Properties

pH,3.63231,  
Ionic Strength (x-based),0.0213036,mol/mol  
Ionic Strength (m-based),1.25399,mol/kg  
Dielectric Constant,53.5521,  
ORP,0.0597411,V (SHE)  
Osmotic Pressure,1346.00,psia  
Specific Electrical Conductivity,1.41234e5,µmho/cm  
"Viscosity, absolute",0.634431,cP  
Thermal Conductivity,554.949,cal/hr m °C  
Surface Tension,0.0713282,N/m  
Standard Liquid Volume,0.949303,L  
"Volume, Std. Conditions",0.934470,L  
"Total Dissolved Solids, Estimated",66150.8,mg/L  
Hardness,4648.24,mg/L as CaCO3

#### Solid Properties

Standard Liquid Volume,8.04968e-6,L

Thermodynamic Properties

,Unit>Total,Liquid-1,Solid  
Density,g/ml,1.04983,1.04973,4.47972  
Enthalpy,J,-1.46113e7,-1.46105e7,-785.149

Total and Phase Flows (Amounts)  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
Mole (True),51.6730,51.6725,5.33855e-4  
Mole (App),50.6348,50.6343,5.33855e-4  
,g,g,g  
Mass,978.116,977.991,0.124598  
,L,L,cm3  
Volume,0.931691,0.931663,0.0278138

Scaling Tendencies  
Row Filter Applied: Values > 1.0e-4

Solids,Post-Scale,Pre-Scale  
BaSO4 (Barite),1.00000,170.430  
H2O,0.579818,0.579814  
CaSO4 (Anhydrite),0.119974,0.134225  
CaSO4.2H2O (Gypsum),0.102063,0.114186  
CaSO4.0.5H2O (Bassanite),0.0339409,0.0379727  
CaSO4.0.5H2O (Bassanite),0.0267844,0.0299660  
NaCl (Halite),0.0152891,0.0152842  
NaCl.2H2O (hydrohalite),9.42891e-3,9.42582e-3  
NaHCO3 (Nahcolite),4.17384e-3,4.17145e-3  
CaCO3 (Calcite),3.53645e-3,3.52497e-3  
CaCO3 (Aragonite),2.73081e-3,2.72194e-3  
FeCO3 (Siderite),4.56609e-4,7.19325e-30  
Na2SO4 (Thenardite),4.00758e-4,4.49411e-4  
Na2SO4.CaSO4 (Glauberite),1.37082e-4,1.71985e-4  
Na2SO4.10H2O (Mirabilite),1.32717e-4,1.48821e-4

Species Output (True Species)  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
H2O,48.7276,48.7276,0.0  
Cl-1,1.04317,1.04317,  
Na+1,0.97006,0.97006,  
CO2,0.868471,0.868471,  
Ca+2,0.0299717,0.0299717,  
Mg+2,0.0121041,0.0121041,



N2,9.86564e-3,9.86564e-3,  
HCO3-1,5.8002e-3,5.8002e-3,  
SO4-2,3.20444e-3,3.20444e-3,  
CaSO4 (Anhydrite),6.3494e-4,6.3494e-4,0.0  
NaMgSO4+1,5.59872e-4,5.59872e-4,  
BaSO4 (Barite),5.33855e-4,,5.33855e-4  
CO,4.90814e-4,4.90814e-4,  
NH4+1,2.20345e-4,2.20345e-4,  
H3O+1,1.38637e-4,1.38637e-4,  
FeCO2+2,1.15442e-4,1.15442e-4,  
CH3OH,8.8207e-5,8.8207e-5,  
Fe+2,1.34725e-5,1.34725e-5,  
HSO4-1,1.31595e-5,1.31595e-5,  
Ba+2,3.53667e-6,3.53667e-6,  
C6H14O4,1.76951e-6,1.76951e-6,  
CaCl2 (Hydrophilite),1.04457e-6,1.04457e-6,0.0  
CaCO3 (Calcite),1.20352e-7,1.20352e-7,0.0  
MgSO4,8.0541e-8,8.0541e-8,0.0  
CO3-2,1.65164e-8,1.65164e-8,  
FeCl+1,8.44054e-9,8.44054e-9,  
MgCO3,6.51207e-9,6.51207e-9,0.0  
CaClCH3OH+1,5.49804e-9,5.49804e-9,  
H2S,4.01942e-9,4.01942e-9,  
Na2SO4.NaHSO4,2.7675e-9,2.7675e-9,0.0  
NH4OH,9.83937e-10,9.83937e-10,  
FeSO4,4.65821e-10,4.65821e-10,0.0  
OH-1,4.26993e-10,4.26993e-10,  
NH3,3.49728e-10,3.49728e-10,  
MgOH+1,3.2851e-10,3.2851e-10,  
CaOH+1,1.91359e-10,1.91359e-10,  
FeH(CO3)2-1,7.39869e-11,7.39869e-11,  
HCl,3.79781e-11,3.79781e-11,  
FeOH+1,3.01543e-11,3.01543e-11,  
NH2CO2-1,2.18089e-11,2.18089e-11,  
HO(CH2CH2O)3CO2(-1),4.88728e-12,4.88728e-12,  
HS-1,4.54125e-12,4.54125e-12,  
BaCO3 (Witherite),1.37662e-12,1.37662e-12,0.0  
H2,1.21365e-12,1.21365e-12,  
MgClCH3OH+1,8.18223e-13,8.18223e-13,  
HSO3-1,5.77254e-13,5.77254e-13,  
CH5O+1,3.93171e-13,3.93171e-13,  
CH3OH.HCl,2.79846e-13,2.79846e-13,  
Fe(NH3)+2,1.74362e-13,1.74362e-13,  
C6H15O4+1,1.47269e-13,1.47269e-13,  
S2O3-2,8.61526e-14,8.61526e-14,  
H2SO4,1.4014e-14,1.4014e-14,  
SO2,9.93815e-15,9.93815e-15,  
BaOH+1,6.12476e-15,6.12476e-15,  
FeHS+1,5.33056e-15,5.33056e-15,  
FeO+1,2.8642e-15,2.8642e-15,  
FeOH+2,1.8451e-15,1.8451e-15,  
CH3O-1,1.63356e-15,1.63356e-15,  
NaOH,1.29021e-15,1.29021e-15,0.0  
FeCl+2,9.15739e-16,9.15739e-16,

SO3-2,8.76036e-16,8.76036e-16,  
NaOH.Na2SO4,3.12804e-16,3.12804e-16,  
FeS (Pyrrhotite),2.21938e-16,2.21938e-16,0.0  
HS2O3-1,2.14658e-16,2.14658e-16,  
Fe+3,6.04895e-17,6.04895e-17,  
C6H13O4-1,4.33881e-17,4.33881e-17,  
HFeO2,1.50146e-17,1.50146e-17,  
FeO,5.31438e-18,5.31438e-18,  
CO2S,3.72673e-18,3.72673e-18,  
S1,2.43708e-18,2.43708e-18,  
MgCl2,5.17514e-19,5.17514e-19,0.0  
FeCl2+1,2.68483e-19,2.68483e-19,  
H2S2O3,2.03889e-19,2.03889e-19,  
NaOHCO3-2,1.79086e-19,1.79086e-19,  
FeHSO4+2,7.38866e-20,7.38866e-20,  
Fe(NH3)2+2,1.8316e-20,1.8316e-20,  
S-2,7.21536e-22,7.21536e-22,  
S2,1.98261e-22,1.98261e-22,  
FeO2-1,7.51506e-23,7.51506e-23,  
S2-2,4.13851e-23,4.13851e-23,  
HFeO2-1,1.89955e-25,1.89955e-25,  
S2O5-2,1.29574e-25,1.29574e-25,  
S3-2,3.22845e-26,3.22845e-26,  
S3,1.61278e-26,1.61278e-26,  
SO3,2.38078e-27,2.38078e-27,  
Fe(NH3)3+2,5.2452e-28,5.2452e-28,  
S4-2,1.57377e-29,1.57377e-29,  
S2O6-2,1.65804e-30,1.65804e-30,  
S4,1.31212e-30,1.31212e-30,  
S2O4-2,7.30391e-31,7.30391e-31,  
Fe2(OH)2+4,3.82247e-32,3.82247e-32,  
S5-2,4.80759e-33,4.80759e-33,  
N2H5+1,1.15072e-34,1.15072e-34,  
S5,1.06756e-34,1.06756e-34,  
NH2OH2+1,1.96747e-36,1.96747e-36,  
Fe(NH3)4+2,2.87235e-38,2.87235e-38,  
NH2OH,1.70374e-38,1.70374e-38,0.0  
N2H4,9.04848e-39,9.04848e-39,  
S6,8.68619e-39,8.68619e-39,  
N2H6+2,7.61981e-39,7.61981e-39,  
S8 (Sulfur),9.1532e-40,9.1532e-40,0.0  
HClO,5.14752e-42,5.14752e-42,  
Cl2,1.39173e-42,1.39173e-42,  
S7,7.06443e-43,7.06443e-43,  
NH2Cl,4.12712e-43,4.12712e-43,  
S5O6-2,3.16842e-44,3.16842e-44,  
ClO-1,1.62014e-45,1.62014e-45,  
NO,1.07319e-45,1.07319e-45,  
N2O,3.58971e-47,3.58971e-47,  
Fe(NH3)5+2,1.57355e-48,1.57355e-48,  
NH3Cl+1,3.62699e-52,3.62699e-52,  
HSO5-1,7.56895e-54,7.56895e-54,  
NO2-1,1.66365e-54,1.66365e-54,  
HNO2,3.29481e-55,3.29481e-55,

Fe(NH3)6+2,8.617e-59,8.617e-59,  
O2,4.47536e-62,4.47536e-62,  
S2O8-2,4.54351e-65,4.54351e-65,  
FeO4-2,1.83275e-65,1.83275e-65,  
NO2,1.31706e-67,1.31706e-67,  
NO3-1,4.18975e-71,4.18975e-71,  
HNO3,3.43005e-76,3.43005e-76,  
NHCl2,3.99867e-79,3.99867e-79,  
ClO2-1,1.6538e-83,1.6538e-83,  
HClO2,3.43597e-85,3.43597e-85,  
NH2Cl2+1,1.47649e-85,1.47649e-85,  
NH4NO3.(NH4)2SO4,1.65949e-87,1.65949e-87,0.0  
ClO2,5.81909e-100,5.81909e-100,  
ClO3-1,1.05096e-108,1.05096e-108,  
N2O3,2.25648e-115,2.25648e-115,  
NCl3,3.53491e-116,3.53491e-116,  
NHCl3+1,7.16909e-120,7.16909e-120,  
HNO3(SO3)2,6.85723e-128,6.85723e-128,  
Total (by phase),51.673,51.6725,5.33855e-4

Element Balance  
Row Filter Applied: Only Non Zero Values  
column Filter Applied: Only Non Zero Values

,Total,Liquid-1,Solid  
,mol,mol,mol  
H(+1),97.4623,97.4623,0.0  
Na(+1),0.97062,0.97062,0.0  
N(-3),2.20346e-4,2.20346e-4,0.0  
Ba(+2),5.37392e-4,3.53667e-6,5.33855e-4  
Ca(+2),0.0306078,0.0306078,0.0  
Fe(+2),1.28924e-4,1.28924e-4,0.0  
Mg(+2),0.0126641,0.0126641,0.0  
Fe(+3),5.70088e-15,5.70088e-15,0.0  
O(-2),50.5026,50.5004,2.13542e-3  
Cl(-1),1.04318,1.04318,0.0  
C(+4),0.874387,0.874387,0.0  
S(+4),5.88068e-13,5.88068e-13,0.0  
S(+6),4.94636e-3,4.4125e-3,5.33855e-4  
S(-2),4.02397e-9,4.02397e-9,0.0  
S(+2),1.72735e-13,1.72735e-13,0.0  
N(+3),1.99313e-54,1.99313e-54,0.0  
N(+5),4.18978e-71,4.18978e-71,0.0  
N(0),0.0197313,0.0197313,0.0  
H(0),2.4273e-12,2.4273e-12,0.0  
O(0),8.95072e-62,8.95072e-62,0.0  
S(+8),7.56895e-54,7.56895e-54,0.0  
Cl(+1),6.95358e-42,6.95358e-42,0.0  
Cl(+5),1.05096e-108,1.05096e-108,0.0  
S(+3),1.46078e-30,1.46078e-30,0.0  
S(+5),3.31607e-30,3.31607e-30,0.0  
S(+7),9.08702e-65,9.08702e-65,0.0  
N(+2),1.07319e-45,1.07319e-45,0.0

N(+4),1.31706e-67,1.31706e-67,0.0  
Cl(+3),1.68816e-83,1.68816e-83,0.0  
Cl(+4),5.81909e-100,5.81909e-100,0.0  
N(+1),7.17942e-47,7.17942e-47,0.0  
N(-2),2.30178e-34,2.30178e-34,0.0  
C(+2),4.90814e-4,4.90814e-4,0.0  
Fe(+6),1.83275e-65,1.83275e-65,0.0  
S(0),6.16425e-18,6.16425e-18,0.0  
MeO(-1),8.82125e-5,8.82125e-5,0.0  
N(-1),1.98451e-36,1.98451e-36,0.0  
TEGION,1.76951e-6,1.76951e-6,0.0

## Element Distribution

,Total,Total,Liquid-1,Solid  
,mol,mole %, % of Total, % of Total  
H(+1),97.4623,64.5777,100.0,0.0  
Na(+1),0.97062,0.643125,100.0,0.0  
N(-3),2.20346e-4,1.46e-4,100.0,0.0  
Ba(+2),5.37392e-4,3.56071e-4,0.658119,99.3419  
Ca(+2),0.0306078,0.0202805,100.0,0.0  
Fe(+2),1.28924e-4,8.54238e-5,100.0,0.0  
Mg(+2),0.0126641,8.3911e-3,100.0,0.0  
Fe(+3),5.70088e-15,3.77736e-15,100.0,0.0  
O(-2),50.5026,33.4626,99.9958,4.22834e-3  
Cl(-1),1.04318,0.691199,100.0,0.0  
C(+4),0.874387,0.579361,100.0,0.0  
S(+4),5.88068e-13,3.89649e-13,100.0,0.0  
S(+6),4.94636e-3,3.27741e-3,89.2071,10.7929  
S(-2),4.02397e-9,2.66625e-9,100.0,0.0  
S(+2),1.72735e-13,1.14453e-13,100.0,0.0  
N(+3),1.99313e-54,1.32063e-54,100.0,0.0  
N(+5),4.18978e-71,2.77611e-71,100.0,0.0  
N(0),0.0197313,0.0130738,100.0,0.0  
H(0),2.4273e-12,1.60831e-12,100.0,0.0  
O(0),8.95072e-62,5.93067e-62,100.0,0.0  
S(+8),7.56895e-54,5.01512e-54,100.0,0.0  
Cl(+1),6.95358e-42,4.60739e-42,100.0,0.0  
Cl(+5),1.05096e-108,6.96361e-109,100.0,0.0  
S(+3),1.46078e-30,9.67902e-31,100.0,0.0  
S(+5),3.31607e-30,2.1972e-30,100.0,0.0  
S(+7),9.08702e-65,6.02098e-65,100.0,0.0  
N(+2),1.07319e-45,7.11086e-46,100.0,0.0  
N(+4),1.31706e-67,8.72675e-68,100.0,0.0  
Cl(+3),1.68816e-83,1.11856e-83,100.0,0.0  
Cl(+4),5.81909e-100,3.85568e-100,100.0,0.0  
N(+1),7.17942e-47,4.75702e-47,100.0,0.0  
N(-2),2.30178e-34,1.52514e-34,100.0,0.0  
C(+2),4.90814e-4,3.25209e-4,100.0,0.0  
Fe(+6),1.83275e-65,1.21436e-65,100.0,0.0  
S(0),6.16425e-18,4.08438e-18,100.0,0.0  
MeO(-1),8.82125e-5,5.84489e-5,100.0,0.0  
N(-1),1.98451e-36,1.31492e-36,100.0,0.0

TEGION,1.76951e-6,1.17247e-6,100.0,0.0